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November 12~~7~~, 2013

Beatty Development Group
1000 Wills Street
Baltimore, MD 21231

Attention: Mr. Jonathan Flesher

Re: Engineering Evaluation Report
Harbor Point Development (Exelon Tower)
Baltimore, Maryland
MRCE File No. 11896A-40

Gentlemen:

Mueser Rutledge Consulting Engineers (MRCE) provides this Engineering Evaluation document summarizing analysis of planned development construction for protection of the corrective measures. The analyses and evaluations are presented in the attached memoranda which summarize detailed assumptions, calculations, and findings. Analysis subjects and findings are summarized below:

1. Estimated Settlement Under Development Fill

Fill is proposed for street areas to raise grades. Utilities will be buried in the fill. Pre-loading was performed before MMC construction in some areas to allow development fill.

Where planned grades are below the pre-load elevation, and OCR is greater than about 1.05, fill settlement results only from recompression, and long term secondary compression (3.8" in sixty-five years). The term OCR refers to overconsolidation ratio and is an indication of the stress history of the soil. It is defined as the ratio of the maximum past effective stress, or preconsolidation stress, to the existing effective stress. Settlement magnitude can be tolerated by the MMC and does not result in negative slope at the geomembrane.

The computed settlement of 3.8" in sixty-five years will induce tension within the synthetic layers only where abandoned foundations reduce settlement at the MMC. Soil fill above and below the synthetic layers and the cushion geotextile materials will prevent tearing failure under tension, and allow some slippage of the membrane so that the geomembrane will elongate to alleviate tension stresses. Computations indicate settlement of 3.8" does not result in a negative slope of the drainage net, therefore it will not adversely impact the MMC. Based on the location of preloading, differential settlement is expected to be on the order of 6 inches per 41 ft and will not cause a disruption to the operability of the HMS.

This calculation can be seen on Figure 3, Memo 1. The locations where street areas should be supported on piles was determined by this rule.

The former timber frame bulkhead structure was abandoned below Dock St. The bulkhead was preloaded, but its existing condition and longevity is not known. Soil below the pile supported structure is compressible, and would result in unacceptable settlement if the bulkhead structure degrades with time and overburden loads are transferred from the bulkhead to the underyling compressible soil. As described in EE Memo #9, a new pile-supported platform will be placed above the abandoned bulkhead to support the MMC, HMS and development infrastructure.

2. Storm Water Storage Demand

After the MMC geomembrane layer is removed, storm water collected in excavations must be managed to prevent water which contacts soil below the geomembrane from rising to the capillary break. The water will be collected and stored for testing to determine disposal criteria. The volume of water collected relies on the area open at any one time. Two tanks are needed to permit storm water testing and disposal (day 1 water) simultaneous with storm water collection (day 2). The design calls for two 75 feet x 75 feet tanks 4 feet deep with secondary containment. This storage capacity and management of the water collected, when tanks are empty, allows for 20,256 sf of open construction area in a 100-year storm event.

Pumping rates were established for the maximum intensity period within the 100 year storm. Pumping rates are reasonable and can be managed with standard construction equipment. Pumping rates and storage quantity required can be managed by reducing the number of open areas at one time, and by covering open areas to prevent storm water contact with exposed subgrades.

A spill containment berm was designed to store the volume of one storage tank in the event that one of the ModuTanks fails. The ModuTanks are designed to be completely filled to capacity, and the containment berm provides an additional safety factor to the stormwater system.

3. Flow in Drainage Net from Development Area

MMC drainage requires revision in order to accommodate development and to provide the pile support improvement to the MMC and HMS systems on Dock St. in the development area. Development revisions consider:

- The risk of infiltration to the HMS pumps is greatly reduced because development roof and street drainage will remove direct storm water from 87.5% of the development area.
- Only 14.7% of the drainage net area is obstructed by pile cap construction.
- Drainage net flow from 90% of the drainage net area will pass through sampling points SSP4 or SSP4A (new) so that the drainage net water may continue to be used to evaluate the MMC performance after development foundations are in place.

4. Hydraulic Conductivity of Sheet Pile Barrier

Sealed interlock steel sheet piles are proposed to allow pile driving in close proximity to the barrier. Sheet pile installation should remove any existing arching stresses within the backfill. Calculations demonstrate that an interlocking sheet pile barrier performs as well as the existing soil-bentonite backfill if the soil-bentonite was to fail to perform due to arching or long-term chemical degradation.

5. Spill Control Volume of New Loading Dock

HMS groundwater is removed in 5,000 gal tank trucks. A new interior loading dock will be constructed as secondary storage to contain 6,000 gal. The loading dock and collection/discharge sump will be made of structural concrete supported on pile foundations.

6. Plaza Garage Slab over Multimedia Cap

A slab-on-grade parking floor will replace the existing MMC cover soil. The concrete will mechanically protect the synthetic layers from tow truck and car parking. A 1 inch thickness of styrofoam is sufficient to provide thermal insulation of the MMC synthetic layers equal to the existing soil cover. The 5" thick concrete slab on grade was evaluated to adequately support a tow truck with car in tow within the allowable bearing pressure at the geomembrane. Larger trucks and heavy construction equipment will be excluded from garage use by the limited 7 ft headroom below the Central Plaza deck above. The slab on grade will be reinforced with #3 bars at 10 in spacing so that wheel loads will be distributed, even with concrete cracking. Temporary measures during construction to limit access may include solid barriers filled with water.

7. Protection of Multimedia Cap from Construction Vehicle Loading

This analysis evaluated loads from construction vehicles and equipment/concrete supply trucks. A dynamic load was added to the static load. HS-20 and 12 cy concrete truck loading distributed through the 30 inch soil cover imposes bearing stresses below 2,000 lb/sf at the synthetic layers. The cover soil provides a stable environment at the synthetic layers by virtue of high bearing capacity safety factor. Material storage containers and 16,000 gal water storage containers impose a low bearing stress. Rutting should be repaired to maintain the existing 30 inches of cover soil. Paving is recommended at primary vehicle pathways and where material containers will be repeatedly loaded onto truck carriages to protect against rutting and reduce dust. Large construction equipment such as the pile driver crawler cranes will require mats to spread concentrated loads. The tower cranes will be independently pile supported.

8. Environmental Assessment (by ERM)

Details are provided in Appendix A.

9. Pile-Supported MMC & HMS above Dock Street Bulkhead

The multimedia cap (MMC) and replacement head maintenance system (HMS) is supported by an interconnected structural system consisting of a pile supported concrete mat. The purpose of the structure is to prevent future settlement caused by the proposed roadway loading and raised grades along Dock Street. The MMC and HMS are supported on this structural system.

10. Protection Of HMS Systems For Continuous Operation During Construction (No Memorandum Attached)

    The office wing and truck loading dock of the Honeywell Transfer Station will be demolished and rebuilt within the footprint of the future Trading Floor Garage. The groundwater storage tanks and their containment, and the maintenance area will remain in place for future use. Piles supporting the development structures will be driven in close proximity to the tanks and maintenance areas, which are to remain operational throughout construction period. Also, construction of the Dock St. platform which provides pile support for the HMS vaults and conveyance lines (V11, V12, and MJ1) requires pile driving in close proximity to these HMS components.

The Tank pad is a heavily reinforced mat with integral concrete walls which can tolerate minor ground movement and vibrations. The primary components of the Transfer Station maintenance area include power supply and compressed air supply to the perimeter vaults, and support data systems recording and monitoring HMS performance. Utilities are largely above grade and supported on the structure. Vibration and crack width monitoring will be performed, and damage sustained will be repaired after pile driving is complete. These components are flexible, and contract drawings require protection during demolition and construction. The data computer systems will be relocated to temporary office space adjacent to the site. Temporary groundwater storage tanks will be provided and the primary tanks will be emptied during adjacent pile driving activity. Threshold and limiting vibration values for the hydraulic barrier, vault, and transfer station tank pad and mechanical room are provided in the notes on Drawing No. F1.01, in the section titled "Vibration Monitoring".

The vaults and conveyance lines within the Dock St. and Wills St. development area are below the multimedia cap. Surveys and test pits will be performed to locate the conveyance lines to prevent direct pile contact damage. The vaults are robust concrete structures bearing on timber frames of the former bulkhead structures and the conveyance lines are buried in fill above these timber structures so that these components should undergo little settlement as a result of pile driving. The conveyance lines contain pressurized fluids in flexible pipes, power, and data cables. These pipes and power cables are housed within oversized conduits. The conduits will isolate the active components from ground vibration. Monitoring of system performance will be performed during construction, and damage will be repaired to maintain operation throughout and after construction.

The contingency plan for the Head Maintenance System and Transfer Station identifies the mechanical, plumbing, and data components and their performance mechanics, and provides requirements for monitoring and repair during the construction period. The Contingency Plan provides required details of the components and strong monitoring and maintenance performance criteria, and is an acceptable means for management of these systems during construction.

We trust that the analyses will document allowable construction conditions questions regarding the proposed development on the corrective measures. Please do not hesitate to contact us with any questions.

Very truly yours,

MUESER RUTLEDGE CONSULTING ENGINEERS

By:____

Peter W. Deming, P.E.

AMD\PWD\11896A-40\Engineering Evaluation Summary Letter
Attachments

cc: Michael L. Ricketts (BDG)
Chris French (Honeywell)
Ken Biles (CH2M Hill)
Jeff Boggs (ERM)

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MEMORANDUM

Date: November 12~~7~~, 2013
To: Office
From: Alexandra Patrone and Adam M. Dyer
Re: EE Memo 1 – Estimated Settlement Under Development Fill
Exelon Building & Plaza Garage, Baltimore, MD
File: 11896A

MRCE has reviewed available information for the Exelon Building and Plaza Garage and has estimated settlement resulting from fill placed for development. The purpose of these estimates is to determine if the proposed grading scheme will cause settlement which may influence the integrity of the multi-media cap (MMC) and Head Maintenance System (HMS) components.

Exhibits

Figure 1 Key Plan
Figure 2 Historic Filling Grading and Surcharging of Dock Street
Figure 3 Results of Analysis
Figure 4 Geomembrane Slope Analysis

Appendix A Settlement Calculations
Appendix B Assessment of Compressibility Characteristics
Appendix C Geologic Sections
Appendix D Laboratory Data

References

1. “Corrective Measures Implementation Construction Completion Report, Phase I: Soil-Bentonite Hydraulic Barrier Wall, Phase II: Final Remedial Construction” prepared by Black and Veatch, Volumes I and II, February 2000.

2. “An Engineering Manual for Settlement Studies” by J.M. Duncan and A.L. Buchignani, June 1976, revised October 1987.

Site Description

The proposed development includes a high-rise tower, a multi-use plaza, parking garage, roadways and streetscapes. The development is situated in Area 1 of the Honeywell (formerly Allied Signal Site) and is bounded by Dock, Block Street (future), Point Street (future), and Wills Street. Generally, the existing ground surface for the proposed development slopes gently to the north, existing ground surface varies from Elev. +9 to +14. The proposed development includes raised grades for roadways and streetscapes from approximately Elev. +13 to Elev. +27.

Subsurface Conditions

Subsurface conditions consist of a layer of fill underlain by a compressible organic clay layer ranging in thickness from 4 to 20 ft. This compressible layer is generally described as a soft brown to black organic silty clay with trace vegetation and fine sand, and is typically given a USCS designation of OH or OL. This clay layer is underlain by a series of sand and silt layers. Bedrock is at approximately Elev. -80. Groundwater is managed at low tide approximately Elev. 0 to Elev. +1.

A buried timber bulkhead structure is present below the MMC, and immediately abuts the existing soil-bentonite barrier. The bulkhead consists of either a timber or granite block headwall supported by piles terminating in the underlying sand or silt strata with unknown tip elevation. A series of timber deadmen and support framing are also part of the bulkhead structure. The timber structural elements were constructed at low water to prevent decay. They are between Elev. -1 and Elev. +1, and are buried in soil.

Historic Earthwork

As part of the corrective measures during the 1990s Honeywell pre-loaded the site in areas of potentially high settlement, see Figure 1. A schematic of historic earthwork operations in the vicinity of Dock Street west of Wills Street is shown on Figure 2. These operations included:

Prior to 1988:

Back Basin north of Dock Street consisted of a bulkhead adjacent to open water.

Back Basin Surcharge c. 1991:

To make way for the construction of the Soil-Bentonite barrier, the back basin was filled in and pre-loaded to an elevation that sloped from the west end at Elev. +19 feet to the east end at +14 feet.

Transfer Station Surcharge c. 1996:

To make way for the Transfer Station and Multimedia Cap (MMC), Dock Street and the area of the Transfer Station were pre-loaded to between Elev. +20 to + 24 feet.

S-B Barrier Construction c. 1999:

The S-B Barrier trench was excavated in close proximity to the north side of the buried bulkhead structure.

MMC Construction c. 1999:

After completion of the S-B Barrier, the MMC was constructed including soil cover to the present grade.

In general, pre-loading included installation of vertical wick drains to shorten the drainage path, and it is assumed that the preloading successfully consolidated the clay to the surcharge load in all of the surcharge schemes.

This historic surcharging is significant to the current settlement analysis when determining whether the compressible clay will be in a recompression or virgin compression loading condition as a result of fill placement to achieve the proposed grades. If the proposed new grade is above that of the historic pre-load, a significant magnitude of settlement can be expected due to virgin compression of the underlying material. If the proposed new grades are below the historic pre-load only recompression settlement will occur.

Assessment of Settlement Potential
An overlay of proposed grades, existing conditions, historical conditions, and buried structures was examined to analyze areas of settlement concern. Four areas were identified to potentially impact the corrective measures; areal extents can be seen on Figure No. 1.

These areas include:
1. Wills Street roadway grading, analyses include:
    a. Recompression only, all pre-loaded (adjacent to Vault 1);
    b. Virgin compression, partially pre-loaded (near Vault 2);
    c. Location of division between recompression and virgin compression;
2. Exelon Tower moment slab excavation, analysis includes:
    a. Fluid weight of concrete prior to load transfer to driven piles, t = 1 day;
3. Point Street roadway grading, analysis includes:
    a. Virgin compression, not pre-loaded;
4. Dock Street overlying buried bulkhead structure, analysis includes:
    a. Existing grade with a deteriorated bulkhead, portions recompression, virgin compression;
    b. Proposed grade with a deteriorated bulkhead, virgin compression;

Compressibility Characteristics
Previous laboratory testing (Appendix D) indicates a strong correlation between natural water content and compression ratio, swell index, and initial void ratio~~,~~ ~~(see Attachment~~ Appendix B). To assess the compressibility characteristics of Stratum O, natural water content of borings within the vicinity of each Area was investigated. The data for Areas 1, 2, and 3 indicates a good correlation for increase of water content with depth. The data for Area 4 did not provide a good correlation and included significant scatter. Decreased water contents were observed in the areas of previous surcharging, indicating decreased compressibility. This is reasonably attributable to the presence of the buried bulkhead structure that helps to attract load locally. For Area 4, average water content was used and settlement was estimated ± 1σ. Elastic moduli of granular strata were estimated based on the EPRI *Manual on Estimating Soil Properties for Foundation Design*.

Analysis and Assumptions
In general, settlement is computed as the sum of three contributors. These include elastic compression, consolidation, and secondary compression. For this analysis, in areas where re-compression only is anticipated, it is assumed that secondary compression is negligible. In areas where virgin compression is anticipated, elastic compression and secondary compression are negligible with respect to engineering improvements necessary to alleviate settlement concerns. It was assumed that strata below the hard silty clay of Stratum M were incompressible under the potential loadings.

Sample hand calculations and Excel calculation sheets are attached as Appendix A.

Elastic Compression
Elastic compression of granular fill strata was modeled as a one-dimensional loading on medium dense granular strata. A typical calculation of elastic compression is included in Appendix B, Area 1, Analysis a. In general, elastic compression of approximately 0 to ¾ inch can be expected.

Consolidation

Consolidation settlement compressible strata estimates were developed using one-dimensional consolidation theory after Terzaghi (1947). Idealized profiles were determined for analysis based on the geologic sections presented in Appendix C. The compressible stratum was divided into sub-layers no greater than four feet in thickness. The ground water table was assumed to be at El. 0. A construction sequence was identified for each analysis, and settlement was calculated for the loading conditions during each phase of the construction sequence. In areas where a historic preload was present, the maximum past pressure was calculated based on this preload. In locations where a preload was not present, the maximum past pressure was computed assuming existing conditions. Primary settlement was determined for each phase of the construction sequence in each sub-layer, and a total primary settlement estimate at each section was determined.

Area 1: Wills Street Roadway Grading (Section 1-1)

Settlement will result from raising grades to accommodate the proposed grading scheme. Portions of this area will be in re-compression and transition to virgin compression based on the pre-loaded to Elev. +20. Three analyses were performed to assess re-compression settlement adjacent to Vault 1, virgin compression near Vault 2 and the threshold elevation where virgin compression is risked. This threshold was defined as the location at which the maximum past pressure is 5% greater than the existing overburden pressure (i.e. OCR = 1.05). The results are:

- Adjacent to Vault 1, the added fill height of 5 feet from Elev. +14 to Elev. +19 does not exceed the pre-load at Elev. +20 and results in approximately 0.2 inches of consolidation settlement;
- Near Vault 2, the added fill height of 12 feet from Elev. +14 to + 26 exceeds the pre-load at Elev. +20 and results in approximately 3.9 inches of consolidation settlement;
- For the pre-load at Elev. +20, depth and thickness of Stratum O in the vicinity, it was determined that fill below Elev. +18.5 will result in an OCR > 1.05.

Area 2: Exelon Tower Moment Slab Excavation (Section 2-2)

The construction sequence in Area 2 consists of excavation from existing grade at Elev. +13 to the bottom of slab at Elev. +9 and installation of a seven foot reinforced concrete pile cap to top of slab to Elev.+16. The compressible material was not surcharged in this area, therefore the material undergoes an unloading during excavation, a reload to the equivalent height of concrete to reach existing stress conditions, and virgin compression due to the remaining height of concrete.

During the 24-hour period when the concrete is first poured, the fluid weight of concrete will be resting directly on the subgrade. This fluid weight will produce settlement that is a percentage of the total primary settlement if this weight was a permanent increase in stress on the subgrade. To determine this partial settlement over the short period when the concrete is fluid, the time to primary consolidation of Stratum O was calculated, and the percent consolidation was calculated by dividing the 24 hour period by the time to primary. This percent consolidation was then multiplied by the total settlement resulting from the weight of the fluid concrete to obtain the settlement occurring over the 24 hour set-up time. This sequences results in approximately 0.1 inches of consolidation settlement.

Area 3: Point Street Roadway Grading (Section 3-3)

Settlement will result from raising grades to accommodate the proposed grading scheme. This area was not pre-loaded and fill placed will result in significant virgin compression. An average fill of 9 feet was estimated from approximately Elev. +10 to Elev. +19 and results in approximately 10.5 inches of consolidation settlement.

Area 4: Dock Street overlying Buried Bulkhead Structure (Section 4-4)

Settlement may result from the potential for the buried bulkhead structure to deteriorate. Historically, the bulkhead structure has allowed the fill above it to arch and shed load to the timber piles and passes some portion on to the soft compressible Stratum O soil below, see Figure 2. Based on the wide scatter of laboratory data and S-B barrier documentation from Reference 1, many unknowns exist regarding the present stress state of Stratum O within the buried bulkhead structure. For this analysis, it was assumed that the bulkhead structure has carried and currently carries roughly 50% of the load placed on/above it at Elev. 0 and passes the remaining 50% on to Stratum O below. This area was preloaded to Elev. +23 and thus Stratum O was consolidated to an equivalent fill height of 11.5 feet above Elev. 0.

Two analyses were performed to assess consolidation settlement in the event the bulkhead deteriorates and no longer carries load. These analyses include, consolidation settlement under existing grades and under subsequent grading. The results are:

- Bulkhead deteriorates under existing grade and carries no load, Stratum O thus feels the full height of fill from Elev. 0 to Elev. +9, which is equivalent to 9 feet of fill above Elev. 0. This does not exceed the pre-load and results in approximately 0.75 inches of consolidation settlement;
- Bulkhead deteriorates under proposed grades and carries no load, Stratum O thus feels the full height of fill from Elev. 0 to Elev. +18, which is an equivalent to 18 feet of fill above Elev. 0. This exceeds the pre-load and results in approximately 10.75 inches of consolidation settlement;

Secondary Compression

The magnitude of secondary compression was computed under Wills Street, at the location where the applied load on the MMC due to fill placement is the greatest. Boring No. MR-801 was used as the basis for this analysis because it is directly adjacent to the area of interest and was drilled after surcharging, and therefore captures the stress history at Wills Street. The coefficient of secondary compression was determined using the results of consolidation testing performed on a sample from MR-801, and it was assumed that all primary consolidation occurred prior to the start of construction under the previous surcharge.

Given these assumptions, the magnitude of secondary compression fifteen years after construction is approximately 1.05 inches, and thirty-five years after construction is approximately 1.7 inches. The details of this calculation can be seen in Appendix A.

Results

Settlement estimates summarized below in Table 1 indicate that in areas where fill is placed that were not pre-loaded or where the buried bulkhead structure shadows load, results in settlement between 7 and 18 inches. Settlement of this magnitude risks substantially damaging the geomembrane within the MMC and HMS components. In areas where fill is placed that was pre-loaded and exceeds the pre-load, results in settlement ranging from 3.5 to 5 inches. Settlement of this magnitude risks damaging the geomembrane within the MMC and HMS components. In areas where fill is placed that was pre-loaded and does not exceed the pre-load, results in settlement ranging from ¼ to 1 inch. Settlement of this magnitude can be accommodated by the geomembrane. In Area 1, fill above Elev. +18.5 will result in detrimental settlement.

Area	Permanent Settlement Sources	Estimated Settlement, inches
1a	Elastic Compression and Re-compression, pre-loaded	¼ to 1
1b	Elastic Compression, Re-compression and Virgin Compression, pre-loaded	3 ½ to 5
2	Short Duration Virgin Compression, not pre-loaded	< 1/8
3	Elastic Compression and Virgin Compression, not pre-loaded	9 to 12
4a	Elastic Compression and Re-compression, pre-loaded and sheltered load	½ to 1 ¼
4b	Elastic Compression, Re-compression and Virgin Compression, pre-loaded and sheltered load	7 to 18

The resulting slope of the geomembrane was assessed assuming areas that would experience virgin compression would be founded on pile foundations and results are shown on Figure 4. The resulting re-compression settlement will not significantly alter the slope of the geomembrane.

Discussion

In general, areas that will experience virgin compression will result in settlement that is detrimental to the integrity of the multimedia cap and HMS components and will require redistribution of loading to strata that can support the load. Detrimental settlement is any settlement that jeopardizes the maintenance of a positive slope of the geomembrane. -Areas 1b, 3, and 4b should be supported by pile foundations. Areas that will experience re-compression only will not result in settlement that is detrimental to the multimedia cap.

By: ______________________

Alexandra E. Patrone

By: ______________________

Adam M. Dyer

AEP: AMD: PWD\11896A-40\ Estimated Settlement Under Development Fill

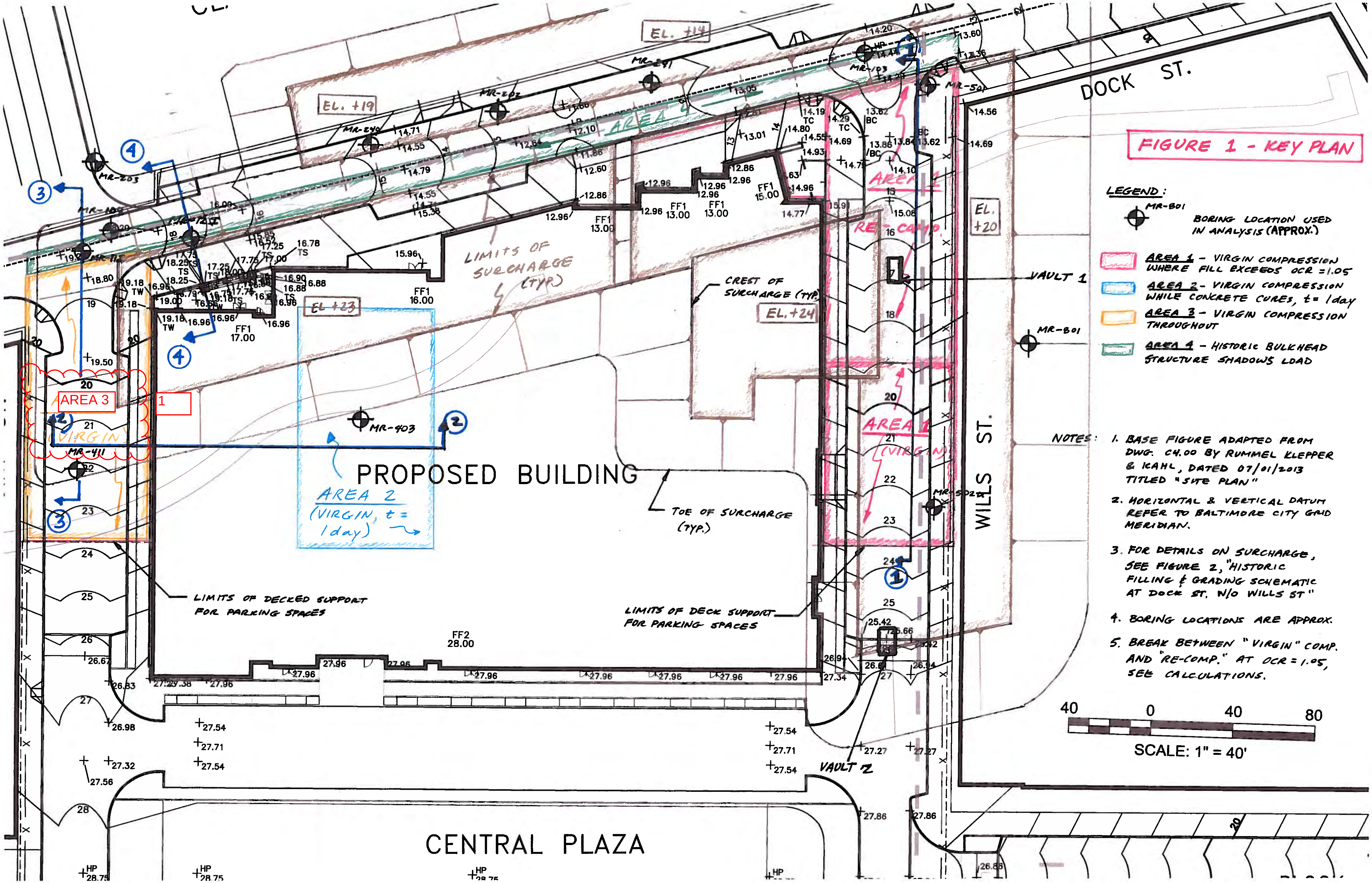


FIGURE 1 - KEY PLAN
LEGEND:
MR-801
BORING LOCATION USED IN ANALYSIS (APPROX.)
AREA 1 - VIRGIN COMPRESSION WHERE FILL EXCEEDS OCR =1.05
AREA 2 - VIRGIN COMPRESSION WHILE CONCRETE CURES, t= 1 day
AREA 3 - VIRGIN COMPRESSION THROUGHOUT
AREA 4 - HISTORIC BULKHEAD STRUCTURE SHADOWS LOAD
NOTES:
1. BASE FIGURE ADAPTED FROM DWG. C4.00 BY RUMMEL KLEPPER & KAHL, DATED 07/01/2013 TITLED "SITE PLAN"
2. HORIZONTAL & VERTICAL DATUM REFER TO BALTIMORE CITY GRID MERIDIAN.
3. FOR DETAILS ON SURCHARGE, SEE FIGURE 2, "HISTORIC FILLING & GRADING SCHEMATIC AT DOCK ST. N/O WILLS ST"
4. BORING LOCATIONS ARE APPROX.
5. BREAK BETWEEN "VIRGIN" COMP. AND "RE-COMP." AT OCR = 1.05, SEE CALCULATIONS.
SCALE: 1" = 40'
40 0 40 80
DOCK ST.
WILLS ST.
CENTRAL PLAZA
PROPOSED BUILDING
AREA 2 (VIRGIN, t = 1 day)
AREA 3
AREA 1
AREA 1 (VIRGIN)
RE-COMP
AREA 4
VIRGIN
EL. +19
EL. +14
EL. +23
EL. +24
EL. +20
LIMITS OF SURCHARGE (TYP)
CREST OF SURCHARGE (TYP)
TOE OF SURCHARGE (TYP.)
LIMITS OF DECKED SUPPORT FOR PARKING SPACES
LIMITS OF DECK SUPPORT FOR PARKING SPACES
VAULT 1
VAULT 2
MR-203
MR-189
MR-118
MR-240
MR-202
MR-291
MR-103
MR-501
MR-502
MR-403
MR-411
FF1 17.00
FF1 16.00
FF1 13.00
FF1 15.00
FF2 28.00

MUESER RUTLEDGE CONSULTING ENGINEERS

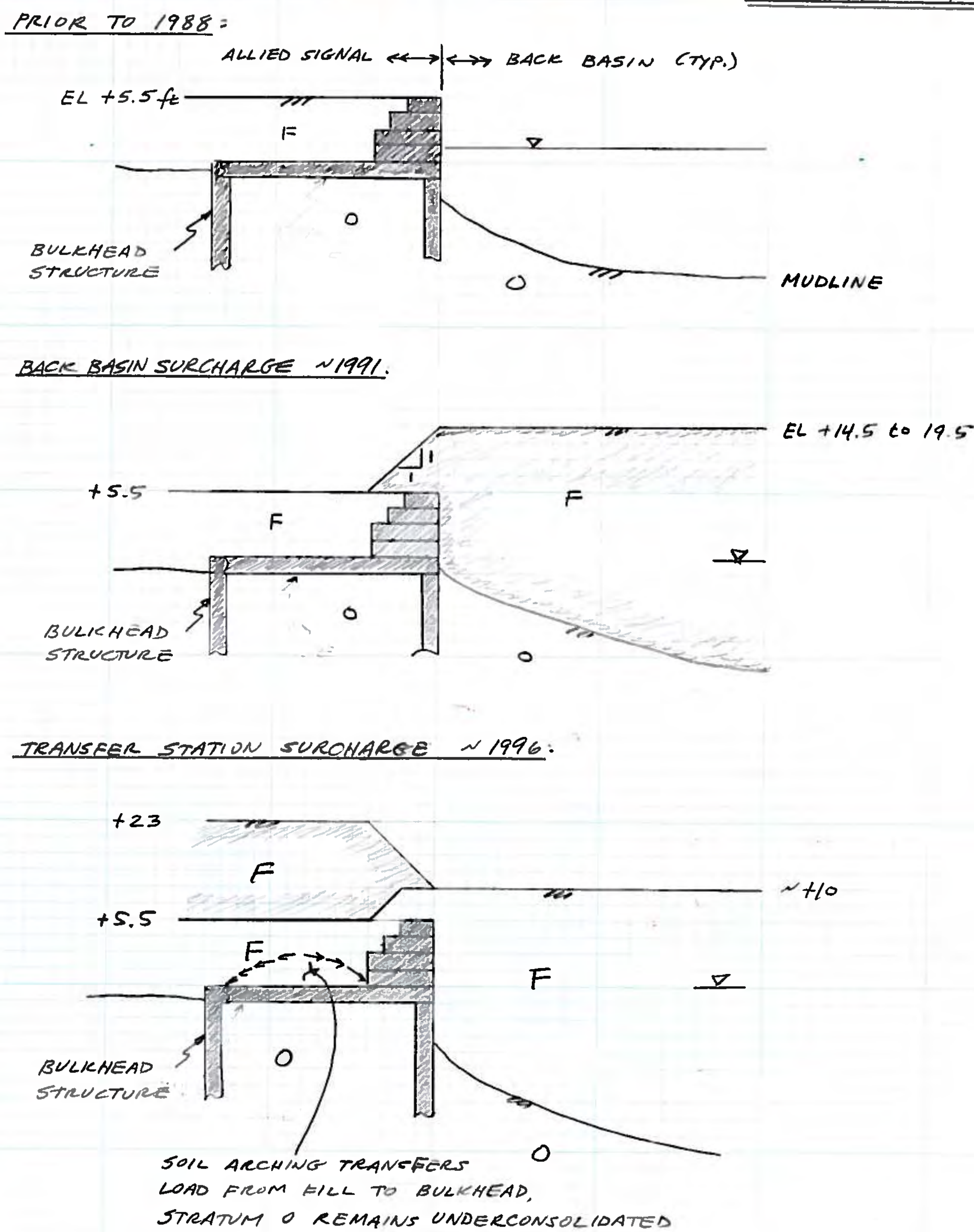
FORM 3

Sheet No. 1 Of 2
File 11896A-10
Made By AMD Date 6/26/13
Checked By PWD Date 7/3/13

FOR EXELON TOWER & TF GARAGE

SUBJECT FIGURE 2: HISTORIC FILLING, GRADING, AND SURCHARGING OF DOCK ST W/O WILLS ST.

NOT TO SCALE



FOR EXELON TOWER & TF GARAGE

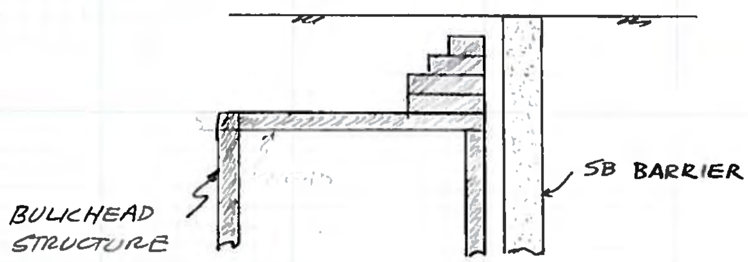
MADE BY AMD DATE 6/26/13

CHECKED BY PWD DATE 7/3/13

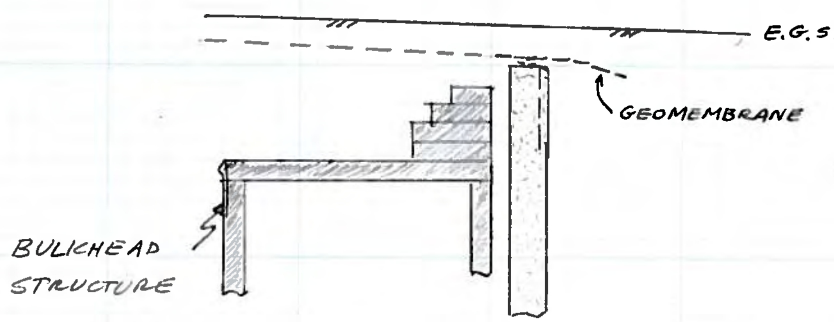
SUBJECT FIGURE 2: HISTORIC FILLING, GRADING, AND SURCHARGING OF DOCK ST, W/O WILLS ST.

SB BARRIER CONSTRUCTION ~1999

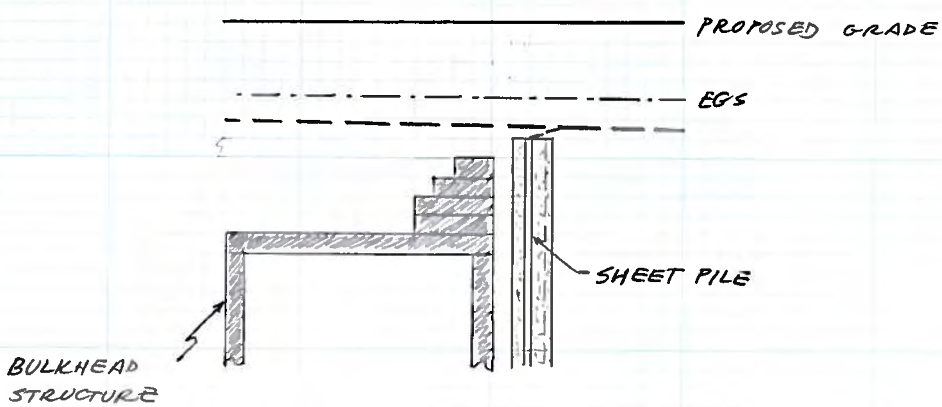
NOT TO SCALE



PRESENT DAY 2013



PROPOSED



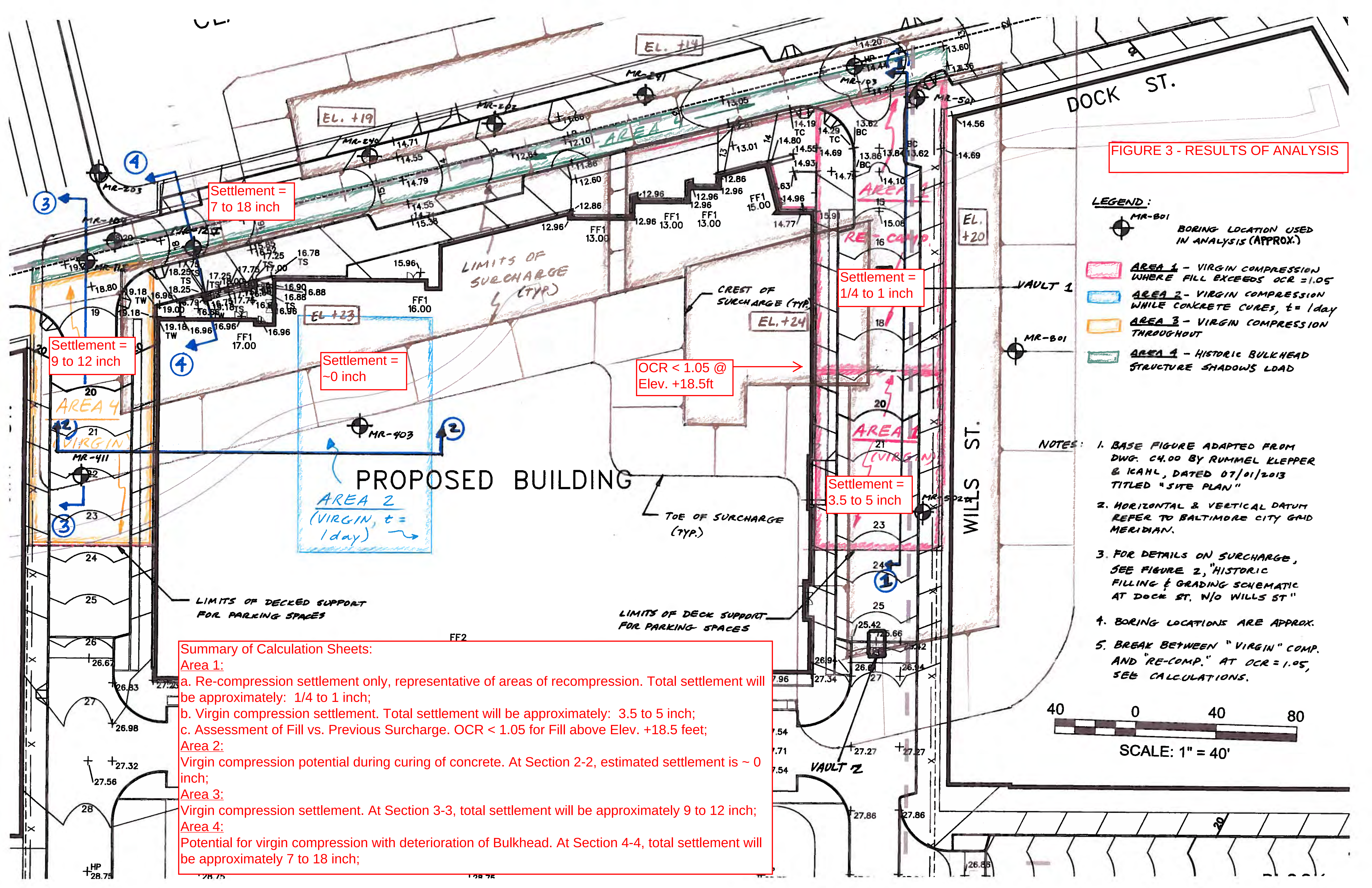


FIGURE 3 - RESULTS OF ANALYSIS
DOCK ST.
WILLS ST.
PROPOSED BUILDING
Settlement = 7 to 18 inch
Settlement = 9 to 12 inch
Settlement = ~0 inch
Settlement = 1/4 to 1 inch
Settlement = 3.5 to 5 inch
OCR < 1.05 @ Elev. +18.5ft
AREA 1 (VIRGIN)
AREA 2 (VIRGIN, t = 1 day)
AREA 3
AREA 4 VIRGIN
AREA 1 RE-COMP.
EL. +19
EL. +19
EL. +20
EL. +23
EL. +24
LIMITS OF SURCHARGE (TYP.)
CREST OF SURCHARGE (TYP.)
TOE OF SURCHARGE (TYP.)
LIMITS OF DECKED SUPPORT FOR PARKING SPACES
LIMITS OF DECK SUPPORT FOR PARKING SPACES
VAULT 1
VAULT 2
MR-203
MR-403
MR-411
MR-801
MR-502
LEGEND:
MR-801 BORING LOCATION USED IN ANALYSIS (APPROX.)
AREA 1 - VIRGIN COMPRESSION WHERE FILL EXCEEDS OCR = 1.05
AREA 2 - VIRGIN COMPRESSION WHILE CONCRETE CURES, t = 1 day
AREA 3 - VIRGIN COMPRESSION THROUGHOUT
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NOTES:
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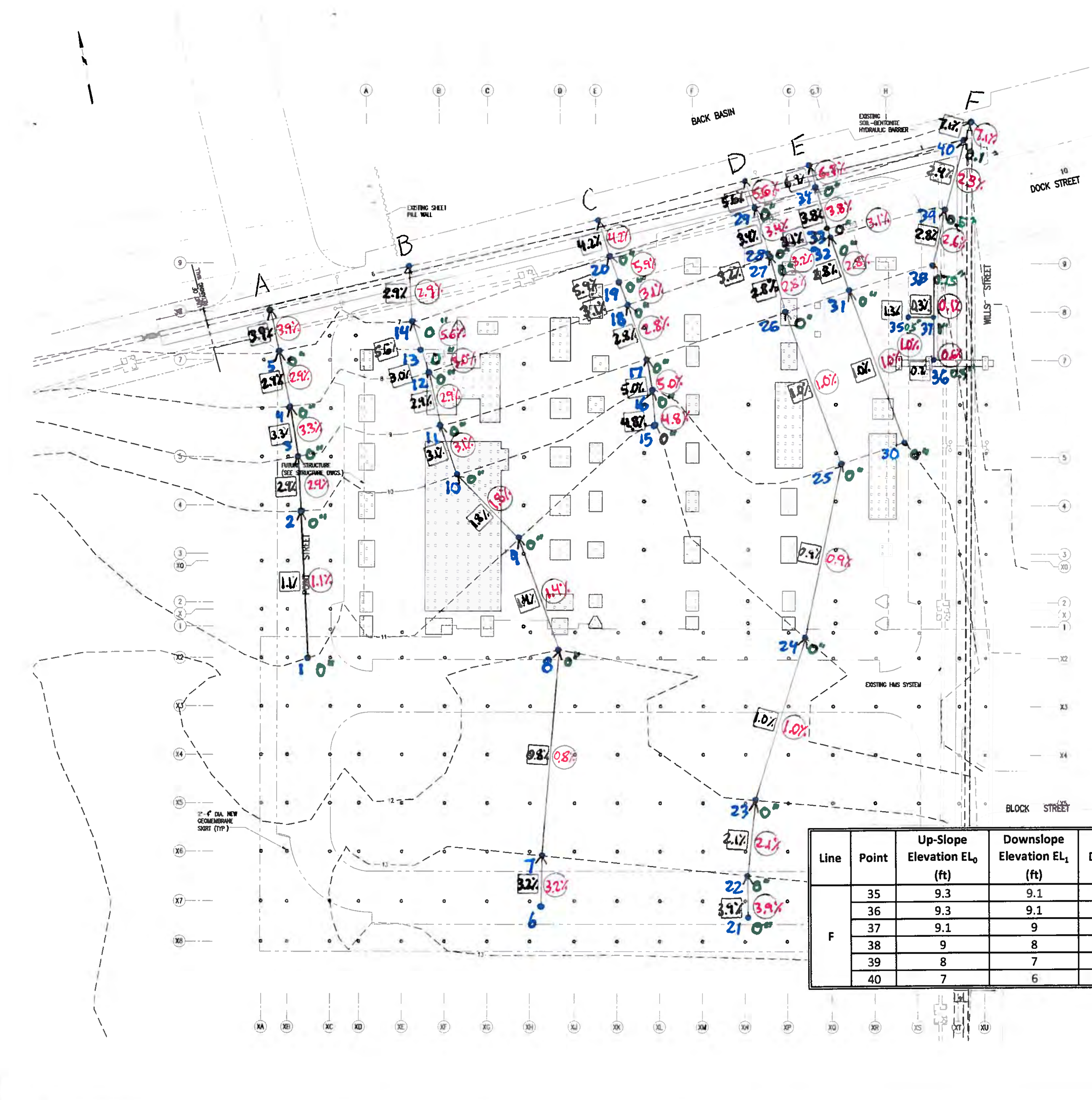
3. FOR DETAILS ON SURCHARGE, SEE FIGURE 2, "HISTORIC FILLING & GRADING SCHEMATIC AT DOCK ST. N/O WILLS ST"
4. BORING LOCATIONS ARE APPROX.
5. BREAK BETWEEN "VIRGIN" COMP. AND "RE-COMP." AT OCR = 1.05, SEE CALCULATIONS.
40 0 40 80
SCALE: 1" = 40'
Summary of Calculation Sheets:
Area 1:
a. Re-compression settlement only, representative of areas of recompression. Total settlement will be approximately: 1/4 to 1 inch;
b. Virgin compression settlement. Total settlement will be approximately: 3.5 to 5 inch;
c. Assessment of Fill vs. Previous Surcharge. OCR < 1.05 for Fill above Elev. +18.5 feet;
Area 2:
Virgin compression potential during curing of concrete. At Section 2-2, estimated settlement is ~ 0 inch;
Area 3:
Virgin compression settlement. At Section 3-3, total settlement will be approximately 9 to 12 inch;
Area 4:
Potential for virgin compression with deterioration of Bulkhead. At Section 4-4, total settlement will be approximately 7 to 18 inch;



Notes:

1. Elevation contours of Geomembrane taken from Phase II Construction Completion Report, dated February 2000.
2. Elevation contours continue beyond actual extent of Geomembrane, which terminates approximately 6.5 feet outboard of Hydraulic Barrier center line.
3. Settlement estimates taken from MRCE's Engineering Evaluation Memorandum "Estimated Settlement under Development Fill", dated June 28, 2013.
4. Settlement below structure and deck along north wall is assumed negligible as structure floors and slab for deck are pile-supported.
5. Slope of Geomembrane computed from contours shown on plan. Slope % = Rise/Run.
6. Projected slope of Geomembrane assumes settlement only occurs at up-slope location as indicated

Legend.

13 – As-Built elevation contour of Synthetic Cap from survey by Morris Ritchies Associate

1.8% – Existing Slope
1" – Assumed Settlement
1 – Settlement Point Number
1.7% – Projected Slope After Settlement

Line	Point	Up-Slope Elevation EL_0 (ft)	Downslope Elevation EL_1 (ft)	Slope Distance (ft)	Projected Settlement (in)	Existing Slope (%)	Projected Slope (%)
F	35	9.3	9.1	16	0.5	1.3	1.0
	36	9.3	9.1	27	0.5	0.7	0.6
	37	9.1	9	32	1	0.3	0.1
	38	9	8	36	0.75	2.8	2.6
	39	8	7	42.5	0.5	2.4	2.3
	40	7	6	14	0.1	7.1	7.1

GRAPHIC SCALE

PROGRESS SET NOT FOR CONSTRUCTION

BHC ARCHITECTS

EXELON BLDG & PLAZA GARAGE

HARBOR POINT AREA 1 PHASE 1 DDP SUBMISSION 7/1/13

GEOMEMBRANE SLOPE ANALYSIS

DDP SKETCH 1

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE: 11896A

PROJECT: EXELON TOWER & TF GARAGE

MADE BY: AMD DATE: 7/2/13

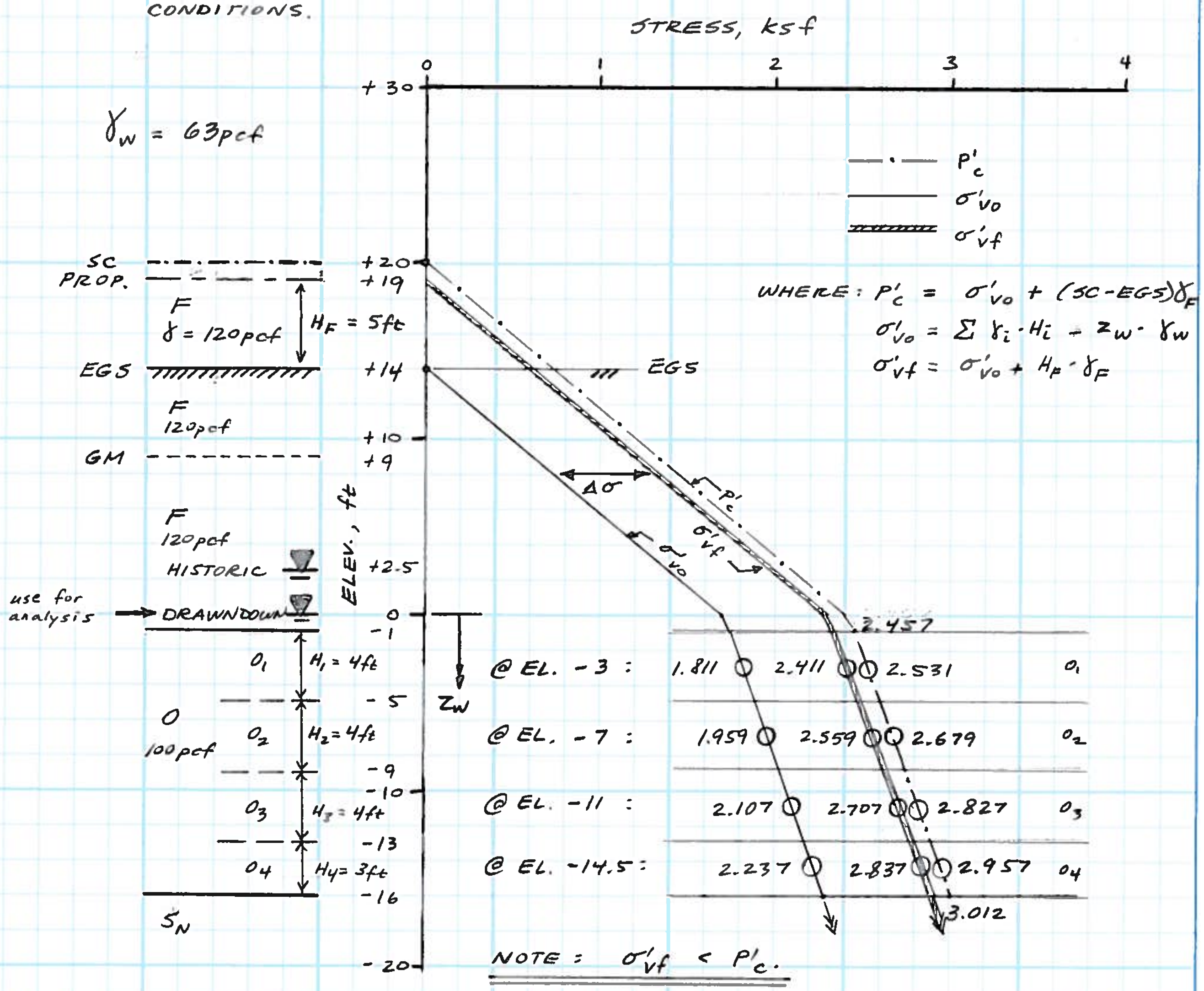
CHECKED BY: ALS DATE: 7/3/13

SUBJECT: ATTACHMENT A: SETTLEMENT CALCULATIONS (SAMPLE HAND CALC)

AREA 1: RAISED GRADES ALONG WILLS ST.
FOR EXTENTS SEE FIGURE 1 & SECTION 1-1

STRATIGRAPHY & STRESS STATE:

CALCULATE STRESS STATE FOR HISTORIC, EXISTING, & PROPOSED CONDITIONS.



DEFINITIONS:

SC = MAX. PREVIOUS SURCHARGE
PROP. = PROPOSED GRADE
EGS = EXISTING GROUND SURFACE
GM = GEOMEMBRANE
F = GRANULAR FILL STRATUM
O = ORGANIC CLAY STRATUM
S_N = NATURAL SAND STRATUM
Z_W = DEPTH BELOW GROUNDWATER

H_N = THICKNESS OF LAYER N
P'_c = MAXIMUM PAST VERTICAL STRESS
$\Delta\sigma$ = CHANGE IN STRESS = $\sigma'_{vf} - \sigma'_{vo}$ = $\gamma_F \cdot H_F$
σ'_{vo} = EXISTING VERTICAL EFFECTIVE OVERBURDEN STRESS
σ'_{vf} = FINAL VERTICAL EFFECTIVE OVERBURDEN STRESS

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 11896A

PROJECT EXELON TOWER & TF GARAGE

MADE BY AMD DATE 7/2/13

CHECKED BY ALS DATE 7/3/13

SUBJECT ATTACHMENT A : SETTLEMENT CALCULATIONS (SAMPLE HAND CALC)

<u>CALCULATION OF SETTLEMENT</u> : $\delta_T = \delta_I + \delta_c + \delta_s$

WHERE : $\delta_I = \Delta\sigma \sum \frac{H_i I}{E_i}$; ("ELASTIC" COMPRESSION) (FOR GRANULAR, FREE DRAINING)

FOR $\sigma'_{vf} < P'_c$: (RECOMPRESSION ONLY)

$$\delta_c = \frac{H_i}{1+e_{oi}}\left[C_{si} \cdot \log_{10}\left[\frac{\sigma'_{vf}}{\sigma'_{vo}}\right]\right];$$

FOR $\sigma'_{vf} > P'_c$: (RECOMPRESSION & VIRGIN COMPRESSION)

$$\delta_c = \frac{H_i}{1+e_{oi}}\left[C_{si} \cdot \log_{10}\left[\frac{P'_c}{\sigma'_{vo}}\right] + C_{ci} \cdot \log_{10}\left(\frac{\sigma'_{vf}}{P'_c}\right)\right];$$

$$\delta_s = H_i \cdot C_\alpha \log_{10}\left(\frac{\Delta t}{t_p}\right)$$; (SECONDARY COMPRESSION, NEGLIGIBLE FOR RE-COMPRESSION)

SETTLEMENT COMPUTED AFTER: "AN ENGINEERING MANUAL FOR SETTLEMENT STUDIES" BY J.M. DUNCAN AND A.L. BUCHIGNANI (1987)

BY INSPECTION OF N-VALUES, E_i FOR STRATA M AND BELOW >> E_i FOR STRATA F, S_1, S_2 ∴ δ_I FROM STRATA F, S_1, S_2

<u>COMPRESSIBILITY PARAMETERS</u> : (SEE ATTACHMENT B)

STRATA F, S_1, S_2 E_i = 740 ksf

STRATUM O : $w_i = (5 - El.)/0.3404$

$e_o = 0.0272w$; $c_c = 0.0112w$; $c_s = 0.005$

STRATUM M : ASSUMED TO BE HEAVILY OVERCONSOLIDATED AND HENCE $P'_{CM} >> P'_{CO}$, $C_{CM} << C_{CO}$, $C_{SM} << C_{SO}$

<u>DEFINITIONS</u>:

δ_T = TOTAL SETTLEMENT
δ_I = IMMEDIATE ELASTIC SETTLEMENT
δ_c = CONSOLIDATION SETTLEMENT
δ_s = SECONDARY COMPRESSION
E_i = ELASTIC MODULUS OF SUBLAYER i
e_o = INITIAL VOID RATIO
C_c = VIRGIN COMPRESSION INDEX
I = INFLUENCE FACTOR
C_s = SWELL INDEX
w = NATURAL WATER CONTENT
Δt = TIME TO OBSERVE SECONDARY COMPRESSION
t_p = TIME FOR PRIMARY CONSOLIDATION TO OCCUR.
C_α = SECONDARY COMPRESSION RATIO, STRAIN PER LOG CYCLE

MUESER RUTLEDGE CONSULTING ENGINEERS

MADE BY AMD DATE 7/2/13
CHECKED BY ALS DATE 7/3/13

PROJECT EXELON TOWER & TF GARAGE

SUBJECT ATTACHMENT A: SETTLEMENT CALCULATION (SAMPLE HAND CALC)

CALCULATION OF CONSOLIDATION SETTLEMENT, δ_c:

$$\sigma'_{vf} < P'_c \quad \therefore \delta_c = \sum_{i=1}^{4} \frac{H_i}{1+e_{oi}} \left[C_{si} \cdot \log_{10} \left[\frac{\sigma'_{vfi}}{\sigma'_{voi}} \right] \right]$$ (STRATUM O ONLY)

LAYER O_i	H_i (ft)	ELEV. OF MIDPT (ft)	σ'_{voi} (ksf)	σ'_{vfi} (ksf)	W_i (%)	e_{oi} (--)	C_{si} (--)	δ_{ci} (in)
O_1	4	-3	1.811	2.411	23.5	0.639	0.012	0.043
O_2	4	-7	1.959	2.559	35.3	0.959	0.018	0.050
O_3	4	-11	2.107	2.707	47.0	1.278	0.024	0.054
O_4	3	-14.5	2.237	2.837	57.3	1.558	0.029	0.041
							δ_c =	0.188 (in)

EXAMPLE CALC.: FOR LAYER O_1

$w_i = (5-(-3))/0.3404 = 23.5\%$

$e_{oi} = 0.0272 \cdot 23.5 = 0.639$

$C_{ri} = 0.0005 \cdot 23.5 = 0.012$

$$\delta_{ci} = \frac{4\,ft \cdot 12\,in/ft}{1+0.639} \cdot \left[0.012 \cdot \log_{10} \left[\frac{2.411\,ksf}{1.811\,ksf} \right] \right] = 0.043\,in$$

CALCULATION OF IMMEDIATE SETTLEMENT, δ_I:

$\delta_I = \Delta\sigma \cdot H_{F,S_1,S_2} \cdot I/E$ Influence factor, $I = 1.0$ FOR 1-D LOADING

FROM SECTION 1-1, H_{F,S_1,S_2} ABOVE STRATUM M ~ 20ft

$\therefore \delta_I = 0.60\,ksf \cdot 20\,ft \cdot 12\,in/ft \cdot 1.0 / 740\,ksf = $ 0.195 in

IN GENERAL, δ_I WILL VARY BETWEEN NO AND 3/4 in BASED ON MEDIUM DENSE STRATA THICKNESS UP TO 30 ft THICK AND BETWEEN 0 AND 13ft OF FILL.

CALCULATION OF SECONDARY COMPRESSION, δ_s:

$\sigma'_{vf} < P'_c \quad \therefore \delta_s \sim 0\,in$ (δ_s IS NEGLIGIBLE IN RECOMPRESSION)

TOTAL ESTIMATED SETTLEMENT, δ_T:

$\delta_T = \delta_I + \delta_c + \delta_s = 0.195 + 0.188 + 0\,in = 0.383\,in$ SAY 1/4 to 1 in

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 11896A

PROJECT EXELON TOWER & TF GARAGE

MADE BY AMD DATE 7/2/13

CHECKED BY ALS DATE 7/3/13

SUBJECT ATTACHMENT 4: SETTLEMENT CALCULATION (SAMPLE HAND CALC)

AREA: 4: RAISED GRADES ALONG DOCK ST. CONSIDERING PRESENCE OF HISTORIC BULKHEAD STRUCTURE. FOR EXTENTS, SEE FIGURE 1 & SECTION 4-4.

ASSUMPTIONS:

1. DURING PREVIOUS SURCHARGING, BULKHEAD STRUCTURE CARRIED 50% OF LOAD PLACED ON/ABOVE IT. AND SHED 50% TO STRATUM O AROUND/BELOW IT.
2. ASSUMPTION 1 CURRENTLY HOLDS AT TODAY'S GRADE.

FROM 1 & 2: $\Delta q_{SOIL} = \Delta q_{BULKHEAD} = \gamma_F \cdot H_F \cdot 0.5$

FOR SCHEMATIC OF HISTORICAL GRADING & FILLING, SEE FIGURE 2.

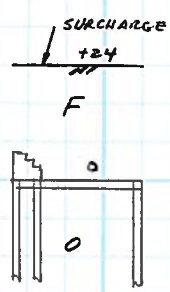
DEFINITIONS: AS FROM P. 1, ADDITIONALLY:

Δq_{SOIL} = LOAD IMPARTED TO STRATUM O BELOW BULKHEAD

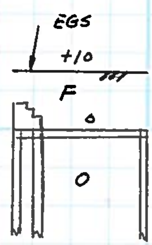
$\Delta q_{BULKHEAD}$ = LOAD IMPARTED TO BULKHEAD

STRESS STATES: (SCHEMATICALLY)

P'_c :

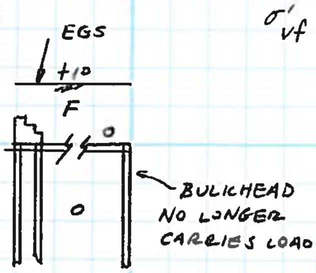


σ'_{vo} :

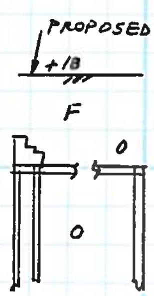


NOTE: FOR P'_c & σ'_{vo}, ASSUMPTIONS 1 & 2 HOLD

σ'_{v1} :



σ'_{vf} :



NOTE: FOR σ'_{v1} & σ'_{vf}, ASSUMPTIONS 1 & 2 DO NOT HOLD

σ'_{v1} = VERTICAL EFFECTIVE OVERBURDEN STRESS WHERE BULKHEAD CARRIES NO LOAD UNDER EXISTING GRADES

σ'_{vf} = SAME AS σ'_{v1} UNDER PROPOSED GRADES

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 118964

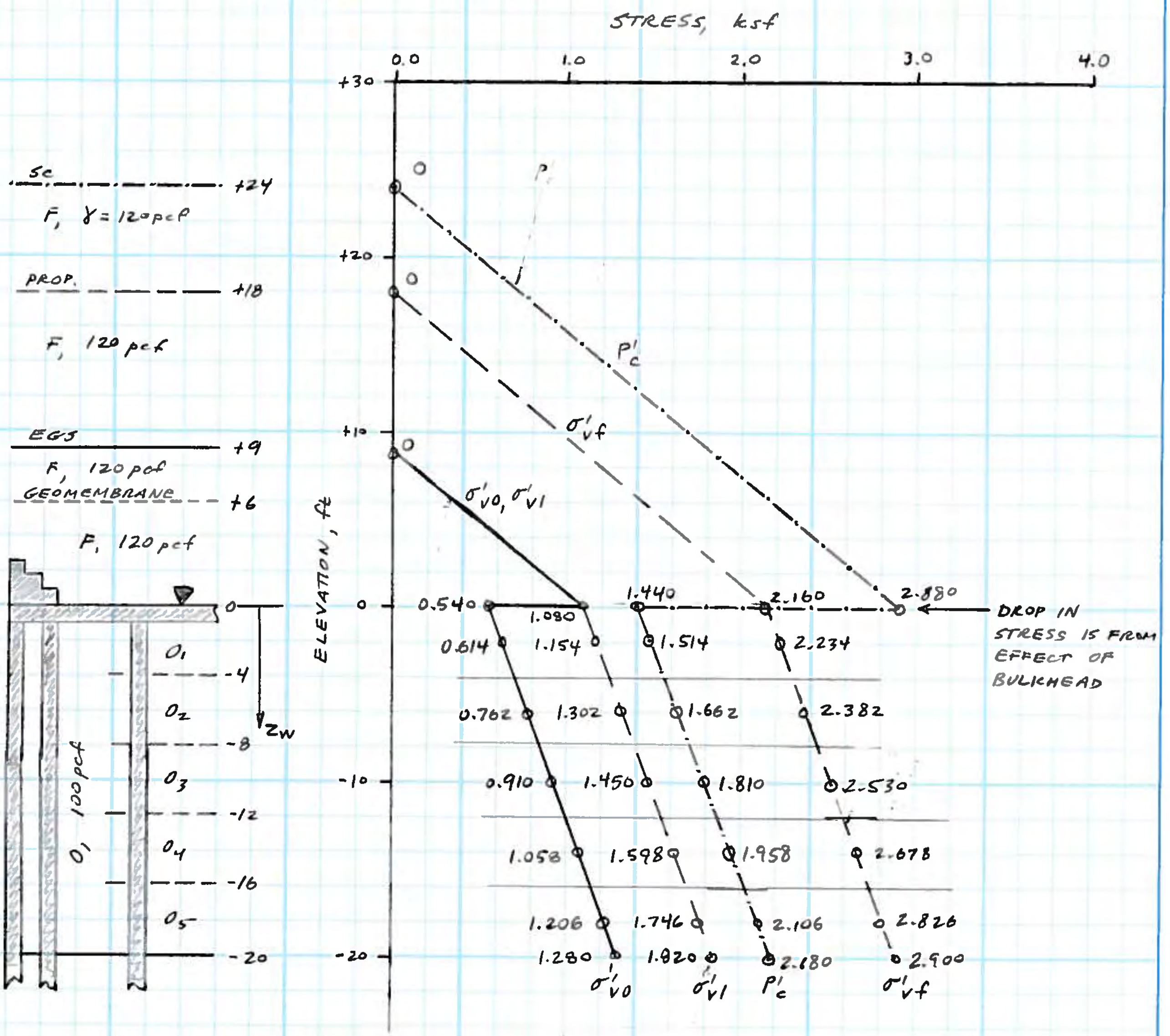
MADE BY AMD DATE 7/3/13

CHECKED BY ALS DATE 7/3/13

PROJECT EXELON TOWER & TF GARAGE

SUBJECT ATTACHMENT A: SETTLEMENT CALCULATIONS (SAMPLE HAND CALC)

STRATIGRAPHY & STRESS STATE:



BASED ON HISTORIC, PRESENT, PROPOSED, AND DETERIORATED STRESS STATES WILL ANALYZE δ_c FOR TWO CASES.

1. σ'_{vo} TO σ'_{v1} : BULKHEAD DETERIORATES UNDER EXISTING GRADES AND SHEDS ALL LOAD TO STRATUM O.

2. σ'_{v1} TO σ'_{vf} : RAISE GRADES TO PROPOSED WITH DETERIORATED BULKHEAD CARRYING NO LOAD.

MUESER RUTLEDGE CONSULTING ENGINEERS

PROJECT EXELON TOWER & TF GARAGE

MADE BY AMD DATE 7/3/13
CHECKED BY ALS DATE 7/3/13

SUBJECT ATTACHMENT A: SETTLEMENT CALCULATIONS (SAMPLE HAND CALC)

CALCULATION OF SETTLEMENT:

METHODS AS DESCRIBED ON P. 2.

COMPRESSIBILITY PARAMETERS:

STRATUM F, S_1, S_2 : $E_i = 740$ ksf

STRATUM O : $w_{AVG} = 94\% \pm 36\%$ ∴ $w_{min} = 58\%$, $w_{max} = 130\%$
$e_o = 0.0272 w = 2.557$, $e_{min} = 1.578$, $e_{max} = 3.536$
$C_c = 0.0112 w = 1.053$, $C_{c\,min} = 0.650$, $C_{c\,max} = 1.456$
$C_s = 0.0005 w = 0.047$, $C_{s\,min} = 0.029$, $C_{s\,max} = 0.065$

CALCULATION OF CONSOLIDATION SETTLEMENT, δ_c:

1) σ'_{vo} TO σ'_{v1} : $\Delta\sigma = 540$ psf $\sigma'_{v1} < P'_c$ ∴ RE-COMPRESSION

LAYER O_i	H_i (ft)	EL. OF MIDPT (ft)	σ'_{vo} (ksf)	P'_c (ksf)	σ'_{v1} (ksf)	w (%)	e_o (--)	C_c (--)	C_s (--)	δ_{ci} (in)
O_1	4	-2	0.614	1.514	1.154	94	2.557	1.053	0.047	0.174
O_2	4	-6	0.762	1.662	1.302	94	↓	↓	↓	0.148
O_3	4	-10	0.910	1.810	1.450	94	↓	↓	↓	0.128
O_4	4	-14	1.058	1.958	1.598	94	↓	↓	↓	0.114
O_5	4	-18	1.206	2.106	1.746	94	↓	↓	↓	0.102
									δ_c	0.665 in

FOR $P'_c > \sigma'_{vn}$ $$\delta_c = \frac{H_i}{1+e_o} \cdot \left[C_c \log_{10}\left[\frac{\sigma'_{v1}}{P'_c}\right]\right]$$

FOR O_1 : $$\delta_{c1} = \frac{4\,ft \cdot 12\,in/ft}{1+2.557}\left[0.047 \cdot \log 10 \left[\frac{1.154\,ksf}{0.614\,ksf}\right]\right] = \underline{0.174\,in}$$

∴ SETTLEMENT OF EXISTING GRADE ALONG DOCK ST. IF BULKHEAD STRUCTURE DETERIORATES AND CARRIES NO LOAD, $\delta_{c\,0\to1} \approx$ <u>0.75 in</u>

CONSIDERING VARIATION IN WATER CONTENT $\delta_{c\,0\to1} \sim$ <u>0.50 in to 1.25 in</u>

FILE 11896A

MUESER RUTLEDGE CONSULTING ENGINEERS

MADE BY AMD DATE 7/3/13

PROJECT EXELON TOWER & TF GARAGE

CHECKED BY ALS DATE 7/3/13

SUBJECT ATTACHMENT A: SETTLEMENT CALCULATION (SAMPLE HAND CALC)

2) σ'_{v1} TO σ'_{vf} $\Delta\sigma$ = 1080 psf $\sigma'_{vf} > P'_c$ ∴ VIRGIN COMP.

LAYER O_i	H_i (ft)	El. of Mid Pt. (ft)	σ'_{v1} (ksf)	P'_c (ksf)	σ'_{vf} (ksf)	w (%)	e_o (--)	C_c (--)	C_s (--)	δ_{ci} (in)
O_1	4	-2	1.154	1.514	2.234	94	2.557	1.053	0.047	2.476
O_2	4	-6	1.302	1.662	2.382	↓	↓	↓	↓	2.288
O_3	4	-10	1.450	1.810	2.530	↓	↓	↓	↓	2.128
O_4	4	-14	1.598	1.958	2.678	↓	↓	↓	↓	1.988
O_5	4	-18	1.746	2.106	2.826	↓	↓	↓	↓	1.866
									δ_c (in) =	10.747

∴ ADDITIONAL SETTLEMENT FROM RAISING GRADES FOR PROPOSED DEVELOPMENT ASSUMING BULKHEAD CARRIES NO LOAD, $\delta_{c1\to f}$ ~ <u>11 in</u>

$\delta_{c,TOT}$ ~ 0.75 + 11 in ≈ <u>11.75 in</u>

CONSIDERING VARIATION IN w, $\delta_{c,TOT}$ ~ <u>7 to 18 in</u>

e.g. FOR $\sigma'_{vf} > P'_c$:

$$\delta_{ci} = \frac{H_i}{1+e_o}\left[C_s \log\left(\frac{P'_c}{\sigma'_{v1}}\right) + C_c \log\left(\frac{\sigma'_{vf}}{P'_c}\right)\right]$$

FOR O_1 :

$$\delta_{c1} = \frac{4\,ft \cdot 12\,in/ft}{1+2.557}\left[0.047 \log\left(\frac{1.514}{1.154}\right) + 1.053\left[\log \frac{2.234}{1.154}\right]\right] = \underline{2.476\ in}$$

MUESER RUTLEDGE CONSULTING ENGINEERS

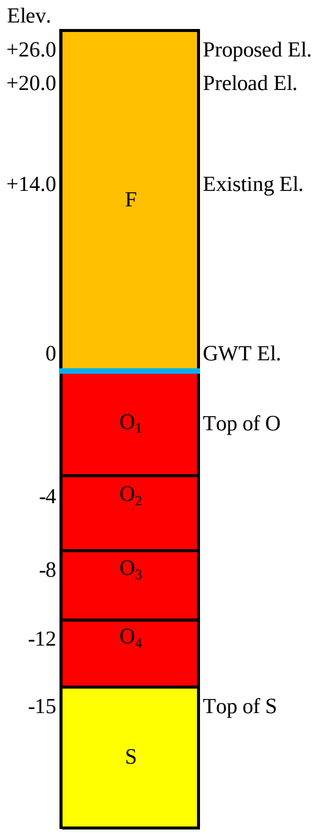
		File No.:	11896A
Made by:	AEP	Date:	6/6/13
Checked by:	AMD	Date:	6/27/13

FOR EXELON

SUBJECT: 1-D SETTLEMENT ESTIMATE AREA 1 -DIFFERENTIAL SETTLEMENT ALONG WILLS ST. BETWEEN VAULTS 1 AND 2

ANALYSIS AT VAULT 2

IDEALIZED PROFILE:



REFERENCES:

1. GEOLOGIC SECTION 1-1
2. WATER CONTENT CORRELATIONS BASED ON MRCE LABORATORY TESTING

ASSUMPTIONS:

1. ANALYSIS BASED ON SUBSURFACE CONDITIONS PRESENTED IN SECTION 1-1
2. BY INSPECTION, SETTLEMENT WILL OCCUR DUE TO NEW FILL PLACEMENT TO ACHIEVE PROPOSED GRADE

CONSTRUCTION SEQUENCE

1. RELOAD TO HISTORIC PRELOAD ELEVATION
2. VIRGIN COMPRESSION TO PROPOSED ELEVATION EXCEEDING PRELOAD

GEOTECHNICAL PARAMETERS

LAYER	ELEV. OF MID. (FT)	σ'_{V0} (PSF)	ω_N (%)	e_0 (-)	Cc (-)	Cs (-)
O_1	-2.0	1794	21	0.56	0.23	0.01
O_2	-6.0	1942	32	0.88	0.36	0.02
O_3	-10.0	2090	44	1.20	0.49	0.02
O_4	-13.5	2220	54	1.48	0.61	0.03

LOADING

CONSTRUCTION PHASE	DESCRIPTION	LOADING CONDITION	Δh (FT)	$\Delta\sigma$ (PSF)
1	FILL TO PRELOAD EL.	RELOAD	6.0	720
2	FILL TO PROPOSED EL	VIRGIN	6.0	720

SETTLEMENT ESTIMATE

LAYER	H (FT)	$\sigma'_{VF(1)}$ (PSF)	$\sigma'_{VF(2)}$ (PSF)	P'c (PSF)	$\delta_{c,Cs}$ (in.)	$\delta_{c,Cc}$ (in.)	δ_c (in.)
O_1	4	2514	3234	2514	0.0	0.8	0.8
O_2	4	2662	3382	2662	0.1	1.0	1.0
O_3	4	2810	3530	2810	0.1	1.1	1.1
O_4	3	2940	3659.5	2939.5	0.0	0.8	0.9
				Σ	0.2	3.6	3.9

Approximately 3.5 to 5in

DETERMINE ELEVATION AT WHICH OVERCONSOLIDATION RATIO (OCR) = 1.05

$$OCR = \frac{P'_c}{\sigma'_{v0}} \qquad \frac{P'_c}{OCR} = \sigma'_V = \sigma'_{V0} + H_F * \gamma_F$$

$$H_F = \left(\frac{\frac{P'_c}{OCR} - \sigma'_{V0}}{\gamma_F} \right)$$

MAXIMUM PAST PRESSURE AT CENTER OF STRATUM O

P'c	2677.5	psf

EXISTING OVERBURDEN STRESS AT CENTER OF STRATUM O

σ'_{v0}	1957.5	psf

HEIGHT OF FILL (Hf) AT WHICH OCR = 1.05

H_f	4.5	feet

ELEVATION AT WHICH OCR = 1.05

EL	+18.5

Therefore, virgin compression settlement can be expected for fill grades higher than approximately Elev. +18.5

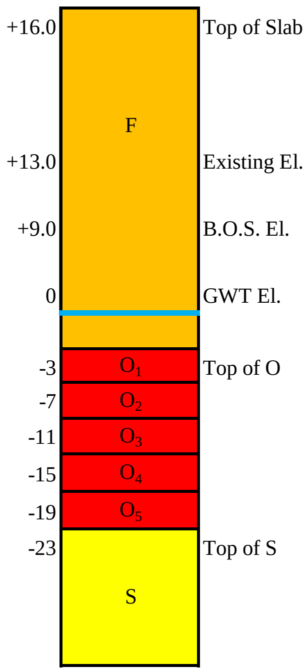
MUESER RUTLEDGE CONSULTING ENGINEERS

		File No.:	11896A
Made by:	AEP	Date:	6/26/13
Checked by:	AMD	Date:	6/27/13

FOR EXELON

SUBJECT: 1-D SETTLEMENT ESTIMATE — AREA 2 - MOMENT SLAB EXCAVATION

IDEALIZED PROFILE:



REFERENCES:

1. GEOLOGIC SECTION 2-2
2. WATER CONTENT CORRELATIONS BASED ON MRCE LABORATORY TESTING

ASSUMPTIONS:

1. ANALYSIS BASED ON SUBSURFACE CONDITIONS PRESENTED IN SECTION 2-2
2. BY INSPECTION, SETTLEMENT WILL OCCUR DUE TO EXCAVATION AND SUBSEQUENT CONCRETE SLAB PLACEMENT FOR 24-HOUR PERIOD
3. ASSUME STRATUM O IS NORMALLY CONSOLIDATED AND HAS NOT BEEN PRELOADED, DOUBLE DRAINAGE

CONSTRUCTION SEQUENCE

1. UNLOAD FROM EXISTING EL. TO BOTTOM OF SLAB ELEVATION
2. RELOAD TO EQUIVALENT HEIGHT OF CONCRETE
3. VIRGIN COMPRESSION TO TOP OF SLAB ELEVATION

GEOTECHNICAL PARAMETERS

LAYER	ELEV. OF MID. (FT)	σ'_{V0} (PSF)	ω_N (%)	e_0 (-)	Cc (-)	Cs (-)
O_1	-5.0	1805	26	0.70	0.29	0.01
O_2	-9.0	1953	41	1.11	0.46	0.02
O_3	-13.0	2101	55	1.51	0.62	0.03
O_4	-17.0	2249	70	1.91	0.79	0.04
O_5	-21.0	2397	85	2.31	0.95	0.04

LOADING

CONSTRUCTION PHASE	DESCRIPTION	LOADING CONDITION	Δh (FT)	$\Delta\sigma$ (PSF)
1	EXC. TO SUBGRADE	UNLOAD	-4.0	-480
2	POUR TO EQUIV. HEIGHT	RELOAD	3.2	480
3	POUR TO TOP OF SLAB	VIRGIN	3.8	570
		NET LOAD (FOR 24HR):		570

SETTLEMENT ESTIMATE

LAYER	H (FT)	σ'_{VF} (PSF)	P'c (PSF)	δ_c (in.)
O_1	4	2375	1805	1.0
O_2	4	2523	1953	1.2
O_3	4	2671	2101	1.2
O_4	4	2819	2249	1.3
O_5	4	2967	2397	1.3
			Σ	4.6

FOR U = 100%

FOR 1-DAY OF CONSOLIDATION:

Coeff. Of Consol., c_v	0.02	FT^2/DAY
Time, t	1.0	DAY
Time Factor, T	0.0002	--
Consolidation, U	0.02	%
$S_{p(1), 1DAY}$	0.07	IN

Approximately 0 to 0.125in

T, U AFTER TAYLOR'S SQUARE ROOT METHOD

MUESER RUTLEDGE CONSULTING ENGINEERS

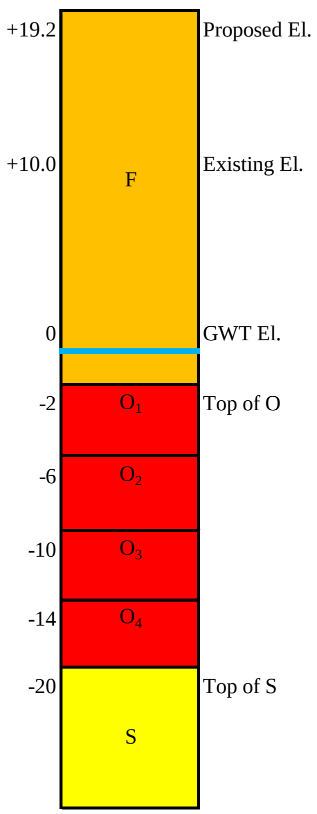
File No.: 11896A

Made by: AEP Date: 6/26/13

FOR EXELON Checked by: AMD Date: 6/27/13

SUBJECT: 1-D SETTLEMENT ESTIMATE AREA 3 - SETTLEMENT UNDER RAISED GRADES ALONG POINT ST.

IDEALIZED PROFILE:



REFERENCES:

1. GEOLOGIC SECTION 3-3
2. WATER CONTENT CORRELATIONS BASED ON MRCE LABORATORY TESTING

ASSUMPTIONS:

1. ANALYSIS BASED ON SUBSURFACE CONDITIONS PRESENTED IN SECTION 3-3
2. BY INSPECTION, SETTLEMENT WILL OCCUR DUE TO NEW FILL PLACEMENT TO ACHIEVE PROPOSED GRADE
3. ASSUME STRATUM O IS NORMALLY CONSOLIDATED AND HAS NOT BEEN PRELOADED, DOUBLE DRAINAGE

CONSTRUCTION SEQUENCE

1. VIRGIN COMPRESSION TO PROPOSED EL.

GEOTECHNICAL PARAMETERS

LAYER	ELEV. OF MID. (FT)	σ'_{V0} (PSF)	ω_N (%)	e_0 (-)	Cc (-)	Cs (-)
O_1	-4.0	1388	22	0.59	0.24	0.01
O_2	-8.0	1536	36	0.98	0.40	0.02
O_3	-12.0	1684	50	1.37	0.56	0.03
O_4	-17.0	1869	68	1.85	0.76	0.03

LOADING

CONSTRUCTION PHASE	DESCRIPTION	LOADING CONDITION	Δh (FT)	$\Delta\sigma$ (PSF)
1	FILL TO PROPOSED EL.	VIRGIN	9.2	1104

SETTLEMENT ESTIMATE

LAYER	H (FT)	σ'_{VF} (PSF)	P'c (PSF)	δ_c (in.)
O_1	4	2492	1388	1.9
O_2	4	2640	1536	2.3
O_3	4	2788	1684	2.5
O_4	6	2973	1869	3.9
			Σ	10.5

Approximately 9 to 12in

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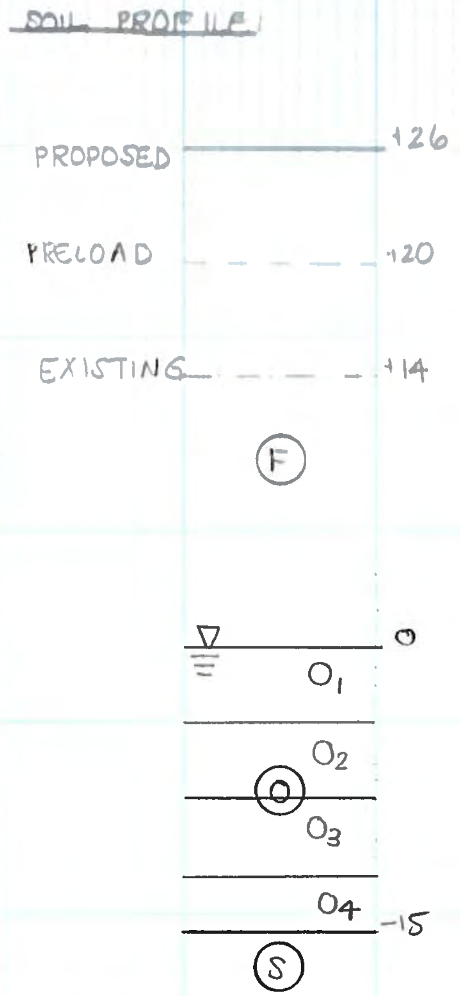
PROJECT EXELON TOWER + TF GARAGE

MADE BY AEP DATE 8/6/13
CHECKED BY LL DATE 8/6/13

SUBJECT SECONDARY COMPRESSION UNDER WILLS STREET



SECONDARY COMPRESSION (DAS, 2008)

$$S_S = C_\alpha' \, H \log\left(\frac{t_2}{t_1}\right)$$

$S_S \equiv$ SECONDARY COMPRESSION

$C_\alpha' \equiv$ SECONDARY COMPRESSION RATIO

$$C_\alpha' = \frac{C_\alpha}{1+e_p}$$

$e_p \equiv$ VOID RATIO AT END OF PRIMARY

$H \equiv$ THICKNESS OF COMPRESSIBLE LAYER

$t_1 = t_p \equiv$ TIME AT END OF PRIMARY

$t_2 \equiv$ TIME AT WHICH SECONDARY COMPRESSION IS CALCULATED.

FROM MESRI AND GODLEWSKI (1977),

$$\frac{C_\alpha'}{C_c} \cong 0.05 \pm 0.01$$ FOR ORGANIC CLAYS AND SILTS.

TIME TO END OF PRIMARY, t_p:

$$t_p = \frac{H_{DR}^2 \, T_v}{C_v}$$

$H_{DR} \equiv$ LENGTH OF DRAINAGE PATH

$T_v \equiv$ TIME FACTOR $= 0.848$

$C_v \equiv$ COEFFICIENT OF CONSOLIDATION $= 0.02$ FT²/DAY AS PER PRIMARY SETTLEMENT CALC

ASSUME 2-WAY DRAINAGE:

$H_{DR} = H/2 = 15'/2 = 7.5'$

$$\Rightarrow t_p = \frac{(7.5')^2 (0.848)}{0.02 \text{ FT}^2/\text{DAY}} = 2385 \text{ DAYS} = 6.5 \text{ YRS}$$

SAMPLE CALCULATION:
LAYER O_1:

$S_S = C_\alpha' \, H \log(t_2/t_1)$

$C_\alpha' = 0.05 \times 0.23 = 0.012$

$H = 4$ FT

$t_2 = 65$ years.

$t_1 = 6.5$ YEARS

$$\Rightarrow S_S = (0.012)(4')\log\left(\frac{65}{6.5}\right) = 0.048 \text{ FT} = 0.6 \text{ IN.}$$

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FILE 11896A

MADE BY AEP DATE 8/6/13

CHECKED BY LL DATE 8/6/13

PROJECT EXELON TOWER + TF GARAGE

SUBJECT SECONDARY COMPRESSION UNDER WILLS ST

EXAMINE SECONDARY COMPRESSION FOR $t_2 = 65$ YEARS

LAYER	C_c^*	C_α'	H	t_2/t_1	S_s (FT)
O_1	0.23	0.012	4	10	0.048
O_2	0.36	0.018	4	10	0.072
O_3	0.49	0.024	4	10	0.10
O_4	0.61	0.031	3	10	0.093

$\Sigma = 0.31$ FT = 3.8" IN 65 YEARS

* C_c VALUES ARE TAKEN FROM SETTLEMENT CALCULATION DATED 6/6/13

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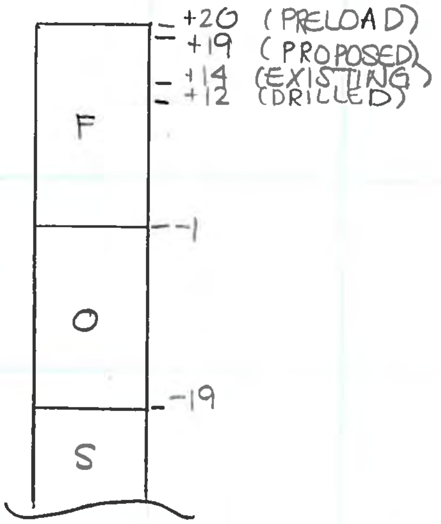
PROJECT EXELON TOWER + TF GARAGE

MADE BY AEP DATE 8/8/13
CHECKED BY LL DATE 8/8/13

SUBJECT SECONDARY COMPRESSION UNDER WILLS ST.

- COMPUTE MAGNITUDE OF SECONDARY COMPRESSION UNDER WILLS ST., AT LOCATION WHERE THE APPLIED LOAD ON MMC DUE TO FILL LOAD IS THE LARGEST.
- USE BORING NO. MR-801, LOCATED DIRECTLY ADJACENT TO LOCATION OF CALCULATION AND WAS DRILLED AFTER SURCHARGING (CAPTURES STRESS HISTORY)

SOIL PROFILE : MR-801



RESULTS OF CONSOLIDATION TEST

$P_c = 20$ TSF $e_0 = 1.798$

$P_0 = 1.0$ TSF $w_n = 60.5\%$

$C_c = 0.801$ $C_\alpha = 0.032$

$C_s = 0.136$ $e_p = 1.708$

COMPUTATION OF SECONDARY COMP

$$S_s = C_\alpha' H \log(t_2/t_1)$$

$$C_\alpha' = \frac{C_\alpha}{1+e_p} = \frac{0.032}{1+1.708} = 0.012$$

$H = 19$ FT

$t_1 \equiv t_p$

$$t_p = \frac{H_{DR}^2 T_V}{C_v}$$

$H_{DR} = H/2 = 19'/2 = 9.5'$

$T_V = 0.848$ @ $U = 90\%$

$C_v = 0.02$ FT²/DAY

$\Rightarrow t_p = 3827$ DAYS $= 10.5$ YRS

t_2 = TIME AFTER END OF PRIMARY

S_s @ $t_2 = 15$ YRS AFTER END OF PRIMARY

$$S_s = (0.012)(19')\log\left(\frac{15+10.5}{10.5}\right)$$

$S_s = 0.09$ FT $= 1.05$ IN.

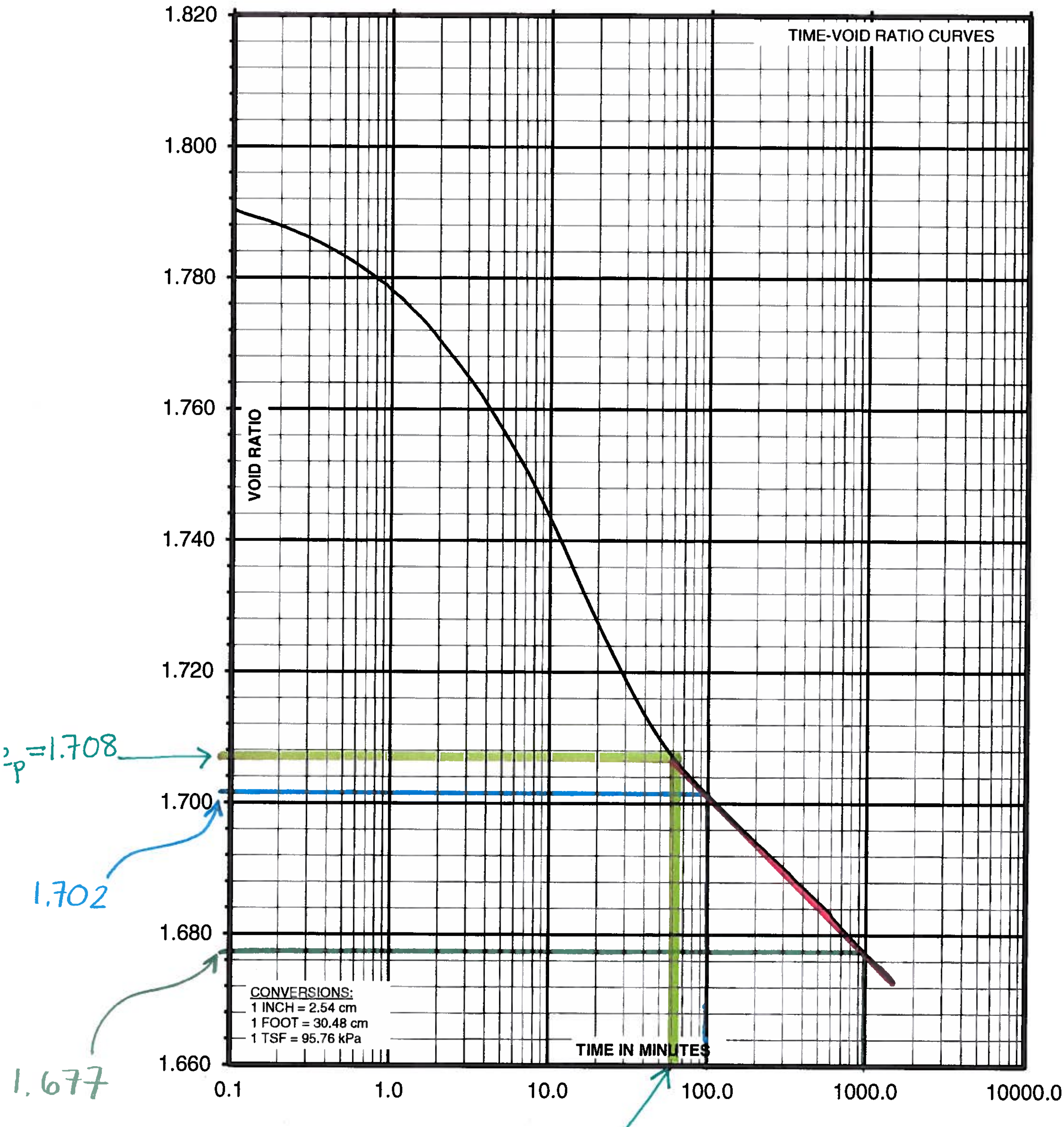
S_s @ $t_2 = 35$ YRS AFTER END OF PRIMARY

$$S_s = (0.012)(19')\log\left(\frac{35+10.5}{10.5}\right)$$

$= 0.15$ FT $= 1.7$ IN.

ATTACHMENT

VOID RATIO-TIME CURVE FOR MR-801



$$C_\alpha = \frac{\Delta e}{\Delta t} = \frac{1.67 - 1.702}{\log(1000) - \log(100)}$$

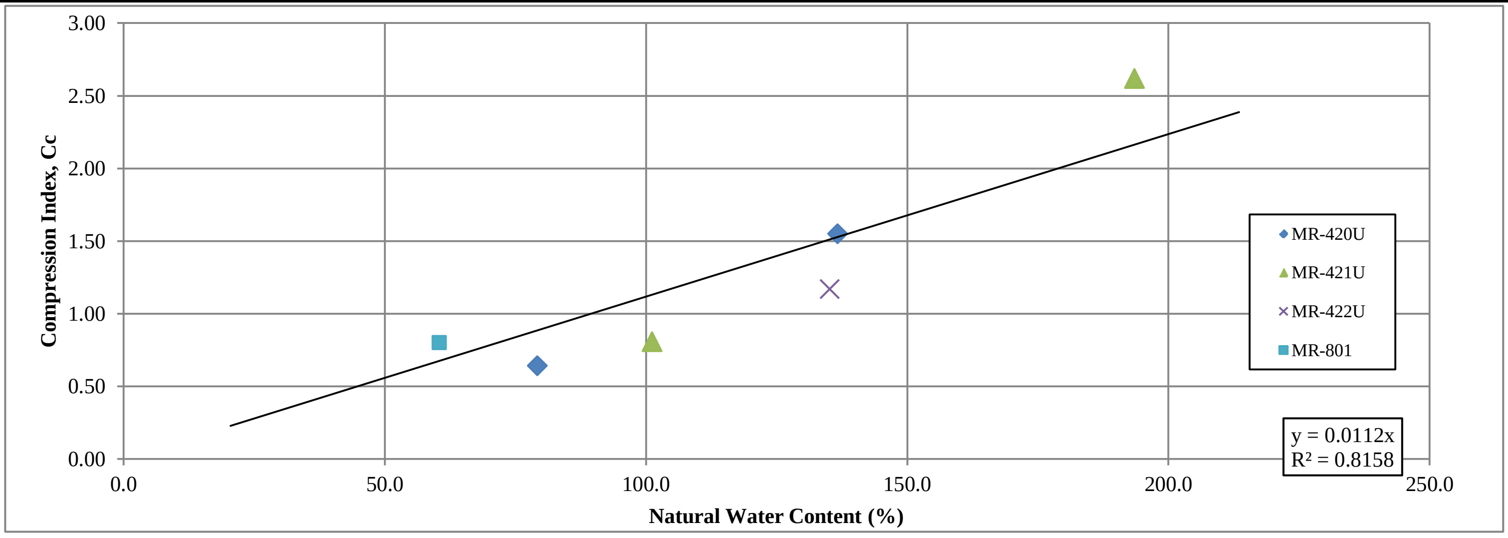
$$= 0.032$$

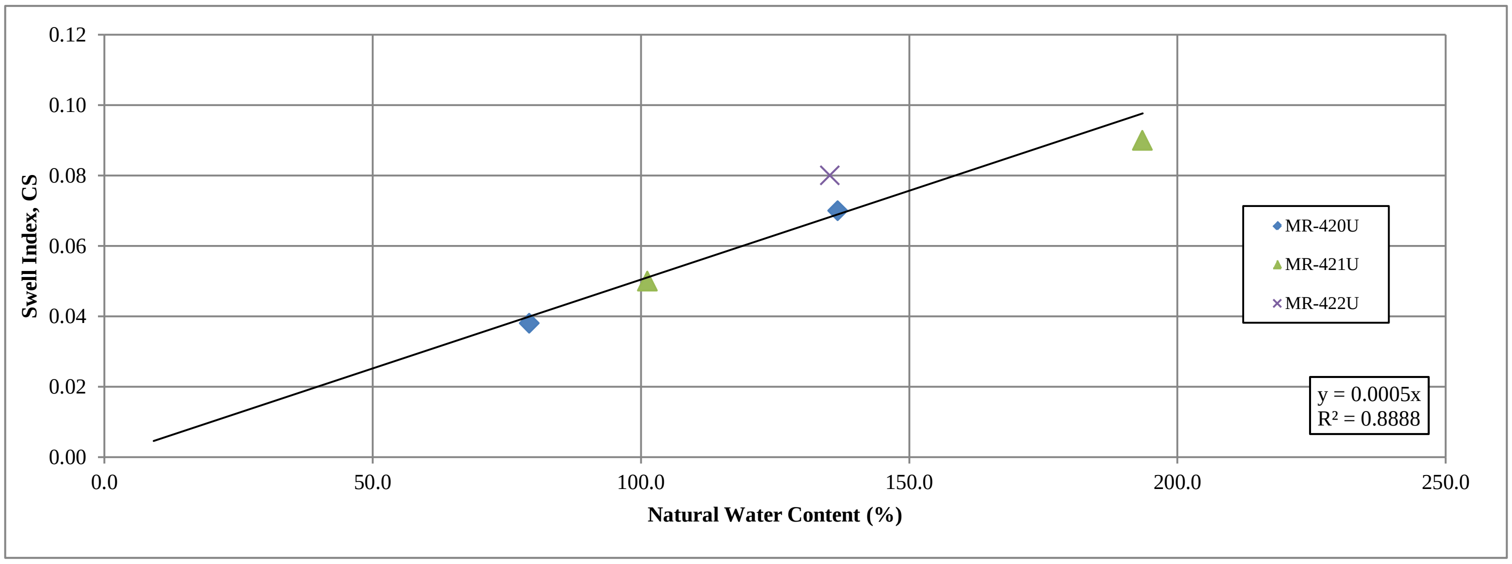
MUESER RUTLEDGE CONSULTING ENGINEERS

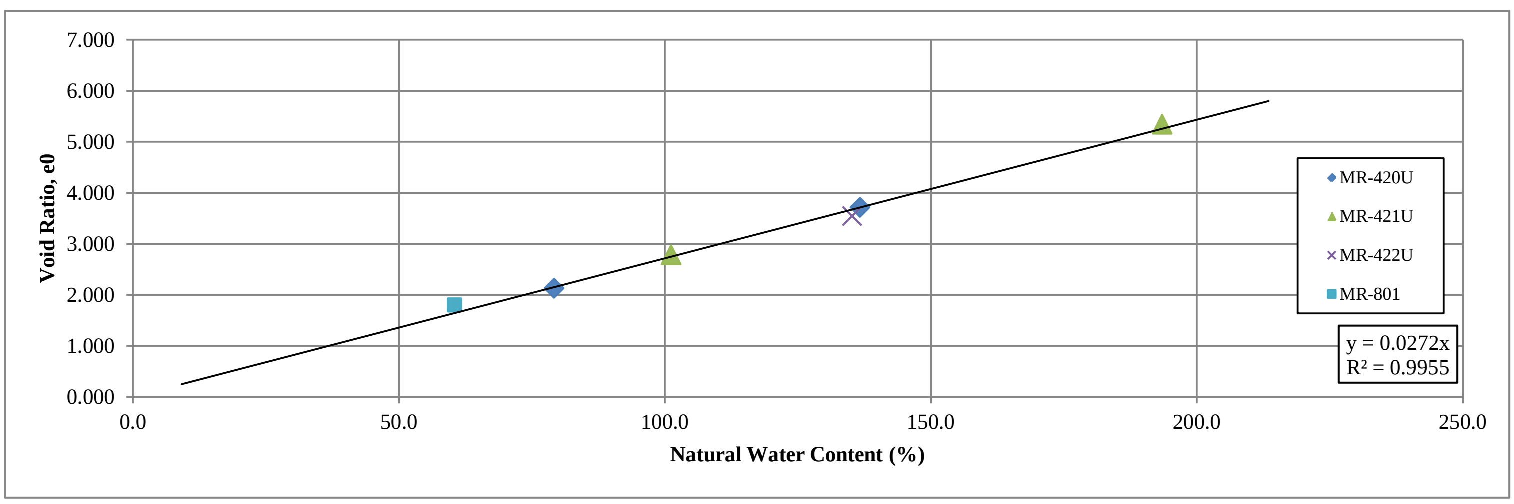
		File No.:	11896A
Made by:	AEP	Date:	6/6/13
Checked by:	AMD	Date:	6/27/13

FOR EXELON

SUBJECT: 1-D SETTLEMENT ESTIMATE APPENDIX B - ASSESSMENT OF COMPRESSIBILITY CHARACTERISTICS





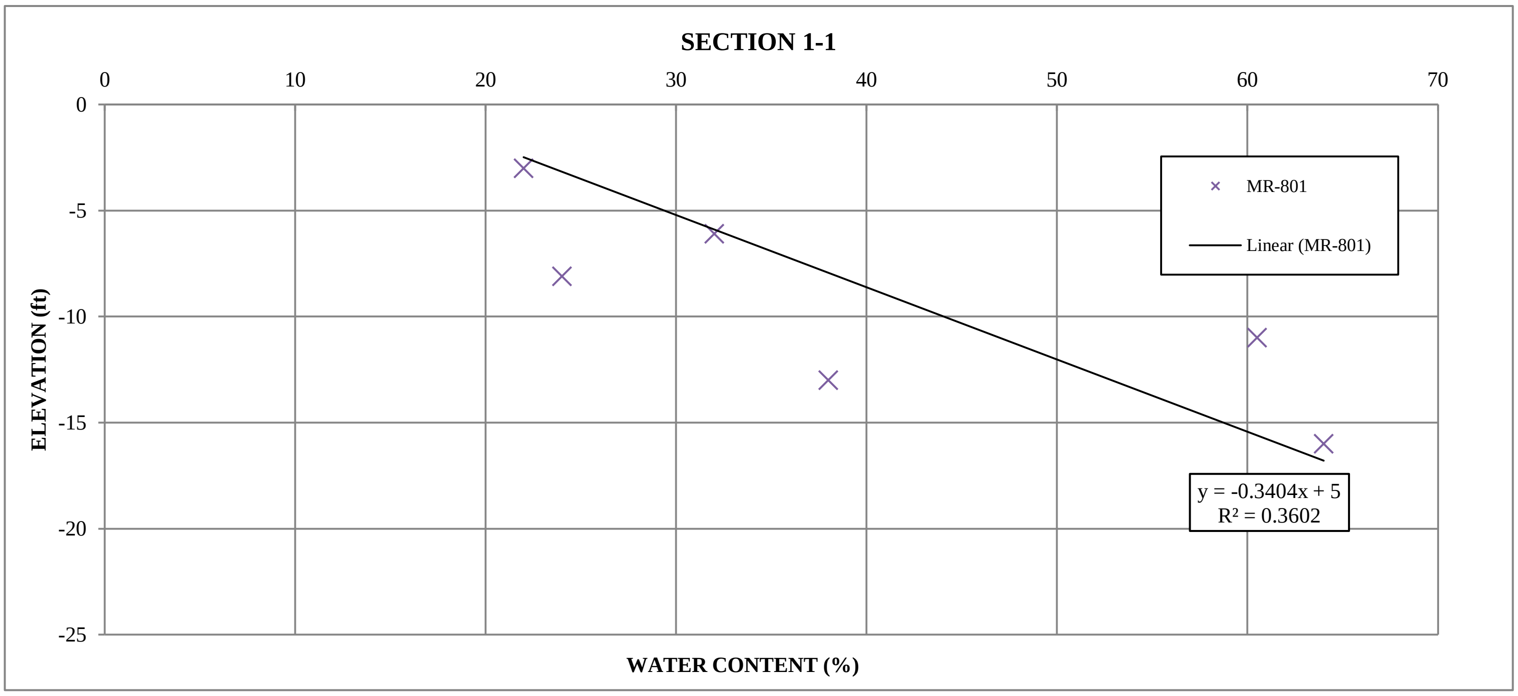


MUESER RUTLEDGE CONSULTING ENGINEERS

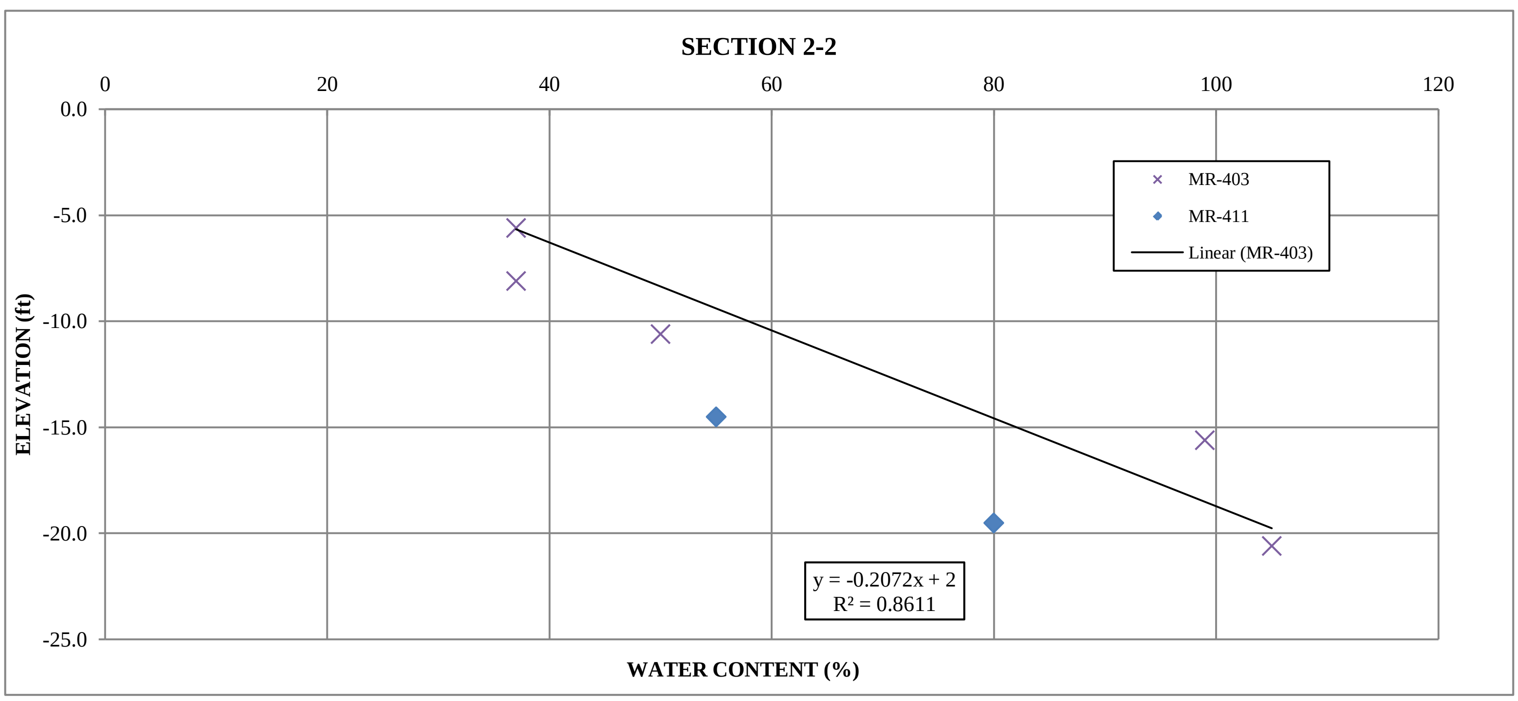
		File No.:	11896A
Made by:	AEP	Date:	6/6/13
Checked by:	AMD	Date:	6/27/13

FOR ___________

SUBJECT: 1-D SETTLEMENT ESTIMATE — APPENDIX B - ASSESSMENT OF COMPRESSIBILITY CHARACTERISTICS



Trendline: Elev. = -0.3404 * w+5
Therefore: w = (5 - Elev.) / 0.3404



Trendline: Elev. = -0.27072 * w + 2
Therefore: w = (2 - Elev.) / 0.27072

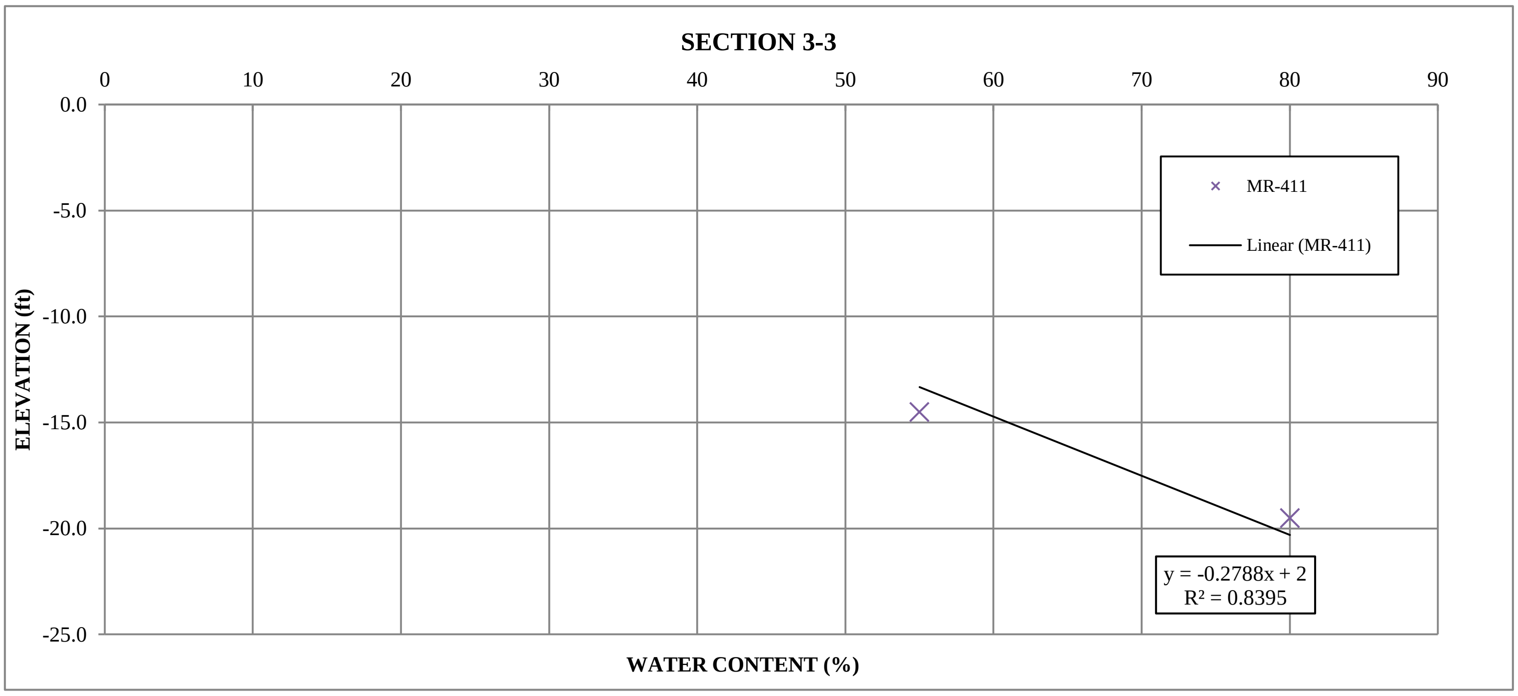
MUESER RUTLEDGE CONSULTING ENGINEERS

File No.: 11896A

Made by: AEP Date: 6/6/13

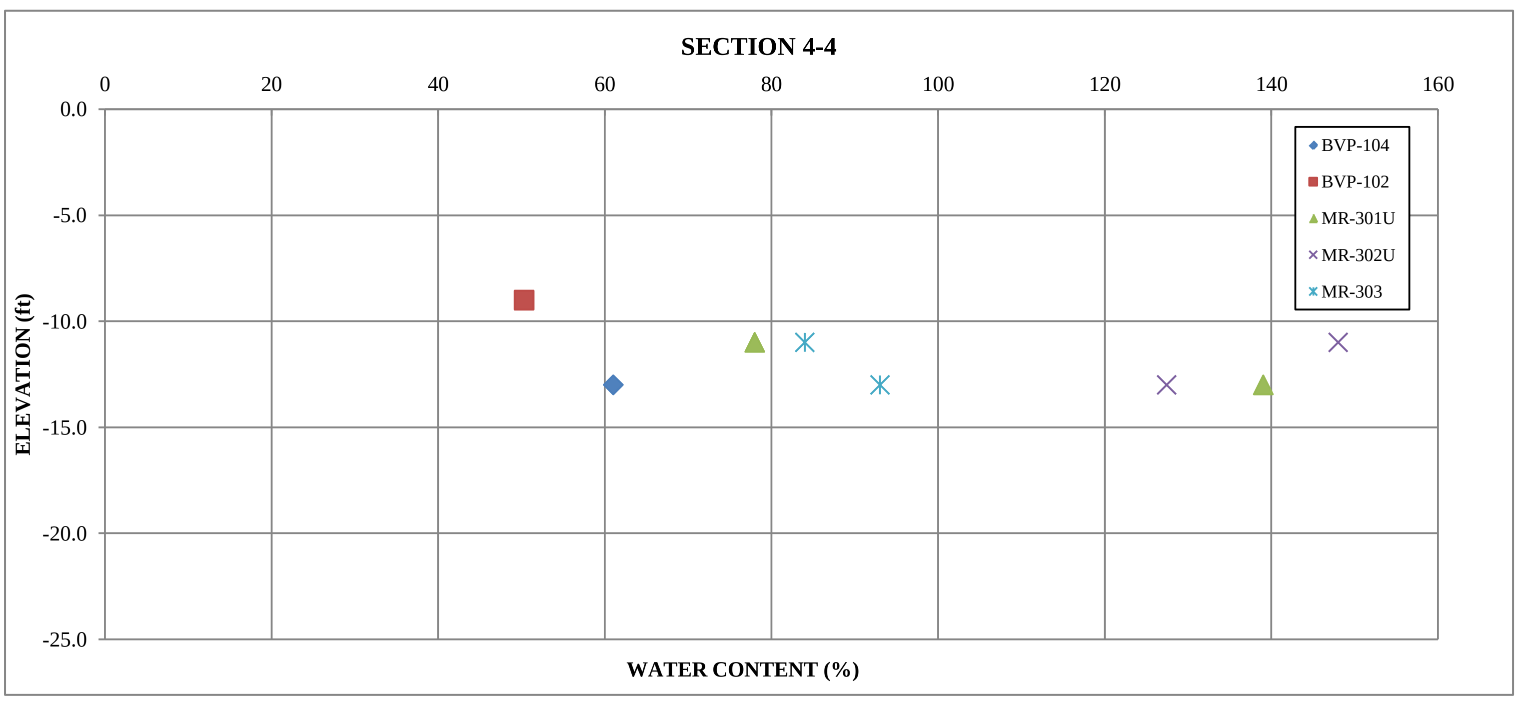
FOR EXELON Checked by: AMD Date: 7/2/13

SUBJECT: 1-D SETTLEMENT ESTIMATE APPENDIX B - ASSESSMENT OF COMPRESSIBILITY CHARACTERISTICS



Trendline: Elev. = -0.2788 * w + 2

Therefore: w = (2 - Elev.) / 0.2788



Average w: 98 %

Sigma 36 %

APPENDIX B:
FROM EPRI:
MANUAL ON ESTIMATING SOIL PROPERTIES FOR FOUNDATION DESIGN (1990)

Table 5-5

TYPICAL RANGES OF DRAINED MODULUS FOR SAND

Consistency	Normalized Elastic Modulus, E_d/p_a Typical	Driven Piles[a]
loose	100 to 200	275 to 550
medium	200 to 500	550 to 700
dense	500 to 1000	700 to 1100

a - Source: Poulos (17), p. 207.

STRATUM F, S1, S2 use $E_d/P_a = 350$
$\therefore$ E = 740 ksf

$$E_t = \kappa p_a (\bar{\sigma}_3/p_a)^n [1 - R_f (1 - \sin\bar{\phi}_{tc})(\bar{\sigma}_1 - \bar{\sigma}_3)/(2\bar{\sigma}_3 \sin\bar{\phi}_{tc})]^2 \qquad (5\text{-}21)$$

in which $\bar{\sigma}_1$ and $\bar{\sigma}_3$ = effective major and minor principal stresses, respectively, $\bar{\phi}_{tc}$ = effective stress friction angle in triaxial compression, and κ, n, and R_f = modulus parameters given in Table 5-6. For convenience in computer code implementation, Trautmann and Kulhawy (1) approximated κ as follows:

$$\kappa \approx 300 + 900\,\phi_{rel} \qquad (5\text{-}22)$$

with ϕ_{rel} defined in Equation 5-8.

Correlations with Strength

The shear modulus commonly is correlated to the effective soil strength through the rigidity index (I_r), as defined below for drained loading:

$$I_r = G/(\bar{\sigma}\ \tan\bar{\phi}_{tc}) \qquad (5\text{-}23)$$

Selected values for I_r are given in Table 5-7. Of particular interest to note is that I_r increases with increasing relative density and decreases with increasing normal stress. It also is lower with more compressible soil minerals.

When using the rigidity index (I_r) for drained loading, volume changes normally have to be considered. Therefore, I_r must be corrected for the volumetric strains (ϵ_v) to yield a reduced rigidity index (I_{rr}), as given below by Vesić (20):

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FILE 11896A

MADE BY AEP DATE 6/6/13

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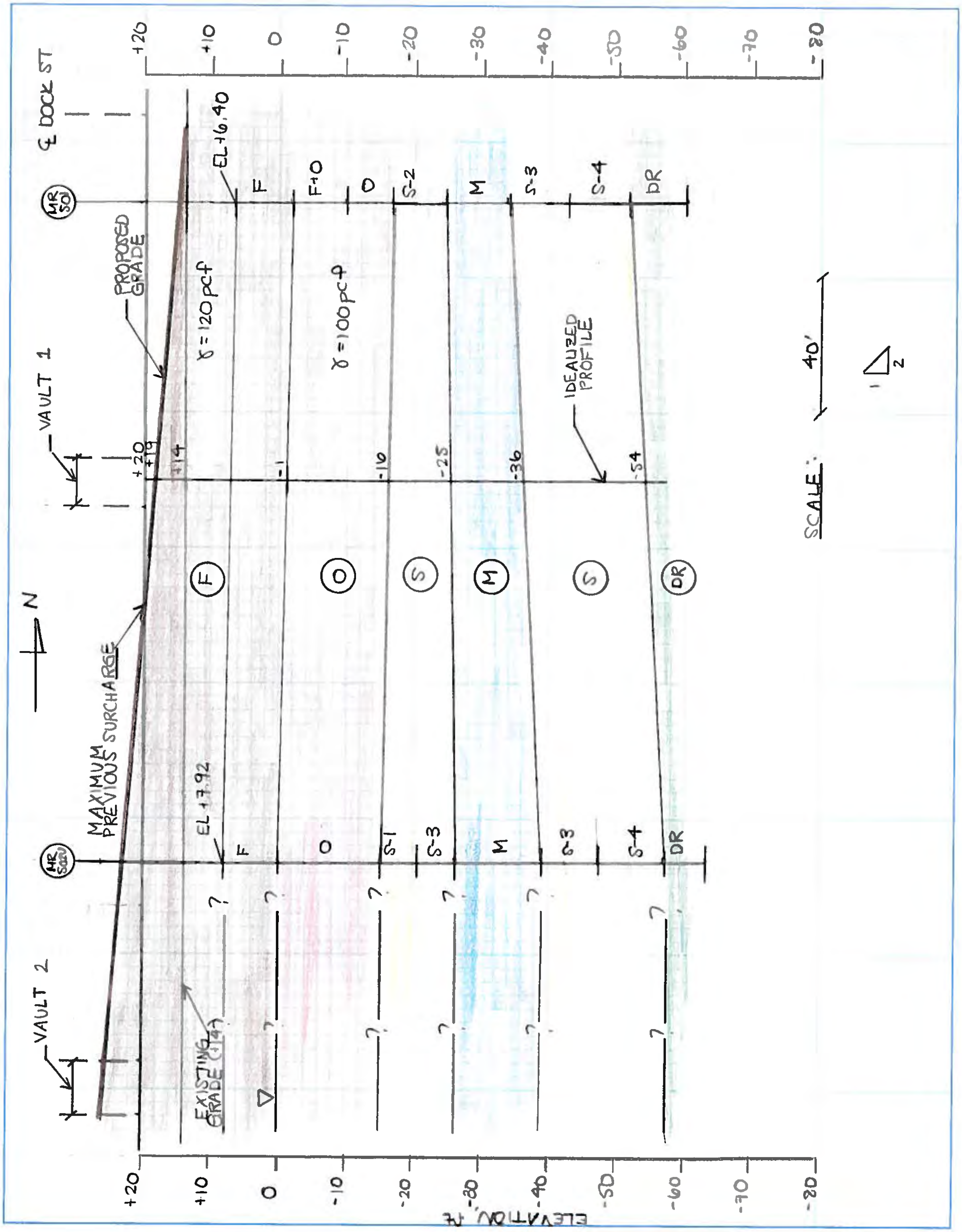
PROJECT EXELON

SUBJECT PRELIMINARY SETTLEMENT ESTIMATE - SECTION 1-1



SHEET ____ OF ____

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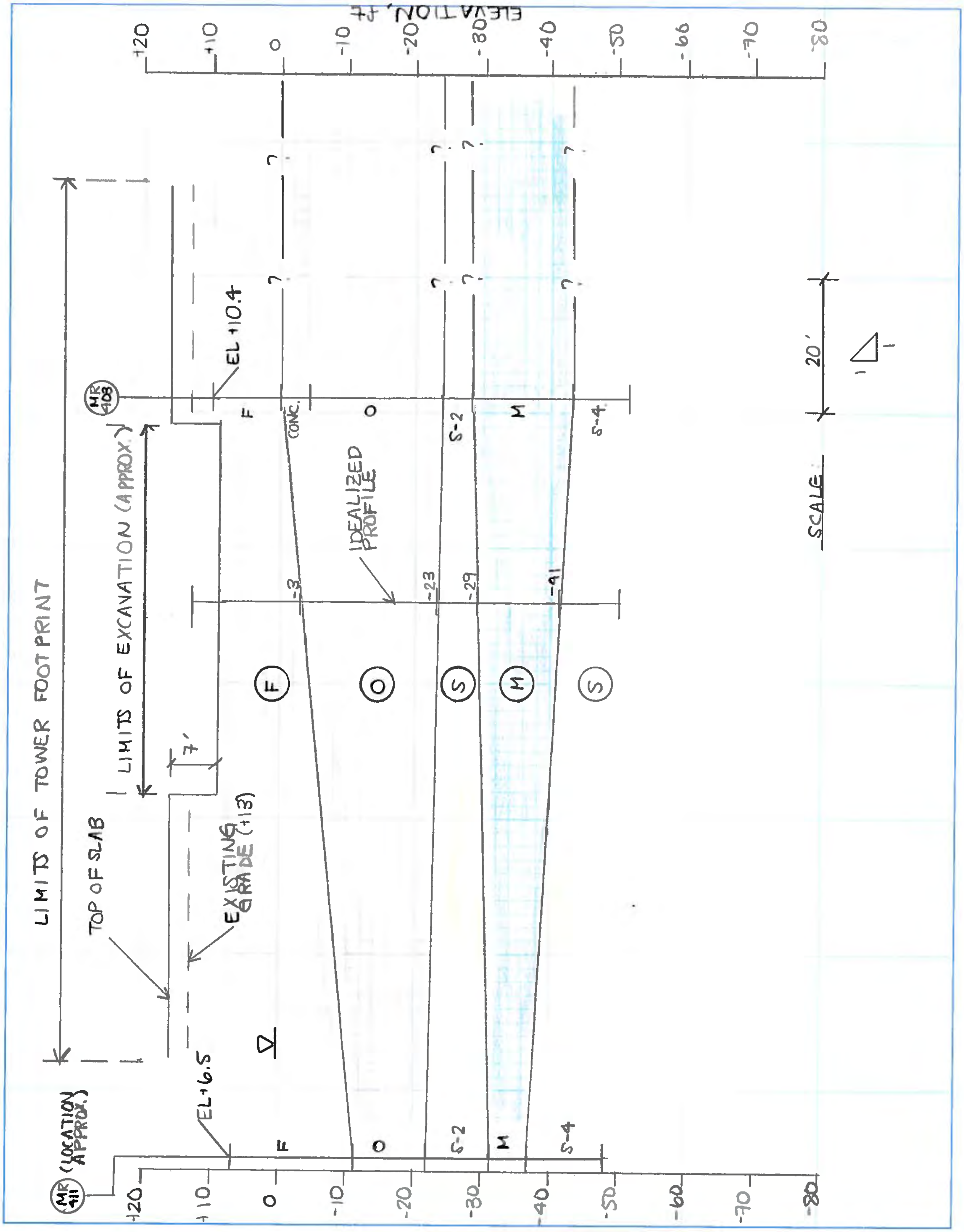
FILE 11896A

PROJECT EXELON

MADE BY AEP DATE 6/8/13

CHECKED BY AMD DATE 6/27/13

SUBJECT PRELIMINARY SETTLEMENT ESTIMATE - SECTION 2-2



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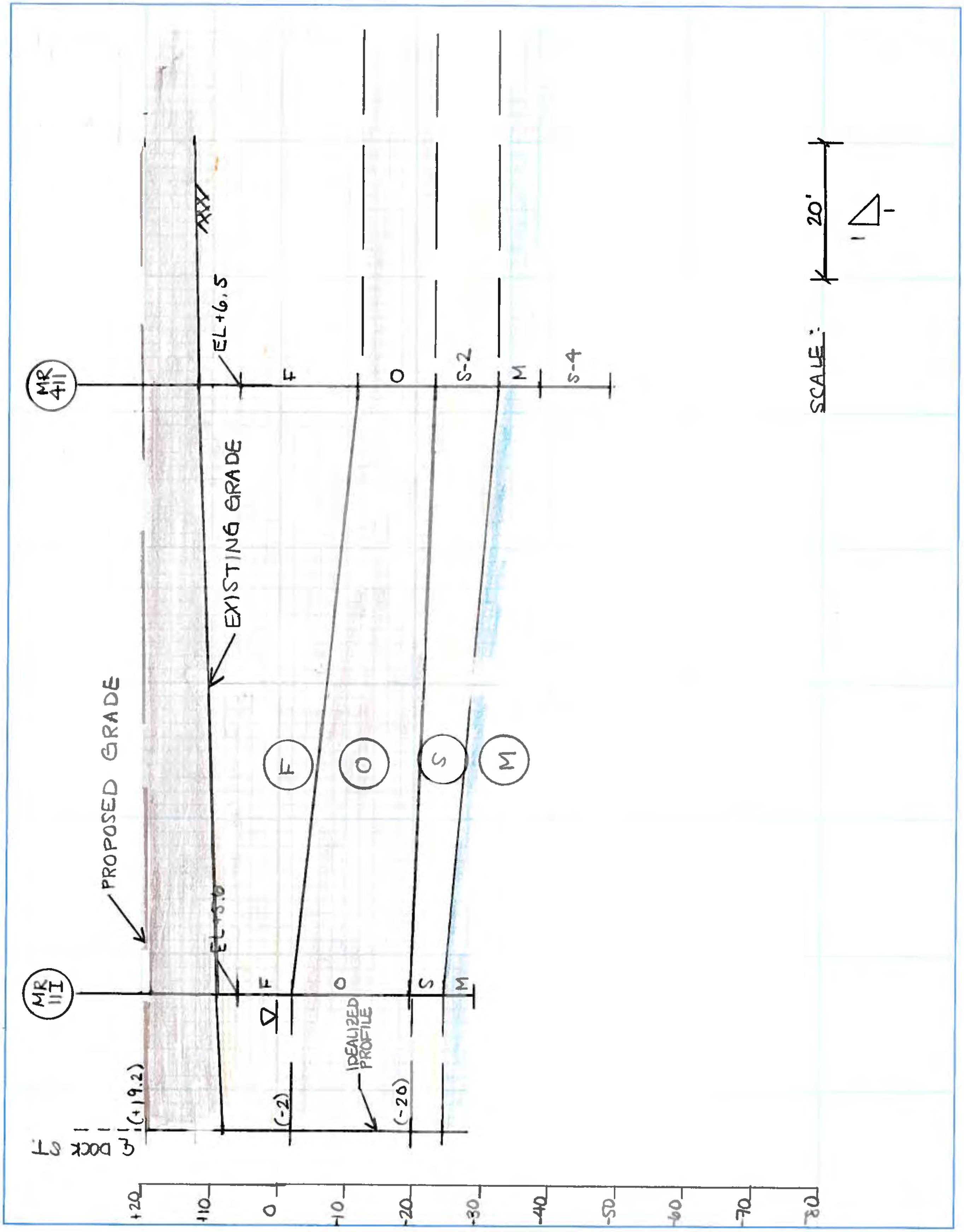
FILE AEP

PROJECT EXELON

MADE BY AEP DATE 6/16/13

CHECKED BY AMD DATE 6/27/13

SUBJECT PRELIMINARY SETTLEMENT ESTIMATE - SECTION 3-3



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SHEET ___ OF ___

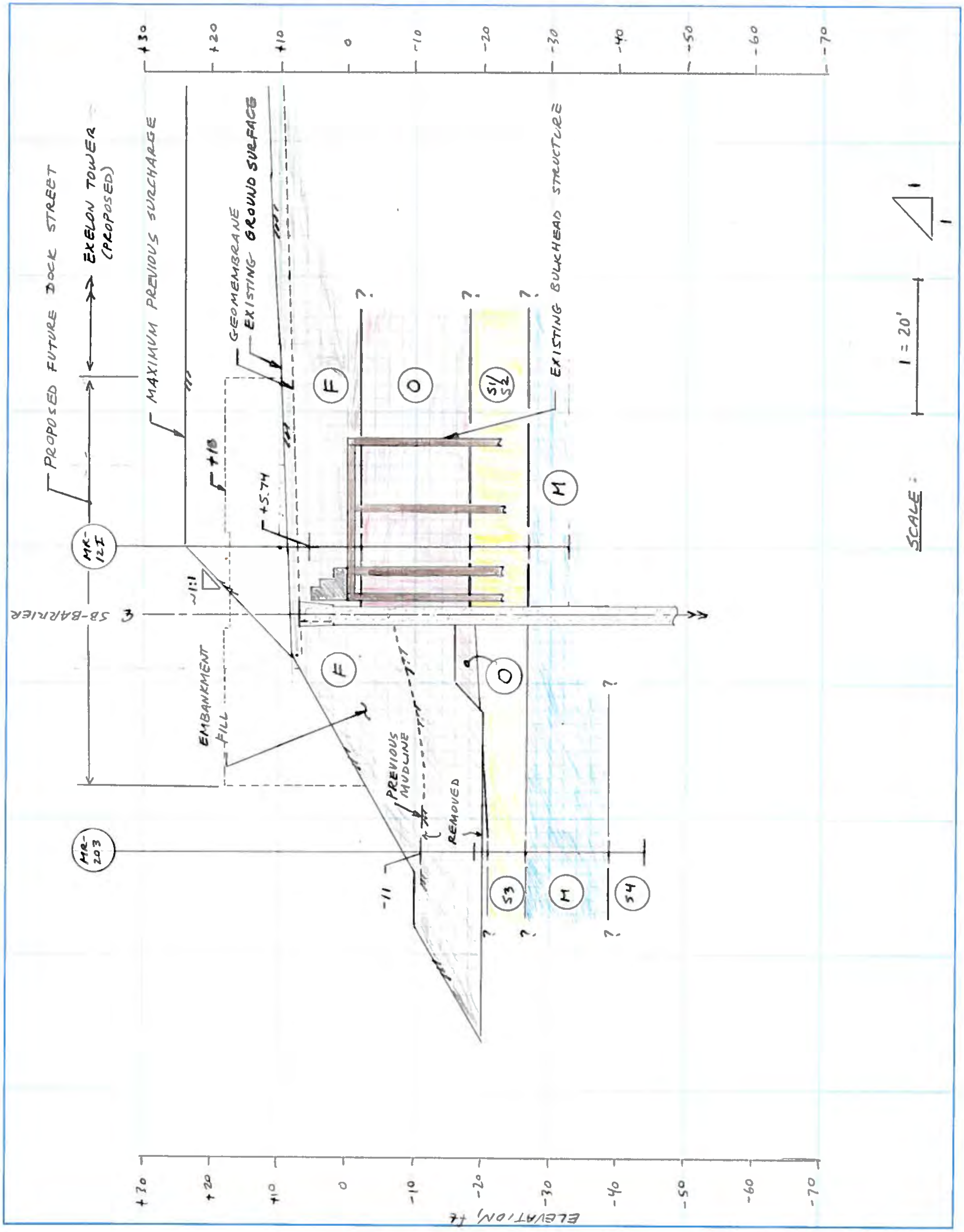
FILE 11896A

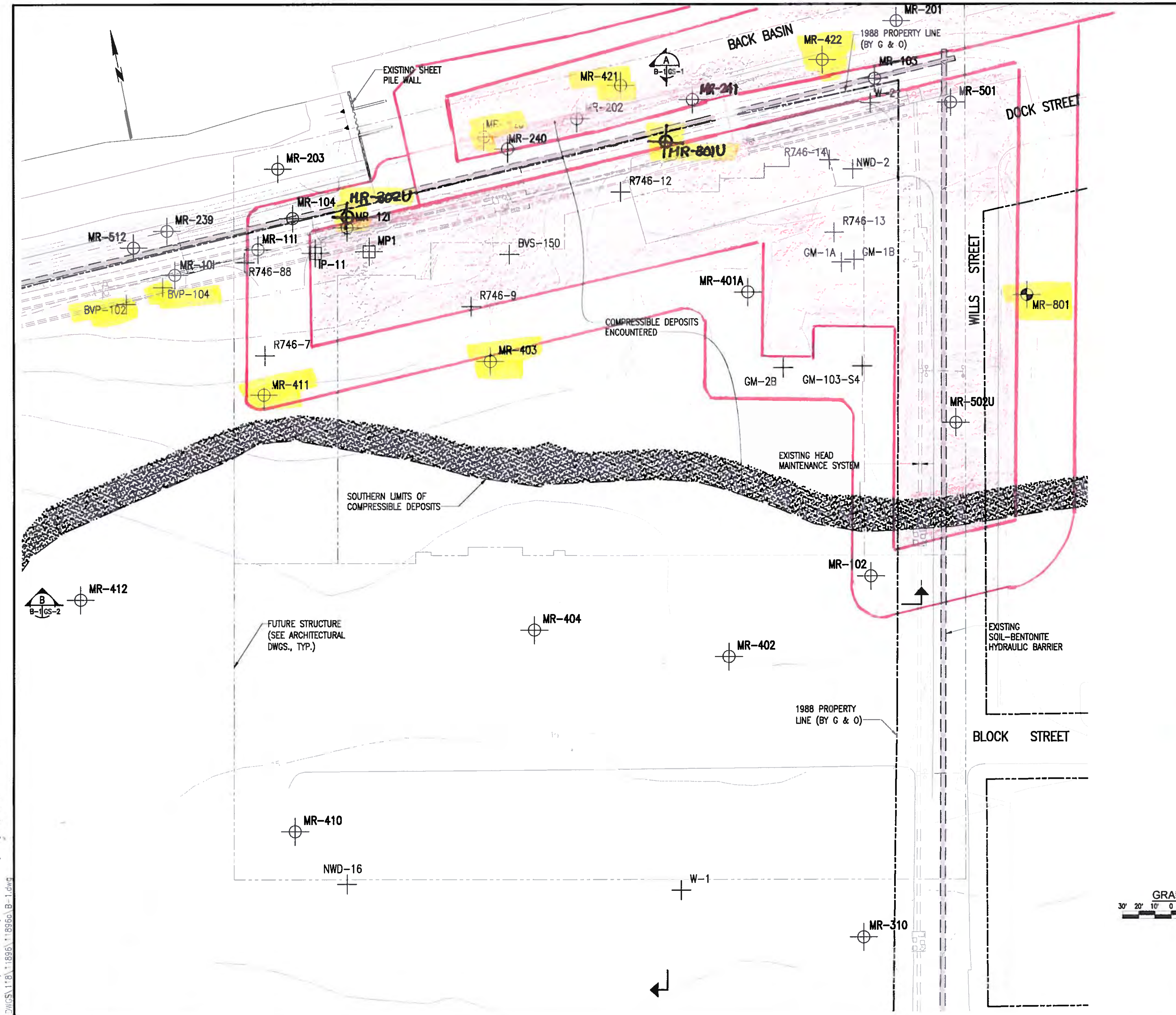
PROJECT EXELON TOWER & TF GARAGE

MADE BY AMD DATE 7/3/13

CHECKED BY AEP DATE 7/3/13

SUBJECT SECTION 4-4 ESTIMATE OF SETTLEMENT AT DOCK ST. E/o POINT ST





NOTES:

1. Base plan developed from information available in:

A. Phase II Construction Completion Report prepared by Black & Veatch, dated January 2000.

B. Geotechnical Investigations performed by Mueser Rutledge Consulting Engineers in 1988, 1989, 1991, 1993, 1999, 2006, and 2013.

C. Historic foundation information from Allied Signal.

D. Existing physical features shown of the various waterfront structures are based on available original design drawings and the 1987 Whitman Requardt Report. Descriptions of existing conditions as revealed by diver and test pit investigations are provided in the 1990 MRCE report "Condition Survey of Waterfron Structures".

2. Existing ground surface elevation contours are taken from survey performed by Greenhorne & O'Mara dated January 2004.

3. Elevations are referenced to Baltimore County and City Metropolitan Datum (BC&CMD), which equals −0.811 feet on the National Geodetic Vertical Datum (NGVD 29). Horizontal datum is referenced to Baltimore City Grid Meridian.

4. Borings identified with the prefix "MR-" were drilled under inspection of MRCE. MRCE makes no representation as to the accuracy of borings made by others.

5. Limits of compressible stratum shown are based on widely spaced borings and historical shoreline information and as such are approximate. Actual conditions may vary.

LEGEND:

- MR-101 – Borings previously drilled under continuous inspection by MRCE
- – Borings made by others
- MR-801 – 2013 MRCE Boring made for Project Pile Load Test Program
- MP1 – Settlement Point
- Area where compressible deposits encountered
- Approximate limits of compressible deposits encountered in borings
- Existing ground surface elevation contour
- LIMITS OF HISTORIC SURCHARGING
- CREST OF HISTORIC SURCHARGING

REV.	DATE	BY	DESCRIPTION

EXELON DEVELOPMENT AND PLAZA GARAGE

BALTIMORE MARYLAND

BHC ARCHITECTS

NEW YORK NEW YORK

MUESER RUTLEDGE CONSULTING ENGINEERS

14 PENN PLAZA – 225 W. 34TH STREET, NY, NY 10122

SCALE	MADE BY: E.C.	DATE: 08-05-2013	FILE NUMBER
GRAPHIC	CHKD BY: A.E.P.	DATE: 08-05-2013	11896A

BORING LOCATION PLAN

DRAWING NUMBER B-1

TABLE NO.1

SUMMARY OF LABORATORY TEST DATA

SAMPLE IDENTIFICATION					CLASSIFICATION PROPERTIES								PHYSICAL PROPERTIES												
										UNIFIED SOIL CLASSIFICATION SYSTEM			STRENGTH						CONSOLIDATION						
BORING NUMBER	SAMPLE NUMBER	ELEVATION, FT.	STRATUM DESIGNATION	SOIL TYPE	AVERAGE NATURAL WATER CONTENT, Wn, %	LIQUID LIMIT, w_L, %	PLASTICITY INDEX, I_p, %	NATURAL WATER CONTENT OF LIMIT SAMPLE, W_n, %	SPECIFIC GRAVITY OF SOLIDS, G_s	GROUP SYMBOL	% SAND(<#4 >#200 SIEVE)	% FINES (<#200 SIEVE)	TYPE OF TEST	COMPRESSIVE STRENGTH $(\sigma_1 - \sigma_3)$, TSF	CONFINING PRESSURE σ_3, TSF	STRAIN AT FAILURE, %	NATURAL WATER CONTENT, w_n, %	WATER CONTENT AT END OF TEST, w_f, %	NATURAL WATER CONTENT, w_n, %	INITIAL VOID RATIO, e_o	EXISTING OVERBURDEN STRESS, P_o, TSF	ESTIMATED PRECONSOLIDATION STRESS, P_c, TSF	COMPRESSION INDEX, C_c	SWELLING INDEX, C_s	VOID RATIO AT START OF SWELL, e_r
MR-202BU	1U	-28.9	O	2						ML															
MR-205U	3S	-24.5	M	3	20.7					MH			UU	1.41	0.17	6.3	20.7	20.6							
	5S	-28.9	M	3	23.2					CH			UU	0.62*	0.27	10.3	23.2	23.6							
MR-212U	4S	-26.0	O	1	123.5	120.0	73.7	105.6	2.54	OH									140.1	3.667	0.106	0.183	1.53	0.14	1.585
	5S	-28.0	O	1	91.4	74.8	29.7	66.4	2.49	OH									116.4	3.030	0.131	0.171	1.04	0.10	1.142
MR-216U	6U	-31.0	O	1	83.3	90.7	50.1	66.9	2.53	OH									114.2	3.047	0.156	0.115	1.00	0.08	1.156
	8S	-40.0	M	4	20.1					CH			UU	0.74*	0.34	13.9	20.2	20.3							
MR-219U	4U	-28.0	O	1	129.6					OH			UU	0.10	0.12	13.7	129.6	128.1							
	6U	-32.5	O	1	35.2					OH			UU	0.31	0.17	18.1	35.4	34.9							
MR-240	5S	-14.0	O	2						ML															
MR-246	3S	-25.0	O	1	108.5					OH			UU	0.30	0.08	9.0	108.5	107.0							
	4S	-27.5	O	1	70.1					OH			UU	0.28	0.12	10.8	68.9	67.9							
MR-301U	4U	-11.0	O	1	77.8					OH															
	5U	-13.0	O	1	138.6					OH															

SOIL DESCRIPTION

STRATA DESCRIPTIONS

O - BLACK ORGANIC SILTY CLAY

M - WHITE CLAYEY SILT

SOIL DESCRIPTIONS

1. SOFT BLACK TO DARK GRAY ORGANIC SILTY CLAY TO CLAYEY SILT, TRACE TO SOME FINE TO COARSE SAND, WOOD, GRAVEL, VEGETATION.
2. HARD YELLOW - BROWN SILT TO CLAYEY SILT, TRACE FINE TO COARSE SAND, ORGANIC SILTY CLAY POCKETS, (ORE TAILINGS FILL).
3. HARD WHITE CLAYEY SILT TO SILTY CLAY.
4. HARD MOTTLED RED AND PINK SILTY CLAY, TRACE FINE SAND POCKETS.

NOTES

1. All tests summarized were performed in the laboratory of Mueser Rutledge Consulting Engineers.
2. The sample elevation is the average of the sampling interval.
3. The ground surface elevations at borings are:

BORING NO.	GROUND SURFACE ELEV.	BORNG NO.	GROUND SURFACE ELEV
MR-202BU	-2.0	MR-240	-1.5
MR-205U	-12.5	MR-246	-17.0
MR-212U	-17.5	MR-301U	+6+/-
MR-216U	-18.5	MR-302U	+6+/-
MR-219U	-18.0	MR-303U	+6+/-

4. "Average natural water content" is a weighted average of all material types recovered.
5. Compression tests performed were;
   UU - Unconsolidated Undrained Triaxial Compression
6. Strength tests were performed on samples approximately 2.8 inches in diameter with a height-to-diameter ratio of 2, at a rate of strain of approximately 1% per minute.
7. Compression Index, Cc = the slope of the virgin curve (straight line portion of the consolidation test e-log p plot).
8. Swelling Index, Cs = the slope of the rebound curve of the consolidation test

* - Test performed on disturbed sample, results may not be representative at actual strength.

MUESER RUTLEDGE CONSULTING ENGINEERS

708 THIRD AVENUE, NEW YORK, N.Y., 10017

ALLIED - SIGNAL INC.
BALTIMORE WORKS

BALTIMORE MARYLAND

DATE: MARCH 1990 | FILE NO. 6909 | SHEET 1 OF 2 | TABLE NO. 1

TABLE NO. 1

SUMMARY OF LABORATORY TEST DATA

SAMPLE IDENTIFICATION					CLASSIFICATION PROPERTIES								PHYSICAL PROPERTIES												
										UNIFIED SOIL CLASSIFICATION SYSTEM			STRENGTH						CONSOLIDATION						
BORING NUMBER	SAMPLE NUMBER	ELEVATION, FT.	STRATUM DESIGNATION	SOIL TYPE	AVERAGE NATURAL WATER CONTENT, W_n, %	LIQUID LIMIT, w_L, %	PLASTICITY INDEX, I_p, %	NATURAL WATER CONTENT OF LIMIT SAMPLE, W_n, %	SPECIFIC GRAVITY OF SOLIDS, G_s	GROUP SYMBOL	% SAND(<#4 >#200 SIEVE)	% FINES (<#200 SIEVE)	TYPE OF TEST	COMPRESSIVE STRENGTH $(\sigma_1 - \sigma_3)$, TSF	CONFINING PRESSURE σ_3, TSF	STRAIN AT FAILURE, %	NATURAL WATER CONTENT, w_n, %	WATER CONTENT AT END OF TEST, w_f, %	NATURAL WATER CONTENT, w_n, %	INITIAL VOID RATIO, e_o	EXISTING OVERBURDEN STRESS, P_o, TSF	ESTIMATED PRECONSOLIDATION STRESS, P_c, TSF	COMPRESSION INDEX, C_c	SWELLING INDEX, C_s	VOID RATIO AT START OF SWELL, e_r
MR-002U	4U	-11.0	O	1	148.4					OH															
	5U	-13.0	O	1	127.4					OH			UU	0.09	0.53	15.8	123.8	128.6							
MR-003U	5U	-11.0	O	1	84.2					OH															
	6U	-13.0	O	1	93.1					OH															

MUESER RUTLEDGE CONSULTING ENGINEERS

708 THIRD AVENUE, NEW YORK, N.Y., 10017

ALLIED - SIGNAL INC.
BALTIMORE WORKS

BALTIMORE MARYLAND

DATE: MARCH, 1990 FILE NO. 6909 SHEET 2 OF 2 TABLE NO. 1

MUESER RUTLEDGE CONSULTING ENGINEERS
BORING LOG

PROJECT: ALLIED SIGNAL - BALTIMORE WORKS
LOCATION : BALTIMORE, MARYLAND

BORING NO. MR-403
SHEET 1 OF 3
FILE NO. 6909
SURFACE ELEV. 10.4
RES. ENGR. Dan Seligmann

DAILY PROGRESS	SAMPLE NO.	SAMPLE DEPTH	BLOWS/6"	SAMPLE DESCRIPTION	STRATA	DEPTH	CASING BLOWS	REMARKS
09:35							Drilled	8" Concrete
							Casing	
Partly	1D	2.5	24-24	Red-brn c-m sand, sm brick fgmts,				DPC-Y
Sunny,		4.5	22-16	cinders, silt (Fill) (SM)				
					F	5		
70°F	2D	5.0	3-11	Brn f-m sand, sm brick & wood				DPC-Y
		7.0	16-13	fgmts, silt (Fill) (SM)				Lost circulation.
04-09-91	3D	7.5	12-9	Red brick fragments, and wood (Fill)				
		9.5	12-7					DPC-Y
						10		
	4D	10.0	4-100/3"	Yel-brn silty sand, tr gravel (Fill)		11		DPC-Y
		10.8		(SM)				Drill casing 10'
	NR	12.5	100/0"	No Recovery	CONC.			Rebar in casing. Spoon bouncing.
						14		Lost circulation
						15		
	5D	15.0	3-1	Soft black organic silt, tr fine sand				WC=37%
		17.0	1-3	(OL)				
	6D	17.5	11-7	Do 5D (OL)				WC=37%
		19.5	6-4					Drilled casing to
						20		20'.
	7D	20.0	2-1	Soft black organic fine sandy silt			MUD	7D: Top/bot placed
		22.0	3-1	(OL)				in one jar.
								WC=50%
					O			
						25		
	8D	25.0	1-1	Soft black organic clayey silt, tr				WC=99%
		27.0	1-1	fine sand (OH)				
						30		
	9D	30.0	4-6	Medium stiff black organic silt, tr				
		32.0	8-7	fine sand, wood (OL)				WC=105%
						33.5		
					S-2	35		
	10D	35.0	72-60	Brown coarse to fine sand, tr gravel,				DPC-Y
16:15		37.0	45-32	silt (SP-SM)				
07:00								
						38.5		
						40		
	11D	40.0	21-32	Hard red-brown clay, tr fine sand				DPC-Delayed-Y
Mostly		42.0	63-73	(CH)				WC=16%
Sunny,								
Windy,								
65°F					M	45		
	12D	45.0	28-32	Hard white clayey silt, sm fine sand				DPC-N
		47.0	45-70	(MH)				WC=19.3%
04-10-91								
						50		

BORING NO. MR-403

MUESER RUTLEDGE CONSULTING ENGINEERS
BORING LOG

PROJECT: ALLIED SIGNAL - BALTIMORE WORKS
LOCATION : BALTIMORE, MARYLAND

BORING NO. MR-403
SHEET 2 OF 3
FILE NO. 6909
SURFACE ELEV. 10.4
RES. ENGR. Dan Seligmann

DAILY PROGRESS	SAMPLE NO.	SAMPLE DEPTH	SAMPLE BLOWS/6"	SAMPLE DESCRIPTION	STRATA	DEPTH	CASING BLOWS	REMARKS
Continued	13D	50.0	48-70	Hard white clay, silt, t r fine sand	M		MUD	DPC-N
		51.5	100/6"	(MH)				WC=17%
04-10-91						53.3		
						55		
	14D	55.0	27-100/5"	White silty fine sand (SM)	S-4			DPC-N
		55.9						
10:30						60		DPC-N
	15D	60.0	100/5"	Yellow-brown coarse to medium		60.4		End of boring at
		60.4		sand, sm gravel, t r silt (SP)				60.4'.
						65		
								WC=Water Content in percent of dry weight.
						70		
						75		
						80		
						85		
						90		
						95		
						100		

BORING NO. MR-403

MUESER RUTLEDGE CONSULTING ENGINEERS

BORING NO. MR-403
SHEET 3 OF 3
FILE NO. 6909
SURFACE ELEV. 10.4
DATUM BC&CMD

PROJECT ALLIED SIGNAL - BALTIMORE WORKS
LOCATION BALTIMORE, MARYLAND
BORING LOCATION WEST OF PARKING LOT

BORING EQUIPMENT AND METHODS OF STABILIZING BOREHOLE

TYPE OF BORING RIG
TRUCK MD B-80
SKID
BARGE
OTHER

TYPE OF FEED DURING CORING
MECHANICAL
HYDRAULIC X
OTHER

CASING USED [X] YES [ ] NO
DIA., IN. 4.5 DEPTH, FT. FROM 0.0 TO 20.0
DIA., IN. DEPTH, FT. FROM TO
DIA., IN. DEPTH, FT. FROM TO

DRILLING MUD USED [X] YES [ ] NO
DIAMETER OF ROTARY BIT, IN. 4"
TYPE OF DRILLING MUD REVERT
AUGER USED [ ] YES [X] NO
TYPE AND DIAMETER, IN.

TYPE AND SIZE OF:
D-SAMPLER 2" O.D. SPLIT SPOON
U-SAMPLER
S-SAMPLER
CORE BARREL
CORE BIT
DRILL RODS NW

CASING HAMMER, LBS. AVERAGE FALL, IN.
SAMPLER HAMMER, LBS. 140 AVERAGE FALL, IN. 30

WATER LEVEL OBSERVATIONS IN BOREHOLE

DATE	TIME	DEPTH OF HOLE	DEPTH OF CASING	DEPTH TO WATER	CONDITIONS OF OBSERVATION
					NO OBSERVATION MADE -
					BORING DRILLED WITH MUD

PIEZOMETER INSTALLED [ ] YES [X] NO SKETCH SHOWN ON

STANDPIPE: TYPE ID, IN. LENGTH, FT. TOP ELEV.
INTAKE ELEMENT: TYPE OD, IN. LENGTH, FT. TIP ELEV.
FILTER: MATERIAL OD, IN. LENGTH, FT. BOT. ELEV.

PAY QUANTITIES

2.5" DIA. DRY SAMPLE BORING LIN. FT. 60.4
3.5" DIA. U-SAMPLE BORING LIN. FT.
CORE DRILLING IN ROCK LIN. FT.
NO. OF 2" SHELBY TUBE SAMPLES
NO. OF 3" UNDISTURBED SAMPLES
OTHER

BORING CONTRACTOR ENVIRONMENTAL DRILLING, INC.
DRILLER SCOTT HAUGE HELPERS DAVID DOLAN
REMARKS BORING GROUTED UPON COMPETION
RESIDENT ENGINEER DANIEL SELIGMANN DATE 4-10-91

MUESER RUTLEDGE CONSULTING ENGINEERS
BORING LOG

PROJECT: ALLIED SIGNAL - BALTIMORE WORKS
LOCATION : BALTIMORE, MARYLAND

BORING NO. MR-411
SHEET 1 OF 3
FILE NO. 6909
SURFACE ELEV. 6.5
RES. ENGR. Dan Seligmann

DAILY PROGRESS	SAMPLE NO.	SAMPLE DEPTH	SAMPLE BLOWS/6"	SAMPLE DESCRIPTION	STRATA	DEPTH	CASING BLOWS	REMARKS
10:00							MUD	3" Asphalt
Cloudy,	1D	2.5	4-1	Brown silty fine to medium sand, sm gravel, silt, brick fgmts, t r organic silt (Fill) (SM)				
Windy		4.5	8-16					DPC-Y
						5		
60°F	2D	5.0	1-2	Black fine to medium sandy silt, organic (Fill) (OL)				DPC-N
		7.0	1-1					
04-22-91	3D	7.5	1-2	Black silty fine to medium sand, sm organic (Fill) (SM)	F			DPC-N
		9.5	3-2					
						10		DPC-Y
	4D	10.0	1-1	Brown-gray fine to medium sand, sm silt, t r gravel (Fill) (SM)				Oil sheen
		12.0	5-8					DPC-Y
	5D	12.5	17-25	Do 4D (Fill) (SM)				
		14.5	40-54					DPC-Y
						15		DPC-Y
	6D	15.0	18-40	Brn-gry f-m sand, sm silt, t r gvl lyd w / gry clayey si, t r f sand (Fill) (SM)&(ML)				
		16.5	100/6"					
	7D	17.5	25-25	Stiff brown silt, t r black organic silt (ML)&(OL)		17.5		DPC-Y
		19.5	28-28					WC=48%
						20		
	8D	20.0	10-12	Do 7D (ML)&(OL)				DPC-Y
		22.0	6-6					WC=55%
					O			
						25		DPC-Y
	9D	25.0	3-5	Medium stiff brown-gray organic clayey silt, t r wood fragments, fine sand (OH)				Lost circulation
		27.0	8-9					WC=80%
						28.5		
						30		
	10D	30.0	10-100/5"	Brown-gray coarse to fine sand, and gravel, sm silt (SM) & (GP)				DPC-Y
		30.9						Low recovery-gravel stuck in spoon
					S-2			
						35		
	11D	35.0	72-100/3"	Yellow silty fine to medium sand (SM)				
		35.8						DPC-Y
						37.9		Strong reaction.
						40		
	12D	40.0	44-48	Hard layered brown -red, white fine sandy silt, sm clay pockets (ML)	M			DPC-Y
		42.0	55-65					WC=14%
						43.5		
						45		DPC-Y
	13D	45.0	100/5"	Yellow silty fine to coarse sand, sm gravel (SM)				
		45.4			S-4			
						50		

MUESER RUTLEDGE CONSULTING ENGINEERS
BORING LOG

PROJECT: ALLIED SIGNAL - BALTIMORE WORKS
LOCATION: BALTIMORE, MARYLAND

BORING NO. MR-411
SHEET 2 OF 3
FILE NO. 6909
SURFACE ELEV. 6.5
RES. ENGR. Dan Seligmann

DAILY PROGRESS	SAMPLE NO.	SAMPLE DEPTH	SAMPLE BLOWS/6"	SAMPLE DESCRIPTION	STRATA	DEPTH	CASING BLOWS	REMARKS
Continued	14D	50.0	100/6"	Yellow-white fine to coarse sand, sm gravel, silt (SM)			MUD	DPC-Y
		50.5						
04-22-91					S-4			
14:30						55		
	15D	55.0	100/4"	Yellow-white coarse to fine sand and gravel, tr silt (SP)		55.3		DPC-Y End of boring at 55.3'.
		55.3						
						60		
						65		
						70		
						75		
						80		
						85		
						90		
						95		
						100		

BORING NO. MR-411

MUESER RUTLEDGE CONSULTING ENGINEERS

PROJECT: ALLIED SIGNAL - BALTIMORE WORKS
LOCATION: BALTIMORE, MARYLAND
BORING LOCATION: CENTER OF POINT ST.

BORING NO.: MR-411
SHEET 3 OF 3
FILE NO.: 6909
SURFACE ELEV.: 6.52
DATUM: BC&CMD

BORING EQUIPMENT AND METHODS OF STABILIZING BOREHOLE

TYPE OF BORING RIG
TRUCK: MD B-80
SKID:
BARGE:
OTHER:

TYPE OF FEED DURING CORING
MECHANICAL:
HYDRAULIC: X
OTHER:

CASING USED ☐ YES ☒ NO
DIA., IN. ___ DEPTH, FT. FROM ___ TO ___
DIA., IN. ___ DEPTH, FT. FROM ___ TO ___
DIA., IN. ___ DEPTH, FT. FROM ___ TO ___

TYPE AND SIZE OF:
D-SAMPLER: 2" O.D. SPLIT SPOON
U-SAMPLER:
S-SAMPLER:
CORE BARREL:
CORE BIT:
DRILL RODS: NW

DRILLING MUD USED ☒ YES ☐ NO
DIAMETER OF ROTARY BIT, IN.: 4" & 6"
TYPE OF DRILLING MUD: REVERT
AUGER USED ☐ YES ☒ NO
TYPE AND DIAMETER, IN.:

CASING HAMMER, LBS. ___ AVERAGE FALL, IN. ___
SAMPLER HAMMER, LBS. 140 AVERAGE FALL, IN. 30

WATER LEVEL OBSERVATIONS IN BOREHOLE

DATE	TIME	DEPTH OF HOLE	DEPTH OF CASING	DEPTH TO WATER	CONDITIONS OF OBSERVATION
					NO OBSERVATION MADE -
					BORING DRILLED WITH MUD

PIEZOMETER INSTALLED ☐ YES ☒ NO

SKETCH SHOWN ON ___

STANDPIPE: TYPE ___ ID, IN. ___ LENGTH, FT. ___ TOP ELEV. ___
INTAKE ELEMENT: TYPE ___ OD, IN. ___ LENGTH, FT. ___ TIP ELEV. ___
FILTER: MATERIAL ___ OD, IN. ___ LENGTH, FT. ___ BOT. ELEV. ___

PAY QUANTITIES

2.5" DIA. DRY SAMPLE BORING LIN. FT. 55.3
3.5" DIA. U-SAMPLE BORING LIN. FT. ___
CORE DRILLING IN ROCK LIN. FT. ___

NO. OF 2" SHELBY TUBE SAMPLES ___
NO. OF 3" UNDISTURBED SAMPLES ___
OTHER ___

BORING CONTRACTOR: ENVIRONMENTAL DRILLING, INC.
DRILLER: SCOTT HAUGE HELPERS: DAVID DOLAN
REMARKS: BORING GROUTED UPON COMPETION
RESIDENT ENGINEER: DANIEL SELIGMANN DATE: 4-22-91

BORING NO. MR-411

TABLE NO.1

SUMMARY OF LABORATORY TEST DATA

SAMPLE IDENTIFICATION					CLASSIFICATION PROPERTIES							
										UNIFIED SOIL CLASSIFICATION SYSTEM		
BORING NUMBER	SAMPLE NUMBER	ELEVATION, FT.	STRATUM DESIGNATION	SOIL TYPE	AVERAGE NATURAL WATER CONTENT, Wn, %	LIQUID LIMIT, w_L, %	PLASTICITY INDEX, I_p, %	NATURAL WATER CONTENT OF LIMIT SAMPLE, W_n, %	SPECIFIC GRAVITY OF SOLIDS, G_s	GROUP SYMBOL	% SAND(<#4 >#200 SIEVE)	% FINES (<#200 SIEVE)
MR-420U	1U	-9.5	0	A/B	134	95	29	126.3	2.68	OH	19	81
	2U	-13.5	0	B	66	92	25	108.6	2.55	OH		
MR-421U	1U	-7.5	0	A/B	151	88	30	145.2	2.77	OH	6	94
	2U	-11.5	0	B	116	113	30	106.0	2.67	OH		
MR-422U	1U	-9.5	0	A/B	114	87	26	133.2	2.63	OH	12	88

SAMPLE IDENTIFICATION		PHYSICAL PROPERTIES												
		STRENGTH						CONSOLIDATION						
BORING NUMBER	SAMPLE NUMBER	TYPE OF TEST	COMPRESSIVE STRENGTH ($\sigma_1 - \sigma_3$), TSF	CONFINING PRESSURE σ_3, TSF	STRAIN AT FAILURE, %	NATURAL WATER CONTENT, w_n, %	WATER CONTENT AT END OF TEST, w_f, %	NATURAL WATER CONTENT, w_n, %	INITIAL VOID RATIO, e_o	EXISTING OVERBURDEN STRESS, P_o, TSF	ESTIMATED PRECONSOLIDATION STRESS, P_c, TSF	COMPRESSION INDEX, C_c	SWELLING INDEX, C_s	VOID RATIO AT START OF SWELL, e_r
MR-420U	1U	UU	0.35	1.01	8.0	130.3	129.2	136.7	3.712	1.17	3.01	1.550	0.070	1.569
	2U	UU	0.32	1.01	20.0	54.2	53.8	79.2	2.126	1.21	1.20	0.643	0.038	1.529
MR-421U	1U	UU	0.68	1.01	5.0	153.9	154.1	193.5	5.342	1.11	1.55	2.620	0.090	2.192
	2U	UU	0.33	1.01	19.6	122.9	122.7	101.2	2.785	1.15	1.10	0.809	0.050	1.244
MR-422U	1U	UU	0.36	1.01	4.9	112.5	112.0	135.2	3.543	0.94	2.00	1.170	0.080	1.552

SOIL DESCRIPTION

Soil Type

A - Medium to hard mottled brown and gray organic clayey silt, trace fine sand, cinders (upper part of samples where found)

B - Medium to soft brown and black organic clayey silt, some cinders, trace wood, gravel, paper, fine sand

NOTES

1. All tests summarized were performed in the laboratory of Mueser Rutledge Consulting Engineers.
2. The sample elevation is the average of the sampling interval.
3. The ground surface elevations at boring are:

Boring No.	Ground Surface Elev.
MR-420U	+19.5
MR-421U	+18.5
MR-422U	+15.6

4. "Average natural water content" is a weighted average of all material types recovered.
5. Compression tests performed were:
   UU - Unconsolidated Undrained Triaxial Compression
6. Strength tests were performed on samples approximately 2.8 inches in diameter with a height-to-diameter ratio of 2, at a rate of strain of approximately 1% per minute.
7. Compression Index, Cc = the slope of the virgin curve (straight line portion of the consolidation test e-log p plot).
8. Swelling Index, Cs = the slope of the rebound curve of the consolidation test

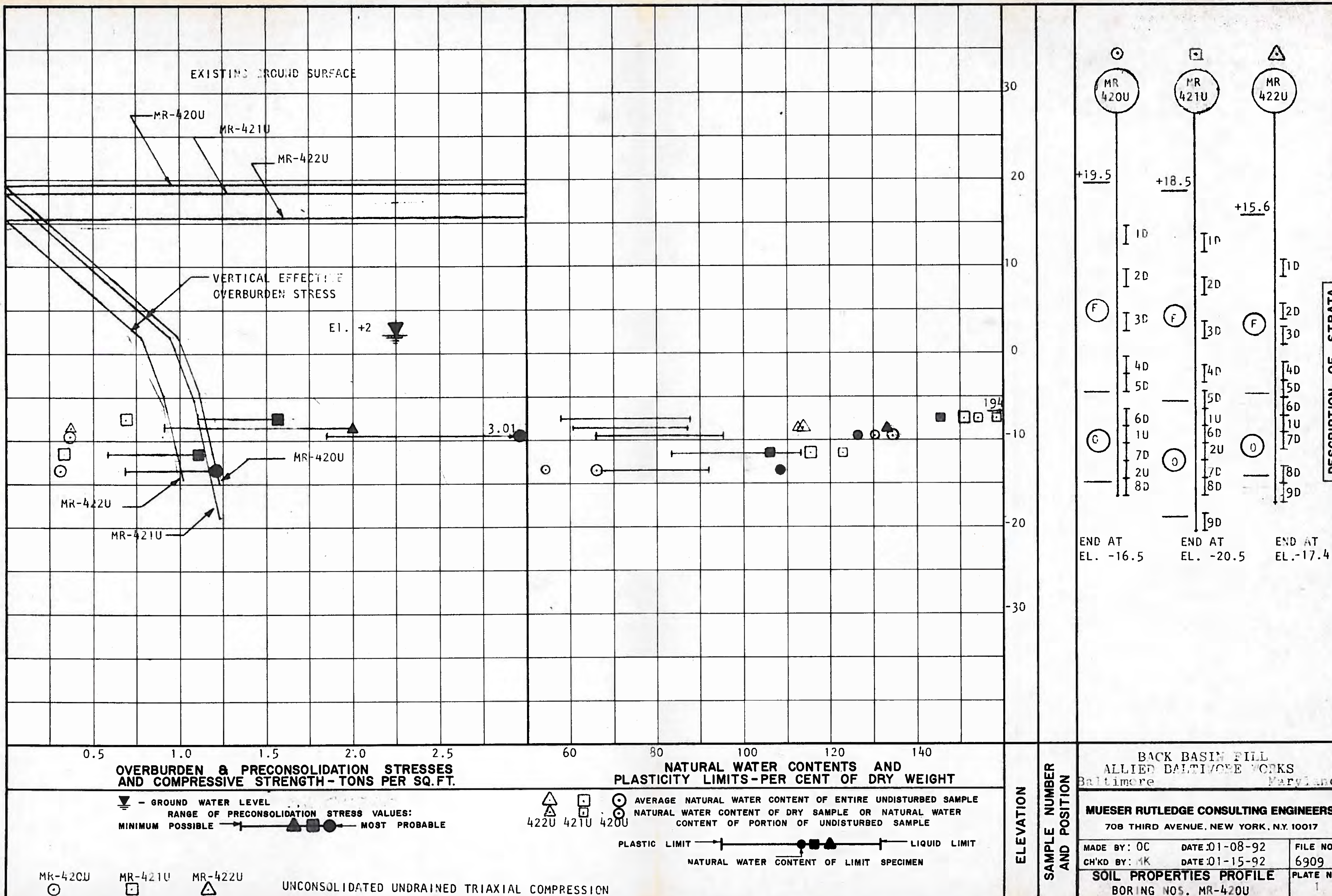
MUESER RUTLEDGE CONSULTING ENGINEERS

708 THIRD AVENUE, NEW YORK, N.Y., 10017

BACK BASIN FILL
ALLIED BALTIMORE WORKS

Baltimore Maryland

DATE: JANUARY, 1992 FILE NO. 6909 SHEET 1 OF 1 TABLE NO. 1



BACK BASIN FILL
ALLIED BALTIMORE WORKS
Baltimore Maryland

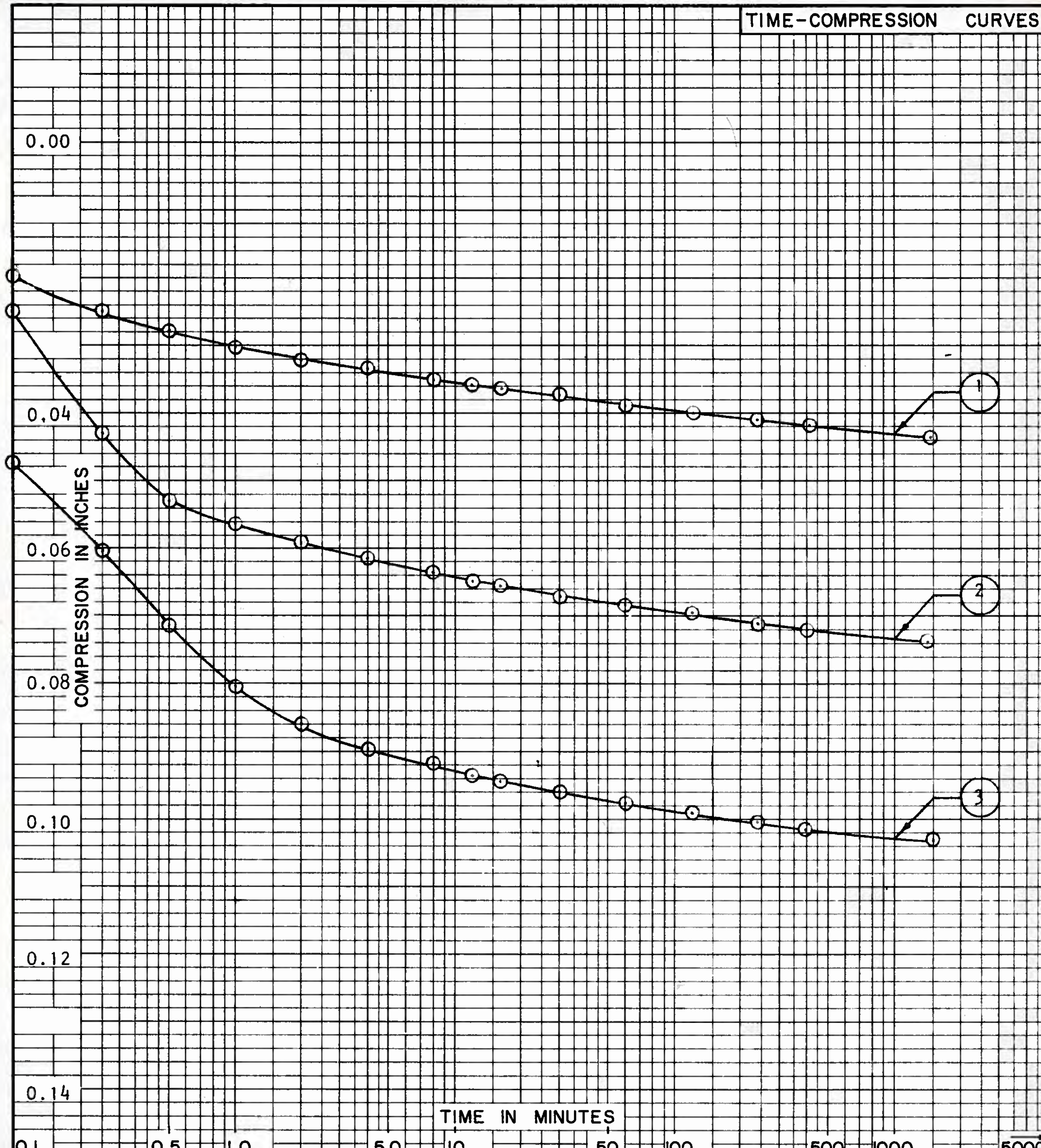
MUESER RUTLEDGE CONSULTING ENGINEERS
708 THIRD AVENUE, NEW YORK, N.Y. 10017

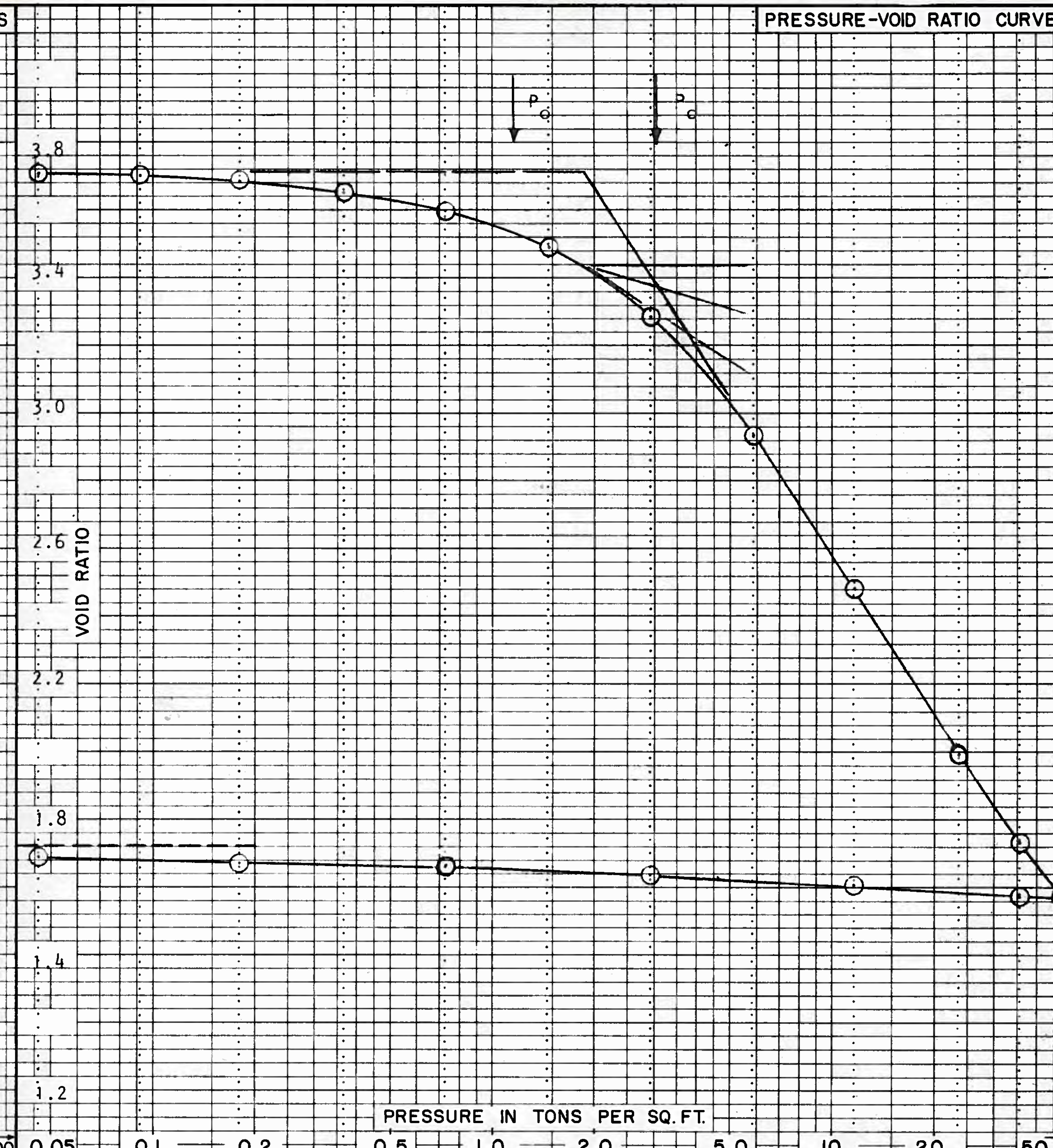
MADE BY: OC	DATE: 01-08-92	FILE NO. 6909
CH'KD BY: MK	DATE: 01-15-92	

SOIL PROPERTIES PROFILE
BORING NOS. MR-420U
MR-421U, MR-422U

PLATE NO. 1

53922





PRESSURE INCREMENTS OF TIME-COMPRESSION CURVES: CURVE NUMBER	PRESSURE INCREMENT FROM (TSF)	TO (TSF)
①	1.47	2.93
②	2.93	5.87
③	11.7	23.5
④		
⑤		
⑥		
⑦		
⑧		

DESCRIPTION OF SPECIMEN: Soft to medium brown gray clayey silt, trace fine sand seams

STRATUM: 0-(A)

PROPERTIES OF PLASTICITY LIMIT SPECIMEN	
UNIFIED CLASSIFICATION GROUP	OH
LIQUID LIMIT (w_L)	95
PLASTIC LIMIT (w_P)	66
PLASTICITY INDEX (I_P)	29
NATURAL WATER CONT. % (w)	126
LIQUIDITY INDEX = $\frac{w - w_P}{I_P}$	2.1
SPECIFIC GRAVITY (G_s)	2.68

PROPERTIES OF CONSOLIDATION SPECIMEN	
ELEVATION OF SPECIMEN	-8.7
DEPTH OF SPECIMEN (FT.)	28.2
DIAMETER OF SPECIMEN (IN.)	2.50
INITIAL THICKNESS OF SPECIMEN (IN.)	1.00
INITIAL WATER CONTENT %	137
FINAL WATER CONTENT %	64.6
INITIAL DEGREE SATURATION %	98.7
FINAL DEGREE SATURATION %	100

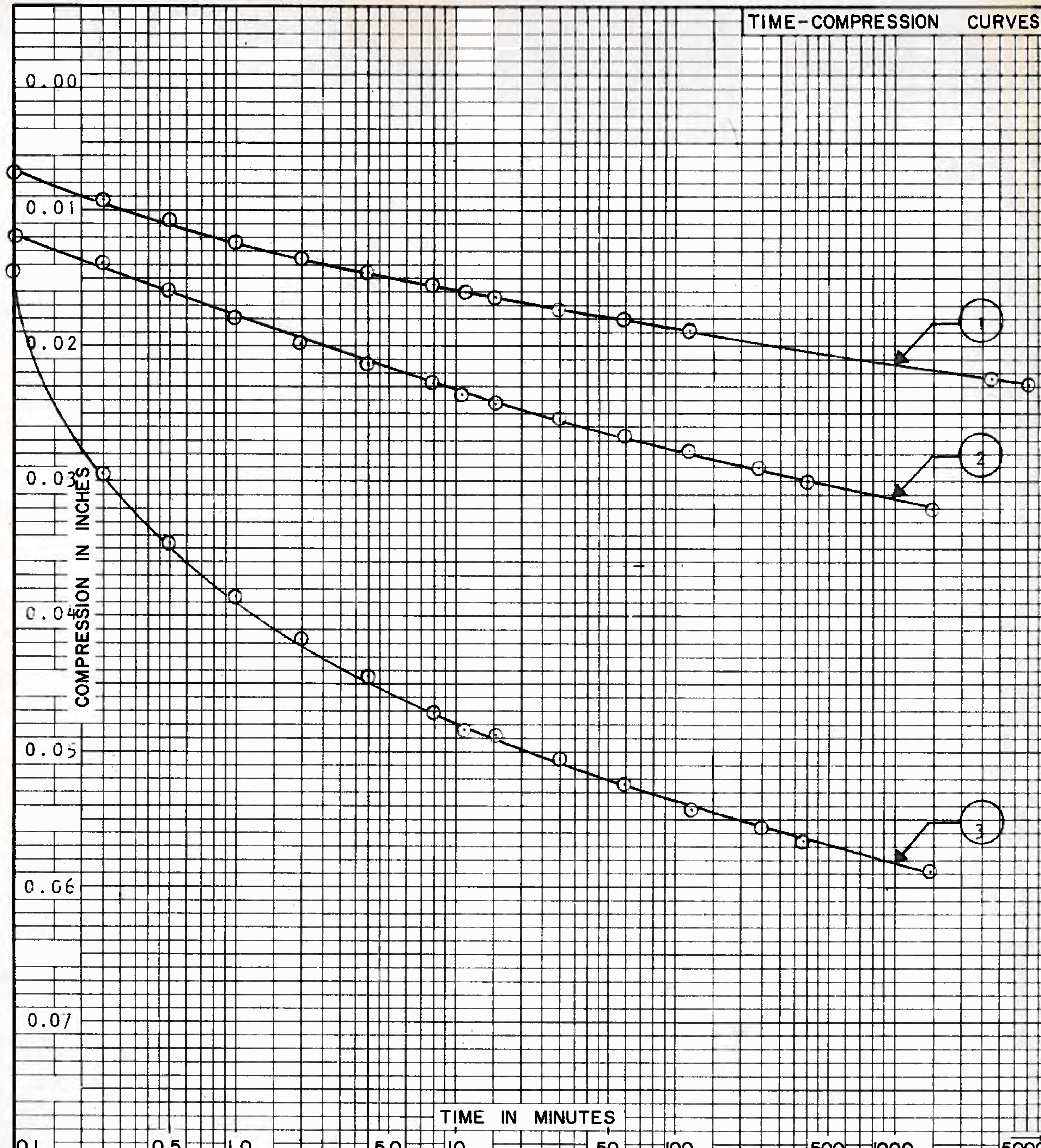
INITIAL VOID RATIO (e_0), SHOWN THUS: —— ——	3.712
FINAL VOID RATIO (e_f), SHOWN THUS: – – – – – –	1.724
MOST PROBABLE PRECONSOLIDATION STRESS (TSF) SHOWN THUS: P_c↓	3.01
EXISTING OVERBURDEN STRESS (TSF) SHOWN THUS: P_o↓	1.17
COMPRESSION INDEX (C_c)	1.55
SWELLING INDEX (C_s), REBOUND FROM e = 1.569	0.07
SAMPLE TAKEN:	11-19-91

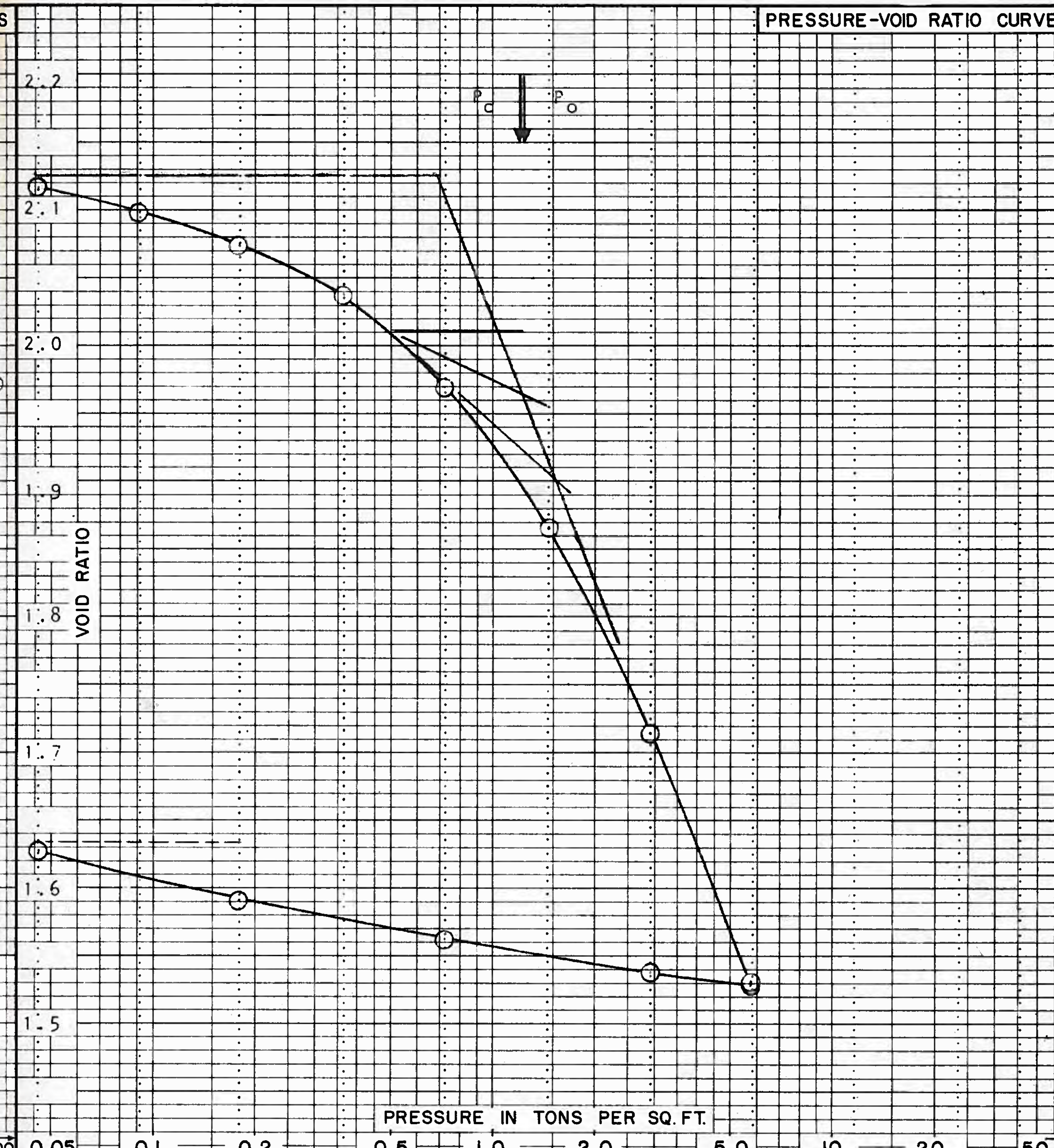
BACK BASIN FILL
ALLIED BALTIMORE WORKS
Baltimore Maryland

MUESER RUTLEDGE CONSULTING ENGINEERS
708 THIRD AVENUE, NEW YORK, N.Y. 10017

MADE BY: OC DATE: 12-26-91
CH'KD BY: FW DATE: 12-27-91
FILE NO. 6909

CONSOLIDATION TEST
BORING NO. MR-420U SAMPLE NO. 1U
PLATE NO. 2





PRESSURE INCREMENTS OF TIME-COMPRESSION CURVES

CURVE NUMBER	PRESSURE INCREMENT FROM (TSF)	TO (TSF)
1	0.367	0.733
2	0.733	1.47
3	2.93	5.87
4		
5		
6		
7		
8		

DESCRIPTION OF SPECIMEN Soft brown black organic clayey silt, some cinders, trace gravel, peat, fine sand

STRATUM 0-(B)

PROPERTIES OF PLASTICITY LIMIT SPECIMEN

UNIFIED CLASSIFICATION GROUP	OH
LIQUID LIMIT (w_L)	92
PLASTIC LIMIT (w_P)	67
PLASTICITY INDEX (I_P)	25
NATURAL WATER CONT. % (w)	109
LIQUIDITY INDEX = $\frac{w - w_P}{I_P}$	1.7
SPECIFIC GRAVITY (G_s)	2.55

PROPERTIES OF CONSOLIDATION SPECIMEN

ELEVATION OF SPECIMEN	-13
DEPTH OF SPECIMEN (FT.)	32.6
DIAMETER OF SPECIMEN (IN.)	2.50
INITIAL THICKNESS OF SPECIMEN (IN.)	1.00
INITIAL WATER CONTENT %	79.2
FINAL WATER CONTENT %	64.1
INITIAL DEGREE SATURATION %	95.0
FINAL DEGREE SATURATION %	100

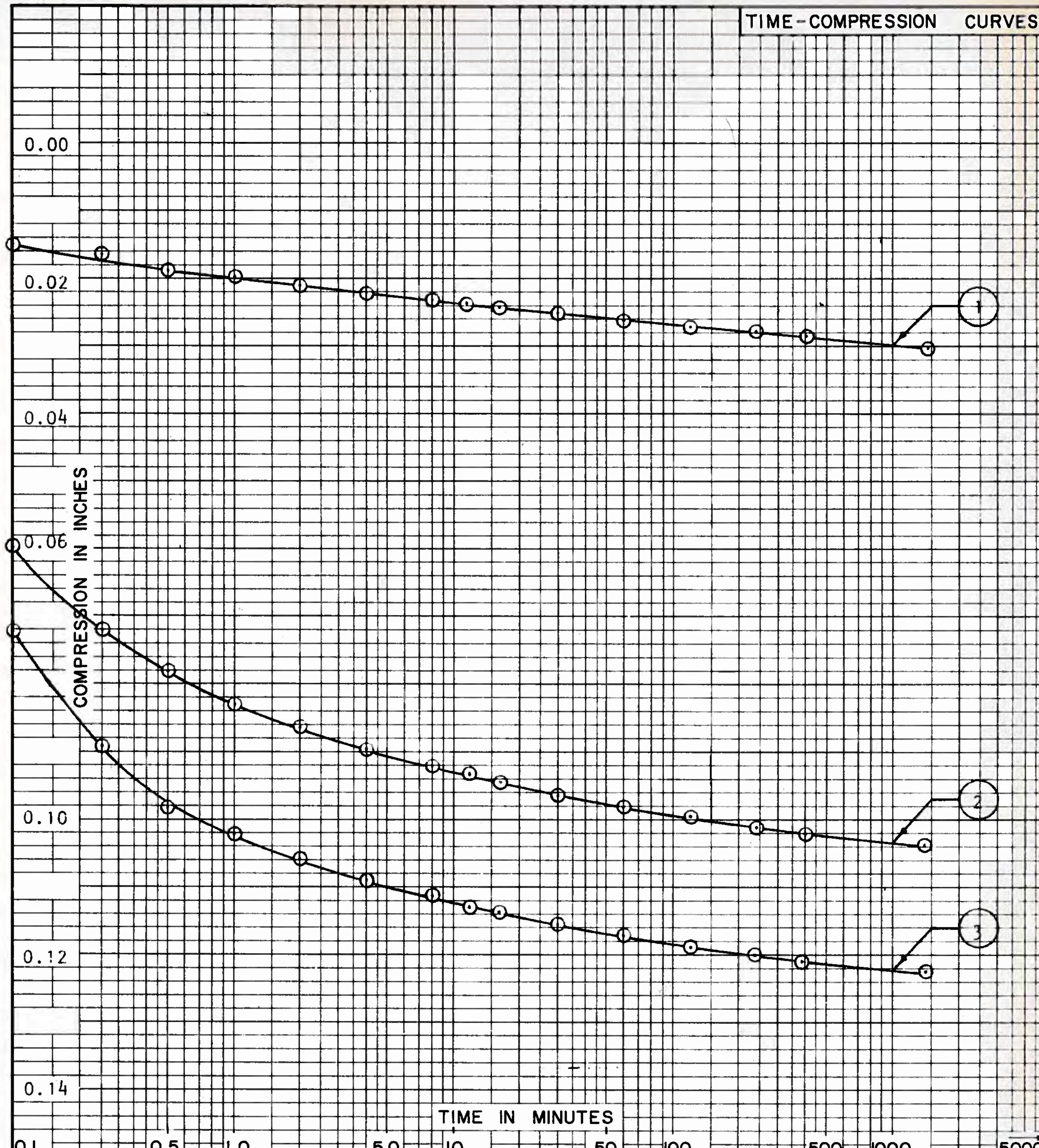
INITIAL VOID RATIO (e_o), SHOWN THUS: ———	2.126
FINAL VOID RATIO (e_f), SHOWN THUS: - - - - - -	1.633
MOST PROBABLE PRECONSOLIDATION STRESS (TSF) SHOWN THUS: P_c↓	1.20
EXISTING OVERBURDEN STRESS (TSF) SHOWN THUS: P_o↓	1.21
COMPRESSION INDEX (C_c)	0.643
SWELLING INDEX (C_s), REBOUND FROM e = 1.529	0.038
SAMPLE TAKEN	11-19-91

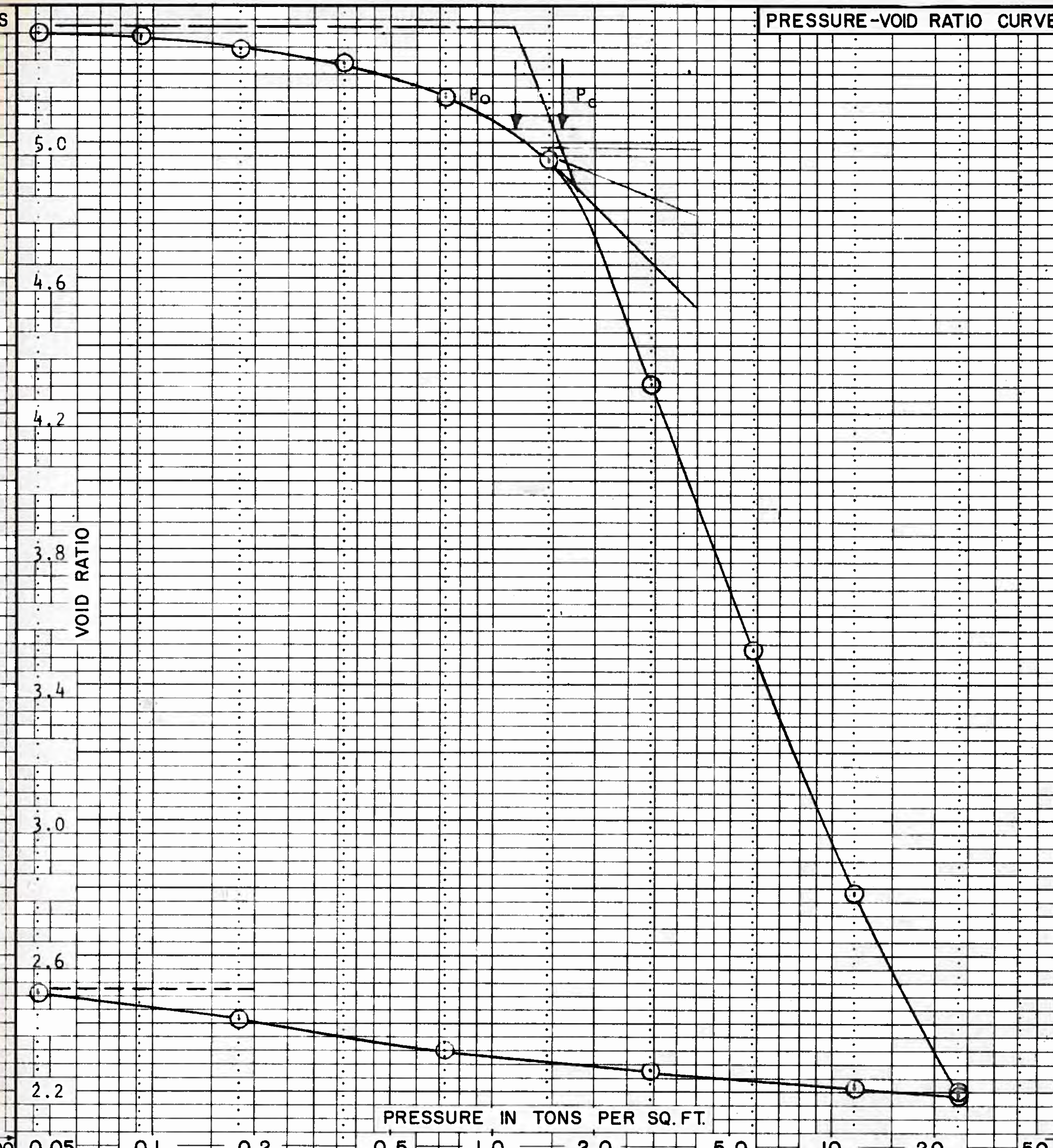
BACK BASIN FILL
ALLIED BALTIMORE WORKS
Baltimore Maryland

MUESER RUTLEDGE CONSULTING ENGINEERS
708 THIRD AVENUE, NEW YORK, N.Y. 10017

MADE BY: FW DATE 12-23-91
CH'KD BY: OC DATE 12-26-91
FILE NO. 6909

CONSOLIDATION TEST
BORING NO. R-420U SAMPLE NO. 2U
PLATE NO. 3





PRESSURE INCREMENTS OF TIME-COMPRESSION CURVES

CURVE NUMBER	PRESSURE INCREMENT FROM (TSF)	TO (TSF)
①	0.733	1.47
②	1.47	2.93
③	2.93	5.87
④		
⑤		
⑥		
⑦		
⑧		

DESCRIPTION OF SPECIMEN: Soft to medium brown organic clayey silt, trace fine sand, peat

STRATUM: 0-(A)

PROPERTIES OF PLASTICITY LIMIT SPECIMEN

UNIFIED CLASSIFICATION GROUP	OH
LIQUID LIMIT (w_L)	88
PLASTIC LIMIT (w_P)	58
PLASTICITY INDEX (I_P)	30
NATURAL WATER CONT. % (w)	145
LIQUIDITY INDEX = $\frac{w - w_P}{I_P}$	2.9
SPECIFIC GRAVITY (G_s)	2.77

PROPERTIES OF CONSOLIDATION SPECIMEN

ELEVATION OF SPECIMEN	-7.8
DEPTH OF SPECIMEN (FT.)	26.3
DIAMETER OF SPECIMEN (IN.)	2.50
INITIAL THICKNESS OF SPECIMEN (IN.)	1.00
INITIAL WATER CONTENT %	194
FINAL WATER CONTENT %	87.6
INITIAL DEGREE SATURATION %	100
FINAL DEGREE SATURATION %	96.8

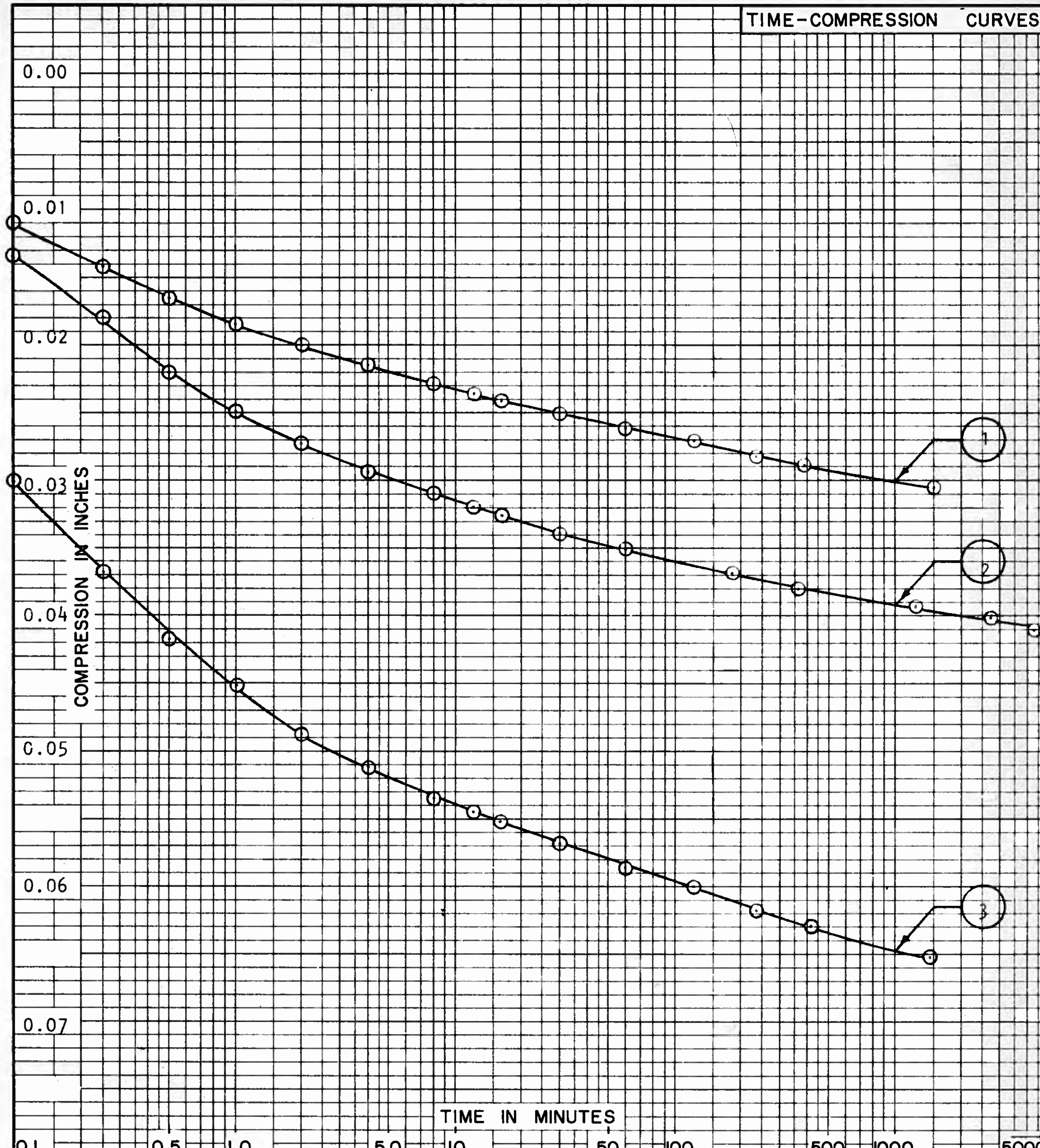
INITIAL VOID RATIO (e_o), SHOWN THUS: —— ——	5.342
FINAL VOID RATIO (e_f), SHOWN THUS: -------	2.506
MOST PROBABLE PRECONSOLIDATION STRESS (TSF) SHOWN THUS: P_c↓	1.55
EXISTING OVERBURDEN STRESS (TSF) SHOWN THUS: P_o↓	1.11
COMPRESSION INDEX (C_c)	2.62
SWELLING INDEX (C_s), REBOUND FROM e = 2.192	0.09
SAMPLE TAKEN	11-18-91

BACK BASIN FILL
ALLIED BALTIMORE WORKS
Baltimore Maryland

MUESER RUTLEDGE CONSULTING ENGINEERS
708 THIRD AVENUE, NEW YORK, N.Y. 10017

MADE BY: OC DATE: 12-23-91
CH'KD BY: FW DATE: 12-26-91
FILE NO. 6909

CONSOLIDATION TEST
BORING NO. MR-421U SAMPLE NO. 1U
PLATE NO. 4



PRESSURE INCREMENTS OF TIME-COMPRESSION CURVES

CURVE NUMBER	PRESSURE INCREMENT FROM (TSF)	TO (TSF)
①	0.367	0.733
②	0.733	1.47
③	11.7	23.5
④		
⑤		
⑥		
⑦		
⑧		

DESCRIPTION OF SPECIMEN: Soft brown organic clayey silt, trace fine to medium sand

STRATUM: 0-(B)

PROPERTIES OF PLASTICITY LIMIT SPECIMEN

UNIFIED CLASSIFICATION GROUP	CH
LIQUID LIMIT (w_L)	113
PLASTIC LIMIT (w_P)	84
PLASTICITY INDEX (I_P)	29
NATURAL WATER CONT. % (w)	i06
LIQUIDITY INDEX = $\frac{W - W_P}{I_P}$	0.8
SPECIFIC GRAVITY (G_S)	2.67

PROPERTIES OF CONSOLIDATION SPECIMEN

ELEVATION OF SPECIMEN	-11.1	INITIAL VOID RATIO (e_o), SHOWN THUS: —— ——	2.785
DEPTH OF SPECIMEN (FT.)	29.6	FINAL VOID RATIO (e_f), SHOWN THUS: -------	1.394
DIAMETER OF SPECIMEN (IN.)	2.50	MOST PROBABLE PRECONSOLIDATION STRESS (TSF) SHOWN THUS: P_c↓	1.10
INITIAL THICKNESS OF SPECIMEN (IN.)	1.00	EXISTING OVERBURDEN STRESS (TSF) SHOWN THUS: P_o↓	1.15
INITIAL WATER CONTENT %	101		
FINAL WATER CONTENT %	52.8	COMPRESSION INDEX (C_c)	0.809
INITIAL DEGREE SATURATION %	97.0	SWELLING INDEX (C_s), REBOUND FROM e F.244	0.050
FINAL DEGREE SATURATION %	100+	SAMPLE TAKE :	11-18-91

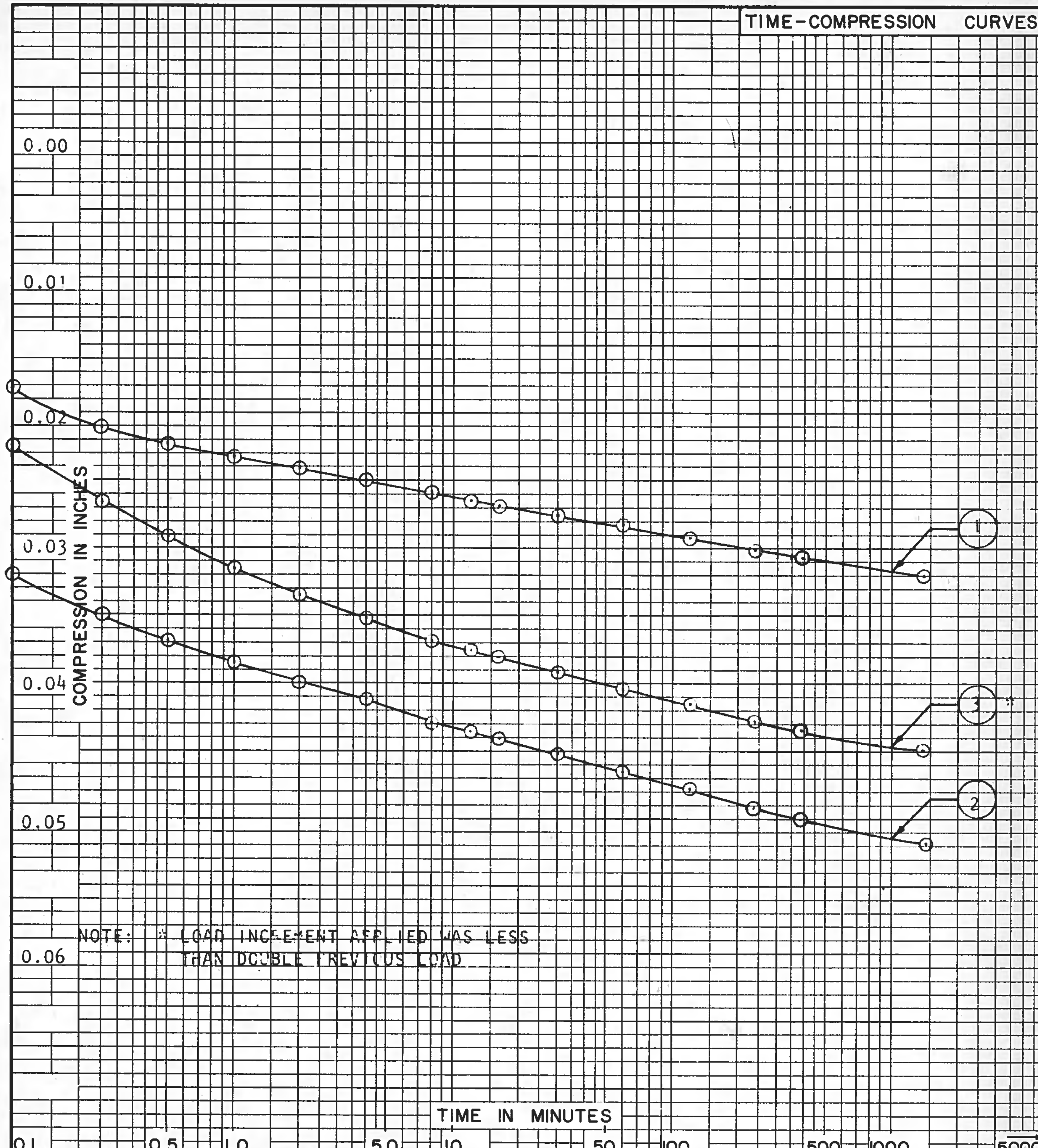
BACK BASIN FILL
ALLIED BALTIMORE WORKS
Baltimore Maryland

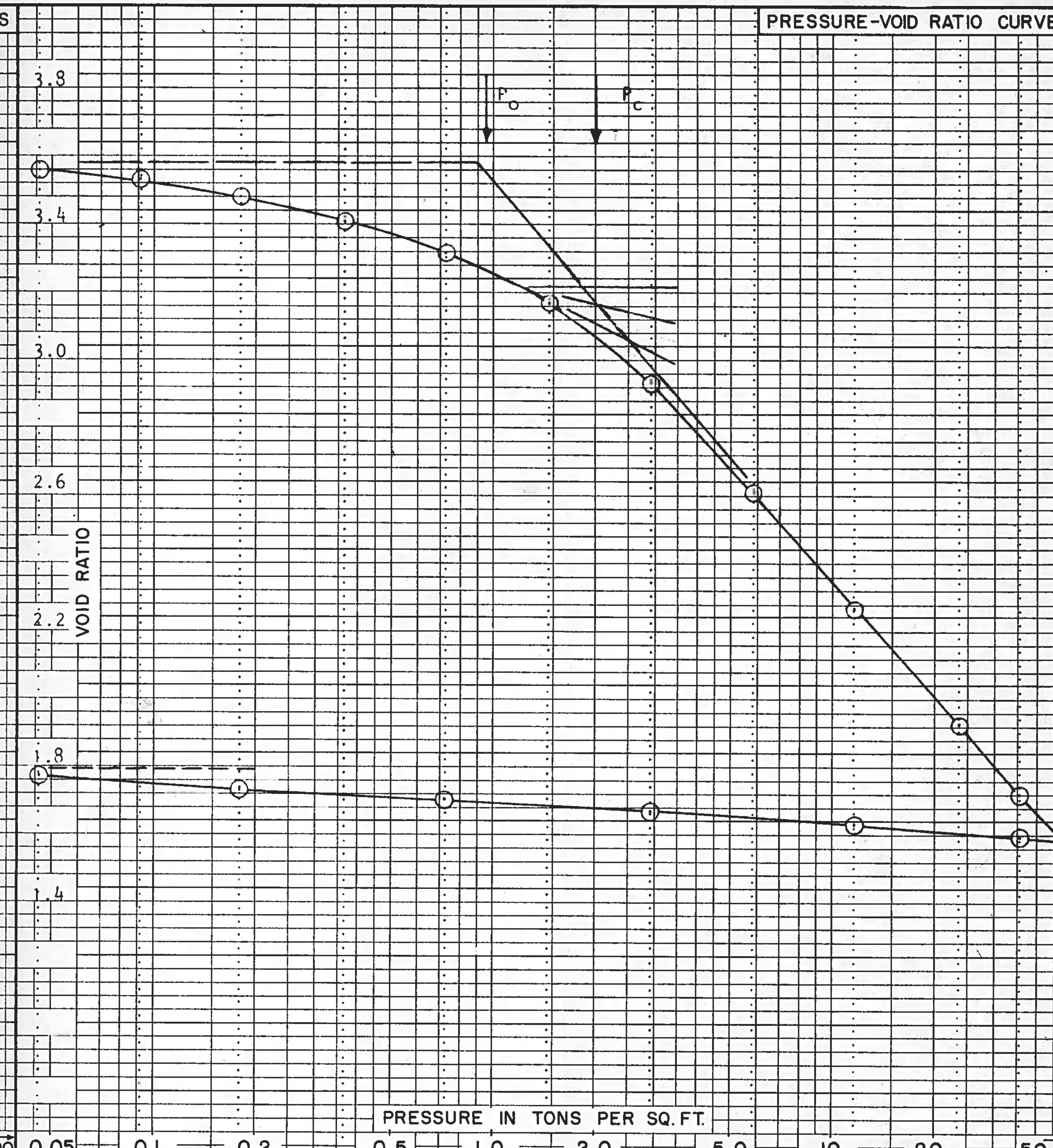
MUESER RUTLEDGE CONSULTING ENGINEERS
708 THIRD AVENUE, NEW YORK, N.Y. 10017

MADE BY: OC DATE: 01-02-92
CH'KD BY: FW DATE: 01-03-92
FILE NO. 6909

CONSOLIDATION TEST

BORING NO. MR-421U SAMPLE NO. 2U PLATE NO. 5





PRESSURE INCREMENTS OF TIME-COMPRESSION CURVES: CURVE NUMBER	PRESSURE INCREMENT FROM (TSF)	TO (TSF)
①	0.733	1.47
②	1.47	2.93
③	23.5	35.2
④		
⑤		
⑥		
⑦		
⑧		

DESCRIPTION OF SPECIMEN: Soft brown organic clayey silt, trace paper, fine sand

STRATUM: 0-(A)

PROPERTIES OF PLASTICITY LIMIT SPECIMEN	
UNIFIED CLASSIFICATION GROUP	OH
LIQUID LIMIT (w_L)	87
PLASTIC LIMIT (w_P)	61
PLASTICITY INDEX (I_P)	26
NATURAL WATER CONT. % (w)	133
LIQUIDITY INDEX = $\frac{w - w_P}{I_P}$	2.8
SPECIFIC GRAVITY (G_S)	2.63

PROPERTIES OF CONSOLIDATION SPECIMEN	
ELEVATION OF SPECIMEN	-9.5
DEPTH OF SPECIMEN (FT.)	23.9
DIAMETER OF SPECIMEN (IN.)	2.50
INITIAL THICKNESS OF SPECIMEN (IN.)	0.99
INITIAL WATER CONTENT %	135
FINAL WATER CONTENT %	67.8
INITIAL DEGREE SATURATION %	100
FINAL DEGREE SATURATION %	100+

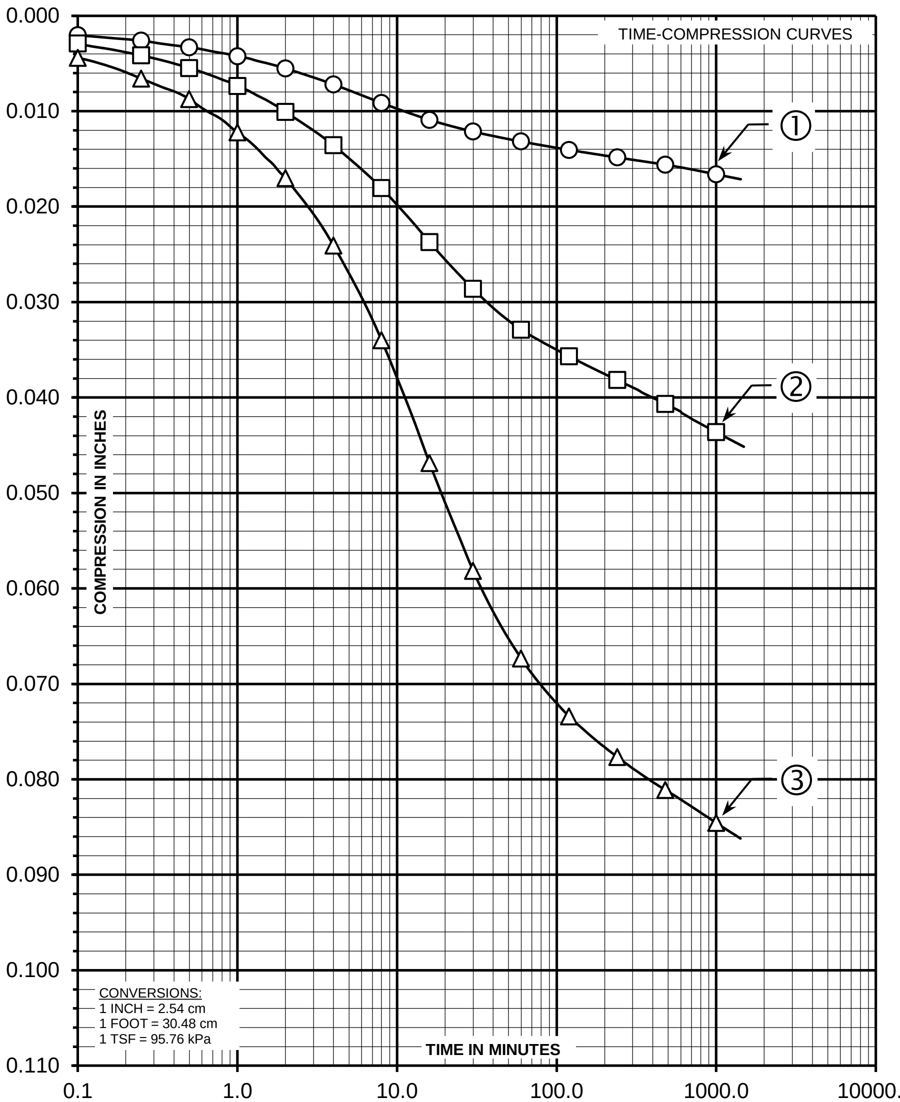
INITIAL VOID RATIO (e_o), SHOWN THUS: — —	3.543
FINAL VOID RATIO (e_f), SHOWN THUS: - - - - - -	1.751
MOST PROBABLE PRECONSOLIDATION STRESS (TSF) SHOWN THUS: P_c↓	2.00
EXISTING OVERBURDEN STRESS (TSF) SHOWN THUS: P_o↓	0.94
COMPRESSION INDEX (C_c)	1.17
SWELLING INDEX (C_s), REBOUND FROM e = 1.552	0.08
SAMPLE TAKEN:	11-20-91

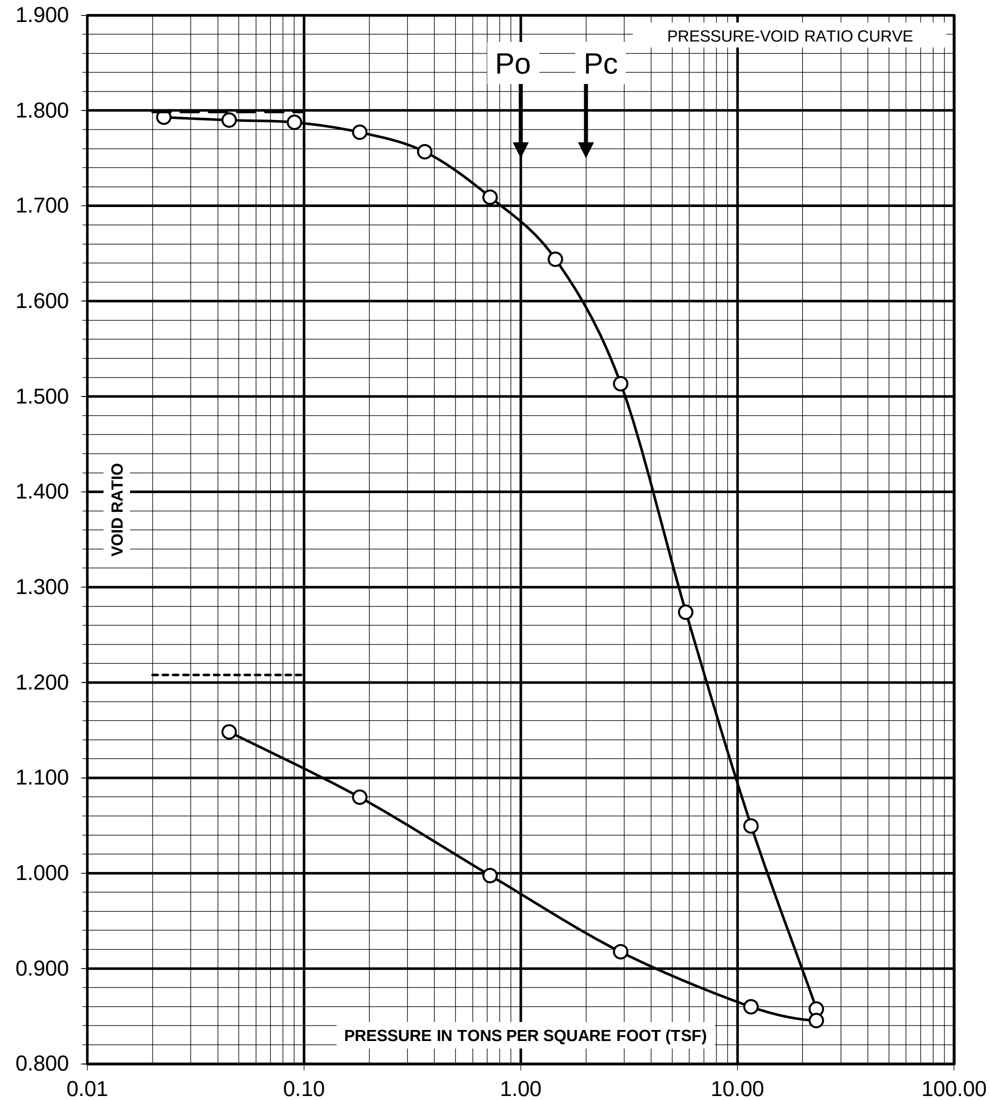
BACK BASIN FILL
ALLIED BALTIMORE WORKS
Baltimore Maryland

MUESER RUTLEDGE CONSULTING ENGINEERS
708 THIRD AVENUE, NEW YORK, N.Y. 10017

MADE BY: OC DATE: 12-30-91
CH'KD BY: FW DATE: 01-02-92
FILE NO. 6909

CONSOLIDATION TEST
BORING NO. MR-422U SAMPLE NO. 1U
PLATE NO. 6





CURVE NO.	INCREMENT FROM (TSF)	INCREMENT TO (TSF)
○	0.36	0.72
□	1.45	2.89
△	2.89	5.79

SPECIMEN DESCRIPTION: MEDIUM GRAY ORGANIC SILTY CLAY, TRACE FINE SAND, SHELLS

STRATUM O

PROPERTIES OF PLASTICITY LIMIT SPECIMEN

UNIFIED SOILS CLASSIFICATION - OH
LIQUID LIMIT, w_L = 71
PLASTIC LIMIT, w_P = 40
PLASTICITY INDEX, I_P = 32
NATURAL WATER CONT., W_n,% = 60.5
LIQUIDITY INDEX, $(w-w_P)/I_P$ = 0.66
SPECIFIC GRAVITY, G_s = 2.652

PROPERTIES OF CONSOLIDATION SPECIMEN

ELEVATION OF SPECIMEN = -11.0
DEPTH OF SPECIMEN (FT) = 23.0
DIAMETER OF SPECIMEN (IN) = 2.51
INITIAL THICKNESS OF SPECIMEN (IN) = 1.006
INITIAL WATER CONTENT, % = 69.2
FINAL WATER CONTENT, % = 44.3
INITIAL DEGREE OF SATURATION, % = 102.0
FINAL DEGREE OF SATURATION, % = 97.3

— — — — INITIAL VOID RATIO, e_o = 1.798
---------- FINAL VOID RATIO, e_f = 1.208
ESTIMATED PRECONSOLIDATION STRESS (TSF), P_c = 2.0
EXISTING OVERBURDEN STRESS (TSF), P_o = 1.0
COMPRESSION INDEX, C_c = 0.801
SWELLING INDEX, C_s = 0.136, REBOUND FROM e = 0.845

EXELON TOWER AND TF GARAGE

BALTIMORE MARYLAND

MUESER RUTLEDGE CONSULTING ENGINEERS

225 WEST 34TH STREET, NEW YORK, N.Y. 10122

MADE BY: CJM DATE: 6-12-13
CH'KD BY: LCB DATE: 6-12-13

FILE NO. **11896A**

CONSOLIDATION TEST

BORING NO. MR-801 SAMPLE NO. 8U

PLATE NO. B-2

Mueser Rutledge
Consulting Engineers
14 Penn Plaza · 225 West 34th Street · New York, NY 10122
Tel: (917) 339-9300 · Fax: (917) 339-9400
www.mrce.com

MEMORANDUM

Date: November 12, 2013
To: Office
From: Alexandra Patrone
Re: EE Memo 2 – Storm Water Storage Demand
Exelon Building & Plaza Garage, Baltimore, MD
File: 11896A-40

This memorandum summarizes analyses of storm water management for exposed areas of the cap as a result of foundation excavation. Four storm scenarios were examined: a one day long 25-year storm, a two day long 25-year storm, a one day long 100-year storm, and a two day 100-year storm. Two 75 ft x 75 ft x 4 ft ModuTanks were selected for storm water storage at the site, and the amount of reserve capacity or 'freeboard" available in the two tanks was examined for an assumed open excavation area. The maximum excavation area that could remain open during each of the four storm scenarios was examined for the given storage volume. The pumping rate required for an assumed excavation area for a one hour long 100-year storm was also computed.

Attachments

We have attached the following to illustrate our analyses:

Figure 1 Rainfall Intensity Data from NOAA
Appendix A Pile Cap Excavation Areas
Appendix B Required Storage and Pumping Rates Calculation
Appendix C Containment Berm Design

References:

1. National Oceanic and Atmospheric Administration (NOAA) Precipitation Frequency Data Server at "hdsc.nws.noaa.gov/" accessed on November 12, 2013. Data from NOAA Atlas 14, Volume 2 (2006).
2. "Urban Hydrology for Small Watersheds TR-55", United States Department of Agriculture, Natural Resources Conservation Service (1986).

Design Rain Events

Figure 1 of the attached displays data for various storm events and durations at the National Weather Service Baltimore WSO City weather station. For A 25-year storm has an accumulation of 6.21 in of precipitation over 24 hours, and a 100-year storm has an accumulation of 8.57 in of precipitation over 24 hours. Conservatively, for storm scenarios lasting two days, the amount of precipitation was doubled. The critical rainfall intensity is 2.47 in/hr. and 3.07 in/hr. for a 25-year and 100-year frequency storm events, respectively. The critical intensity occurs for a1-hour duration. The required pumping rates were determined based on the 100-year rainfall intensity.

<u>Proposed Storm Water Management System</u>

When a storm occurs, rain falling directly into an excavation, bounded by the diversion berm at the top of the excavation slope, will come in contact with soil below the membrane if the excavation subgrade is not covered by geomembrane,. Rain falling outside of the diversion berm will be diverted away from the excavation slope to run off. Infiltration through the MMC cover soil to the underlying drainage net will not be collected in the excavation because the drainage net is dammed at the perimeter of each excavation.

Excavation subgrades will be sloped to a low point, where a pump may be placed to control storm water rise to the capillary break gravel at the down-slope side of the excavation, so that collected water will not exit the excavation through the capillary break gravel layer. Water collected will be pumped to storage tanks where it will be held, sampled, and tested, before disposal. Contact and non-contact water testing and disposal procedures are described in the Material Handling and Management Plan.

<u>Design Assumptions</u>

A construction scenario was estimated for the purpose of the storage volume design selection. The design scenario assumed all Exelon Tower foundation excavations are open at one time. The volume of water collected in the excavations and the volume of direct catchment was computed for each storm event. Direct catchment is defined as rain falling directly into the storage tank. The critical rainfall intensity of the 100-year event (3.07 in/hr, illustrated on Figure No. 2) was applied to the assumed open excavation area to compute the design pumping rate.

The design requires construction of two 75 ft x 75 ft x 4 ft high Mod-U-Tank structures surrounded by an asphalt lined spill containment structure which can contain the volume of one Mod-U-Tank.

<u>Available storage from two 75 ft x 75 ft x 4 ft Mod-U-Tanks</u>

Each tank has an empty capacity of 22,500 cubic feet (cf), assuming it will be filled to a depth of 4 ft. Two tanks have a combined empty capacity of 45,000 cf. The area of a single tank is 5,625 square feet (sf), and combined area of the two tanks is 11,250 sf.

<u>Assumed open excavation area</u>

The total open excavation area includes the tower shear wall foundation (approx. 3,150 sf), 145 piles in pile caps (15,000 sf), and 20 single piles (1,000 sq. ft. total), giving a total open area of 19,150 sf. Pile cap excavation areas are provided in Appendix A. Single piles have an excavation area of 7 ft x 7 ft and the shear wall foundation excavation footprint measures roughly 53 ft x 59 ft. Excavation footprints can be found on Contract Drawing No. F1.14.

<u>Tank Storage and Freeboard Estimates</u>

The quantity of collected and direct catchment rainfall and the tank freeboard estimates are provided in Appendix B and summarized below:

One day long 25-year storm

The total precipitation in a one day long 25-year storm is 6.21 in. The open excavation area of 19,150 sf generates an impacted water volume of 9,910 cf. Direct catchment in one ModuTank (area of 5,625 sf) is a volume of 2,911 cf. The total volume of water to be stored in one tank is 12,821 cf. The tank has 9,679 cf capacity unused, which when distributed over the 75’ x 75’ area of the tank represents a freeboard of 1.75 ft.

Two day long 25-year storm
The two-day long 25-year storm collects twice the volume of a one-day storm, except that the tank filled on day one (above) has an additional direct catchment of 2,911 cf, which reduces the freeboard in the first tank to 1.25 ft. The second tank is drained of direct catchment during day one, so that on the second day of the storm the second tank storage and freeboard are the same as the one-day storm (above). The design assumes testing of Tank 1 after day 1 allows disposal of Tank 1 to provide storage for potential day 3 rainfall.

To summarize, for or an assumed open excavation area of 19,150 sf and two 75 ft x 75 ft x 4 ft storage tanks the freeboard for a 25-year storm is:

End of Day	Tank	Direct Catchment	Contact	Total	Remaining Vol.	Freeboard
1	1	2,911	9,910	12,821	9,679	1.7
1	2	0	0	0	22,500	4.0
2	1	2,911	0	2,911	6,768	1.2
2	2	2,911	9,910	12,821	9,679	1.7

One day long 100-year storm
The total precipitation in a one day long 100-year storm is 8.57 inches. The open excavation area of 19,150 sf. generates an impacted water volume of 13,676 cf. Direct catchment in one Mod-U-Tank (area of 5,625 sf) is a volume of 4,017 cf. The total volume of water to be stored in one tank is 17,693 cf. The tank has 4,807 cf capacity unused, which when distributed over the 75 ft x 75 ft area of the tank represents a freeboard of 0.9 ft.

Two day long 100-year storm
The two-day long 100-year storm collects twice the volume of a one-day storm, except that the tank filled on day one (above) has an additional direct catchment of 4,017 cf, which reduces the freeboard in the first tank to 0.8 ft. The second tank is drained of direct catchment during day one, so that on the second day of the storm the second tank storage and freeboard are the same as the one-day storm (above). The design assumes testing of Tank 1 after day 1 allows disposal of Tank 1 to provide storage for potential day 3 rainfall.

To summarize, for or an assumed open excavation area of 19,150 sf and two 75 ft x 75 ft x 4 ft storage tanks the freeboard for a 100-year storm is:

End of Day	Tank	Direct Catchment	Contact	Total	Remaining Vol.	Freeboard
1	1	4,017	13,676	17,693	4,807	0.9
1	2	0	0	0	22,500	4.0
2	1	4,017	0	4,017	789	0.1
2	2	4,017	13,676	17,693	4,807	0.9

It should be noted that the freeboard values reported are based on an assumed open excavation area, and more freeboard can be accomplished by reducing the amount of excavation area open during a storm.

Maximum open excavation area during a two day long 100-year storm

The maximum open excavation area for two 75 ft x 75 ft x 4 ft Mod-U-Tanks and a precipitation rate of 8.57 inches per day was computed. The total rainfall over two days is double the amount of rainfall in a single day (17.15 in). The area of a single tank (5,625 sf) will collect a direct catchment volume of (8,034 cf), and both tanks will collect a direct catchment volume of 16,068 cf. The empty storage capacity of a single tank is 22,500 cf, and the total empty storage capacity of both tanks is 45,000 cf. When both tanks are filled with direct catchment volume, the total available storage for contact water between both tanks is 28,932 cf. Considering that 17.14 in of rainfall will fall over the site, the maximum amount of open excavation area during a two day 100-year storm is 20,256 sf. This area is greater than the assumed maximum open excavation.

Required pumping rate for assumed excavation area

Using the assumed open excavation area of 19,150 sf and the 100-year 1-hour rainfall intensity of 3.07 in/hr, the required pumping rate is 611 gallons per minute (gpm). The total required pumping rate must be accommodated by individual pumps in each open excavation, with pumps sized to the individual excavation under management. Pumping rates assume there is no infiltration to the ground at pile cap subgrade. Infiltration to the ground will be collected by the HMS system after some time lag to account for groundwater flow to the piezometer and pump locations.

Containment berm and platform design

An asphalt lined tank platform with perimeter asphalt containment berm was designed to contain the volume of one failed 75 ft x 75 ft x 4 ft storage tank, and direct rainfall catchment in the contained area, without storage on the footprint of the second storage tank. After tank failure, the footprint of the failed tank contains water at the depth of the contained pool outside of the tank. The total volume that the containment berm and platform will need to hold is the volume of one ModuTank, or 22,500 cf, and the volume of rain water falling into the containment berm during a 100-year storm event. A 120 ft x 208 ft x 22 in containment will be house two tanks and contain the volume of one failed tank and direct catchment with a 4 in freeboard. Calculations are provided in Appendix C.

Discussion

Large storm events can be identified before they occur, such that preparations can be made to manage storm water. Geomembrane may be closed and sealed, or temporary liners can be placed to prevent contact of water with the underlying soil and to prevent flood discharge to the capillary break gravel layer at the excavation perimeter. Because water collected is potentially impacted by contact with the bottom of the excavation, conveyance pipes must be double walled from the pump location to the storage tanks. Leakage water collected in the containment pipe should discharge at the pump location where it can be collected and removed for discharge to the storage tank.

By: A. Patrone

Alexandra E. Patrone

AEP:AMD: PWD\11896A-40\Storm Water Storage Demand

FIGURE NO. 1
RAINFALL INTENSITY DATA FROM NOAA

NOAA Atlas 14, Volume 2, Version 3 BALTIMORE WSO CITY
Station ID: 18-0470
Location name: Baltimore, Maryland, US*
Coordinates: 39.2833, -76.6167
Elevation:
Elevation (station metadata): 14 ft*
* source: Google Maps

POINT PRECIPITATION FREQUENCY ESTIMATES

G.M. Bonnin, D. Martin, B. Lin, T. Parzybok, M.Yekta, and D. Riley

NOAA, National Weather Service, Silver Spring, Maryland

PF_tabular | PF_graphical | Maps_&_aerials

PF tabular

25 year — 100 year

PDS-based point precipitation frequency estimates with 90% confidence intervals (in inches)[1]

Duration	Average recurrence interval (years) 1	2	5	10	25	50	100	200	500	1000
5-min	0.345 (0.313-0.381)	0.414 (0.374-0.456)	0.492 (0.445-0.543)	0.549 (0.495-0.606)	0.620 (0.556-0.685)	0.673 (0.600-0.744)	0.724 (0.643-0.804)	0.774 (0.682-0.861)	0.835 (0.729-0.935)	0.883 (0.765-0.994)
10-min	0.551 (0.499-0.608)	0.661 (0.598-0.729)	0.788 (0.712-0.870)	0.878 (0.791-0.969)	0.988 (0.886-1.09)	1.07 (0.956-1.19)	1.15 (1.02-1.28)	1.23 (1.08-1.37)	1.32 (1.15-1.48)	1.39 (1.20-1.56)
15-min	0.689 (0.624-0.760)	0.831 (0.752-0.917)	0.996 (0.901-1.10)	1.11 (1.00-1.23)	1.25 (1.12-1.38)	1.36 (1.21-1.50)	1.46 (1.29-1.61)	1.55 (1.36-1.72)	1.66 (1.45-1.86)	1.75 (1.51-1.96)
30-min	0.945 (0.856-1.04)	1.15 (1.04-1.27)	1.42 (1.28-1.56)	1.61 (1.45-1.78)	1.86 (1.66-2.05)	2.04 (1.82-2.26)	2.23 (1.98-2.47)	2.41 (2.13-2.68)	2.65 (2.31-2.96)	2.83 (2.45-3.18)
60-min	1.18 (1.07-1.30)	1.44 (1.30-1.59)	1.81 (1.64-2.00)	2.10 (1.89-2.31)	2.47 (2.21-2.73)	2.77 (2.47-3.06)	3.07 (2.72-3.40)	3.38 (2.98-3.76)	3.80 (3.31-4.25)	4.13 (3.57-4.64)
2-hr	1.41 (1.27-1.56)	1.72 (1.56-1.90)	2.18 (1.97-2.41)	2.53 (2.28-2.80)	3.03 (2.71-3.34)	3.43 (3.05-3.80)	3.86 (3.40-4.28)	4.30 (3.77-4.79)	4.93 (4.27-5.53)	5.44 (4.66-6.13)
3-hr	1.52 (1.38-1.70)	1.86 (1.67-2.06)	2.36 (2.12-2.61)	2.75 (2.46-3.05)	3.30 (2.94-3.66)	3.76 (3.33-4.18)	4.25 (3.73-4.73)	4.77 (4.15-5.33)	5.51 (4.72-6.19)	6.12 (5.18-6.92)
6-hr	1.89 (1.72-2.09)	2.29 (2.08-2.53)	2.90 (2.62-3.20)	3.39 (3.06-3.75)	4.13 (3.69-4.56)	4.75 (4.21-5.25)	5.43 (4.76-6.02)	6.17 (5.34-6.86)	7.25 (6.17-8.13)	8.18 (6.86-9.22)
12-hr	2.31 (2.09-2.59)	2.80 (2.53-3.13)	3.56 (3.20-3.98)	4.22 (3.77-4.71)	5.21 (4.61-5.82)	6.09 (5.33-6.79)	7.07 (6.11-7.91)	8.16 (6.95-9.16)	9.84 (8.17-11.1)	11.3 (9.20-12.8)
24-hr	2.67 (2.46-2.92)	3.23 (2.98-3.54)	4.15 (3.82-4.55)	4.96 (4.55-5.42)	6.21 (5.64-6.76)	7.32 (6.60-7.93)	8.57 (7.65-9.25)	9.99 (8.81-10.8)	12.2 (10.6-13.1)	14.1 (12.1-15.1)
2-day	3.09 (2.85-3.37)	3.74 (3.45-4.08)	4.80 (4.42-5.24)	5.71 (5.23-6.22)	7.08 (6.45-7.69)	8.27 (7.49-8.97)	9.60 (8.62-10.4)	11.1 (9.86-12.0)	13.3 (11.7-14.4)	15.3 (13.2-16.5)
3-day	3.25 (3.00-3.55)	3.94 (3.63-4.30)	5.04 (4.65-5.50)	6.00 (5.50-6.53)	7.42 (6.77-8.06)	8.67 (7.85-9.40)	10.1 (9.03-10.9)	11.6 (10.3-12.5)	13.9 (12.2-15.1)	15.9 (13.8-17.2)
4-day	3.42 (3.16-3.74)	4.14 (3.82-4.52)	5.29 (4.88-5.77)	6.28 (5.77-6.84)	7.77 (7.09-8.44)	9.07 (8.22-9.83)	10.5 (9.44-11.4)	12.1 (10.8-13.1)	14.5 (12.7-15.7)	16.6 (14.3-18.0)
7-day	3.98 (3.69-4.33)	4.80 (4.44-5.21)	6.07 (5.60-6.58)	7.15 (6.59-7.75)	8.77 (8.03-9.48)	10.2 (9.25-11.0)	11.7 (10.6-12.6)	13.4 (12.0-14.5)	16.0 (14.1-17.2)	18.1 (15.8-19.6)
10-day	4.53 (4.22-4.89)	5.45 (5.07-5.88)	6.80 (6.32-7.33)	7.94 (7.36-8.54)	9.58 (8.84-10.3)	11.0 (10.1-11.8)	12.5 (11.3-13.4)	14.1 (12.7-15.1)	16.4 (14.6-17.6)	18.4 (16.2-19.8)
20-day	6.13 (5.76-6.53)	7.29 (6.86-7.77)	8.81 (8.28-9.38)	10.0 (9.42-10.7)	11.8 (11.0-12.5)	13.2 (12.3-14.0)	14.6 (13.5-15.5)	16.1 (14.9-17.1)	18.2 (16.6-19.4)	19.8 (18.0-21.2)
30-day	7.57 (7.14-8.04)	8.95 (8.45-9.51)	10.6 (10.0-11.3)	12.0 (11.3-12.7)	13.9 (13.0-14.7)	15.4 (14.4-16.3)	16.9 (15.8-18.0)	18.5 (17.1-19.7)	20.6 (19.0-22.0)	22.3 (20.4-23.8)
45-day	9.56 (9.06-10.1)	11.3 (10.7-11.9)	13.2 (12.5-13.9)	14.6 (13.8-15.5)	16.6 (15.6-17.5)	18.0 (17.0-19.1)	19.5 (18.3-20.6)	20.9 (19.5-22.1)	22.7 (21.2-24.1)	24.1 (22.3-25.6)
60-day	11.4 (10.8-12.0)	13.4 (12.7-14.1)	15.5 (14.7-16.3)	17.1 (16.2-18.0)	19.1 (18.1-20.1)	20.6 (19.5-21.7)	22.1 (20.8-23.3)	23.5 (22.0-24.7)	25.2 (23.6-26.6)	26.5 (24.6-28.0)

[1] Precipitation frequency (PF) estimates in this table are based on frequency analysis of partial duration series (PDS).

Numbers in parenthesis are PF estimates at lower and upper bounds of the 90% confidence interval. The probability that precipitation frequency estimates (for a given duration and average recurrence interval) will be greater than the upper bound (or less than the lower bound) is 5%. Estimates at upper bounds are not checked against probable maximum precipitation (PMP) estimates and may be higher than currently valid PMP values.

Please refer to NOAA Atlas 14 document for more information.

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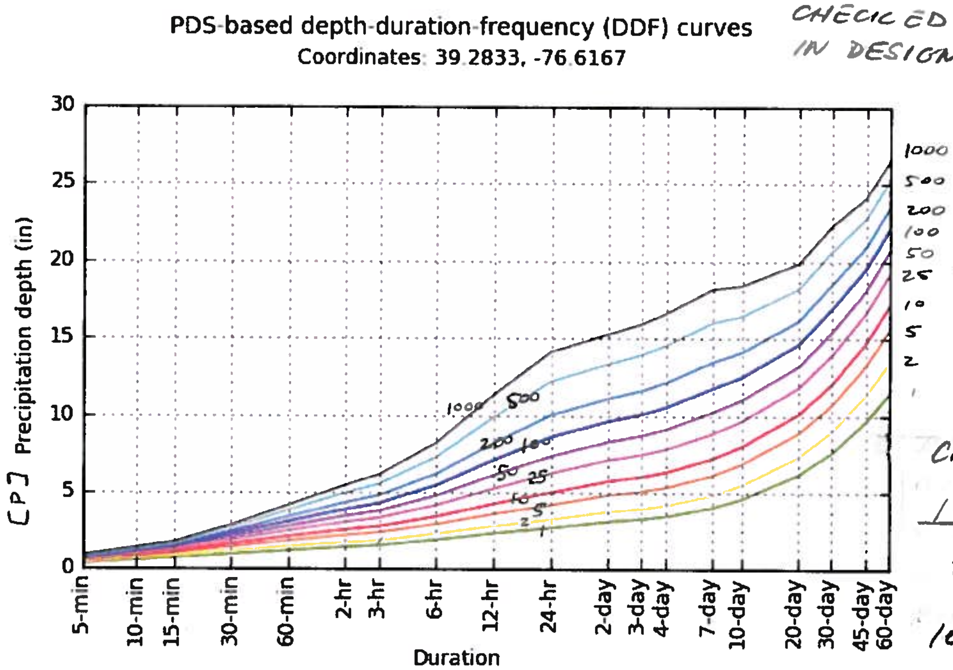
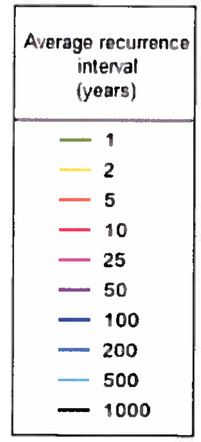
PF graphical

CASES CHECKED IN DESIGN.





CRITICAL INTENSITY:

1-HR STORM DURATION

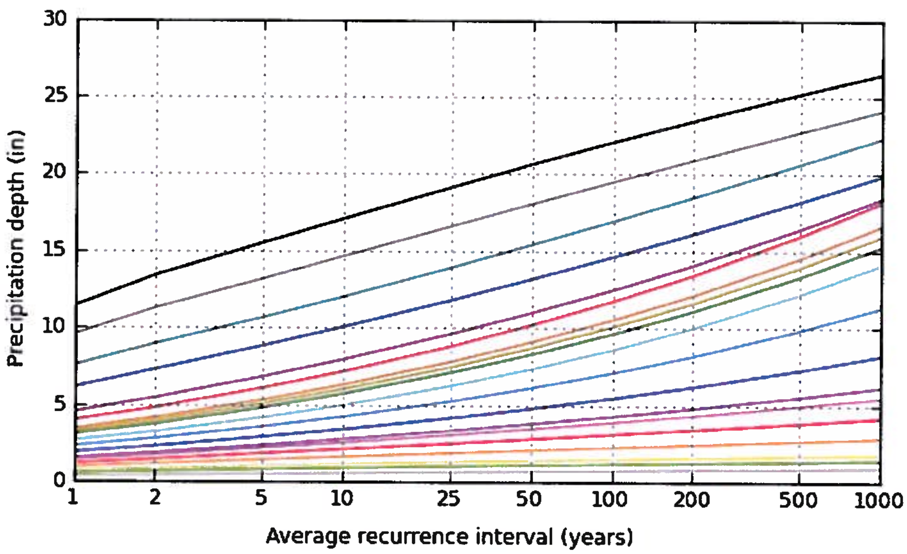
25yr = 2.47 in

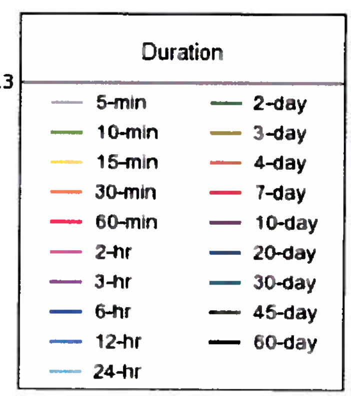
100yr = 3.07 in

24 HR STORM DURATION

25yr: 6.21 in

100yr = 8.57 in





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Maps & aerials

Small scale terrain

Large scale terrain

Large scale map

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File No.: 11896A
Made by: AEP Date: 6/13/13
FOR Exelon
Checked by: AMD Date: 11/12/13

SUBJECT: Stormwater Management — Appendix A - Computation of Pile Cap Excavation Areas

AREA	Pile Cap	# of Piles	Top of Slab Elev.	Slab Thickness (feet)	Pile Cap Depth (feet)	Bottom of Pile Cap Elevation	Bottom of Exc. (1.5 ft below Pile Cap)	MMC Elevation	Depth of Excavation Below MMC	Distance from Pile Cap to Exc. Edge (FT)	Cap Dim 1 (ft)	Cap Dim 2 (ft)	Exc. area (ft^2)
	A-7	6	17.0	1.0	4	12.0	10.5	7.75	0.0	5.8	12.5	8	468
	A-6	7	17.0	1.0	4	12.0	10.5	8.5	-2.0	6.9	16.5	10	723
	A-5	10	17.0	1.0	4	12.0	10.5	9.4	-1.1	6.9	23	10	878
	A-4	10	17.0	1.0	4	12.0	10.5	10.1	-0.4	6.9	23	10	878
	A-3	10	17.0	1.0	4	12.0	10.5	10.5	0.0	6.9	23	10	878
	A-2	10	17.0	1.0	4	12.0	10.5	10.8	0.3	7.4	23	10	933
	A-1	7	17.0	1.0	4	12.0	10.5	11	0.5	7.7	16.5	10	806
	B-1	9	17.0	1.0	4	12.0	10.5	11.2	0.7	8.0	12.5	12.5	808
	C-1	7	17.0	1.0	4	12.0	10.5	11.5	1.0	8.4	16.5	10	894
TOWER	D-7.8	6	16.0	1.0	4	11.0	9.5	8	-1.5	6.9	12.5	8	575
	D-6	8	16.0	1.0	4	11.0	9.5	9.4	-0.1	6.9	16.5	10	723
	D-5	10	16.0	1.0	4	11.0	9.5	10.3	0.8	8.1	23	10	1029
	D-4	9	16.0	1.0	4	11.0	9.5	11	1.5	9.2	12.5	12.5	951
	D-3.1	9	17.0	1.0	4	12.0	10.5	11.3	0.8	8.1	12.5	12.5	826
	D-2	7	17.0	1.0	4	12.0	10.5	11.7	1.2	8.7	16.5	10	931
	D-1	5	17.0	1.0	4	12.0	10.5	11.8	1.3	8.9	10	10	769
	B/C-7.8	3	17.0	1.0	4	12.0	10.5	7.3	0.0	6.9	8	7.5	466
	C-7.8	6	16.0	1.0	4	11.0	9.5	7.5	-2.0	6.9	12.5	8	575
	D-7	6	16.0	1.0	4	11.0	9.5	8.4	-1.1	6.9	12.5	8	575

TOTAL PILE CAP EXCAVATION AREA (sf) 14687 **Approximately: 15,000 sf**

TOTAL NUMBER OF PILES 145

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SHEET 2 OF

FILE 11896A

MADE BY AMD DATE 11/12/13

CHECKED BY DATE

PROJECT EXELON TOWER & TF GARAGE

SUBJECT OPEN EXCAVATION AREAS

<u>OPEN EXCAVATION AREAS</u> (ASSUMED)

FROM PILE CAPS (SEE PAGE 1) : 14,687 sf, SAY: <u>15,000 sf</u>
- ALL AT ONCE IN TOWER/TF GARAGE.

FROM SHEAR PILE CAP: 53 ft · 59 ft = 3,127 sf, SAY: <u>3,150 sf</u>

FROM SINGLE PILES = 20 piles @ 7 ft · 7 ft = 980 sf, SAY: <u>1,000 sf</u>

TOTAL OPEN AREA = 15,000 + 3,150 + 1,000 sf = **<u>19,150 sf</u>**

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Made by: AMD   Date: 11/12/13

FOR EXELON TOWER AND TRADING FLOOR GARAGE   Checked by: ______   Date: ______

SUBJECT: Stormwater Management   Appendix B - Required Storage and Pumping Rates

Single Tank Dimensions:

Height	4	ft
Length	75	ft
Width	75	ft

Single Tank Area	5,625	sq. ft.
Single Tank Volume	22,500	cu. ft.

Open Excavation Area 19,150 sq. ft

(see page 2 of Excavation Areas)

24-hour Rainfall

25-year	6.21	in.
100-year	8.57	in.

25-year storm

End of Day	Tank	Direct Catchment	Contact	Total	Remaining Vol.	Freeboard
1	1	2,911	9,910	12,821	9,679	1.7
1	2	0	0	0	22,500	4.0
2	1	2,911	0	2,911	6,768	1.2
2	2	2,911	9,910	12,821	9,679	1.7

100-year

End of Day	Tank	Direct Catchment	Contact	Total	Remaining Vol.	Freeboard
1	1	4,017	13,676	17,693	4,807	0.9
1	2	0	0	0	22,500	4.0
2	1	4,017	0	4,017	789	0.1
2	2	4,017	13,676	17,693	4,807	0.9

Pumping rate required for assumed open excavation area: `

Rainfall Intensity	3.07	in./hr
	0.256	ft./hr
Required Pumping Rate	4899.21	ft^3/hr
	36,651	gal/hr
	610.8	gal/min

Maximum open excavation area during two day 100-year storm:

Total Rainfall over two days:	17.14	in
Single Tank Direct Catchment:	8,034	cf
Double Tank Direct Catchment:	16,069	cf
Single Tank Storage:	22,500	cf
Double Tank Storage:	45,000	cf
Avail. Storage for contact water:	28,931	cf
Maximum open excavation area:	20,255	sf

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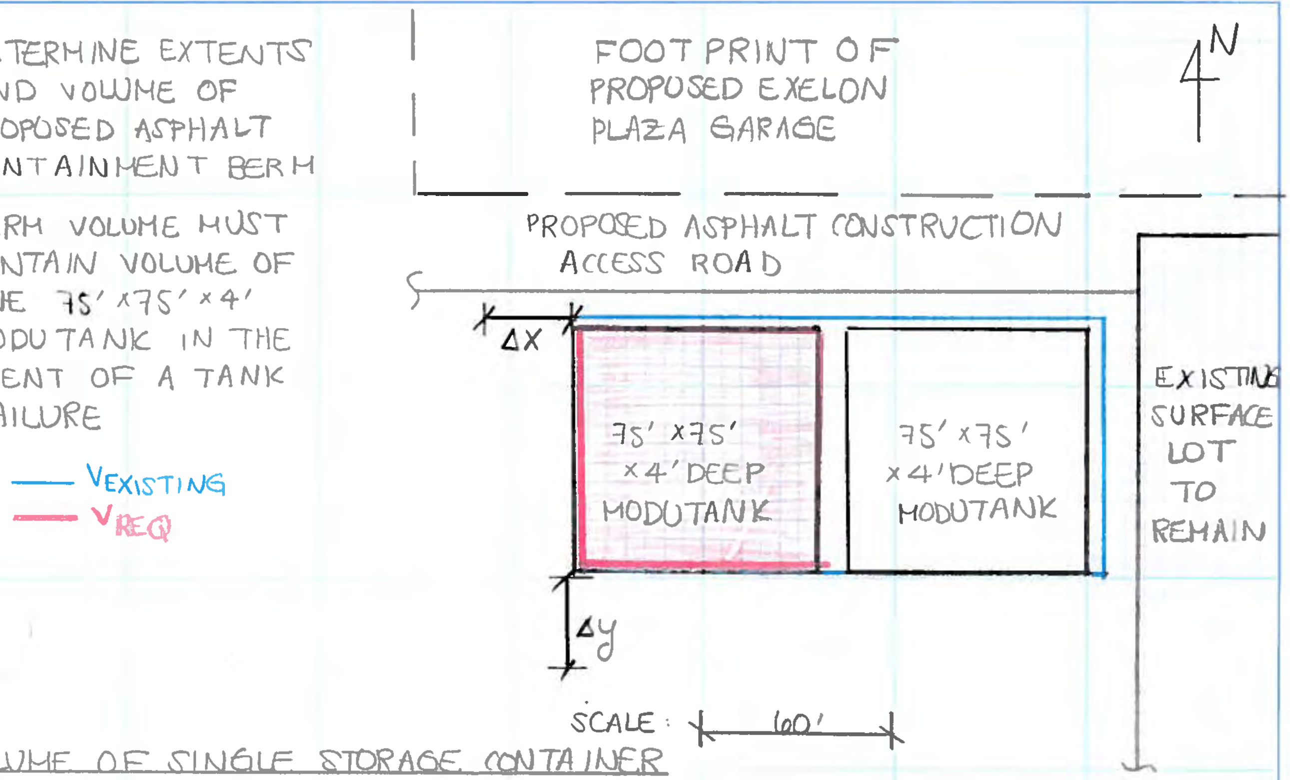
PROJECT EXELON TOWER + TF GARAGE

MADE BY AEP DATE 7/31/13
CHECKED BY GS DATE 8/06/13

SUBJECT CONTAINMENT BERM DESIGN

- DETERMINE EXTENTS AND VOLUME OF PROPOSED ASPHALT CONTAINMENT BERM
- BERM VOLUME MUST CONTAIN VOLUME OF ONE 75'×75'×4' MODUTANK IN THE EVENT OF A TANK FAILURE



VOLUME OF SINGLE STORAGE CONTAINER

75'×75'×4' = 22,500 FT³ = VOLUME REQUIRED IN CONTAINMENT BERM

VOLUME OF PROPOSED CONTAINMENT BERM

NOTES:

(1) CONTAINMENT BERM IS CONSTRAINED BY PROPOSED ASPHALT CONSTRUCTION ACCESS ROAD TO THE NORTH AND THE EXISTING SURFACE LOT TO THE EAST.

(2) BERM HEIGHT OF 18" WAS ASSUMED. A 4" "SPILL HEIGHT" WAS DESIGNED FOR

ASSUMPTIONS:

(1) CONTAINMENT BERM EXTENDS 2' BEYOND NORTHERN EDGE OF MODUTANKS AND 5' BEYOND EASTERN EDGE OF MODUTANKS.

(2) AVAILABLE HEIGHT OF BERM IS 14" TO ACCOUNT FOR 4" OF SPILL HEIGHT.

GIVEN THESE CONSTRAINTS, EXISTING BERM VOLUME IS:

$L = 75' + 10' + 5' = 90'$

$W = 2' + 75' = 77'$

$D = 14''/12 = 1.167'$

$V_{EX} = (90') \times (77') \times (1.167') = 8087\ FT^3$

$V_{REQ} = 22,500\ FT^3 \rightarrow$ ADD'L VOLUME $\equiv V_{AD} = 22,500 - 8087 = 14,413\ FT^3$

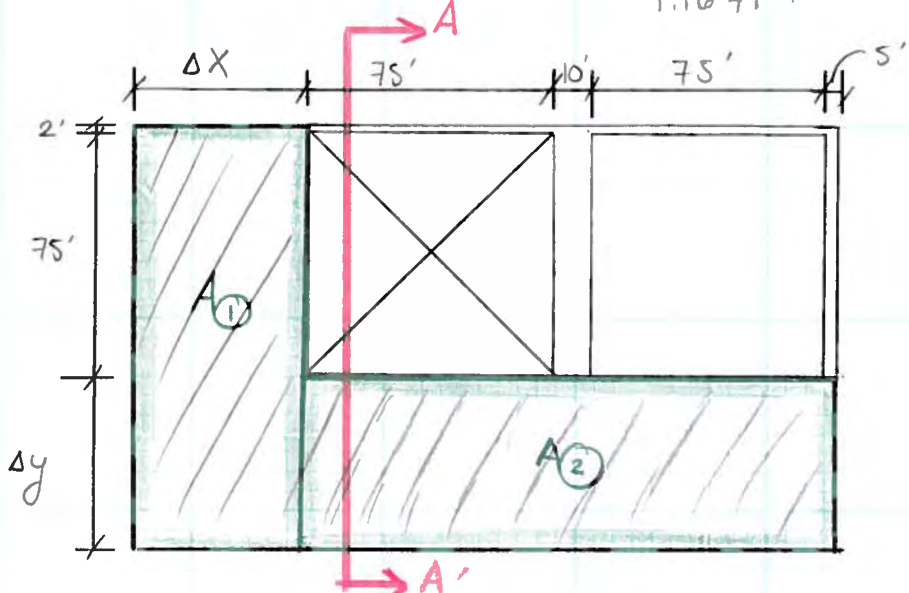
SUBJECT CONTAINMENT BERM DESIGN

ADDITIONAL VOLUME REQUIRED:

- DEPTH IS FIXED AT 14"

$\Rightarrow V_{AD} = 14,413 \text{ FT}^3$

ADDITIONAL AREA REQ'D = $A_{AD} = \dfrac{14,413 \text{ FT}^3}{1.167 \text{ FT}} = 12,351 \text{ FT}^2$



- DETERMINE VALUES OF ΔX AND ΔY THAT WILL PROVIDE $A_{AD} = 12,351 \text{ FT}^2$
- ASSUME $\Delta x = \Delta y$, THEREFORE

$$A_{①} = (\Delta x) \times (2' + 75' + \cancel{\Delta y}^{\Delta x}) = (\Delta x) \times (2' + 75' + \Delta x)$$

$$= 2\Delta x + 75\Delta x + \Delta x^2 = 77\Delta x + \Delta x^2$$

$$A_{②} = (\cancel{\Delta y}^{\Delta x}) \times (75' + 10' + 75' + 5') = \Delta x \times 165$$

AND, $A_{①} + A_{②} = A_{AD} = 12,351 \text{ FT}^2$

$$77\Delta x + \Delta x^2 + 165\Delta x = \Delta x^2 + 242\Delta x = 12,351 \text{ FT}^2$$

$$\Rightarrow \Delta x^2 + 242\Delta x - 12,351 \text{ FT}^2 = 0$$

$$\Delta x = \frac{-b \pm \sqrt{b^2 - 4ac}}{2a}$$

$a = 1$
$b = 242$
$c = -12,351$

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PROJECT EXELON TOWER + TF GARAGE

MADE BY AEP DATE 7/31/13
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SUBJECT CONTAINMENT BERM DESIGN

$$\Delta x = \frac{-242 \pm \sqrt{(242)^2 - 4(1)(-12,351)}}{2(1)}$$

$x = 43.3$

$x = -285.3$

$\therefore \Delta x = \Delta y = 43'$

Check: $A_{①} = (43') \times (2' + 75' + 43') = 5,160 \text{ FT}^2$

$A_{②} = (43') \times (75' + 10' + 75' + 5') = 7,095 \text{ FT}^2$

$A_{EX} = (75' + 10' + 75' + 5') \times (2' + 75') - (75' \times 75') = 7,080 \text{ FT}^2$

$\Rightarrow A_{①} + A_{②} + A_{EX} = 19,335 \text{ FT}^2 \times 1.167 \text{ FT} = 22,564 \text{ FT}^3$

$V_{REQ} = 22,500 \text{ FT}^3$

$$F.S. = \frac{22,564 \text{ FT}^3}{22,500 \text{ FT}^3} = 1.00 \quad \text{OK}$$

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PROJECT EXELON TOWER + TF GARAGE

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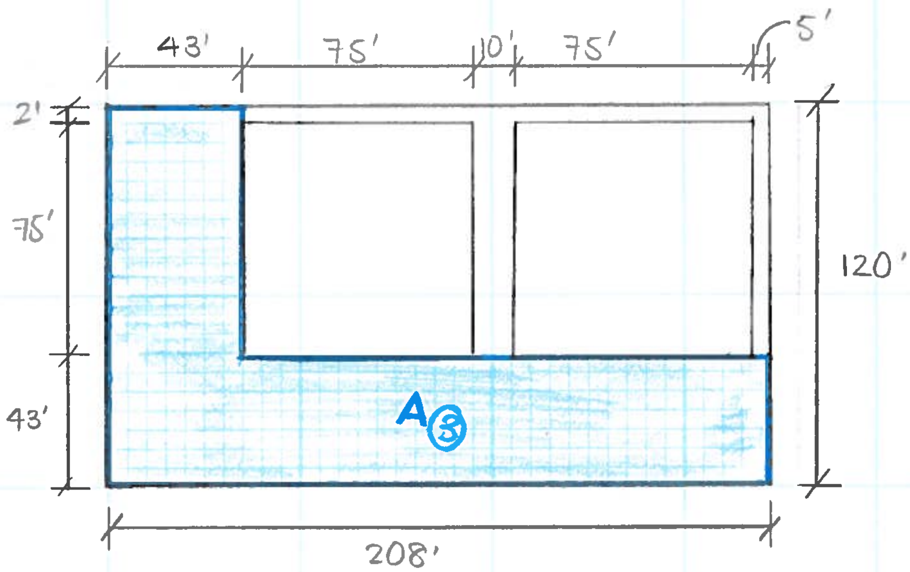
SUBJECT CHECK CONTAINMENT BERM DESIGN FOR 100-YEAR STORM



IF A 100-YEAR STORM OCCURS WHILE ONE 75' x 75' x 4' TANK LEAKS...

- TANKS ARE ALREADY SIZED TO HANDLE 100-YEAR STORM DIRECT CATCHMENT OF 7.1"/24 HRS AND IMPACTED STORM WATER FROM SITE

$$A_{③} \cong (208' \times 120') - 2(75' \times 75') = 13710 \text{ FT}^2$$

- RAINS 7.1"/24 HRS $\Rightarrow V_{③} = (13710 \text{ FT}^2) \times (7.1''/12) = 8112 \text{ FT}^3$
- THIS VOLUME WILL BE DISTRIBUTED OVER THE ENTIRE AREA OF THE CONTAINMENT BERM...

$$\frac{8,112 \text{ FT}^3}{(208' \times 120')} = 0.325 \text{ FT} = 3.9''$$

$\therefore$ AN ADDITIONAL 3.9" OF DEPTH NEEDS TO BE ADDED TO THE CONTAINMENT BERM DESIGN PLUS AN ADDITIONAL 4" OF "SPILL HEIGHT"

$\rightarrow$ NEW BERM DIMENSIONS :

208' x 120' x (14" + 3.9" + 4")

$\Rightarrow$ 208' x 120' x 22"

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SHEET 5 OF 5

FILE 11896A

MADE BY AEP DATE 7/31/13

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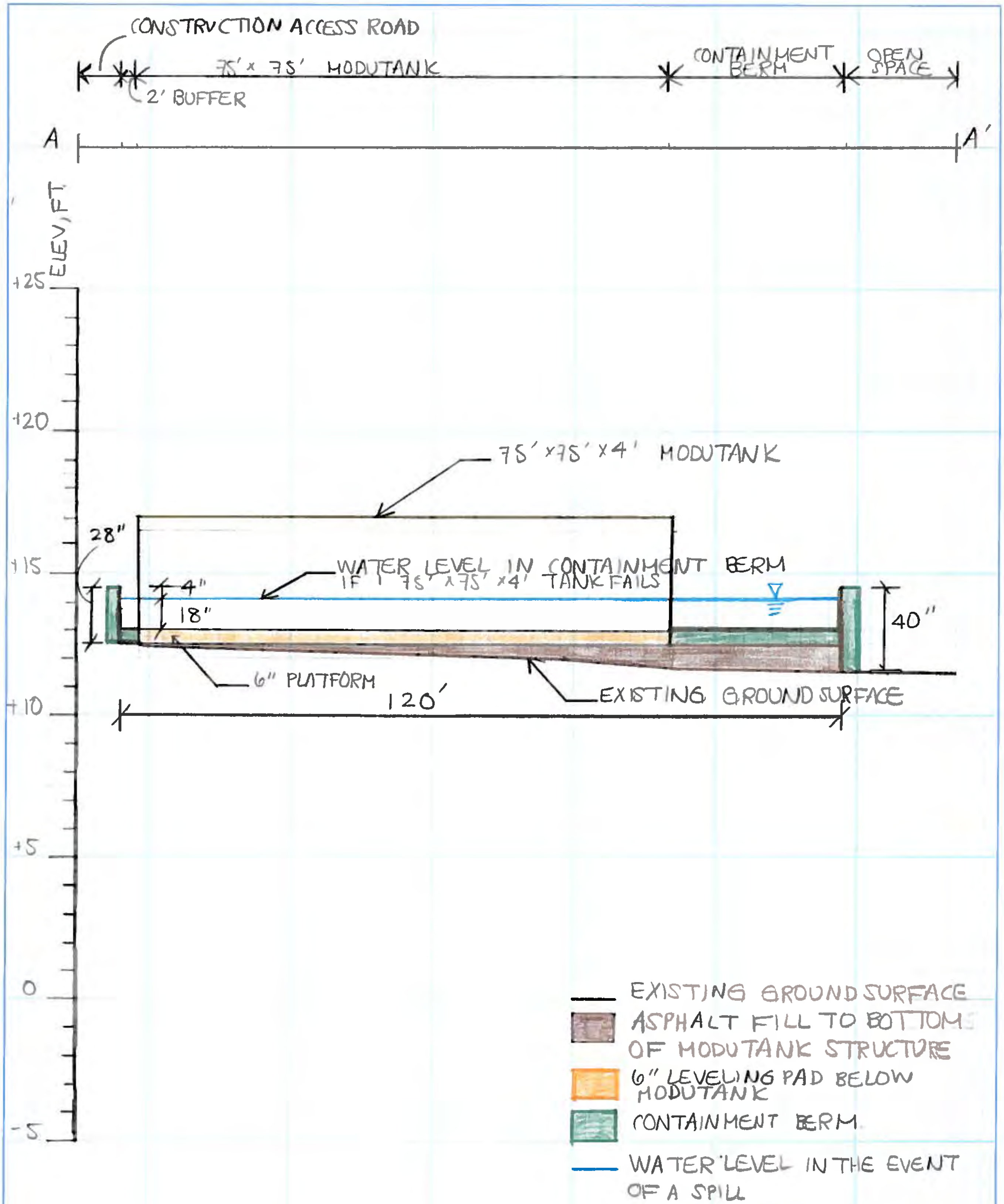
PROJECT EXELON TOWER + TF GARAGE

SUBJECT CONTAINMENT BERM DESIGN



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MEMORANDUM

Date: ~~August~~ November 12~~6~~, 2013
To: Office
From: Adam M. Dyer
Re: EE Memo 3 – Diverted Flow in Drainage Net from Foundation Construction
Exelon Tower, Trading Floor Garage & Plaza Garage, Baltimore, MD
File: 11896A-40

This memorandum summarizes the analysis of impedance to flow and changes in flow direction within the drainage net resulting from construction of foundations for the Exelon Tower, Trading Floor Garage and Plaza Garage development, and utilities supporting the development.

Exhibits

Calculation Set 1	Percent Obstruction to Flow within Drainage Net
Calculation Set 2	Area without Drainage Net
Calculation Set 3	Assessment of Infiltration Galleries
Sketch 1	Proposed Valley Drain and Infiltration Gallery Design Assessment
Figure 1	Settlement Data from Honeywell

Available Information

1. Drawing DDP F1.60 – Development Cap, dated June 14, 2013
2. Drawing DDP F1.21 – Multi Media Cap Drainage Plan
3. Drawing DDP F1.25 – Sheet Pile Wall Typical Details
4. Drawing DDP F1.32 – Utility Crossing Plan and Sections
~~4.~~5. Settlement Data from Honeywell 1998 to 2012

References

1. "Corrective Measures Implementation Construction Completion Report, Phase I: Soil-Bentonite Hydraulic Barrier Wall, Phase II: Final Remedial Construction" prepared by Black and Veatch, Volumes I and II, February 2000.
2. "Maryland Stormwater Design Manual, Appendix D.13", Maryland Department of the Environment (MDE), 2009.

Multimedia Cap

The Corrective Measures Implementation Report (CMI Report) by Black and Veatch details the construction and layering of the multimedia cap (MMC). The MMC includes a synthetic drainage net on the geomembrane. The MMC was constructed such that water that infiltrates the soil cover will flow away from the center of the cap through the drainage net and will not pond on the membrane. A contour of the surface of the geomembrane layer is presented in Ref. 1. The water flowing through the drainage net is discharged into the embankment along the waterside perimeter, and is collected in a toe drain at the land side perimeter. The toe drain, which is outboard of the soil-bentonite barrier, conveys water to the embankment where it is allowed to permeate into the porous embankment fill. Since construction of the MMC the site has been largely unused, except for temporary parking. It is presumed that settlement has not created~~altered the~~ a negative slope of the drainage net and ponding does not occur. Settlement data from surveys performed by Honeywell for points along Dock Street indicate that cumulative settlement is generally less than 2 inches and is complete under the existing load. Settlement data is provided in Figure 1.

The Surface Soil Monitoring Plan (SSMP) utilizes water in the drainage net to monitor performance of the MMC by testing the quality of representative samples of drainage net water. Drainage net water is sampled at four locations, identified as SSP1, SSP2, SSP3, and SSP4. At each sampling location the drainage net water crosses over a bucket where it enters the embankment; samples are taken from the bucket yearly and tested for total chromium and cyanide. At SSP1 and SSP4, the sampling bucket is at the location where the land side toe drain discharges to the embankment. At SSP2 and SSP3 a small section of the geomembrane is funneled to the sampling bucket.

Building Foundations

Development structures will be supported on high capacity piles which penetrate the geomembrane. Each penetration will be sealed using a mechanical clamp and gasket system. Many pile caps extend below the elevation of the surrounding geomembrane. A geomembrane dam will be placed around each pile cap to isolate drainage net water from the pile cap excavation. This dam will be left in place after pile cap construction is completed.

Utility Installation

A 30” gravity storm drain will be constructed a few feet below the elevation of the membrane on Wills St. and passes over the barrier, at about Elev. +4, at the Dock St. intersection. Drawing DDP F1.32 and Civil Drawings address design of MMC depression and location line and grades of storm drain. Depression line and grade follow positive slope of the storm drain and the cap in this area overlies a pre-loaded surcharged area. The MMC synthetic layers will be lowered below this pipe. The storm drain is at the same elevation as the toe drain, so that drainage net water collected in the Wills St. toe drain is isolated from sampling location SSP4 (Area A_4 on Sketch 1). The water that flows in the drainage net in this area ~~will~~ which follows the line and grade ~~slope~~ of the storm drain and will outlet off cap into the gravel bedding for the storm drain along Dock St. Means and methods of construction will be presented in Contractor Work Plans for review and approval.

Dock St. Platform

The development plan uses fill to raise street grades at Dock St. and Wills St., and utilizes these streets as utility corridors. HMS vaults V11, V12, and MJ1 and the HMS conveyance lines between these structures, and a new MMC will be supported on piles to prevent long term settlement under the raised grades. The pile-supported mat (Dock St. platform) is higher than the existing drainage net at the Dock St. perimeter.

Revised Drainage Net Discharge Plan

Drainage net water is obstructed from the existing toe drain along Dock St. and the toe drain is obstructed by the new 30 inch storm drain at the Wills St. intersection with Dock St. The proposed design to accommodate this revision is summarized in Sketch 1 “Proposed Valley Drain and Infiltration Gallery Design Assessment.”

A new drain will be constructed on the MMC at the low point in the geomembrane (Valley Drain) south of the Dock St. platform. The Valley Drain to convey drainage net water to the embankment. Referring to Sketch 2, drainage net flow in Area A1, covering approximately 25% of the development area (that portion of the development area west of the geomembrane divide), will discharge to a new sampling location SSP4A. Area A2, covering approximately 65% of development area, will flow to the existing toe drain in Dock St. (east Valley Drain) for discharge through the relocated SSP4. Area A3, along Wills St. east of the proposed geomembrane dam and covering approximately 7.5% of the development area, is proposed to be discharged east of the barrier by adapting the existing toe drain into an infiltration gallery (the toe drain will be subdivided with seepage plugs into 50 ft long segments, each with an infiltration point). Area A4, covering 2.2% of the development area, will be lost to the stone bedding below the new storm drain pipe after the MMC is lowered below the pipe.

The quantity of storm water infiltration anticipated is greatly reduced after the development structures (roofs) and streets (curb, gutter, and storm drains) remove storm water from the MMC drainage layer. The revised toe drain provides for of 90% of the drainage net area below the development to pass through a sampling point (SSP4 and SSP4A), allowing the samples to be representative for monitoring the development influence.

Obstruction to Drainage Net Below Development Structures Analysis

Pile cap construction will isolate the pile cap and piles from the drainage net using a geomembrane dam at the perimeter of each excavation. Drainage net capacity to carry water between these flow obstructions is reviewed in this section. This analysis was performed on pile foundations known as of June 14, 2013. Pile cap design revisions since that time are not significant to the findings of this assessment.

Impedance to flow within the drainage net was quantified by computing the percentage of drainage net removed and not replaced. After development pile caps are completed 87.5% of the site will experience reduced infiltration as a result of the development structures (roofs) and streets (curb, gutter, and storm drains). Only 14.7% of the drainage net area has been obstructed by pile cap construction. Therefore, the MMC drainage layer should be capable of managing the anticipated storm water infiltration.

Drainage net flow capacity becomes restricted at overburden stresses above 2,000 lb/sq.ft. which corresponds to an area fill height of 16 ft over the drainage net. Load applied on the drainage net includes fill to proposed grade in street locations. Proposed fill heights do not exceed 16 ft.

Analysis of Wills St. Infiltration Gallery

The geomembrane dam isolating Wills St. from the drainage net below the development buildings reduces the intake area required for infiltration along Wills St. Calculation Set 3, attached, addresses the construction condition assuming the development structures are not complete and a 25- year and 100 year storm event occur. The infiltration assessment covers one 50 foot long segment of the former toe drain with a 5 foot long infiltration point. A 40 ft wide area of cover soil contributes to this infiltration point. Assuming an infiltration coefficient of 0.2, 240 ft^3/24 hrs of water will infiltrate the drainage net during the 100 year storm. The rate of discharge to the ground through the infiltration point is computed to be only 25 ft^3/24 hrs. Water which reaches the drainage net above that infiltration rate will flow down Wills St. to the Dock St. intersection where it will disappear into the gravel bedding below the storm sewer. This rate is sufficient for the reduced infiltration conditions anticipated after the development structures are in place. However, ground saturation above the geomembrane is possible in the 100 year storm after 24 hrs. Additional rainfall will run off. Saturated conditions will dissipate with time as storage above the membrane is discharge to the ground at the infiltration point. Active use of construction vehicles may be interrupted in this area until the water table drops.

Summary

MMC drainage requires revision in order to accommodate development and to provide the pile support improvement to the MMC and HMS systems below Dock St. in the development area. The MMC geomembrane cannot discharge to the existing toe drain for reasons stated above. Development revisions proposed are acceptable because:

- The risk of infiltration to the HMS pumps is greatly reduced because development roof and street drainage will remove direct storm water from 87.5% of the development area.
- Only 14.7% of the drainage net area is obstructed by pile cap construction.
- Drainage net flow from 90% of the drainage net area will pass through sampling points SSP4 or SSP4A (new) so that the drainage net water may continue to be used to evaluate the MMC performance after development foundations are in place.

By: ______________________________
Adam M. Dyer

AMD\PWD\11896A-40\ Flow in Drainage Net

SUBJECT % OBSTRUCTIONS TO FLOW WITHIN DRAINAGE NET.

PURPOSE: ASSESS THE TOTAL AREA OF REMOVED DRAINAGE NET (DN) FROM PILE CAP CONSTRUCTION.

REFERENCES:

1. DDP FOUNDATION DRAWING DDP-F1.60 - DEVELOPMENT CAP
2. "AREA WITHOUT DRAINAGE NET"
3. SKETCH 1 - FLOW WITHIN DRAINAGE NET.

ASSUMPTIONS:

1. DRAINAGE NET IS REMOVED WITHOUT REPLACEMENT AT PILE CAPS AS SHOWN ON REF 2.

CALCULATIONS:

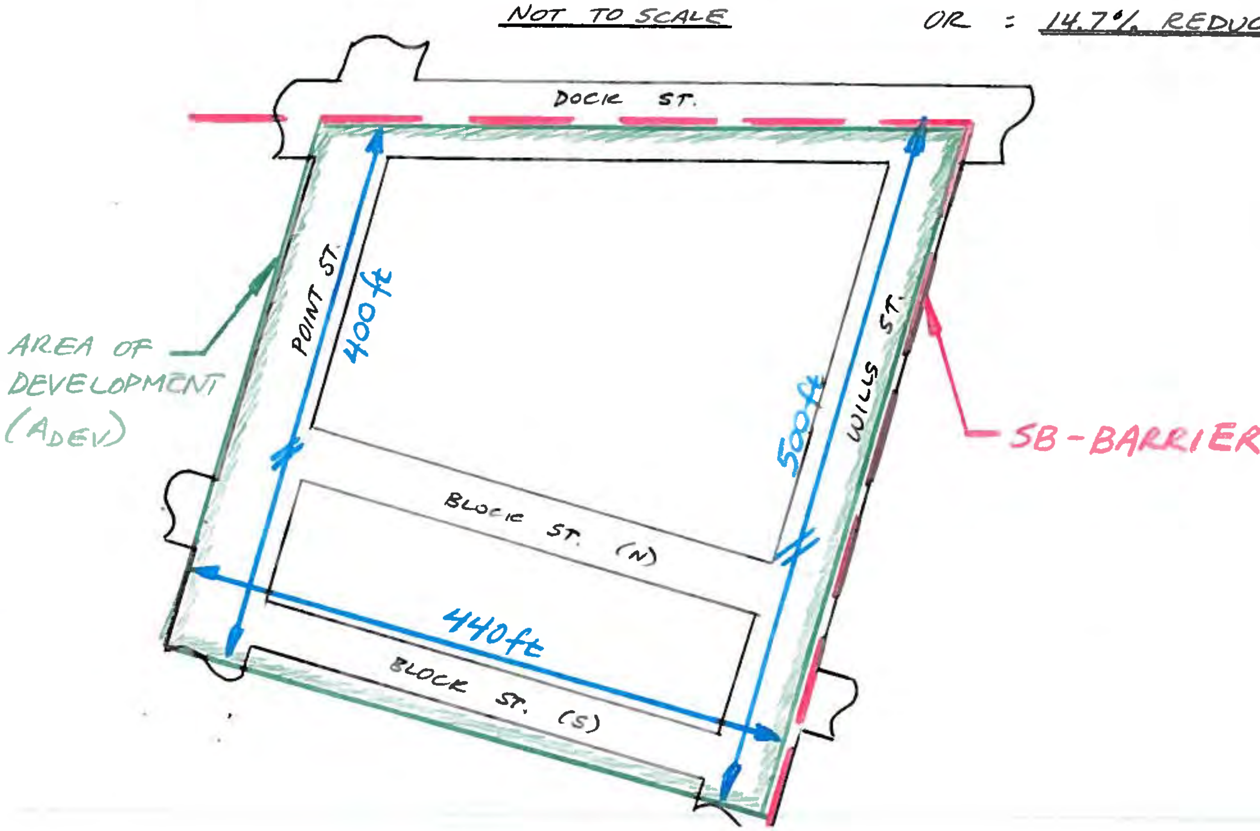
AREA TO BE DEVELOPED: $A_{DEV} = (400+500)/2 \cdot 440 sf = \underline{198,000 sf}$

AREA OF REMOVED DN: $A_{DNR} = \underline{29254 sf}$ (FROM REF 2)

% AREA REMAINING: $(A_{DEV} - A_{DNR}) / A_{DEV} = \underline{85.3\%}$

OR: 14.7% REDUCTION

NOT TO SCALE



FORM 3

FOR EXELON TOWER & TF GARAGE

MADE BY AMD DATE 6/17/13
CHECKED BY ______ DATE ______

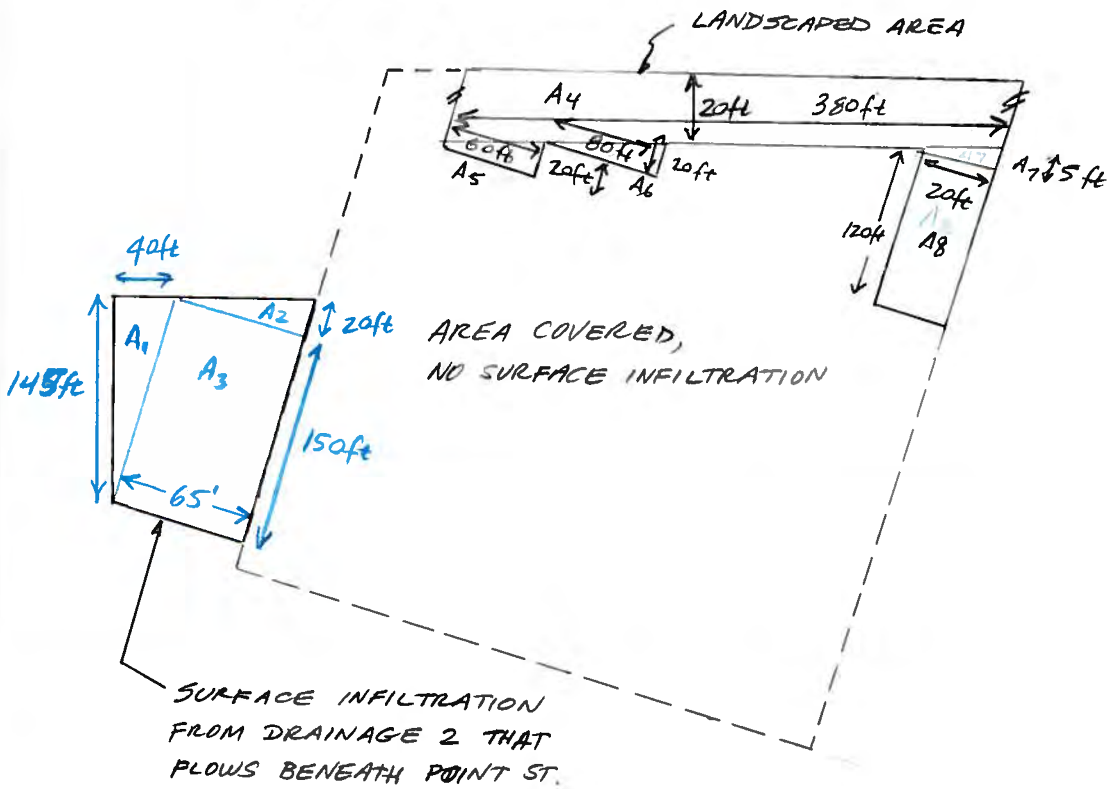
SUBJECT % OBSTRUCTION TO FLOW WITHIN DRAINAGE NET

A_{DEV} = 198,000 sf

A_{DNR} = 29,254 sf

A_{EXP} = AREAS EXPOSED TO SURFACE INFILTRATION

NOT TO SCALE



$A_{EXP} = \sum_{i=1}^{8} A_i \Rightarrow$

A_1 = 40·145/2 sf	= 2900 sf		
A_2 = 20·65/2 sf	= 650	DRAINAGE 3	13,300 sf
A_3 = 65·150 sf	= 9750		
A_4 = 20·380 sf	= 7600		
A_5 = 20 60/2 sf	= 600		
A_6 = 20·80/2 sf	= 800	DRAINAGE 2	11,450 sf
A_7 = 5·20/2 sf	= 50		
A_8 = 20 120 sf	= 2400		
	24,750 sf		

$$\frac{A_{DEV} - A_{EXP}}{A_{DEV}} = \frac{198,000 - 24,750 \text{ sf}}{198,000} = 87.5\% \text{ LOAD REDUCTION} = LR$$

∴ LOAD = 12.5% OF PREVIOUS

MUESER RUTLEDGE CONSULTING ENGINEERS

File No.: 11896A-40

Made by: AMD Date: 6/17/13

FOR: Exelon Tower and TF Garage Engineering Evaluation

Checked by: DJG Date: 6/17/13

SUBJECT: Calc 2: Areas without Drainage Net

DRAFT

Pile Cap	Number of Piles	Excavation Subgrade Elevation	Depth of Excavation Subgrade Below MMC	Pile Cap Edge to Drainage Dam, B (ft)	Length of Pile Cap (ft)	Width of Pile Cap (ft)	Area Without Drainage Net (ft^2)
A-7	6	10.5	0.0	2.0	12.5	8	198
A-6	7	10.5	0.0	2.0	16.5	10	287
A-5	7	10.5	0.0	2.0	16.5	10	287
A-4	7	10.5	0.0	2.0	16.5	10	287
A-3	7	10.5	0.0	2.0	16.5	10	287
A-2	6	10.5	0.3	2.5	12.5	8	224
A-1	5	10.5	0.5	2.8	10	10	240
B-1	6	10.5	0.7	3.1	12.5	8	262
B-2	5	10.5	0.4	2.6	10	10	231
C-1	5	10.5	1.0	3.5	10	10	289
C-2	4	10.5	0.8	3.2	8	8	207
C-5	7	10.5	0.0	2.0	16.5	10	287
B.1-7	5	10.5	0.0	2.0	10	10	196
C-7	5	9.5	0.0	2.0	10	10	196
D-7.8	6	9.5	0.0	2.0	12.5	8	198
D-6	9	9.5	0.0	2.0	12.5	12.5	272
D-5	9	9.5	0.8	3.2	12.5	12.5	357
D-4	8	9.5	1.5	4.3	16.5	10	463
D-3.1	9	10.5	0.8	3.2	12.5	12.5	357
D-2	7	10.5	1.2	3.8	16.5	10	424
D-1	5	10.5	1.3	4.0	10	10	320
B/C-7.8	3	10.5	0.0	2.0	8	7.5	138
C-7.8	6	9.5	0.0	2.0	12.5	8	198
D-7	8	9.5	0.0	2.0	16.5	10	287
E-7.1	4	9.5	0.0	2.0	8	8	144
E-8	3	9.5	0.0	2.0	8	7.5	138
E-10	2	9.5	0.0	2.0	8	3.5	90
E-6.1	4	9.5	0.3	2.5	8	8	166
E-5.1	4	9.5	1.3	4.0	8	8	253
E-4.1	4	9.5	1.7	4.6	8	8	292
E-3.1	4	10.5	0.9	3.4	8	8	216
E-2.1	4	10.5	1.2	3.8	8	8	243
E-1.2	3	10.5	1.3	4.0	8	7.5	245
F-1.2	4	10.5	1.0	3.5	8	8	225
F-2.1	5	10.5	0.9	3.4	10	10	279
F-3.1	6	10.5	0.6	2.9	12.5	8	253
F-4.1	6	9.5	1.3	4.0	12.5	8	324
F-5.1	6	9.5	1.0	3.5	12.5	8	293
F-6.1	6	4.8	5.2	9.7	12.5	8	877
F-7.1	6	4.8	4.4	8.5	12.5	8	740
F-7.8	7	4.8	4.0	7.9	16.5	10	836
F-8	4	4.8	3.8	7.6	8	8	541
F-10	5	6.5	1.2	3.8	10	10	310
G-10	3	6.5	1.3	4.0	8	7.5	245

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File No.: 11896A-40

Made by: AMD Date: 6/17/13

FOR: Exelon Tower and TF Garage Engineering Evaluation

Checked by: DJG Date: 6/17/13

SUBJECT: Calc 2: Areas without Drainage Net

G-8.9	7	6.5	1.8	4.7	16.5	10	502
G-8	4	6.5	2.5	5.8	8	8	380
G-7.1	6	6.5	2.8	6.2	12.5	8	508
G-4.1	7	9.5	0.7	3.1	16.5	10	364
G-3.1	7	10.5	0.0	2.0	16.5	10	287
G-2.1	6	10.5	0.3	2.5	12.5	8	224
G-1.2	4	10.5	0.5	2.8	8	8	182
G.9-1.2	3	10.5	0.2	2.3	8	7.5	152
G.9-2.1	3	10.5	0.1	2.2	8	7.5	145
G.9-3.1	3	10.5	0.0	2.0	8	7.5	138
G.9-6.0	9	9.5	0.2	2.3	12.5	12.5	292
G.7-9	3	8.5	0.1	2.2	8	7.5	145
G.9-9	9	8.5	0.3	2.5	12.5	12.5	303
G.7-10	2	8.5	0.0	2.0	8	3.5	90
Shear Wall*		7.5	2.5	5.8	174	55	12336

* - Dimensions preliminary, awaiting final design loads **Total: 29254**

DRAFT

Pile Caps dimensions

# of piles	Comments	Dim 1 (ft)	Dim 2 (ft)
2		8.0	3.5
3	Triangular	8.0	7.5
4		8.0	8.0
5		10.0	10.0
6		12.5	8.0
7		16.5	10.0
8		16.5	10.0
9		12.5	12.5

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 11896A

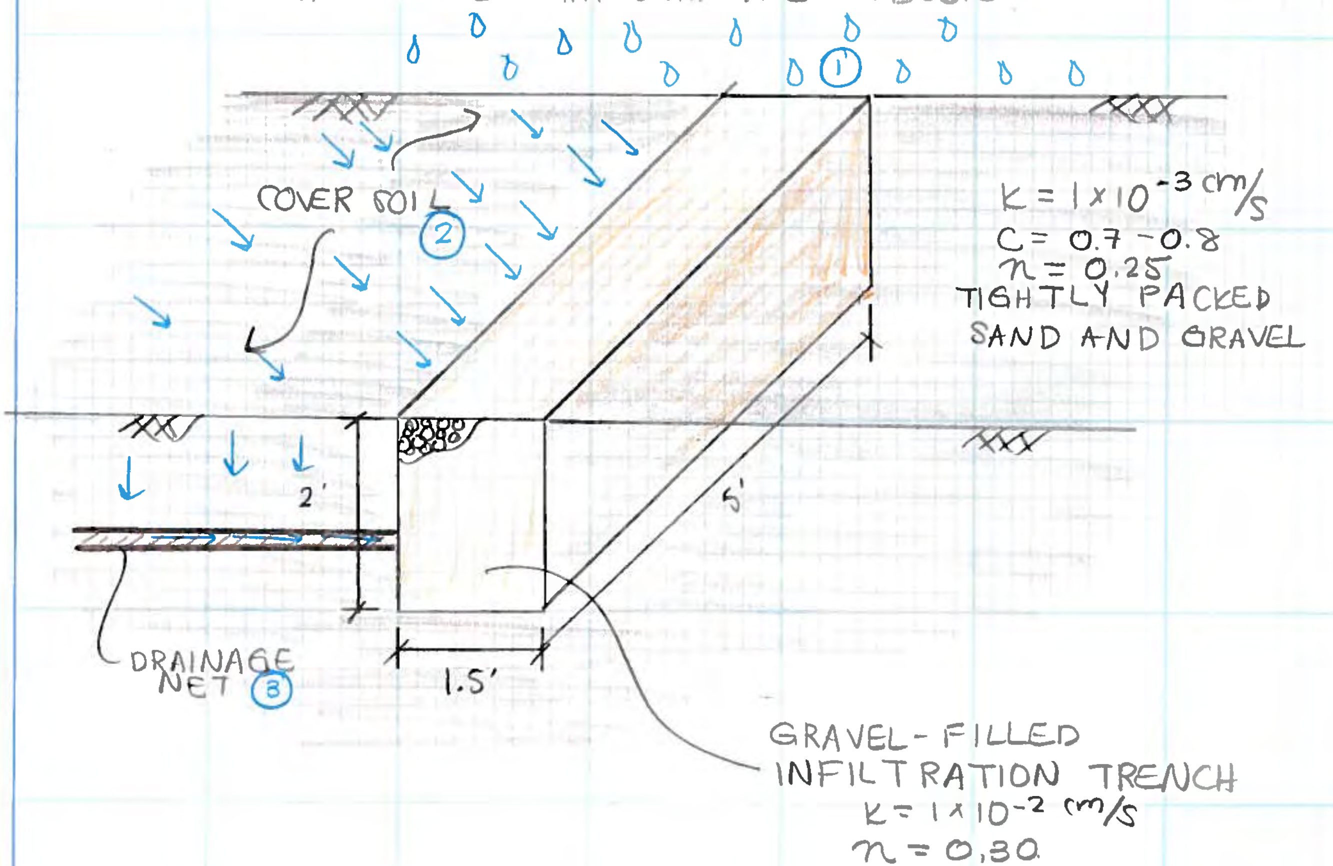
PROJECT EXELON TOWER + TF GARAGE

MADE BY AEP DATE 7/31/13

CHECKED BY AMD DATE 7/31/13

SUBJECT CALCULATION SET 3 - ASSESSMENT OF INFILTRATION GALLERIES

GIVEN: 18" × 5' × 2' INFILTRATION TRENCH FILLED WITH TIGHTLY PACKED GRAVEL ($K = 1 \times 10^{-3}$ cm/s) AND A 100-YEAR STORM, HOW LONG WILL IT TAKE FOR WATER TO INFILTRATE THROUGH THE SUBSOIL?



SOURCES OF WATER

(1) WATER FALLING DIRECTLY ON TRENCH (DIRECT CATCHMENT) DURING STORM

VOLUME OF TRENCH ≡ $V_T = 1.5' \times 5' \times 2' = 15 \text{ FT}^3$

TOTAL PRECIPITATION OVER 24 HRS DURING 100-YEAR STORM ≡ $P = 7.1''/24 \text{ HRS} = 0.592 \text{ FT}/24\text{HRS}$

PLAN AREA OF TRENCH ≡ $A_T = 1.5' \times 5' = 7.5 \text{ FT}^2$

VOLUME OF STORM WATER RESULTING FROM DIRECT CATCHMENT ≡ $W_{DC} = (7.5 \text{ FT}^2)(0.592 \text{ FT}/24\text{HRS})$

$= 4.44 \text{ FT}^3/24 \text{ HRS}$

$W_{DC} = 33.2 \text{ GAL}/24 \text{ HRS}$

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 11896A

PROJECT EXELON TOWER + TF GARAGE

MADE BY AEP DATE 7/31/13

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SUBJECT CALC SET 3 - ASSESSMENT OF INFILTRATION GALLERIES

② WATER FLOWING OVER GROUND SURFACE AS SURFACE RUNOFF TOWARD TRENCH

DRAINAGE BASIN AREA ≡ A_3 = 2000 FT^2
RUNOFF COEFFICIENT ≡ C = 0.80
BY THE RATIONAL METHOD, $Q_p = CIA$

Q_p ≡ PEAK DISCHARGE
C ≡ RUNOFF COEFFICIENT = 0.80
I ≡ RAINFALL INTENSITY = 7.1 IN/24 HRS
A ≡ DRAINAGE AREA = 2,000 FT^2

VOLUME OF WATER RESULTING FROM SURFACE RUNOFF = $W_{SR} = (0.80)(2000 FT^2)(0.592 FT/24HRS)$

W_{SR} = 947.2 FT^3/24 HRS

W_{SR} = 7086 GAL/24 HRS

③ WATER INFILTRATES THROUGH COVER SOIL AND IS CARRIED BY DRAINAGE NET INTO INFILTRATION TRENCH

ASSUMPTIONS:

- WITHIN THE DRAINAGE BASIN AREA (A_3), THE TOTAL VOLUME OF STORM WATER WILL FLOW BY EITHER SURFACE RUNOFF OR INFILTRATION.

THE TOTAL VOLUME OF WATER IN THE DRAINAGE BASIN DURING A 100-YEAR STORM EVENT IS:

$W_{TOT} = A \times I = 2000 FT^2 \times 0.592 FT/24HRS = 1184 FT^3/24HRS$

THEREFORE, THE VOLUME OF WATER INFILTRATING INTO DRAINAGE NET IS:

$W_I = W_{TOT} - W_{SR} = 1184 FT^3/24 HRS - 947.2 FT^3/24 HRS$

W_I = 236.8 FT^3/24 HRS

FILE 11896A

MUESER RUTLEDGE CONSULTING ENGINEERS

MADE BY AEP DATE 7/31/13

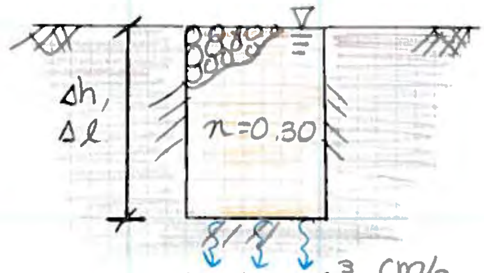
PROJECT EXELON TOWER + TF GARAGE

CHECKED BY AMD DATE 7/31/13

SUBJECT CALC SET 3 - ASSESSMENT OF INFILTRATION GALLERIES

STORAGE CAPACITY OF INFILTRATION TRENCH AND UNDERLYING SOIL

INFILTRATION RATE OF UNDERLYING SOIL:



DARCY'S LAW:

$Q = k i A$

k ≡ HYDRAULIC CONDUCTIVITY
i ≡ HYDRAULIC HEAD = $\Delta h / \Delta \ell$
A ≡ AREA GW FLOWS THROUGH (PLAN AREA OF TRENCH)

$k = 1 \times 10^{-3}$ cm/s $= 3.3 \times 10^{-5}$ ft/s

$i = \Delta h / \Delta \ell = 1.0$

$A = (5')(1.5') = 7.5 \text{ FT}^2$

$\therefore Q = (3.3 \times 10^{-5} \text{ ft/s})(1.0)(7.5 \text{ FT}^2)$

$= 2.5 \times 10^{-4} \text{ FT}^3/\text{s}$

$Q = 0.9 \text{ FT}^3/\text{HR}$

OVER 24 HOURS, $Q = 0.9 \text{ FT}^3/\text{HR} \times 24 \text{ HRS}$

$Q = 21.6 \text{ FT}^3/24 \text{ HRS}$

AVAILABLE STORAGE OF INFILTRATION TRENCH

FROM WEIGHT-VOLUME RELATIONSHIPS:

POROSITY $\equiv n = \frac{V_v}{V}$ V_v ≡ VOLUME OF VOIDS, V ≡ TOTAL VOLUME

TOTAL VOLUME OF INFILTRATION TRENCH $= V = 15 \text{ FT}^3$

AVAILABLE STORAGE $\equiv V_v = 0.30 \times 15 \text{ FT}^3 = 4.5 \text{ FT}^3$

$V_v = 4.5 \text{ FT}^3$

TOTAL STORAGE IN INFILTRATION TRENCH OVER 24 HRS.

$S_{TOT} = Q + V_v = 21.6 \text{ FT}^3/24 \text{ HRS} + 4.5 \text{ FT}^3 = 26.1 \text{ FT}^3/24 \text{ HRS}$

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 11896A

MADE BY AEP DATE 7/31/13

PROJECT EXELON TOWER + TF GARAGE

CHECKED BY AMD DATE 7/31/13

SUBJECT CALC SET 3 - ASSESSMENT OF INFILTRATION GALLERIES

STORAGE CAPACITY OF DRAINAGE BASIN

THE 40' x 50' DRAINAGE BASIN HAS 2' OF PERMEABLE SOIL OVERLYING DRAINAGE NET THAT CAN ALSO STORE STORM WATER DURING A STORM EVENT

$$n = \frac{V_v}{V}$$

$$V = 40' \times 50' \times 2' = 4{,}000 \text{ FT}^2$$

$$n = 0.25$$

$$0.25 = \frac{V_v}{4{,}000 \text{ FT}^3} \Rightarrow S_{DB} = \text{AVAILABLE STORAGE IN DRAINAGE BASIN} = V_V = 1\,000 \text{ FT}^3$$

INFILTRATION RATE OF DRAINAGE BASIN

$Q = kiA$

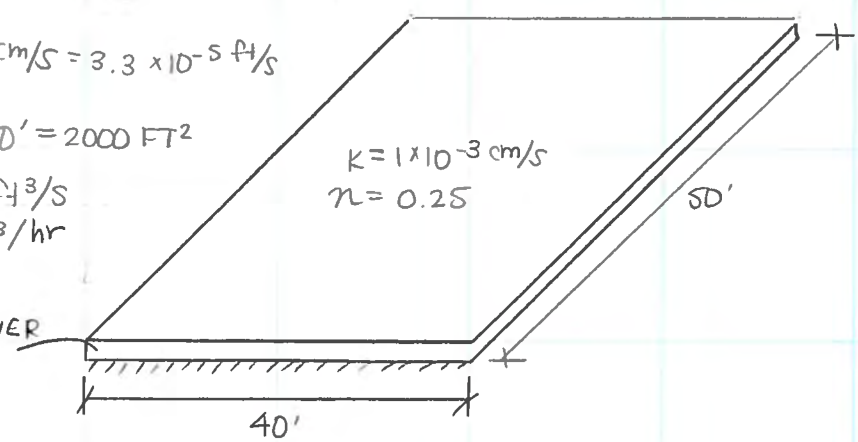
$k = 1 \times 10^{-3}$ cm/s $= 3.3 \times 10^{-5}$ ft/s

$i = 1.0$

$A = 40' \times 50' = 2000 \text{ FT}^2$

$\Rightarrow Q = 0.07$ ft^3/s

$= 252$ ft^3/hr



TOTAL VOLUME OF WATER TO BE STORED

SURFACE WATER WILL FLOW INTO STORM DRAINS, THEREFORE ONLY WATER FROM INFILTRATION AND DIRECT CATCHMENT WILL NEED TO BE STORED.

$$W_{TOT} = W_I + W_{DC} = 236.8 \text{ FT}^3/24 \text{ HRS} + 4.44 \text{ FT}^3/24 \text{ HRS}$$

$$= 241.24 \text{ FT}^3/24 \text{ HRS}$$

SHEET 5 OF 5

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 11896A

MADE BY AEP DATE 7/31/13

PROJECT EXELON TOWER AND TF GARAGE

CHECKED BY AMD DATE 7/31/13

SUBJECT CALC SET 3 - ASSESSMENT OF INFILTRATION GALLERIES

DISCUSSION

A 50' x 40' DRAINAGE BASIN PRODUCES 236.8 FT^3/24 HRS OF INFILTRATION DURING A 100-YEAR STORM EVENT. A 1.5' x 2' x 5' INFILTRATION TRENCH HAS A STORAGE CAPACITY OF 4.5 FT^3 AND WILL DRAIN INTO THE UNDERLYING SOIL AT A RATE OF 0.9 FT^3/HR OR 21.6 FT^3/24 HRS. THE DRAINAGE BASIN HAS A STORAGE CAPACITY OF 1000 FT^3, HOWEVER WATER IN THE BASIN WILL TEND TO FLOW TOWARD THE GRAVEL BED UNDERLYING THE STORM DRAIN AT THE INTERSECTION OF WILLS AND DOCK ST.

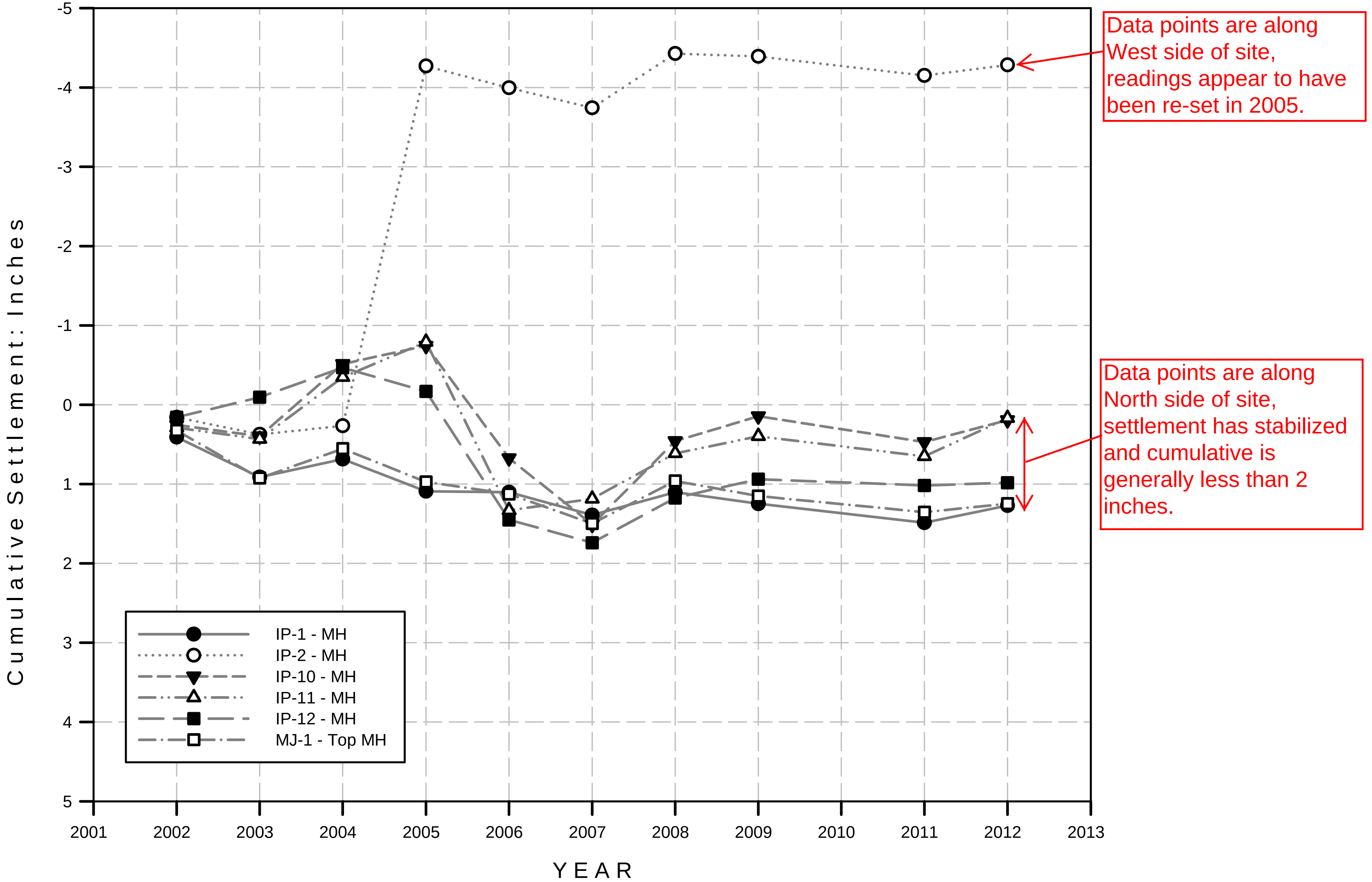
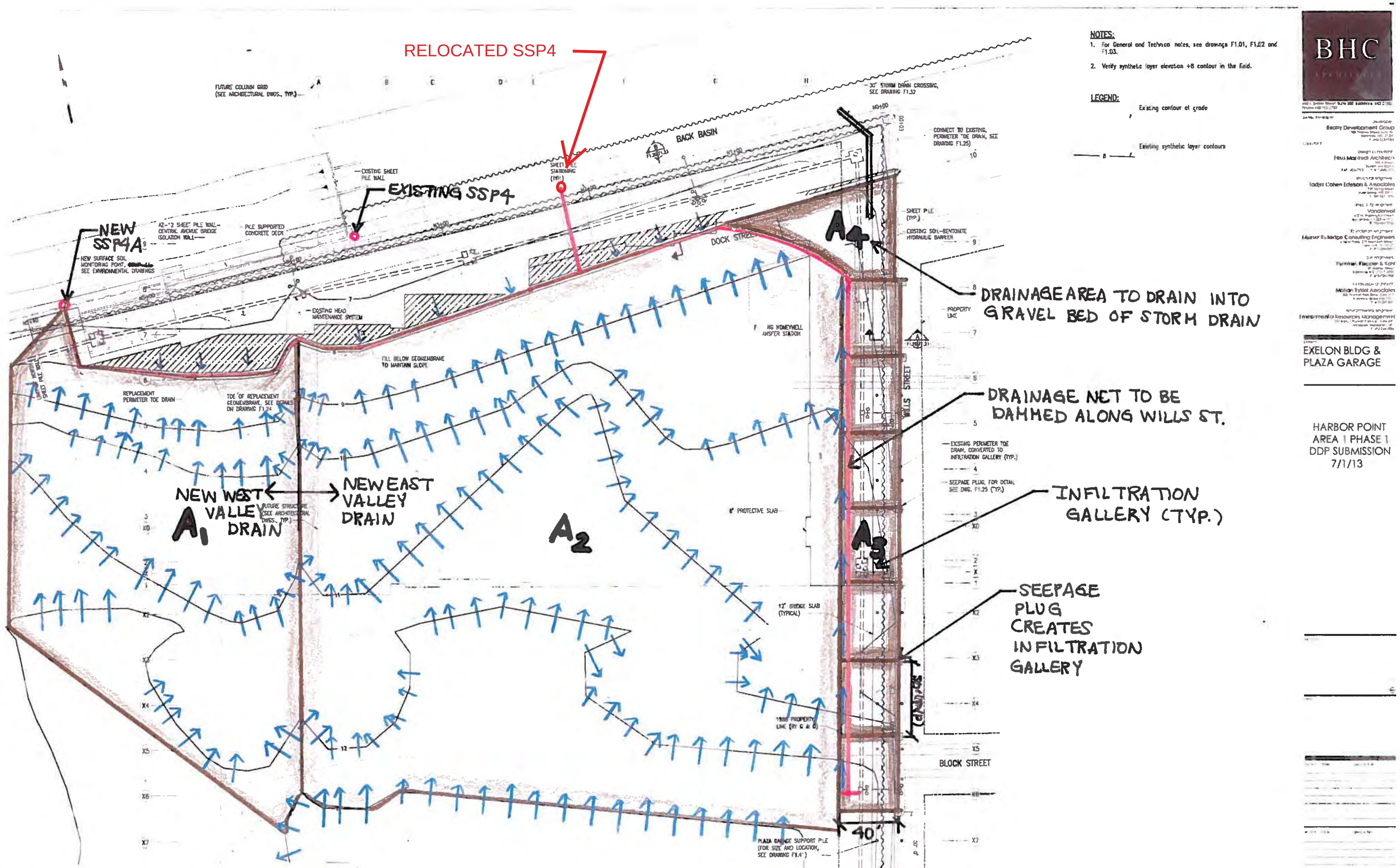


FIGURE 1 - SETTLEMENT DATA FROM HONEYWELL



DRAINAGE BASIN	AREA (FT²)	% TOTAL AREA
A_1	47,630	25.5
A_2	120,922	64.8
A_3	14,000*	7.5
A_4	4,200	2.2

Σ = 186,752

*NOTE: SINGLE INFILTRATION GALLERY AREA = 2,000 FT² x 7 GALLERIES = 14,000 FT²

SKETCH 1
PROPOSED VALLEY DRAIN AND INFILTRATION GALLERY DESIGN ASSESSMENT

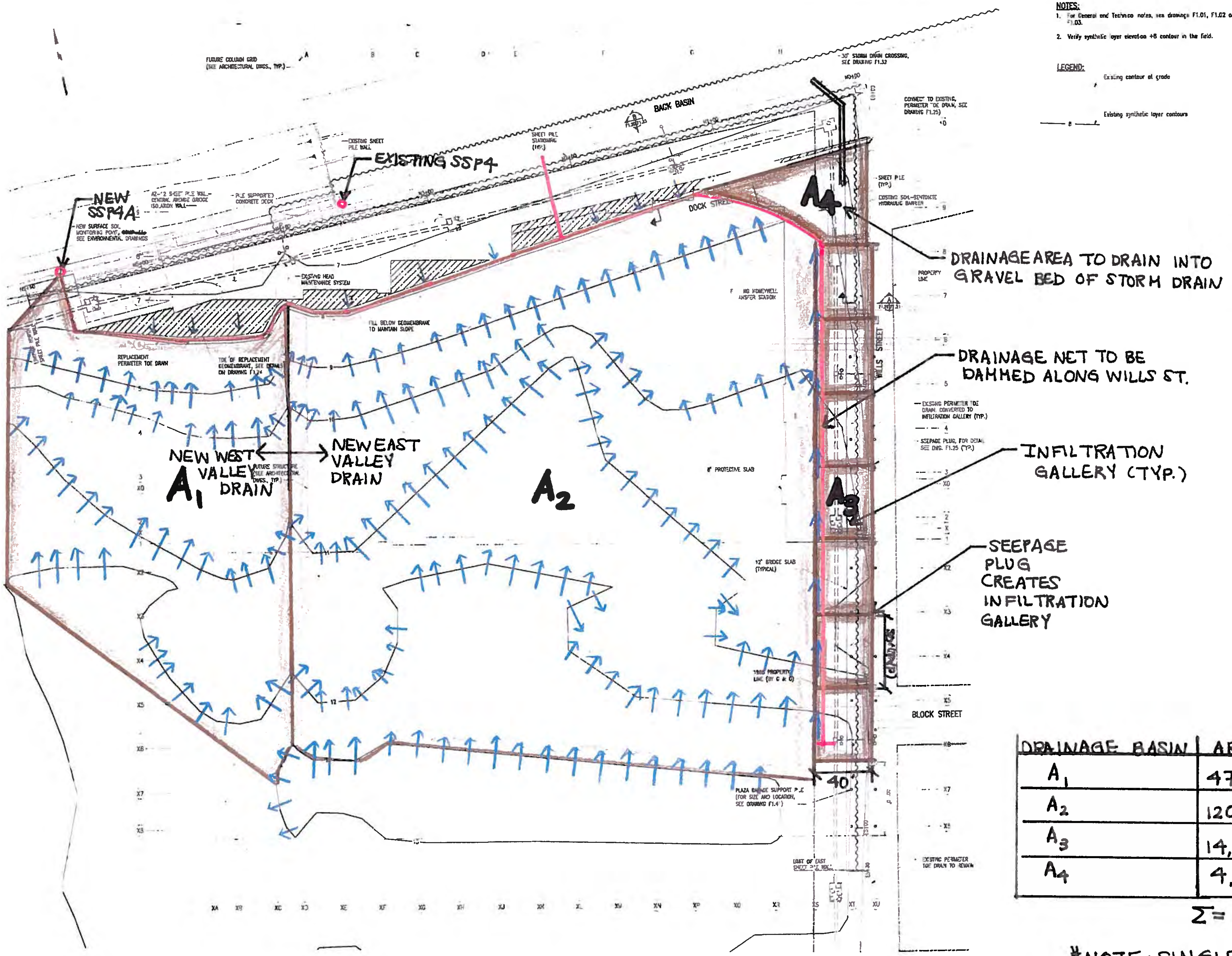
ATTACHMENT 1

FIGURE NO. 1 - FLOW WITHIN DRAINAGE NET TOWARD VALLEY DRAIN

BHC

EXELON BLDG & PLAZA GARAGE

HARBOR POINT
AREA 1 PHASE 1
DDP SUBMISSION
7/1/13



DRAINAGE BASIN	AREA (FT^2)	% TOTAL AREA
A_1	47,630	25.5
A_2	120,922	64.8
A_3	14,000*	7.5
A_4	4,200	2.2

Σ = 186,752

*NOTE: SINGLE INFILTRATION GALLERY AREA = 200 FT^2 x 7 GALLERIES = 14,000 FT^2

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MEMORANDUM

Date:	November 12~~August 6~~, 2013
To:	Office
From:	Adam M. Dyer and Gina Schoregge
Re:	EE Memo 4 – Hydraulic Conductivity of Sheet Pile Barrier Exelon Building & Plaza Garage, Baltimore, MD
File:	11896A-40

This memorandum summarizes an analysis of the effectiveness of the planned sheet pile barrier within existing soil-bentonite barrier.

Exhibits

Plate 1	Observed Vibration Attenuation during Pile Load Test Program
Plate 2	Equivalent Hydraulic Conductivity Calculation
Plate 3	Verification of Verticality
Attachment 1	Skyline Steel Data Sheets
Attachment 2	SWELLSEAL WA – Technical Information Sheet
Attachment 3	Summary of Laboratory Test Results of Soil pH
Attachment 4	SWELLSEAL WA – Additional Technical Data

Available Information

1. Drawing DDP F1.02 – Structural/Foundation/Sheet Pile Notes, dated July 15, 2013
2. Drawing DDP F1.20 – Sheet Pile Plan, dated July 15, 2013
3. Drawing DDP F1.22, 23 – Sheet Pile Sequence, dated July 15, 2013
4. Drawing DDP F1.24, 25 – Sheet Pile Details, dated July 15, 2013
5. Drawing DDP F1.40 – Foundation Plan, dated July 15, 2013

References

1. "Construction Dewatering and Groundwater Control New Methods and Applications" by J. Patrick Powers, Arthur B. Corwin, Paul C. Shmall, and Walter E. Kaeck, 3rd Edition. Wiley, Hoboken, New Jersey, 2007.
2. "Geoenvironmental Engineering" by Hari D. Sharma and Krishna R. Reddy. Wiley, 2004.
3. "An Introduction to Geotechnical Engineering" by Robert D. Holtz and William D. Kovacs, Prentice Hall, Upper Saddle River, New Jersey, 1981.

Soil-Bentonite Barrier

During construction of the Soil-Bentonite Barrier (SB Barrier), samples of slurry were analyzed for as-built permeability. It was found that the as-built permeability was on the order of 1E-09cm/sec or less, well below the performance criteria of 1E-07cm/sec. This construction has been theorized to develop areas of relieved stress caused by settlement-induced arches which results in low confining stress and provide a path for transmittal of water across the barrier.

The development contract requires future access for repair of the SB Barrier and prohibits imparting vibrations greater than 2 in/sec peak particle velocity in close proximity to the SB barrier. To date, monitoring of the head maintenance system has shown that the SB Barrier has performed as originally constructed.

Results of vibration attenuation analysis performed during the May 2013 Pile Load Test Program indicate vibrations will exceed 2 in/sec at a distance of approximately 6.5 feet from the pile driving (Plate 1). Driven pipe piles are closer than 6.5 feet, thus necessitating a modification to the SB Barrier.

Building Foundations

As described in the Design Development Plan (DDP), pile foundations will be installed within the SB Barrier 30-foot disturbance restriction. The pile load test program performed in May and June, 2013 measured vibrations associated with pile driving approaching the 2 in/sec peak particle velocity limit, (Plate 1). The Exelon Project has elected to augment the SB barrier with a sheet pile barrier as a pre-emptive repair to allow pile driving in close proximity to the barrier and construction of structures over the barrier alignment.

Sheet Pile Barrier

The sheet pile barrier will consist of continuous AZ 12-770 interlocking steel sheet piles with sealed interlocks. Half of the Interlocks will be sealed by a continuous weld the length of the sheet pile. Half of the interlocks will be sealed with a continuous bead of DeNeef hydrophilic Swellseal (dry method). After installing sheets below the water table, the Swellseal material will expand within the interlock and perform as a compressed gasket to restrict seepage through the interlocks. Sheet piles will be installed using a vibratory hammer.

Sheet Pile installation may result in settlement of the SB backfill as a result of backfill densification and breaching stress arching which may have formed over time. Backfill settlement increases the effectiveness of the SB Barrier. ~~Sheet pile insertion should break any stress arches which may be present.~~ Settlement of the SB Barrier backfill will be monitored during construction. If observed settlement drops the top of the barrier below Elev. +6 at Dock St. or below Elev. +7 at Wills St., replacement SB Barrier backfill will be placed to restore the SB barrier to these grades.

Corrosion of Sheet Piles and Degradation of Swellseal

Average corrosion rates for steel sheet piling in marine environments, as provided by Eurocode 3, are listed below:

Table 4-2: Loss of thickness [mm] due to corrosion for piles and sheet piles in fresh water or in sea water

Required design working life	5 years	25 years	50 years	75 years	100 years
Common fresh water (river, ship canal, ...) in the zone of high attack (water line)	0,15	0,55	0,90	1,15	1,40
Very polluted fresh water (sewage, industrial effluent, ...) in the zone of high attack (water line)	0,30	1,30	2,30	3,30	4,30
Sea water in temperate climate in the zone of high attack (low water and splash zones)	0,55	1,90	3,75	5,60	7,50
Sea water in temperate climate in the zone of permanent immersion or in the	0,25	0,90	1,75	2,60	3,50

Sea Water
Use 25 year corrosion rate for extrapolation: 0.9mm/25years = 0.036mm/year
AZ12-770 Sheeting Minimum Thickness: 8.5mm
Total thickness lost: 8.5mm/0.036mm/yr = 236 years

Fresh Water
Use 25 year corrosion rate for extrapolation: 0.55mm/25years = 0.022mm/year
AZ12-770 Sheeting Minimum Thickness: 8.5mm
Total thickness lost: 8.5mm/0.022mm/yr = 386 years

The site ground water contains 9000 ppm brackish water which is about 1/3 the salt content of sea water at 35000 ppm. Using sea water corrosion rates of 0.036mm/year is too conservative. The total loss of thickness due to corrosion in sea water is 236 years. In fresh water it would take about 386 years. To consider the brackish water, use the average of these two: life span is 311 years.

Degradation of Swellseal from Exposure to In-Situ Soil pH
Laboratory testing from investigations and during construction indicate that the in-situ pH of the soil used for SB Barrier backfill generally ranges from pH = 6 to 9 and average pH = 8.5 (see Attachment 3). Literature from DeNeef indicates that the SWELLSEAL WA performs as well within pH range from pH = 3 to 11 (see Attachment 4), performs fair in environments with high chromate concentrations, and performs excellently in salt water.

Verticality of Sheet Piles
The verticality of sheet piles with the required construction tolerances was assessed by geometrically determining if sheet pile exited the wall. As stated on Drawing DDP F1.02, the front edge of the sheet pile must be within 3 inches of the center line of the SB-Barrier and within 1% of plumb. Two cases were examined as shown below in Figure 1. Case 1 interpreted the depth at which the toe of the sheet pile would exit the wall if the sheet pile was installed at its' inboard limit and Case 2 interpreted the sheet pile at its' outboard limit.

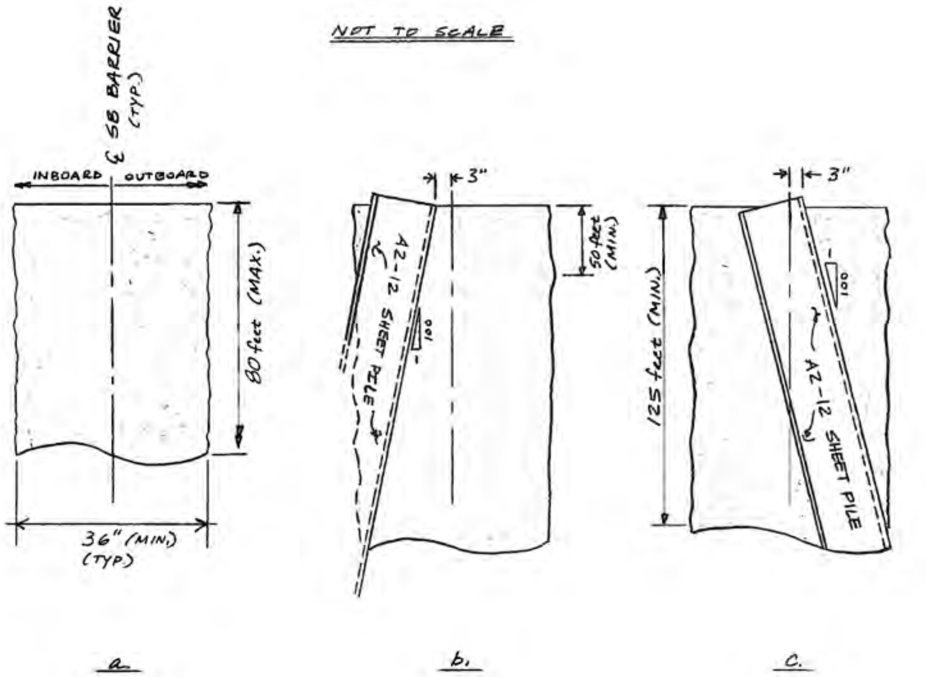


Figure 1 – Assessment of Verticality of Sheet Pile Wall: (a) Existing SB Barrier; (b) Sheet Pile Installed at Inboard Limits; (c) Sheet Pile Installed at Outboard Limits

For Case 1, the sheet pile would exit the wall at a depth of 50 feet. For Case 2, the sheet pile would exit the wall at a depth of 125 feet, for calculations see Plate 3.

Equivalent Hydraulic Conductivity

Analysis

The effectiveness of the sheet pile wall installation was assessed by determining an equivalent hydraulic conductivity, $k_{SH,AVG}$, of the sheet pile wall. The wall $k_{SH,AVG}$ was derived by analyzing the geometric average of equivalent hydraulic conductivity for each material within the system. The system was analyzed with a parametric study of the hydraulic conductivity of Swellseal filled joints, SB-Barrier backfill permeability, and as a function of the width of possible construction gaps, d (Plate 2). A summary of $k_{SH,AVG}$ for no gaps is provided below in Table 1. For the purposes of this assessment the effective permeability of steel was taken as, k_{ST} = 1E-12cm/sec. The equivalent hydraulic conductivity was computed as shown below in Equation 1.

$$k_{SH,AVG} = \frac{k_{Gap} * d + k_{St} * n * (w - t_{Jt}) + k_{Jt} * n * t_{Jt}}{d + n * w}$$

Equation 1 – Geometric Average for Equivalent Hydraulic Conductivity of Sheet Pile Wall

Where:
$k_{SH,AVG}$ = Equivalent Hydraulic Conductivity
k_{Gap} = Hydraulic Conductivity of SB – a fictitious "gap" in sheet pile barrier
k_{St} = Hydraulic Conductivity of Steel Sheet Piles
k_{Jt} = Hydraulic Conductivity of Sweelseal filled joint

d = width of gap between sheets
n = number of sheets between gaps
w = width of each sheet

The system was modeled for five scenarios, as described below:

1. k_{SB} = 5x10e-9 cm/sec, as measured during construction
2. k_{Gap} = 5x10e-9, k_{Jt} = 1x10-5 cm/sec
3. k_{Gap} = 5x10e-9, k_{Jt} = 1x10-6 cm/sec
4. k_{Gap} = 5x10e-9, k_{Jt} = 1x10-7 cm/sec
5. k_{Gap} = 5x10e-9, k_{Jt} = 1x10-9 cm/sec

Results

Table 1 – $k_{SH,AVG}$ for each scenario with a gap of 0in

	Wall Modification	Estimated $k_{SH,AVG}$ (cm/sec)	Estimated Fraction of Present Day Barrier Seepage
1	None	5 x10-09	1.0
2	Swellseal provides k_{Jt} = 1x10-05cm/sec	4.12 x10-08	8.24
3	Swellseal provides k_{Jt} = 1x10-06cm/sec	4.13 x10-09	0.826
4	Swellseal provides k_{Jt} = 1x10-07cm/sec	4.13 x10-10	0.0826
5	Swellseal provides k_{Jt} = 1x10-09cm/sec	5.12 x10-12	0.0001

Swellseal should provide joints with k_{jt} = 1x10-6 cm/sec or lower, so that the future seepage to the HMS system will be lower than existing seepage control provided by the SB-backfill.

Discussion

Corrosion Protection
The thickness of the steel sheets provides sufficient corrosion protection for a life span of over 200 years.

Verticality of Sheet Piles
Sheet piles will be installed using a pile driving template (see Drawing DDP F1.02) that will ensure plan location; quality control (QC) measurements will be made during driving to ensure verticality, therefore it is unlikely that the trench walls will be penetrated by the sheet piles.

For sheets installed at the construction tolerance battered outboard, Case 1 (Figure 1b), the sheet pile will exit the wall at a minimum depth of 25 feet. This is above the maximum depth of the installed sheets as shown on Drawing DDP F1.20 and would exit the wall on the inboard side. Anticipated soils at this depth ~~will~~ are ~~be~~ very dense ~~and~~ so that the sheet pile will encounter ~~hard driving~~refusal. ~~;~~Sheet piles meeting refusal shallower than the record elevation of the bottom of the SB Barrier will be rejected and replaced as laid out in approved Contractor Work Plans. Alternative driving shoes or sleds can be added to guide the pile away from trench walls so that the sheets remain within the soft soil of the SB Barrier ~~will prevent significant deviation outside of barrier~~.

For sheets installed at the construction tolerance battered inboard, Case 2 (Figure 1c), the sheet pile will remain within SB backfill to remain within SB backfill to ~~exit the wall at a minimum~~a depth of 125 feet, deeper than the SB barrier. ~~This is well below the maximum depth of installed sheets as shown on Drawing DDP F1.20 and t~~Therefore, the sheet pile barrier will remain ~~inside~~ within the SB backfill ~~wall~~.

Equivalent Hydraulic Conductivity
The parametric study shows that the equivalent hydraulic conductivity is heavily dependent on the current state of the SB-Barrier and the capability of the Swellseal to act as a gasket. It should be noted that any gaps in sheeting would result in an ineffective wall. Quality control measures during sheeting installation with respect to the equivalent hydraulic conductivity of the wall should include the following:

1. Interlocks in good condition and free to join to adjacent sheets;
2. Interlock welds are applied to the full length of the sheet and have no gaps;
3. Application of DeNeef Swellseal is applied uniformly using the dry method;
4. Sheet pile barriers should be continuous without gaps;

By: ______________________
Adam M. Dyer

By: ______________________
Gina Schoregge

MUESER RUTLEDGE CONSULTING ENGINEERS

File No.: 11896A-70

Made by: AMD Date: 6/13/13

FOR: EXELON TOWER AND TF GARAGE - PLT PROGRAM VIBRATION MONITORING

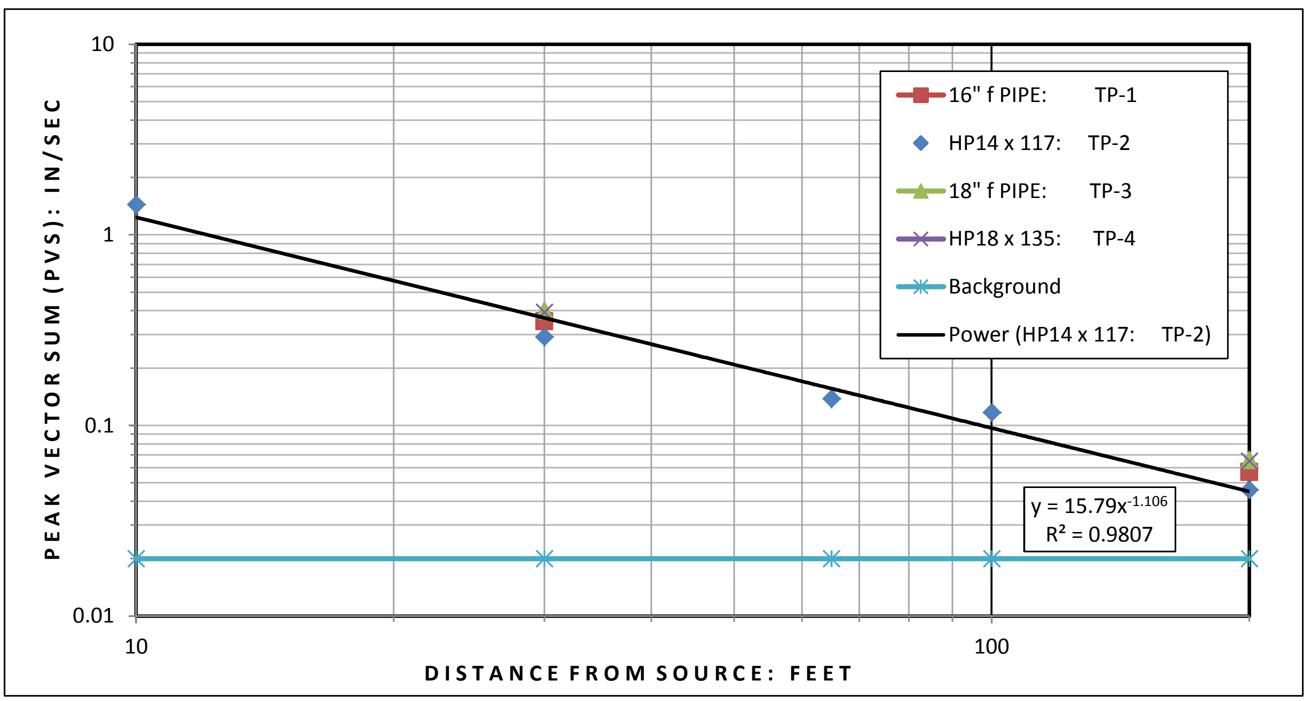
Checked by: ______ Date: ______

SUBJECT: COMPARISON OF MAXIMUM OBSERVED PVS (in/sec) IN THE EAST-WEST DIRECTION BY TP-1 THRU 4

TABLE 1: SHALLOW DRIVING (LESS THAN 55FT BGS):

	DISTANCE FROM SOURCE, FEET	MAX RECORDED PVS (in/sec) BY PILE TYPE				
		16" ϕ PIPE: TP-1	18" ϕ PIPE: TP-3	HP14 x 117: TP-2	HP18 x 135: TP-4	BACKGROUND[1]
UNIT S3	10	NO DATA	NO DATA	1.440	NO DATA	0.05 TO 0.06[2]
UNIT S3	30	0.352	0.401	0.291	0.392	0.02 TO 0.04[2]
UNIT S3	RE-STRIKE	0.481				
UNIT S3	65	NO DATA	NO DATA	0.138	NO DATA	0.06 TO 0.07[3]
UNIT S3	100			0.117		~0.04
UNIT S4	200	0.057	0.066	0.046	0.065	0.02 TO 0.05
UNIT S4	RE-STRIKE	0.065	0.068	0.035	0.046	

CHART 1: SHALLOW DRIVING (LESS THAN 55FT BGS):



MUESER RUTLEDGE CONSULTING ENGINEERS

File No.: 11896A-40
Made by: AMD | Date: 6/18/13
FOR: Exelon Tower and TF Garage Engineering Evaluation
Checked by: | Date:

SUBJECT: Equivalent Hydraulic Conductivity After Installation of Sheets in Soil Bentonite Barrier

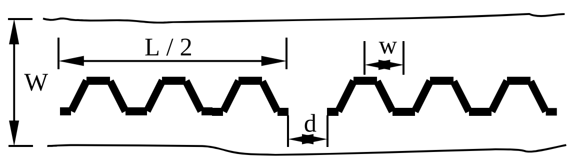
References:

1. Geoenvironmental Engineering by Hari D. Sharma and Krishna R. Reddy
2. Skyline Steel Data sheets

Assumptions:

1. Sheet used is an AZ 12-770; $t_f = t_w = 0.335$ in; w = 30.31 — t_f = 0.335 in — t_{Jt} = 0.125 in
2. Steel hydraulic conductivity k_{ST} = 1e-12 cm/sec; — w = 30.31 in — L_{min} = 250 ft
3. Width of Soil Bentonite Barrier (SB), W = 36 in — W = 36 in — ∴ n = 99
4. Gap between sheets = d (in)
5. Alternate weld/swellseal every sheet at joints, where joint space t_{Jt} = 0.125 in
6. Length between allowed gaps, L ~ 250 feet (where n = #sheets)
7. A geometric average of hydraulic conductivity provides a reasonable estimate of the system k

Wall Diagram:



Calculations:

From Ref. 1, it can be shown that the equivalent hydraulic conductivity across the sheeting (k_{SH}) and across the wall (k_{AVG}):

$$k_{SH,AVG} = \frac{k_{Gap} * d + k_{St} * n * (w - t_{Jt}) + k_{Jt} * n * t_{Jt}}{d + n * w}$$

Scenarios:

1. $k_{SB} = k_{Gap}$ = 5e-9, k_{Jt} = N/A
2. $k_{SB} = k_{Gap}$ = 5e-9, k_{Jt} = 1e-5 (cm/sec)
3. $k_{SB} = k_{Gap}$ = 5e-9, k_{Jt} = 1e-6 (cm/sec)
4. $k_{SB} = k_{Gap}$ = 5e-9, k_{Jt} = 1e-7 (cm/sec)
5. $k_{SB} = k_{Gap}$ = 5e-9, k_{Jt} = 1e-9 (cm/sec)

For various gaps between sheeting panels the k_{AVG} is:

	Equivalent Hydraulic Conductivity, $k_{SH,AVG}$ (cm/sec)				
d (in)	1	2	3	4	5
0.00	5.00E-09	4.12E-08	4.13E-09	4.13E-10	5.12E-12
0.25	5.00E-09	4.12E-08	4.13E-09	4.14E-10	5.54E-12
0.50	5.00E-09	4.12E-08	4.13E-09	4.14E-10	5.95E-12
0.75	5.00E-09	4.12E-08	4.13E-09	4.15E-10	6.37E-12
1.00	5.00E-09	4.12E-08	4.13E-09	4.15E-10	6.78E-12
1.25	5.00E-09	4.12E-08	4.13E-09	4.15E-10	7.20E-12
1.50	5.00E-09	4.12E-08	4.13E-09	4.16E-10	7.62E-12
1.75	5.00E-09	4.12E-08	4.13E-09	4.16E-10	8.03E-12
2.00	5.00E-09	4.12E-08	4.13E-09	4.16E-10	8.45E-12
2.25	5.00E-09	4.12E-08	4.13E-09	4.17E-10	8.86E-12
2.50	5.00E-09	4.12E-08	4.13E-09	4.17E-10	9.28E-12
2.75	5.00E-09	4.12E-08	4.13E-09	4.18E-10	9.69E-12
3.00	5.00E-09	4.12E-08	4.13E-09	4.18E-10	1.01E-11
3.25	5.00E-09	4.12E-08	4.13E-09	4.18E-10	1.05E-11
3.50	5.00E-09	4.12E-08	4.13E-09	4.19E-10	1.09E-11
3.75	5.00E-09	4.12E-08	4.13E-09	4.19E-10	1.14E-11

MUESER RUTLEDGE CONSULTING ENGINEERS

SHEET 1 OF 3

FILE 11896A -40

PROJECT EXELON TOWER & TF GARAGE

MADE BY AMD DATE 7/12/2013

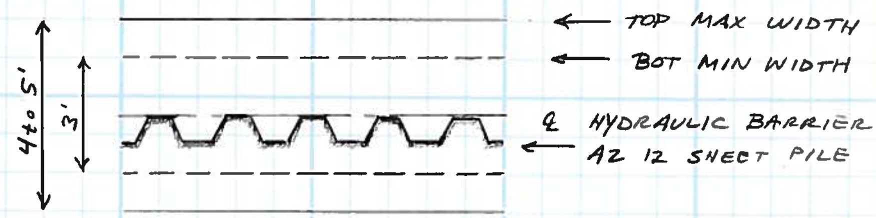
CHECKED BY CS DATE 10/31/13

SUBJECT VERTICALITY OF SHEET PILE WALL

PURPOSE: ASSESSMENT OF SHEET PILE VERTICALITY AND LOCATION CONSTRUCTION TOLERANCES.

REFERENCES: 1. DRAWINGS : DDP F1.01, 02, 20
2. CONSTRUCTION COMPLETION REPORT BY BLACK & VEATCH, DATED FEBRUARY 2000.

SHEET PILE WALL SCHEMATIC:



WIDTH OF TRENCH IS NO LESS THAN 3ft WIDE AS SHOWN BY "HEXOMETER" READINGS DESCRIBED IN REFERENCE 2.

QUALITATIVE ASSESSMENT

DURING DRIVING SHEET WILL FOLLOW LEAST RESISTANT PATH.
SB BARRIER BACKFILL IS SIGNIFICANTLY WEAKER THAN ADJACENT SOILS.

∴ POTENTIAL FOR SHEET TO "KICK" TO ONE SIDE IS MINIMAL., DURING DRIVING SHEET WILL BE CONTINUOUSLY OBSERVED AND VERTICALITY CHECKED.

CONSTRUCTION TOLERANCES: (SEE DWG DDP F1.20)

HORIZONTAL : WITHIN 3in OF PLAN LOCATION.

VERTICALITY : WITHIN 1% OF PLUMB

SHEET 2 OF 3

MUESER RUTLEDGE CONSULTING ENGINEERS

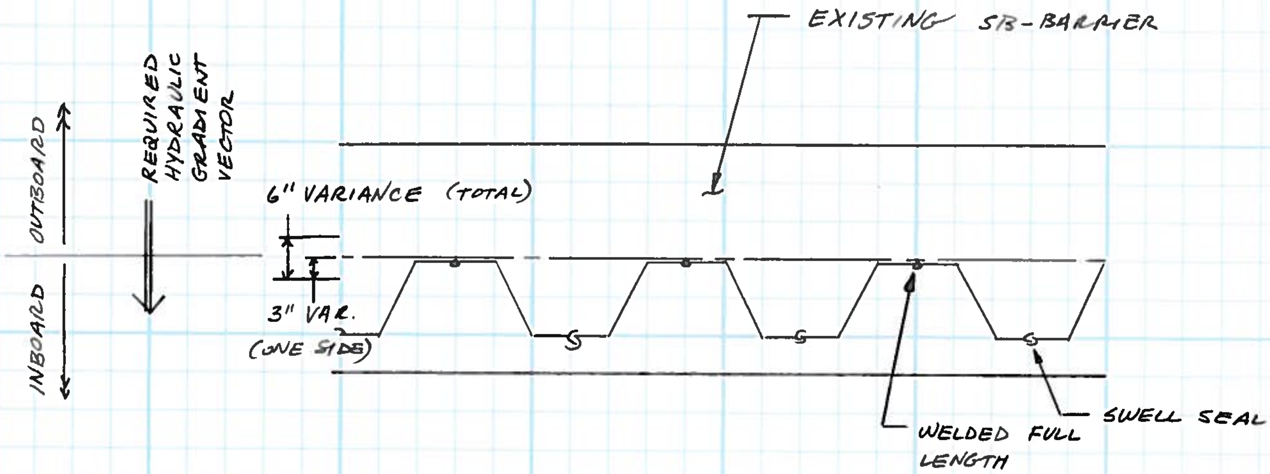
FILE 11896A-40

MADE BY AMD DATE 7/12/13

PROJECT EXELON TOWER & TF GARAGE

CHECKED BY GS DATE 10/31/13

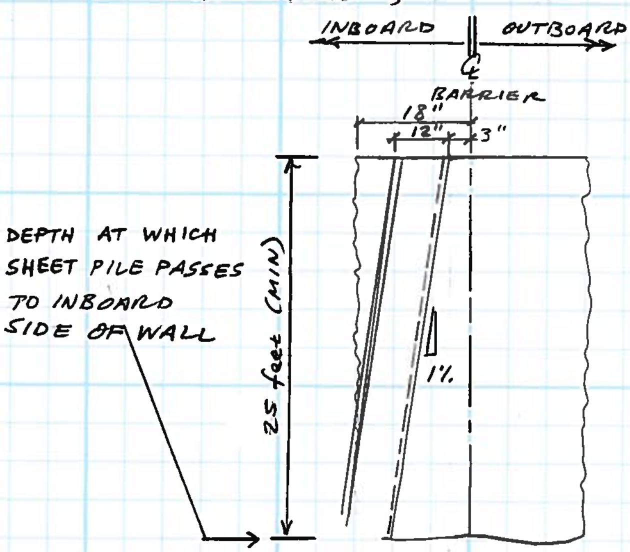
SUBJECT VERTICALITY OF SHEET PILE WALL



ASSESSMENT OF VERTICALITY

INBOARD

1. IF SHEETS ARE AT VERTICAL TOLERANCE AND HORIZONTAL TOLERANCE AS SHOWN BELOW;



1"/100" = 1% (H/V)

FOR 3"/x = 1%

∴ x = 300" VERTICAL

= 25 ft

SHEET PILES PASSING THROUGH THE WALL INBOARD DOES NOT CREATE PREFERENTIAL PATH THROUGH TO OUTSIDE OF WALL.

MUESER RUTLEDGE CONSULTING ENGINEERS

FILE 11896A-4.

PROJECT EXELON TOWER & TF GARAGE

MADE BY AMD DATE 7/16/13

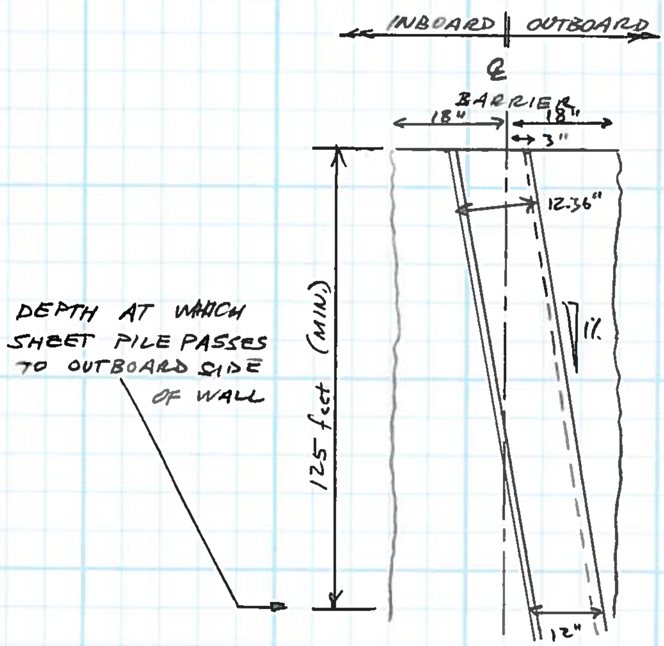
CHECKED BY GS DATE 10/31/13

SUBJECT VERTICALITY OF SHEET PILE WALL.

ASSESSMENT OF VERTICALITY (CONT'D)

OUTBOARD

2. IF SHEETS ARE AT VERTICAL AND HORIZONTAL TOLERANCE AS SHOWN BELOW



1" / 100" = 1% (H/V)

FOR 15" / x = 1%

∴ x = 1500" VERTICAL

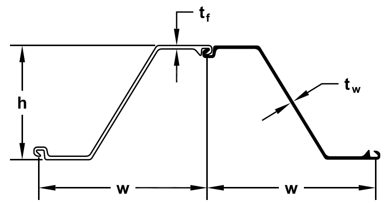
= 125 FEET

MAXIMUM HEIGHT OF WALL ~ 80 feet (SEE DWG. DDP F1.20)

∴ SHEET PILE WILL NOT PASS OUTBOARD OF BARRIER.

AZ

AZ Hot Rolled Steel Sheet Pile



			THICKNESS			WEIGHT		SECTION MODULUS			COATING AREA	
SECTION	Width (w) in (mm)	Height (h) in (mm)	Flange (t_f) in (mm)	Web (t_w) in (mm)	Cross Sectional Area in^2/ft (cm^2/m)	Pile lb/ft (kg/m)	Wall lb/ft^2 (kg/m^2)	Elastic in^3/ft (cm^3/m)	Plastic in^3/ft (cm^3/m)	Moment of Inertia in^4/ft (cm^4/m)	Both Sides ft^2/ft of single (m^2/m)	Wall Surface ft^2/ft^2 (m^2/m^2)
AZ 12-700	27.56 700	12.36 314	0.335 8.5	0.335 8.5	5.82 123.2	45.49 67.7	19.81 96.7	22.4 1205	26.3 1415	138.3 18880	5.61 1.71	1.22 1.22
AZ 13-700	27.56 700	12.40 315	0.375 9.5	0.375 9.5	6.36 134.7	49.72 74.0	21.65 105.7	24.3 1305	28.6 1540	150.4 20540	5.61 1.71	1.22 1.22
AZ 13-700-10/10	27.56 700	12.42 316	0.394 10.0	0.394 10.0	6.63 140.4	51.85 77.2	22.58 110.2	25.2 1355	29.8 1600	156.5 21370	5.61 1.71	1.22 1.22
AZ 14-700	27.56 700	12.44 316	0.413 10.5	0.413 10.5	6.90 146.1	53.96 80.3	23.50 114.7	26.1 1405	31.0 1665	162.5 22190	5.61 1.71	1.22 1.22
AZ 12-770	30.31 770	13.52 343.5	0.335 8.50	0.335 8.50	5.67 120.1	48.78 72.60	19.31 94.30	23.2 1245	27.5 1480	156.9 21430	6.10 1.86	1.20 1.20
AZ 13-770	30.31 770	13.54 344.0	0.354 9.00	0.354 9.00	5.94 125.8	51.14 76.10	20.24 98.80	24.2 1300	28.8 1546	163.7 22360	6.10 1.86	1.20 1.20
AZ 14-770	30.31 770	13.56 344.5	0.375 9.50	0.375 9.50	6.21 131.5	53.42 79.50	21.14 103.20	25.2 1355	30.0 1611	170.6 23300	6.10 1.86	1.20 1.20
AZ 14-770-10/10	30.31 770	13.58 345	0.394 10.0	0.394 10.0	6.48 137.2	55.71 82.9	22.06 107.7	26.1 1405	31.2 1677	177.5 24240	6.07 1.85	1.20 1.20
AZ 18	24.80 630	14.96 380.0	0.375 9.50	0.375 9.50	7.11 150.4	49.99 74.40	24.19 118.10	33.5 1800	39.1 2104	250.4 34200	5.64 1.72	1.35 1.35
AZ 17-700	27.56 700	16.52 419.5	0.335 8.50	0.335 8.50	6.28 133.0	49.12 73.10	21.38 104.40	32.2 1730	37.7 2027	265.3 36230	6.10 1.86	1.33 1.33
AZ 18-700	27.56 700	16.54 420.0	0.354 9.00	0.354 9.00	6.58 139.2	51.41 76.50	22.39 109.30	33.5 1800	39.4 2116	276.8 37800	6.10 1.86	1.33 1.33
AZ 19-700	27.56 700	16.56 420.5	0.375 9.50	0.375 9.50	6.88 145.6	53.76 80.00	23.41 114.30	34.8 1870	41.0 2206	288.4 39380	6.10 1.86	1.33 1.33
AZ 20-700	27.56 700	16.58 421	0.394 10.0	0.394 10.0	7.18 152.0	56.11 83.5	24.43 119.3	36.2 1945	42.7 2296	299.9 40960	6.10 1.86	1.33 1.33
AZ 26	24.80 630	16.81 427.0	0.512 13.00	0.480 12.20	9.35 198.0	65.72 97.80	31.79 155.20	48.4 2600	56.9 3059	406.5 55510	5.91 1.80	1.41 1.41
AZ 24-700	27.56 700	18.07 459.0	0.441 11.20	0.441 11.20	8.23 174.1	64.30 95.70	28.00 136.70	45.2 2430	53.5 2867	408.8 55820	6.33 1.93	1.38 1.38
AZ 26-700	27.56 700	18.11 460.0	0.480 12.20	0.480 12.20	8.84 187.2	69.12 102.90	30.10 146.90	48.4 2600	57.1 3070	437.3 59720	6.33 1.93	1.38 1.38
AZ 28-700	27.56 700	18.15 461.0	0.520 13.20	0.520 13.20	9.46 200.2	73.93 110.00	32.19 157.20	51.3 2760	60.9 3273	465.9 63620	6.33 1.93	1.38 1.38
AZ 24-700N	27.56 700	18.07 459.0	0.492 12.5	0.354 9.0	7.71 163.3	60.28 89.7	26.26 128.2	45.3 2435	52.3 2810	409.3 55890	6.30 1.92	1.37 1.37
AZ 26-700N	27.56 700	18.11 460	0.531 13.5	0.394 10.0	8.33 176.4	65.11 96.9	28.37 138.5	48.4 2600	56.1 3015	437.8 59790	6.30 1.92	1.37 1.37
AZ 28-700N	27.56 700	18.15 461	0.571 14.5	0.433 11.0	8.95 189.5	69.95 104.1	30.46 148.7	51.4 2765	59.9 3220	466.5 63700	6.30 1.92	1.37 1.37
AZ 36-700N	27.56 700	19.65 499.0	0.591 15.00	0.441 11.20	10.20 216.0	79.70 118.60	34.61 169.00	66.8 3590	76.5 4110	656.2 89610	6.76 2.06	1.47 1.47
AZ 38-700N	27.56 700	19.69 500.0	0.630 16.00	0.480 12.20	10.87 230.0	84.94 126.40	37.07 181.00	70.6 3795	81.1 4360	694.5 94840	6.76 2.06	1.47 1.47
AZ 40-700N	27.56 700	19.72 501.0	0.669 17.00	0.520 13.20	11.53 244.0	90.18 134.20	39.32 192.00	74.3 3995	85.7 4605	732.9 100080	6.76 2.06	1.47 1.47
AZ 42-700N	27.56 700	19.65 499.0	0.709 18.00	0.551 14.00	12.22 259.0	95.49 142.1	41.57 203.00	78.2 4205	90.3 4855	766.0 104930	6.76 2.06	1.47 1.47
AZ 44-700N	27.56 700	19.69 500.0	0.748 19.00	0.591 15.00	12.89 273.0	100.73 149.9	43.83 214.00	81.9 4405	94.9 5105	804.1 110150	6.76 2.06	1.47 1.47
AZ 46-700N	27.56 700	19.72 501.0	0.787 20.00	0.630 16.00	13.55 287.0	105.97 157.7	46.08 225.00	85.7 4605	99.5 5350	842.2 115370	6.76 2.06	1.47 1.47
AZ 46	22.83 580	18.94 481.0	0.709 18.00	0.551 14.00	13.76 291.2	89.10 132.60	46.82 228.60	85.5 4595	98.5 5295	808.8 110450	6.23 1.90	1.63 1.63
AZ 48	22.83 580	18.98 482.0	0.748 19.00	0.591 15.00	14.48 306.5	93.81 139.60	49.28 240.60	89.3 4800	103.3 5553	847.1 115670	6.23 1.90	1.63 1.63
AZ 50	22.83 580	19.02 483.0	0.787 20.00	0.630 16.00	15.22 322.2	98.58 146.70	51.80 252.9	93.3 5015	108.2 5816	886.5 121060	6.23 1.90	1.63 1.63

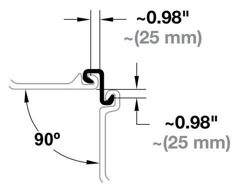
AZ

AZ Hot Rolled Steel Sheet Pile

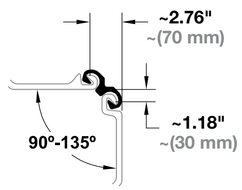
Available Steel Grades											
AMERICAN			CANADIAN			EUROPEAN			AMLoCor**		
ASTM	YIELD STRENGTH		CSA G40.21	YIELD STRENGTH		EN 10248	YIELD STRENGTH			YIELD STRENGTH	
	(ksi)	(MPa)		(ksi)	(MPa)		(ksi)	(MPa)		(ksi)	(MPa)
A 328	39	270	Grade 260 W	38	260	S 240 GP	35	240	Blue 320	46	320
A 572 Gr. 42	42	290	Grade 300 W	43	300	S 270 GP	39	270	Blue 355	51	355
A 572 Gr. 50	50	345	Grade 350 W	51	355	S 320 GP	46	320	Blue 390	57	390
A 572 Gr. 55	55	380	Grade 400 W	58	400	S 355 GP	51	355			
A 572 Gr. 60	60	415				S 390 GP	57	390			
A 572 Gr. 65	65	450				S 430 GP	62	430			
A 690	50	345				S 460 AP	67	460			
A 690*	57	390									

*Not available for AZ 36-700N and larger. ** Corrosion resistant steel, check for availability

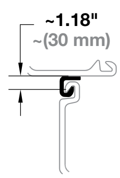
Corner Piles



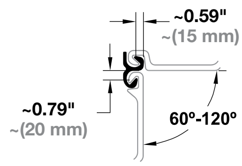
C 14
Grade: S 355 GP
Weight: 9.68 lb/ft
(14.4 kg/m)



Omega 18
Grade: S 430 GP
Weight: 12.10 lb/ft
(18.0 kg/m)



C 9
Grade: S 355 GP
Weight: 6.25 lb/ft
(9.3 kg/m)

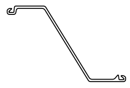


Delta 13
Grade: S 355 GP
Weight: 8.73 lb/ft
(13.0 kg/m)

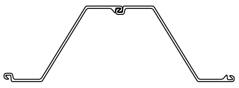
Delivery Conditions & Tolerances

	ASTM A 6		EN 10248	
Mass	± 2.5%		± 5%	
Length	+ 5 inches	– 0 inches	± 200 mm	
Height			± 7 mm	
Thickness			≤ 8.5 mm	± 0.5 mm
			> 8.5 mm	± 6%
Width			± 2%	
Double Pile Width			± 3%	
Straightness			0.2% of the length	
Ends out of Square			2% of the width	

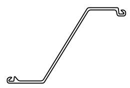
Delivery Forms



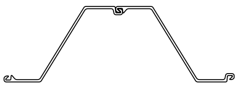
Single Pile
Position A



Double Pile
Form I standard



Single Pile
Position B



Double Pile
Form II on request

Maximum Rolled Lengths*

AZ	101.7 feet	(31.0 m)
C 9	59.1 feet	(18.0 m)
C 14	59.1 feet	(18.0 m)
Delta 13	55.8 feet	(17.0 m)
Omega 18	52.0 feet	(16.0 m)

* Longer lengths may be possible upon request.

SWELLSEAL®

Waterstops for Sheet Piles

Waterproofing the WORLD

de neef®

CONSTRUCTION CHEMICALS, INC.

THE NEED TO SEAL SHEET PILES

The Problem

As the use of sheet piling in wet environments increases, so does the need to create a safe, dry work area after excavation. The high cost of dewatering and treatment, as well as increased concerns for worker safety and potential damage to the surrounding eco-system pose a challenge to both the designer and contractor.

The Solution

SWELLSEAL® WA, hydrophilic polyurethane, offers a safe clean method of sealing sheet piling without the use of hazardous chemicals. Formulated to swell upon contact with water, hydrophilic polyurethanes can expand to any shape to form a seal against water leaking through the interlocks and penetrations in sheet piles.

Swellseal® WA applied with caulking gun

SWELLSEAL® WA

SWELLSEAL® WA is a single component hydrophilic polyurethane that can be applied in wet or dry environments. Upon contact with ground water, it can swell 2 or more times its original volume. When applied to the interlocks of sheet piling, it can swell to seal a leaking interlock in the sheet

Swellseal® WA after driving sheet piles

SWELLSEAL® WA Advantages:

- Easy to install gunnable paste
- No cure time required prior to driving sheets
- Can be applied to wet or dry surface
- Can be applied at cold temperatures
- Can wet and dry cycle repeatedly
- Can be applied to rough surfaces

SWELLSEAL® WA PRODUCT PROPERTIES

UNCURED		
Solids	100%	
Viscosity	Paste	
Density	1.45	ASTM D-3574-95
Flash point	>266° F	ASTM D-93
CURED		
Elongation at break	625%	ASTM D-3574-95
Tensile Strength	Approximately 312 psi	ASTM D-412

Withstands head pressures in excess of 330 ft.

SWELLSEAL® WA Properties:

- Single component hydrophilic polyurethane
- 200% Expansion in water
- Withstands pressures in excess of 330 ft. of head pressure
- Good chemical resistance
- Tenacious bond to wet and dry surfaces
- Conforms to the shape of the interlock
- Does not hinder the removal of sheet piles

Tieback sealed with ***HYDRO ACTIVE® CUT***

REPAIR

Properties and Advantages:

Leaks that appear after sealing sheets can be repaired with ***HYDRO ACTIVE® CUT***. Applied in liquid form by injection or saturation methods. ***HYDRO ACTIVE® CUT*** swells up to 20 times its original volume to cut off flowing water and seal active leaks.

Ideal Repair Applications

- Tiebacks
- Pipe penetrations
- Flowing water leaks

INSTALLATIONS

PACKAGING

SWELLSEAL® WA

- 10.5 ounce Tubes
- 20 ounce Sausage

LOCAL DISTRIBUTOR

Waterproofing the WORLD

de neef®

DE NEEF CONSTRUCTION CHEMICALS
5610 Brystone Drive • Houston, Texas 77041
Tel: 1 713 896 0123 Toll Free: 1 800 732 0166
Fax: 1 713 849 3340 www.deneef.com

Boring[1]	Elev.[2]	Stratum[3]	Soil Type[4]	pH[5]
MR-10I	-20	S1	SP	4
MR-12I	-26.25	S2	SP-SM	8
MR-501	5.4	F	SM	6.95
MR-501	3.4	F	SM	8.53
MR-501	1.4	F	SM	9.19
MR-501	-0.6	F	SM	9.41
MR-501	-2.6	F&O	OL	8.51
MR-501	-4.6	F&O	OL	7.70
MR-501	-6.6	F&O	OL	7.42
MR-501	-8.6	F&O	OL	7.31
MR-501	-10.6	O	OL	7.33
MR-501	-12.6	O	OL	7.30
MR-501	-14.6	O	OL	7.35
MR-501	-16.6	O	OL	7.20
MR-501	-18.6	S2	SP-SM	9.60
MR-501	-20.6	S2	SP-SM	9.78
MR-501	-22.6	S2	SP-SM	9.95
MR-501	-24.6	S2	SM	10.36
MR-501	-26.1	M	ML	8.42
MR-501	-31.1	M	ML	8.15
MR-501	-37.1	S3	SP-SM	7.41
MR-501	-46.6	S4	ML	7.04
MR-501	-48.6	S4	SM	7.33
MR-501	-50.6	S4	SP-SM	6.02
MR-501	-52.6	DR	ML	7.39
MR-502	-3.1	O	OH	7.83
MR-502	-12.1	O	OH	8.23
MR-502	-18.1	S1	SM	8.96
MR-502	-23.1	S3	SM	8.42
MR-502	-28.1	M	ML	6.99
MR-502	-43.1	S3	SM	7.57
MR-502	-53.1	S4	GP	7.71

Boring	Elev.	Stratum	Soil Type	pH
BVP-104	2.5	F	--	7.97
BVP-104	0.5	F	--	8.04
BVP-104	-1.5	O	--	8.31
BVP-104	-3.5	O	--	10.78
BVP-104	-5.5	O	--	10.32
BVP-104	-10.5	O	--	10.59
BVP-104	-15.5	O	--	10.19
BVP-104	-21.5	O	--	9.84
BVP-104	-23.5	O	--	10.21

AVG:	8.28

Range of pH is from 4 to 10.78, average of 8.28, and is generally between 6.89 and 9.67. Borings within an area of known low pH have been excluded, this area lies to the west of the development along the north side of the embankment. The sheet pile wall will not be extended to this area during this phase of development.

NOTES:

1. For boring location and dates of drilling see Drawing F1.10 for references.
2. All elevations refer to the Baltimore County and City Metropolitan Datum (BCCMD).
3. For stratum descriptions see Drawing F1.11.
4. Soil type shown is based on the Unified Soil Classification System (USCS). Non "MR" series borings do not have USCS symbols.
5. pH is recorded on the boring logs included with reports for the corresponding investigations, see Drawing F1.10 for reference list.
6. Numerous borings indicated a strong reaction to diphenyl chlorazide (DPC), likely from the presence of Cr+6, which has a pH of about 6.

EXELON TOWER AND TRADING FLOOR GARAGE			
Baltimore			Maryland
MUESER RUTLEDGE CONSULTING ENGINEERS			
14 PENN PLAZA – 225 W 34TH STREET, NEW YORK NY 10122			
SCALE	MADE BY: AMD	DATE: 11-07-13	FILE No.
N/A	CH'KD BY:	DATE:	11896
SUMMARY OF PH TESTING			FIGURE 1

From:	Burris, Roger
To:	Adam Dyer
Cc:	Crosby, Vicki
Subject:	Fwd: Chemical Resistance Guide
Date:	Friday, November 08, 2013 11:20:36 AM
Attachments:	0073_TEC_SWELLSEAL_CHEM_RESISTANCE.pdf ATT00001.htm

Adam:
I have included the chemical resistance chart for the Swellseal Wa gun grade waterstop for your sheet pile application. In addition, I reviewed your project pH requirements with Peter Kempenaers, De neef Technical Manager in our Belgium plant, and he confirmed that the pH 11 would not inhibit the curing of the Swellseal WA or deteriorate the material with constant exposure.

Regards,
Roger Burris
Sales Manager - North America
W.R.Grace / De Neef Construction Chemicals
rburris@deneef.com
(614)633-9702

Begin forwarded message:

From: "Anderson, Scott (Cambridge)" <Scott.Anderson2@grace.com>
To: "Burris, Roger" <Roger.Burris@grace.com>
Subject: Chemical Resistance Guide

Scott Anderson

Scott B. Anderson| de neef National Product & Market Manager
Grace Construction Products, 62 Whittemore Ave, Cambridge, MA 02140-1692, USA | T +1 203.266.5897 | M +1 203.233.0061
sanderson@deneef.com<mailto:vcrosby@deneef.com>

Grace Construction Products

GRACE

de neef®

Chemical Resistance Guide for SWELLSEAL®

SWELLSEAL® Strips and SWELLSEAL® WA

Ratings & Conditions:

This chemical recommendation chart is to be used only as a guide line in selecting the most satisfactory configuration for resistance to solvents, acids, salts and other chemical solutions.

The specific ratings on this chart are based upon past field experience along with laboratory experiments.

Unless otherwise specified, the ratings applying to Swellseal are based on fully concentrated or saturated solutions at room temperatures (70°F).

When the operating temperatures of a given chemical exceed the temperature rating in the Recommendation Guide, reduced service life can be expected. The reduced service life can be determined only by the user evaluating Swellseal in actual service conditions.

E = Excellent Service
Long service may be expected with little reduction in properties due to the exposure, suitable for continuous service.

G = Good Service
Good service may be expected, but properties will be affected by the exposure. Usually suitable for conditions and intermittent service.

F = Fair Service
Fair service may be expected if exposure is limited and infrequent. Not recommended for continuous use but may give some service for intermittent exposure.

N = Not Recommended/Poor

Blank = Insufficient Information
The chart positions which are not rated indicate insufficient information at the time of publication to determine an accurate rating.

	Strips	WA
Acetal		
Acetaldehyde	F	N
Acetamide	G	N
Acetate Solvents	N	
Acetic Acid, 10%	F	N
Acetic Acid, 30%	G	N
Acetic Acid, 50%	F	N
Acetic Acid, Glacial	F	N
Acetic Anhydride	G	N
Acetic Ester (Ethyl Acetate)	N	
Acetic Ether (Ethyl Acetate)	N	
Acetic Oxide (Acetic Anhydride)	G	
Acetone	G	N
Acetophenone	N	N
Acetyl Acetone	N	
Acetyl Chloride	N	
Acetylene	G	
Acrylonitrile	F	
Air	E	
Alcohols, Aliphatic	E	
Alcohols, Aromatic	F	
Alk-Tri (Trichloroethylene)	N	
Allyl Alcohol	E	
Allyl Bromide	N	
Allyl Chloride	N	
Alum (Aluminum Potassium Sulfate)	E	
Aluminum Acetate	F	
Aluminum Chloride	E	F-N
Aluminum Fluoride	E	
Aluminum Hydroxide	E	
Aluminum Phosphate	E	
Aluminum Nitrate	E	
Aluminum Sulfate	E	
Ammonia, Anhydrous		
Ammonia, Liquid	E	
Ammonia in Water	G	G
Ammonia, Gas (cold)	E	
Ammonia Gas (65□C)	G	N
Ammonium Carbonate	E	
Ammonium Chloride	E	G-F
Ammonium Hydroxide	G	E
Ammonium Metaphosphate	E	
Ammonium Nitrate	E	N
Ammonium Nitrite	E	
Ammonium Persulfate		N
Ammonium Phosphate	E	
Ammonium Sulfate	E	
Ammonium Sulfide	E	
Ammonium Sulfite	E	
Ammonium Thiocyanate	E	
Ammonium Thiosulfate	E	
Amyl Acetate	N	N
Amyl Acetone	N	G

	Strips	WA
Amyl Alcohol	E	
Amylamine	F	
Amyl Borate	E	
Amyl Chloride	N	
Amyl Chloronapthalene	N	
Amyl Napthalene	N	N
Amyl Oleate	N	
Amyl Phenol	N	
Anethole	N	
Aniline	F	N
Aniline Dyes	G	N
Aniline Hydrochloride	N	
Animal Fats	G	
Animal Grease	G	
Animal Oils	N	
Ansul Ether	N	
Antifreeze (Ethylene Glycol)	E	
Antimony Chloride	F	
Antimony Pentachloride	N	
Aqua Regia	N	N
Aromatic Hydrocarbons	N	
Arquad		
Arsenic Acid	E	F
Arsenic Chloride	G	
Arsenic Trichloride	E	
Asphalt	F	G
ASTM #1 Oil	E	E
ASTM #2 Oil	G	G
ASTM #3 Oil	F	F
Aviation Gasoline	N	
Barium Carbonate	E	
Barium Chloride	E	E
Barium Hydroxide	E	E
Barium Sulfate	E	E
Barium Sulfide	E	E
Beer	E	E
Beet Sugar Liquors	E	
Benzaldehyde	N	
Benzene (Benzol)	N	N
Benzene Sulfonic Acid	E	
Benzine Solvent (Ligroln)	F	
Benzoic Acid	G	
Benzoic Aldehyde	N	
Benzotrichloride	N	
Benzoyl Chloride	N	
Benzyl Alcohol	G	
Benzyl Chloride	N	
Bichromate Chloride		
(Sodium Dichromate)	G	
Black Sulfate Liquor	E	
Blast Furnace Gas	F	
Bleach Solutions	F	
Benzyl Acetate	N	

	Strips	WA
Borax	E	
Bordeaux Mixture	E	
Boric Acid	E	E
Brandy	E	
Brine	E	
Bromine	N	
Bromine Water	G	
Bromobenzene	N	
Bunker Oil	G	
Butanol (Butyl Alcohol)	E	
Butadiene	G	
Butane	E	E
Butter	E	E
Butyl Acetate	N	N
Butyl Acrylate	N	N
Butylamine	N	
Butyl Benzene	N	
Butyl Bromide	N	
Butyl Butyrate	N	
Butyl Carbitol	G	
Butyl Cellosolve	G	
Butyl Chloride	N	
Butyl Ether	G	
Butyl Ethyl Acetaldehyde	N	
Butyl Ethyl Ether	N	
Butyl Oleate	N	
Butyl Phthalate	N	N
Butyl Stearate	N	
Butyraldehyde	F	
Butyric Acid	F	
Butyric Anhydride	N	
Calcium Acetate	G	
Calcium Bisulfate	E	
Calcium Bisulfite	E	E
Calcium Carbonate	E	
Calcium Chloride	E	E
Calcium Hydroxide	G	
Calcium Hypochlorite	F	
Calcium Nitrate	E	E
Calcium Sulfate	E	
Calcium Sulfide	E	E
Calcium Sulfite	E	
Caliche Liquor (Crude Sodium Nitrate)	E	
Cane Sugar Liquors	E	
Carbitol	E	N
Carbitol Acetate	N	
Carbolic Acid (Phenol)	F	
Carbon Bisulfide	N	
Carbon Dioxide	E	E
Carbon Disulfide	N	N
Carbonic Acid	E	
Carbon Monoxide	E	
Carbon Tetrachloride	N	F
Carbon Tetrafluoride	N	

	Strips	WA
Castor Oil	E	E
Caustic Potash (Potassium Hydroxide)	G	
Caustic Soda (Sodium Hydroxide)	G	
Cellosolve	E	E
Cellulose Acetate	F	F
Cellulube	N	
China Wood Oil (Tung Oil)	G	
Chlorine Dioxide	N	
Chlorine Gas	N	
Chlorine Water Solutions	N	N
Chloroacetic Acid	F	
Chloroacetone	G	
Chlorobenzene	N	
Chlorobutane	N	
Chlorobutadiene	N	
Chloroform	N	N
Chlorinated Hydrocarbons	N	
Chloropentane	N	
Chlorophenol	N	
Chloropropane	N	
Chlorosulfonic Acid	N	N
Chlorothene	N	N
Chlorotoluene	N	N
Chromic Acid	N	N
Citric Acid	E	E
Coal Oil	G	
Coal Tar	G	G
Coal Tar Naptha	N	
Colbalt Chloride	E	
Coconut Oil	G	E
Cod Liver Oil	G	
Coke Oven Gas	F	
Copper Arsenate	E	
Copper Chloride	E	E
Copper Cyanide	E	E
Copper Nitrate	E	
Copper Nitrite	E	
Copper Sulfate	E	E
Copper Sulfide	E	
Corn Oil	G	E
Cottonseed Oil	G	E
Creosote (Wood)	F	F
Creosote (Coal Tar)	F	G
Cresols	N	N
Cresylic Acid	N	N
Crotonaldehyde	N	
Crude Oil	G	
Cumene	N	
Cupric Carbonate	F	
Cupric Chloride		
Cupric Nitrate	F	
Cupric Nitrite	F	
Cupric Sulfate	G	
Cyclohexane	N	

	Strips	WA
Cyclohexanone	N	N
Cyclohexanol	G	
Cyclopentane	N	
P-Cymene	N	
DDT in Kerosene	F	
Decaline	N	
Decane	N	
Detergent Solutions	E	E
Developing Fluids	E	E
Diacetone Alcohol	G	
Diamylamine	E	
Dibenzyl Ether	N	
Dibenzyl Sebacate	N	
Dibromobenzene	N	
Dibutylamine	N	
Dibutylether	N	
Dibutylphthalate	N	
Dibutyl Sebacate	N	
Dicalcium Phosphate	E	
Dichloroacetic Acid	N	
P-Dichlorobenzene	N	
Dichlorobutane	N	
Dichloroisopropyl Ether	N	
Dicyclohexylamine	N	
Dichlorodifluoromethane (Freon 12)	N	
Dichlorothane	N	
Dichloroethylene	N	
Dichloroethyl Ether	N	
Dichlorohexane	N	
Dichloromethane	N	
Dichloropentane	N	
Dichloropropane	N	
Dichlorotetrafluoroethane (Freon 114)	E	
Dieldrin In Xylene	N	
Dieldrin In Xylene and Water Spray	G	
Diesel Oil	F	
Diethanolamine	G	
Diethylamine	G	
Diethyl Benzene	N	
Diethyl Ether	F	
Diethylene Dioxide	N	
Diethylene Glycol	E	
Diethylenetriamine	F	
Diethyl Oxalate	N	
Diethyl Phthalate	N	
Diethyl Sebacate	N	
Diethyl Sulfate	N	
Diethyl Triamine	G	
Dihydroxyethyl Amine	G	
Dihydroxyethyl Ether	G	
Diisobutylene	G	
Diisobutyl Ketone	N	
Diisodecyl Adipate	N	
Diisodecyl Phthalate	N	

	Strips	WA
Diisooctyl Adipate	N	
Diisooctyl Phthalate	N	
Diisopropanol Amine	G	
Diisopropyl Benzene	N	
Diisopropyl Ether	F	
Diisopropyl Ketone	N	
Dilauryl Ether	N	
Dimethylamine	G	
Dimethyl Benzene	N	
Dimethylanline	N	
Dimethylformamide (DMF)	F	N
Dimethyl Ketone (Acetone)	N	
Dimethyl Phthalate	N	
Dimethyl Sulfate	N	
Dimethyl Sulfide		
Dintrobenzene	F	
Dinitrotoluene	N	
Dioctyl Adipate (DOA)	N	
Dioctylamine	G	
Dioctyl Phthalate (DOP)	N	G
Dioctyl Sebacate (DOS)	N	G
Dioxane	N	N
Dioxolane	N	N
Dipentene (Limonene)	N	N
Diphenyl (Biphenyl)	N	N
Diphenyl Oxide (Phenyl Ether)	N	
Dipropylamine		
Dipropylene Glycol	E	
Dipropyl Kelene	N	
Disodium Phosphate	E	
Divinyl Benzene	N	
D.M.P. (Dimethyl Phenols)	N	
Dodecyl Benzene	N	
Dodecyl Toluene	N	
Dowfume W 40, 100%	F	
Dow-Per (Percglorcethylene)	N	
Dowtherm Oil, A & E	N	
Dowtherm S.R.I.	E	
Dry Cleaning Fluids	N	N
Epichlorohydrin	N	
Ethanol (Ethyl Alcohol)	E	G
Ethanolamine	G	
Ethers	N	
Ethyl Acetate	N	N
Ethyl Acetoacetate	F	
Ethyl Acrylate	N	
Ethyl Benzene	N	
Ethyl Benzoate	N	
Ethyl Butyl Alcohol	E	
Ethyl Butyl Amine	F	
Ethyl Butyl Ketone	N	
Ethyl Cellulose	G	G
Ethyl Chloride	N	F
Ethyl Dichloride	N	

	Strips	WA
Ethylene		
Ethylene Bromide	N	
Ethylene Chloride	N	
Ethylene Diamine	E	
Ethylene Dibromide	N	
Ethylene Dichloride	N	
Ethylene Glycol	E	G
Ethylene Oxide	N	
Ethylene Trichloride (Trichloroethylene)	N	
Ethyl Ether	N	
Ethyl Formate	N	
Ethyl Hexanol	E	
Ethyl Methyl Ketone	N	
Ethyl Oxalate	N	E
Ethyl Phthalate	N	
Ethyl Propyl Ether	N	
Ether Propyl Ketone	N	
Ethyl Silicate	E	
Ethyl Sulfate	N	
EX TRI (Trichloroethylene)	N	
Fatty Acids	G	E
Ferric Bromide	E	
Ferric Chloride	E	E
Ferric Nitrate	E	
Ferric Sulfate	E	
Ferrous Acetate	G	
Ferrous Ammonium Sulfate	E	
Ferrous Chloride	E	
Ferrous Hydroxide	G	
Ferrous Sulfate	E	
Fish Oil	G	
Fluoroboric Acid	E	
Fluorine	N	
Fluosilicic Acid	E	
Formaldehyde (Formalin)	G	N
Formamide	E	
Formic Acid	F	N
Freon 11	G	N
Freon 12	G	G
Freon 13	E	
Freon 21	N	N
Freon 22	E	N
Freon 31	G	
Freon 32	E	
Freon 112	G	
Freon 113	E	G
Freon 114	E	E
Freon 115	E	
Freon 142	E	
Freon 152	E	
Freon 218	E	
Freon C31	E	
Freon C318	E	

	Strips	WA
Freon 13B1	E	
Freon 114B2	E	
Freon 502	E	
Freon TF	E	
Freon T-WD602	G	
Freon TMC	G	
Freon T-P35	E	
Freon TA	E	
Freon TC	E	
Freon MF	F	
Freon BF	G	
Fuel Oil	F	G
Fuel, ASTM A	E	
Fuel, ASTM B	N	
Fuel, ASTM C	N	
Furmaric Acid	G	
Furan	N	
Furfural	F	N
Furfuryl Alcohol	F	
Gallic Acid	G	
Gasoline, reg.	F	E
Gasoline, Hi-Test	F	
Gasoline, Lead Free	F	E
Gelatin	E	
Gluconic Acid	F	
Glucose	E	
Glue	E	
Glycerine (Glycerol)	E	
Glycols	E	
Grease	G	
Green Sulfate Liquor	G	
Halowax Oil	N	
Heptachlor in Petroleum Solvents	F	
Heptachlor in Petroleum Solvents	F	
Heptanal (Heptialdehyde)	N	
Heptane	E	
Heptane Carboxylic Acid	G	
Hexaldehyde	G	
Hexane	E	G
Hexene	G	
Hexanol (Hexyl Alcohol)	G	N
Hexylamine	G	
Hexylene	G	
Hexylene Glycol	E	
Hexyl Methyl Ketone	N	
Hi-Tri (Trichloroethylene)	N	
Hydraulic Fluid (Petroleum)	G	
Hydraulic Fluid		
(Phosphate Ester Base)	N	
Hydraulic Fluid		
(Poly Alkylene Glycol Base)	E	
Hydrobromic Acid	F	
Hydrochloric Acid 37%	E	N

	Strips	WA
Hydrochloric Acid 50%	E	N
Hydrochloric Acid 100%	N	N
Hydrocyanic Acid	F	
Hydrofluoric Acid	G	N
Hydrofluosilisic Acid	G	
Hydrogen Gas	G	
Hydrogen Peroxide 3%	F	
Hydrogen Peroxide 10%	F	
Hydrogen Peroxide 30%	N	
Hydrogen Peroxide 90%	N	
Hydrogen Sulfide	E	
Hydroquinone		
Hypochlorous Acid	N	
Ink Oil (Linseed Oil Base)	G	
Insulating Oil	G	
Iodine	N	
Iron Acetate	N	
Iron Hydroxide	E	
Iron Salts	E	
Iron Sulfate	E	
Iron Sulfide	E	
Isoamyl Acetate	N	
Isoamyl Alcohol	E	
Isoamyl Bromide	N	
Isoamyl Butyrate	N	
Isoamyl Chloride	N	
Isoamyl Ether	N	
Isoamyl Phthalate	N	
Isobutane	E	
Isobutanol (Isobutyl Alcohol)	E	N
Isobutyl Acetate	N	
Isobutyl Aldehyde	N	
Isobutyl Amine	N	
Isobutyl Bromide	N	
Isobutyl Carbinol	G	
Isobutyl Chloride	N	
Isobutylene	F	
Isobutyl Ether	N	
Isocyanates	N	
Isooctane	E	G
Isopentane	E	
Isopropyl Amine	E	
Isopropyl Acetate	N	E
Isopropyl Alcohol (Isopropanol)	E	
Isopropyl Benzene	N	
Isopropyl Chloride	N	
Isopropyl Ether	N	G
Isopropyl Toluene	N	
Jet Fuels (JP1-JP6)	N	
Kerosene	G	E
Ketones	N	
Lactic Acid	G	
Lacquers	N	N

	Strips	WA
Lacquer Solvents	N	
Lard	G	E
Lauryl Alcohol	E	
Lead Acetate	G	
Lead Nitrate	E	
Lead Sulfamate	E	
Lead Sulfate	E	
Ligroin	E	
Lime Water	E	
Linseed Oil	G	E
Lindol (Tricresyl Phosphate)	E	
Liquid Soap	E	
Liquified Petroleum Gas (LPG)	G	E
Lubricating Oils	G	
Lye (Sodium Hydroxide)	G	G
Magnesium Acetate	N	
Magnesium Carbonate	E	
Magnesium Chloride	E	
Magnesium Hydrate	E	
Magnesium Hydroxide	G	E
Magnesium Nitrate	E	
Magnesium Sulfate	E	
Malathion 50 in Aromatic Solvents	N	
Malathion 50 in Aromatic Solvents	G	
Maleic Acid	N	
Maleic Anhydride		
Malic Acid	G	
Manganese Sulfate	E	
Manganese Sulfide	E	
Manganese Sulfite	E	
Mercuric Chloride	F	
Mercury	E	
Methane	G	
Methyl Acetate	G	
Methyl Acrylate	G	
Methacrylic Acid	G	
Methyl Alcohol (Methanol)	E	G
Methyl Benzene (Toluene)	N	
Methyl Bromide	N	
Methyl Butyl Ketone	N	
Methyl Cellosolve	G	
Methyl Chloride	N	
Methyl Cyclohexane		
Methylene Bromide	N	
Methylene Chloride	N	
Methyl Ethyl Ketone (MEK)	N	N
Methyl Formate	G	
Methyl Hexanol	E	
Methyl Hexyl Ketone	N	
Methyl Isobutyl Carbinol	E	
Methyl Isobutyl Ketone (MIBK)	N	
Methyl Isopropyl Ketone	N	
Methyl Propyl Ether	N	

	Strips	WA
Methyl Propyl Ketone	N	
Methyl Methacrylate	N	
Methyl Salicylate	N	
Mineral Oil	F	E
Mineral Spirits	N	N
Monochlorobenzene	N	N
Monochlorodifluoromethane	E	
Monoethanolamine	F	
Monomethylether	A	
Monovinyl Acetate	G	
Motor Oil	G	
Muriatic Acid	E	
Naptha	N	G
Napthalene	N	G
Napthenic Acid		G
Natural Gas	G	G
Neatsfoot Oil	N	
Neu-Tri (Trichloroethylene)	N	
Nickel Acetate	G	
Nickel Chloride	E	
Nickel Nitrate	E	
Nickel Plating Solution	F	
Nickel Sulfate	E	E
Niter Cake	E	
Nitric Acid 10%	G	N
Nitric Acid 20%	N	N
Nitric Acid 30%	N	N
Nitric Acid 30-70%	N	N
Nitric Acid, Red Fuming	N	N
Nitrobenzene	N	N
Nitrogen Gas	E	
Nitrogen Tetraoxide	N	
Nitromethane	F	
Nitropropane	F	
Nitrous Oxide	E	
Octadecanoic Acid		
Octane	G	
Octanol (Octyl Alcohol)	E	N
Octyl Acetate	N	
Octyl Amine		
Octyl Carbinol		
Octylene Glycol	E	
Oil, Petroleum	G	
Oil ASTM #1	E	
Oil ASTM #2	G	
Oil ASTM #3	F	
Oleic Acid	F	G
Oleum (Fuming Sulfuric Acid)	N	
Olive Oil	G	E
Othodichlorobenzene	N	
Oxalic Acid	G	
Oxygen Cold	G	E
Oxygen Hot	N	
Ozone	G	E

	Strips	WA
Paint Thinner (Duco)		
Palmitic Acid	G	E
Palm Oil	G	
Papermaker's Alum	E	
Paradichlorobenzene	N	
Paraffin	G	
Paraformaldehyde	G	
Peanut Oil	G	
Pentane	G	
Perchloroethylene	N	F
Perchloric Acid	E	
Petrolatum	E	
Petroleum, Crude	G	G
Petroleum Ether (Naptha)	N	
Petroleum Oils	E	
Phenol	F	N
Phenolsulfonic Acid		
Phenyl Chloride	N	
Phenylhydrazine	N	
Phorone	N	
Phosphate Esters	N	
Phosphoric Acid, 10%	F	E
Phosphoric Acid 10-85%	F	
Phosphorous Trichloride	N	
Pickling Solution	F	
Picric Acid, Molten	F	
Picric Acid, Water Solution	G	
Pinene	N	
Pine Oil	N	
Piperidine	N	
Pitch	G	
Plating Solutions, Chrome		
Plating Solutions, Others	E	
Polyvinyl Acetate Emulsion (PVA)	G	
Polyethylene Glycol	E	
Polypropylene Glycol	E	
Potassium Acetate	G	
Potassium Bicarbonate	E	
Potassium Bisulfate	E	
Potassium Bisulfite	E	
Potassium Carbonate	E	
Potassium Chloride	E	E
Potassium Chromate	F	
Potassium Cyanide	E	E
Potassium Dichromate	G	E
Potassium Hydrate	F	
Potassium Hydroxide	G	G
Potassium Nitrate	E	
Potassium Permanganate	F	
Potassium Silicate	E	
Potassium Sulfate	E	E
Potassium Sulfide	E	
Potassium Sulfite	E	
Producer Gas	G	

	Strips	WA
Propane Gas	G	G
Propanediol	G	
Propyl Acetate	N	
Propyl Alcohol (Propanol)	E	F
Propyl Aldehyde	N	
Propyl Chloride	N	
Propylene Diamine	G	
Propylene Dichloride	N	
Propylene Glycol	E	
Pydraul Hydraulic Fluids	N	
Pyranol	N	
Pyridine	N	
Pyroligneous Acid	G	
Pyrrole	N	
Rape Seed Oil	F	
Red Oil (Crude Oleic Acid)	G	
Richfield A Weed Killer 100%	N	
Richfield B Weed Killer 33%		F
Rosin Oil	E	
Rotenone And Water	E	
Rum	E	
Sal Ammoniac (Ammonium Chloride)	E	
Salicylic Acid	G	
Salt Water (Sea Water)	E	
Sewage	G	
Silicate of Soda (Sodium Silicate)	E	
Silicate Esters	E	
Silicone Greases	E	E
Silicone Oils	E	E
Silver Nitrate	E	E
Skelly Solvent	G	
Skydrol Hydraulic Fluids	N	
Soap Solutions	E	E
Soda Ash (Sodium Carbonate)	E	
Soda, Caustic (Sodium Hydroxide)	F	
Soda Lime		
Soda Niter (Sodium Nitrate)	E	
Sodium Acetate	G	
Sodium Aluminate	E	
Sodium Bicarbonate	E	
Sodium Bisulfate	E	
Sodium Bisulfite	E	
Sodium Borate	E	E
Sodium Carbonate	E	
Sodium Chloride	E	
Sodium Chromate	F	
Sodium Cyanide	E	
Sodium Dichromate	F	
Sodium Fluoride	E	
Sodium Hydroxide	G	G-N
Sodium Hypochlorite	N	N
Sodium Metaphosphate	G	
Sodium Nitrate	G	
Sodium Nitrite	E	

	Strips	WA
Sodium Perborate	F	
Sodium Peroxide	G	N
Sodium Phosphate	E	E
Sodium Silicate	E	
Sodium Sulfate	E	
Sodium Sulfide	E	
Sodium Sulfite	E	E
Sodium Thiosulfate	E	
Soybean Oil	G	E
Stannic Chloride	E	
Stannic Sulfide	E	
Stannous Chloride	E	
Stannous Sulfide	E	
Steam, Under 150□C	N	N
Steam, Over 150□C	N	N
Stearic Acid	G	E
Stoddards Solvent	F	
Styrene	N	N
Sugar Solutions (Sucrose)	E	
Sulfamic Acid	F	
Sulfite Liquors	G	
Sulfonic Acid	F	
Sulfur (Molten)	F	
Sulfur Chloride	F	
Sulfur Dioxide	G	
Sulfide Hexafluoride	E	
Sulfur Trioxide	N	
Sulfuric Acid 25%	G	F
Sulfuric Acid 25-50%	N	N
Sulfuric Acid 50-96%	N	N
Sulfuric Acid, Fuming	N	N
Sulfurous Acid	G	N
Tall Oil	G	
Tallow	E	
Tannic Acid	G	
Tar	F	
Tartic Acid	E	
Terpinol	N	
Tertiary Butyl Alcohol	E	
Tetrachlorobenzene	N	
Tetrachloroethane	N	G
Tetrachloroethylene	N	
Tetraethylene Glycol	E	
Tetrachloromethane	N	
Tetrachloronapthalene	N	
Tetraethyl Lead	F	
Tetrahydrofuran (THF)	N	N
Thionyl Chloride	N	
Tin Chloride	E	
Tin Tetrachloride		
Titanium Tetrachloride	F	
Toluene (Toluol)	N	N
Toluene Diisocyanate	N	
Toxaphene	G	

	Strips	WA
Transformer Oils (Petroleum Base)	G	
Transmission Fluids A	F	
Transmission Fluids B	N	
Triacetin	G	
Tributyl Amine		
Tributyl Phosphate (TBP)	N	N
Trichlorobenzene	N	
Trcihloroethane	N	
Trichloroethylene	N	
Trichloropropane	N	
Tricresyl Phosphate (TCP)	N	N
Triethanolamine (TEA)	E	N
Triethylamine	E	
Triethylene Glycol	E	
Trinitrotoluene (TNT)	G	
Triphenyl Phosphate	F	
Trisodium Phosphate	E	
Tung Oil	G	
Turbine Oil	G	
Turpentine	F	
2.4 D With 10% Fuel Oil	G	
Ucon Hydrolube Oils	G	
Undecanol	E	
Unsymmetrical Dimethyl	G	
(UDMH) Hydrazine		
Urine	G	

	Strips	WA
Urea	E	
Varnish	G	
Vegetable Oils	G	E
Versilube	E	
Vinegar	E	
Vinyl Acetate	N	
Vinyl Benzene	N	
Vinyl Chloride (Monomer)	N	
Vinyl Ether	N	
Vinyl Toluene	N	
Vinyl Trichloride	N	
V.M.& P. Naptha	G	
Water, Fresh	E	
Water, Salt	E	
Whiskey, Wines	E	
White Liquor	E	
White Oil	G	
Wood Alcohol (Methanol)	E	
Xylene	N	N
Xylidine	N	
Zoelites	E	
Zinc Acetate	F	
Zinc Carbonate	E	
Zinc Chloride	E	
Zinc Chromate	F	
Zinc Sulfate	E	

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MEMORANDUM

Date: November 12~~July 12~~, 2013
To: Office
From: Srinivas Yenamandra
Re: EE Memo 5 – Spill Control Volume of New Loading Dock
Exelon Building & Plaza Garage, Baltimore, MD
File: 11896A-Task 40

The proposed Exelon Trading Floor and Parking Garage (TF Garage) structure will occupy a portion of the space currently occupied by the Honeywell Transfer Station (HTS). Partial demolition of the east and west sides of the existing HTS structure (limits of demolition are shown on drawings) is required. The groundwater storage tank room (at north center), the adjacent mechanicals room to the south, and all head maintenance system components are to remain functional throughout the construction period.

Exhibits:
We have attached the following to illustrate our evaluation:

Calculation 1 - Spill Control Volumes
Sketch 1 – New Loading Dock Geometry

Existing Structural Foundations:
The foundations consist of shallow strip footings, shallow isolated column footings and slabs on grade, all of which are founded above the multimedia cap synthetic layers. All demolition work will be performed above the multimedia cap and the synthetic layers will not be exposed. The bottom of existing footing elevations are approximately Elev. +11 and the elevation of synthetic layers vary from Elev. 8 to Elev. 10. The synthetic layers in this area of the site are protected by a concrete mud mat overlain by structural backfill.

Pile Driving Adjacent to Existing Groundwater Storage Tanks and Equipment:
The proposed structure is founded on pile foundations. Prior to pile installation the MMC in the pile cap area will be excavated and the synthetic layers removed for obstruction demolition. No storage tank will hold more than ¼ of its capacity during pile driving. After pile installation the synthetic layers will be repaired. The process of cutting and repair of synthetic layers is described in detail elsewhere.

New Loading Dock:
The new loading dock slab will be constructed after completion of demolition of the existing loading dock and after installation of new piles and pile caps adjacent to the HTS. The new loading dock will be

constructed to provide secondary containment for 5,950 gal, which is greater than the capacity of the transport tank truck (5,000 gal).

The new loading dock will be a structural concrete slab (approximately 57 feet long x 15 feet wide) supported on the TF Garage pile caps and grade beams in this area. The slab will be 12 inches thick at the interface with sump pit and 15 inches deep at the perimeter providing a slope towards the sump pit to facilitate flow of potential spillage into the sump pit.

A collection sump pit 45 feet long x 6 feet wide x 2.5 feet deep will be constructed at the east side and below the loading dock. The new sump pit dimensions are shown on attached Sketch 1. The sump pit provides 5050 gallons of storage. The sloped slabs and drainage trough provide additional storage for 900 gallons.

The top of the loading dock slab slopes up from Elev.+13 at the sump pit to Elev. +13.25 at the perimeter on all four sides. The loading dock is enclosed on the east, west and south ends by walls that connect to adjacent floor slabs. On the North end the loading dock slab connects to the street. The walls on the three sides and the sloped slab in addition to the sump pit will control potential spill during transfer of groundwater from the tanks.

The sump pit and drainage trough will be covered with a metal grating (similar to the one used at the loading dock to be demolished) at the center of the pit and the rest of the sump pit will be covered by the loading dock structural slab. The sump pit base slab, the sump pit walls and the loading dock slab will be constructed in one pour (monolithic) to eliminate joints. In addition, the concrete for the slabs and walls will contain fiber reinforcement. The fiber will be Virgin Nylon Type monofilament, white color, ¾" long (uniform size) as was used in the construction of the existing loading dock, to minimize cracking.

Blast furnace slag, scrubber house fly ash or silica fume will be used in lieu of cement in the concrete used for the construction. The hardened concrete will be coated with a corrosion inhibitor such as Silane Sealer or approved equal.

As substantiated by Calculation 1, the total volume available for spill containment, including available volume above loading dock slab and sump pit, is more than adequate for the design spill of 5000 gallons.

By: ______________________
Srinivas Yenamandra

SY:\PWD\11896A-40\Spill Control Volume of New Loading Dock

Sheet No.________ Of ________

MUESER RUTLEDGE CONSULTING ENGINEERS

File 11896

Made By FL Date 06/13/13

FOR Exelon Development

Checked By SY Date 6/13/2013

SUBJECT: **Spill Control Zone Volumes**

Considering that the full load of a standard truck of 5000 gallons will be contained in the sum pit, and allowing additonal volume capacity given the slab sope and the collecting trench, we have:

Sum Pit Volume: $V_p := 6ft \cdot 45ft \cdot 2.5ft$ $V_p = 675.0\ ft^3$ $\rightarrow$ $V_p = 5049.4\ gal$

Additional Control Zone Volume

Slab Slope $V_{sl} := 51.59ft \cdot 15.33ft \cdot 0.5 \cdot (15in - 12in)$ $V_{sl} = 98.9\ ft^3$ $\rightarrow$ $V_{sl} = 739.5\ gal$

Center Trench $V_{tr} := 6in \cdot 12in \cdot 45ft$ $V_{tr} = 22.5\ ft^3$ $\rightarrow$ $V_{tr} = 168.3\ gal$

Total Volume available $V_t := V_p + V_{sl} + V_{tr}$ $V_t = 796.4\ ft^3$ $\rightarrow$ $V_t = 5957.2\ gal$

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SHEET NO. OF

FILE 11896A

FORM 3

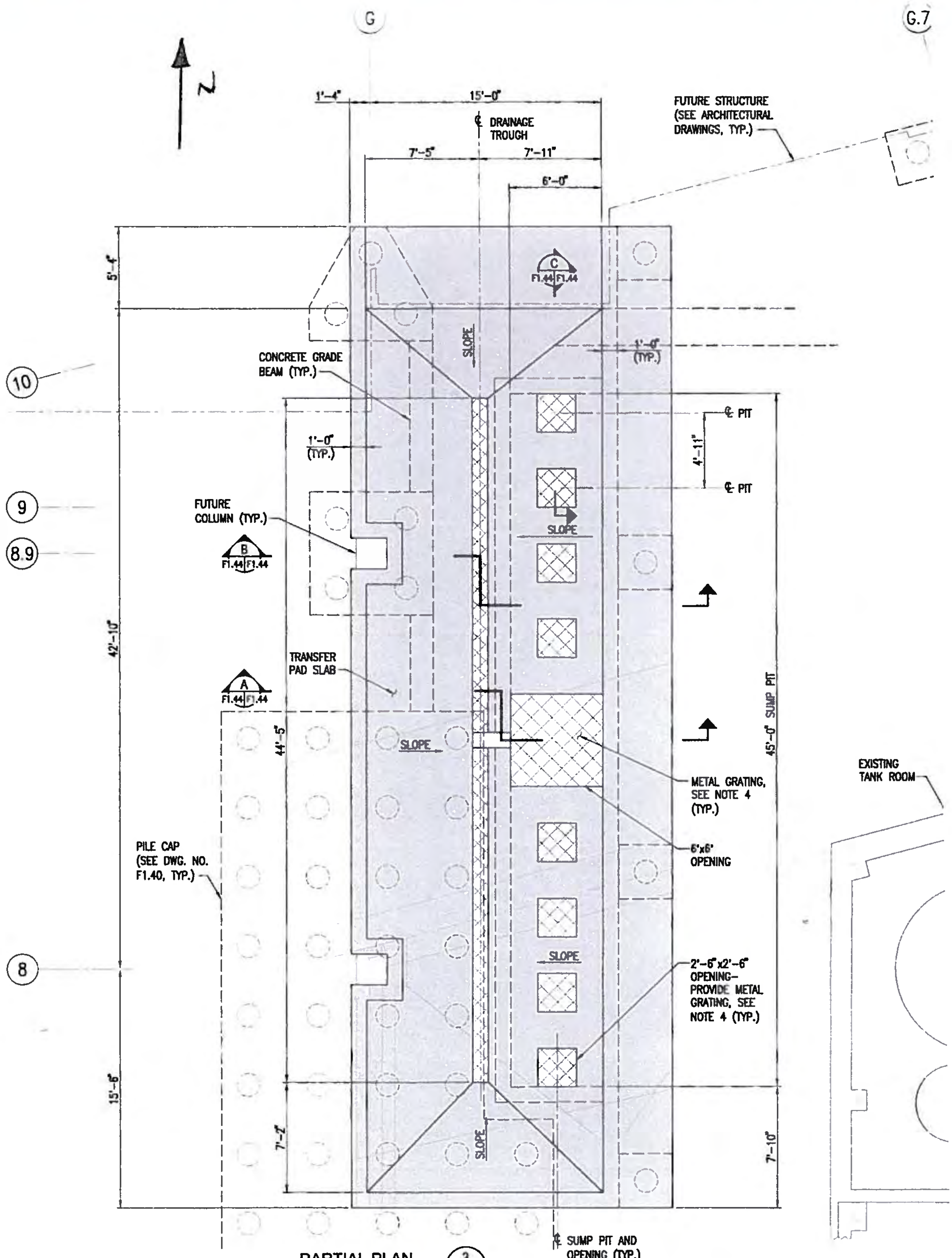
FOR EXELON DEVELOPMENT - ENGINEERING EVALUATION

MADE BY SY DATE 11/6/13

CHECKED BY DATE

SUBJECT HONEYWELL TRANSFER STATION

SKETCH: SK-1A



PARTIAL PLAN 3 F1.40 F1.44

GRAPHIC SCALE 4' 2' 0 4' 8'

REF: DRAWINGS DDP-F1.40 & DDP-F1.44.

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Sheet No. ___ Of ___

File 11896A

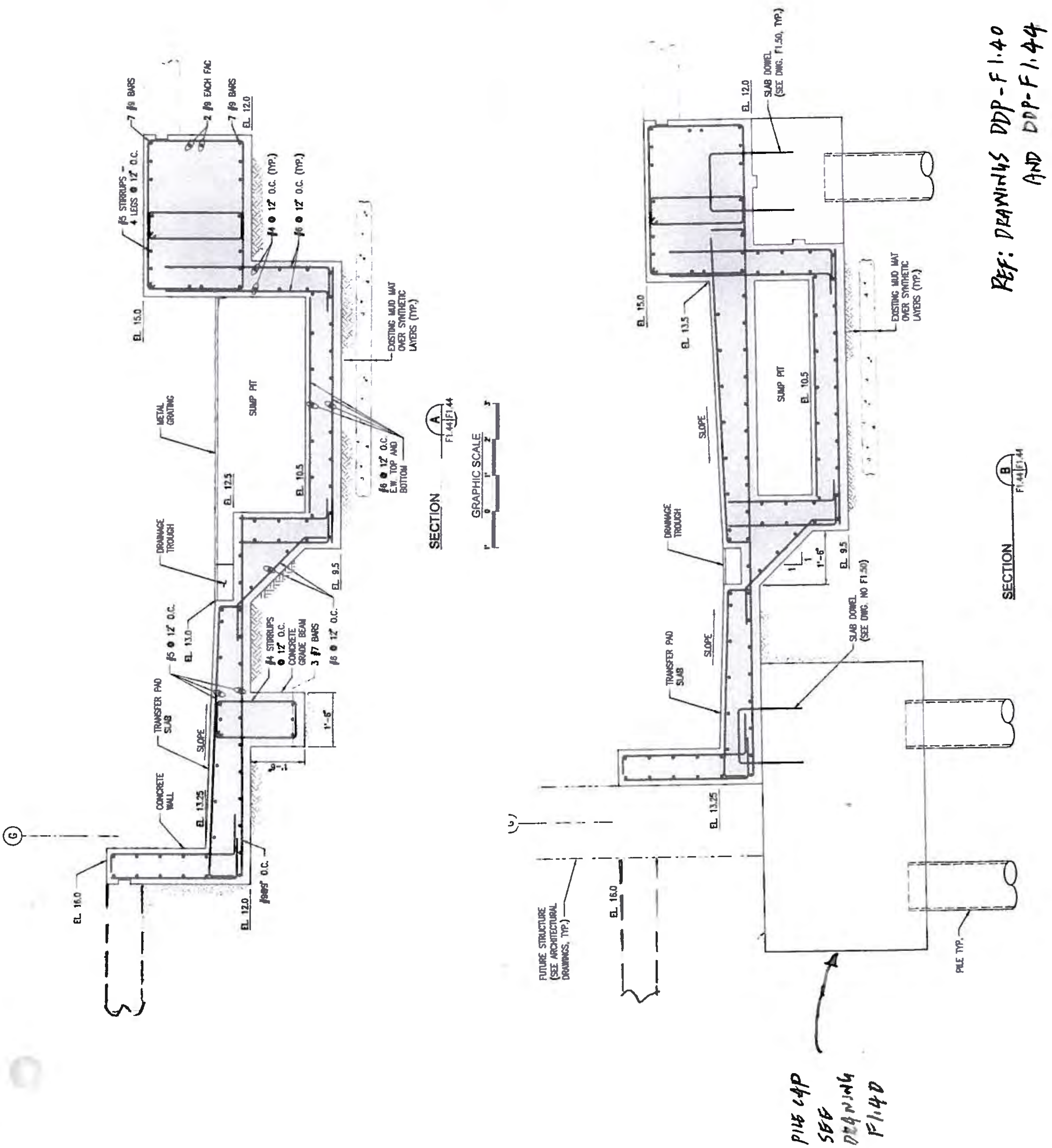
FORM 3

FOR Exelon Development - Engineering Evaluation

Made By SY Date 11/6/13

Checked By ______ Date ______

SUBJECT Honeywell Transfer Station. SKETCH : SK-1B



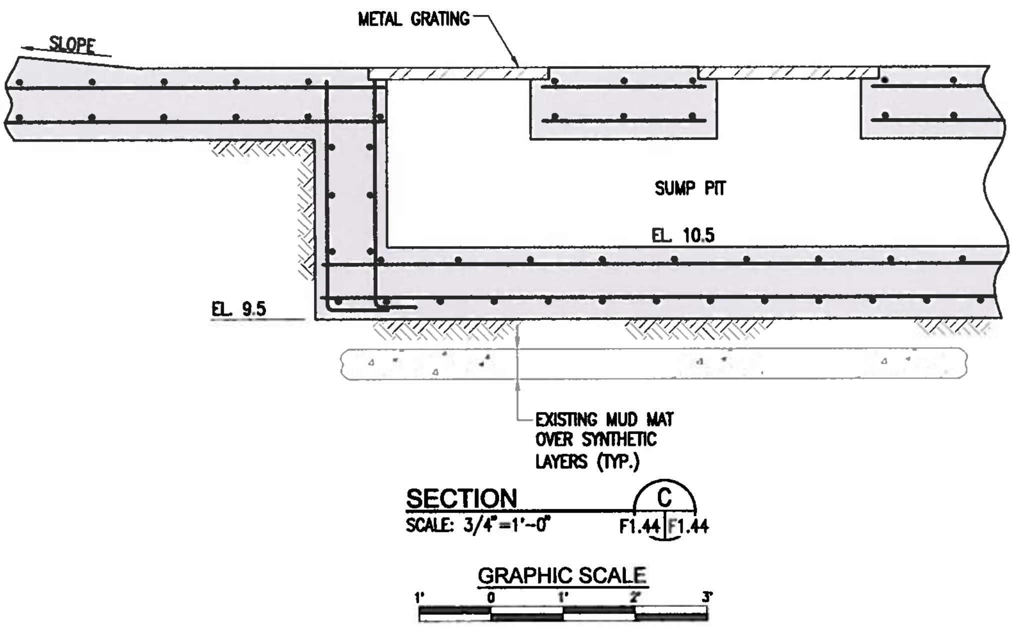
MUESER RUTLEDGE CONSULTING ENGINEERS

FORM 3

FOR EXELON DEVELOPMENT - ENGINEERING EVALUATION

SHEET NO. OF
FILE 11896A
MADE BY SY DATE 11/6/13
CHECKED BY DATE

SUBJECT HONEYWELL TRANSFER STATION — SKETCH : SK-1C



REF. DRAWINGS DDP-F1.40
AND DDP-F1.44

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MEMORANDUM

Date:	~~July 15~~November 12, 2013
To:	Office
From:	Daniel George and Felipe Lorca
Re:	EE Memo 6 – Slab-on-Grade Development Cap at Central Plaza Garage Exelon Tower, Trading Floor Garage & Plaza Garage, Baltimore, MD
File:	11896A

Plaza Garage grades call for replacement of the soil cover (min. 30" thickness) with a concrete slab-on-grade, underlain by sufficient Cover Soil to obtain the desired top of slab elevation. The finished slab will be exposed to the environment and will support automobile parking. Styrofoam insulation will be placed below the slab to provide equal or better thermal protection of the MMC synthetic layers. The concrete slab will spread vehicle loads to protect the synthetic layers.

Exhibits

We have attached the following to illustrate our analyses:

Attachment 1	Vulcan 810 Intruder
Calculation 1	Thickness of Thermal Insulation at Plaza Garage
Calculation 2	Vehicular Load Spreading on Slab-on-Grade

References

1. Honeywell Baltimore Works Site. Conceptual Development Plan: Exelon Tower, Trading Floor/Garage and Central Plaza Garage. Honeywell International, Inc: August 29, 2012.
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3. United States American Concrete Institute (ACI). Guide to Thermal Properties of Concrete and Masonry Systems: ACI 122R-02. American Concrete Institute, 2002.
4. ASHRAE Handbook, 1993 Fundamentals with the Permission of the American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc. (ASHRAE), pp. B-9. 1791 Tullie Circle NE, Atlanta, GA 30329.
5. EPRI Soil and Rock Classification for the Design of Ground-Coupled Heat Pump Systems – Field Manual - Cu-6600, Table 3-1.
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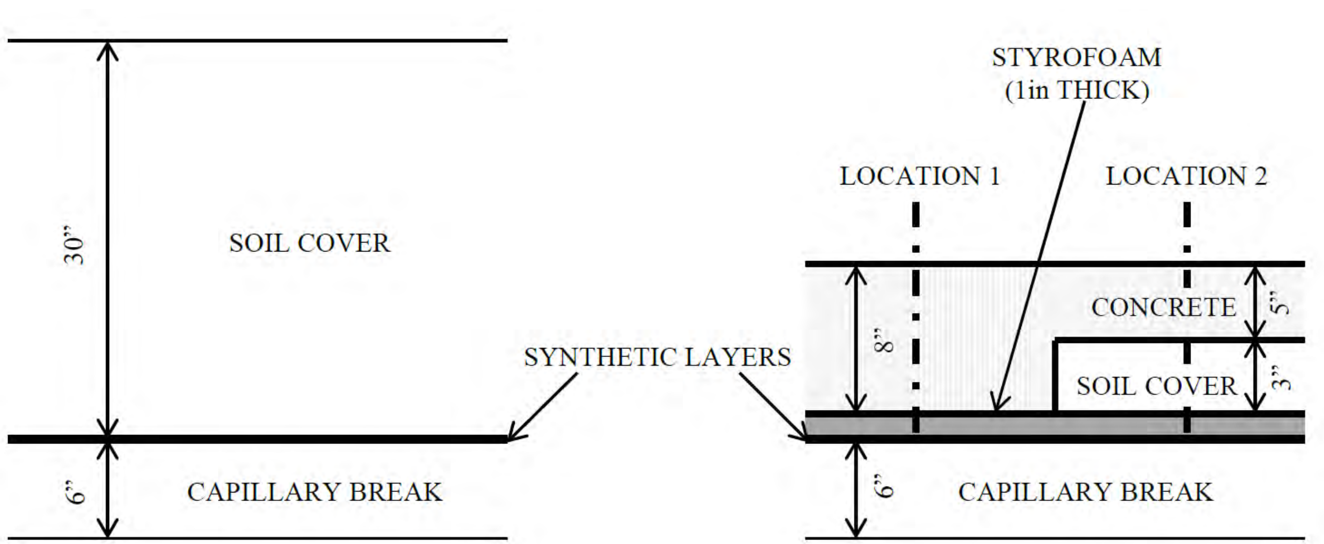
8. American Association of State Highway and Transportation Officials. *AASHTO LRFD Bridge Design Specifications*. p. 3-24 to 3-25, 3-31 © AASHTO 2012, Washington, D.C.

Thermal Protection Analysis and Assumptions

Thermal Resistance (R-Value) is a measure of the ability of a homogeneous material of unit thickness to resist a temperature difference of one degree Fahrenheit across a unit area (Ref. 3). R-Values are expressed in terms of (ft2*h*°F) / Btu. The assumed R-Values for Cover Soil, Styrofoam, or concrete are (Ref. 4, 5, 6):

- Concrete: R_{conc} = 0.10 per inch
- Cover Soil (sand and gravel): R_{soil} = 0.189 per inch
- Styrofoam: R_{foam} = 5.0 per inch

Existing and future conditions analyzed are shown in Figures 1a and 1b. Thermal resistance analysis was performed for 30" minimum soil cover (assumed sand and gravel) (Figure 1a) and two future cases as shown in Figure 1b. Steel reinforcement was neglected for this analysis, the concrete slab was assumed to be normal weight concrete (150 pcf). Additional soil cover will be left below the Styrofoam, though no additional soil cover was assumed for this analysis.



1a **1b**

Figure 1a and 1b – (a) Existing Conditions, (b) Future Plaza Slab-on-Grade

Findings

The controlling factor to thermal performance is the thickness of Styrofoam used, as its R-Value is high compared to that of soil cover or concrete. The existing 30" of soil cover provides an overall R-Value of 5.67. Both future conditions were analyzed by adding the resistance of each material, assuming the heat has only one path through each system. Analysis performed at Location 1 in Figure 1b at the future Plaza Garage slab haunch resulted in an overall R-Value of 5.80. Similar analysis at Location 2 in Figure 1b through the Plaza Garage slab-on-grade resulted in an overall R-Value of 6.07 (See Table 1). Supporting calculations are provided in Calculation 1.

		EXISTING CONDITIONS		**LOCATION 1**		**LOCATION 2**	
R-Value Parameter / Material	Unit R-Value	Layer Thickness	Equivalent R-Value	Layer Thickness	Equivalent R-Value	Layer Thickness	Equivalent R-Value
	$\frac{ft^2 * h * °F}{Btu * in}$	Inch	$\frac{ft^2 * h * °F}{Btu * in}$	Inch	$\frac{ft^2 * h * °F}{Btu * in}$	Inch	$\frac{ft^2 * h * °F}{Btu * in}$
Concrete (Ref 4)	0.10	0	0	8	0.8	5	0.5
Cover Soil (Sand and Gravel) (Ref 5)	0.189	30	5.67	0	0	3	0.507
Styrofoam (Ref 6)	5.0	0	0	1	5	1	5
TOTAL:			**5.67**		**5.80**		**6.07**

Table 1 – R-Value Summary

Load Spread Analysis

The bearing stress on the Drainage Net at Locations 1a and 1b was analyzed for the most extreme load conditions beneath the Design Truck, Wheel Loader, and Tow Truck. As discussed in EE Memo 7, bearing stress on the MMC synthetic layers should not exceed 2 ksf, as any higher stress will compromise the flow of the Drainage Net.
The 5-inch thick concrete slab on grade will include steel reinforcing bars, intended to distribute wheel loads even with cracking, facilitating its rehabilitation under a regular repairing cycle.

Design Truck and Wheel Loader

The Design Truck and Wheel Loader were evaluated for bearing stresses to determine if they can be allowed to drive on the finished Plaza Garage Slab (while construction is on-going). They have contact areas with the ground of 8" x 16" and 19.2" x 12.7", respectively for a single wheel. Applied static plus dynamic loads are 26.6 kips for the Design Truck under a dual wheel and 20.4 kips for the Wheel Loader under a single wheel. Assuming concrete spreads load at a 1:1 ratio and soil spreads load at a 2:1 ratio (Ref. 7), it was determined that neither the Design Truck, nor the Wheel Loader should be permitted to drive on the finished Plaza Garage Slab (See Calculation 2 and Table 2).

Tow Truck

An extreme expected loading condition within the future Plaza Garage was assumed to be the rear axle of a tow truck under static plus dynamic loading while pulling a vehicle, given that emergency vehicle dimensions are bigger than the allowable clearance at the garage. The "Tow Truck" (see Attachment 1) has a maximum operating weight (which includes vehicle and cargo) of 14,500 lbs, with the rear axle supporting 10,000 lbs. The towing hydraulic system has a lift capacity of 4000 lbs. With inclusion of dynamic applied load and lift capacity, the maximum applied load on the rear axle is 18,620 lbs, for a wheel load of 4,655 lbs (four wheels support rear axle). Under this load and using a dual wheel contact area of 15.64" x 12.7" (Calculation 2), it was determined that the Tow Truck will impose bearing

pressures on the MMC synthetic layers of 1.47 ksf and 1.82 ksf at Locations 1 and 2, respectively, each less than 2 ksf (Table 2), not causing undue harm to the MMC synthetic layers.
Under similar loading conditions regarding contact areas, a load of 10.25 kips was calculated as the maximum dynamic impact load for a dual wheel condition, similar to the Tow Truck, which should be permitted to drive on the finished Plaza Garage Slab.

Location	**Limit**	**Design Truck**	**Wheel Loader**	**Tow Truck**
	(*ksf*)	(*ksf*)	(*ksf*)	(*ksf*)
Haunch (1)	**2.0**	2.99	2.9	1.47
Slab-on-Grade (2)	**2.0**	3.57	3.54	1.82

Table 2 – Active Vehicle Load Spreading; Bearing Stress at Drainage Net

Conclusions

- The future Plaza Garage will provide sufficient resistance to thermal changes of expansion and contraction and protect the MMC's synthetic layers with 1" Styrofoam insulation.
- Neither the Design Truck, nor the Wheel Loader should be allowed to drive on the slab for the Plaza Garage, based on the load imposed over the MMC synthetic layers.
- Vehicles driving on the Plaza Garage Slab should be limited in weight to no more than that of an active vehicle Tow Truck, please refer to Drawing DDP F1.15.

By: ______________________
Daniel George

By: ______________________
Felipe Lorca

Vulcan

810 Intruder

Attachment 1

The Superior Solution to Auto Load Wheel Lifts

The Vulcan 810 Intruder has been specifically designed to fill the needs of private impounders and professional repossessors. The low-profile boom and low-mount planetary winch provide a sleek appearance and superior visibility. The modular design body is adjustable from 88 inch to 94 inch, eliminating the need for fender flares, and includes spacious driver and passenger side tool compartments to provide ample storage for your additional equipment. The proven hydraulic auto load wheel lift system provides for quick and easy operation, even when hooking up parallel parked vehicles. Contact your local Vulcan Distributor for more information on the sleek and stylish Vulcan 810 Intruder.

Innovative. Durable.
Brutally Tough.

Innovative. Durable. Brutally Tough.

Specifications

BOOM

Recovery Boom (at boom end swivel) .... 8,000 lbs.
  Maximum Lift Angle .... 21°
Winch (Planetary) .... 8,000 lbs.
  Cable .... 3/8" x 100'

UNDERLIFT

Lift Capacity Extended .... 4,000 lbs.
Tow Rating .... 7,500 lbs.
Maximum Reach .... 73"
Optional Power Tilt .... 30° Arc

CHASSIS RECOMMENDATIONS

Minimum C.A. (Cab to Axle) .... 60"
Maximum C.A. (With Tunnel Tool Box) .... 84"
Suggested GVWR .... 14,500 lbs.

Standard Features

- 60" C.A. Steel Modular Body
- Adjustable Body Width, 88" or 94"
- Auto Load Wheel Lift System
- 180° Pivoting Crossbar
- Self Centering Crossbar
- Tailboard Safety Chain Pockets
- Safety Chains
- Safety Chain Pocket Guards
- Wheel Lift Ratchets & Straps
- Driver & Passenger Side Tool Compartments
- In Cab Wheel Lift & Winch Controls
- 8,000 lb. Planetary Winch with 100' of 3/8" Cable
- Junction Box and Wiring Harness
- Mud Flaps
- Federal Standard 108 Lighting
- Tire Spacers (Flat Tires)

Optional Fea-

- Aluminum or Composite Modular Body
- Power Tilt
- Power Tilt with Adjustable limiter switches on elevation & tilt functions
- Steel Light Pylon
- Aluminum Tubular Light Pylon
- 24" Tunnel Tool Box (Steel, Aluminum or Composite)
- Trailer Hitch Attachment
- Motorcycle Attachment
- Dress Up Packages
- Emergency Lighting
- Dollies & Mounting Options
- Clutch Pump or Pump/PTO

The Optional Power Tilt feature on the Intruder allows the wheel lift to operate through a 30-degree arc, which provides easier hook-ups on driveways or sloped roads.

All ratings are based on structural factors only, not vehicle capacities or capabilities. Specifications shown are approximations and may vary depending on chassis selected. Miller Industries Towing Equipment Inc. reserves the right to change or modify product and or specifications without notice or obligation. Some equipment shown is optional.

Miller Industries

Vulcan

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Thermal protection of synthetic layers is currently provided by a minimum of 30" of soil cover. Soil cover is assumed composed of sand and gravel. Analysis below compares thermal resistance of existing soil cover with future Plaza Garage at Locations 1 and 2. Future Plaza Garage at Location 1 (see Figure 1b) encounters an 8" concrete haunch (t_{haunch}), underlain by molded polystyrene (Styrofoam) (t_{sty}). Future Plaza Garage at Location 2 (see Figure 1b) encounters a 5" concrete slab on grade (t_{conc}) underlain by a minimum of 3" soil cover (t_{soil}) and Styrofoam (t_{sty}).

1

EXISTING MMC:

$$R_{soil} = k_{soil}^{-1} * \frac{1\ ft}{12\ in}$$ Thermal Resistance of Sand and Gravel Per Inch Thickness (Ref. 5)

Where: $k_{soil} = 0.44 \frac{Btu}{ft * h * °F}$ Thermal Conductivity of Sand and Gravel

$$R_{soil} = \frac{1}{k_{soil} * 12\ in} = 0.189 \frac{ft^2 * h * °F}{Btu * in}$$ Thermal Resistance of Sand and Gravel per Inch

$$R_{soil} * 30\ in.\ Cover\ Soil = 5.67 \frac{ft^2 * h * °F}{Btu * in}$$ Thermal Resistance of Minimum Cover Soil

PLAZA GARAGE SLAB:

Component Thermal Resistance:

$$R_{haunch} = 0.10 \frac{ft^2 * h * °F}{Btu * in}$$ Thermal Resistance of Haunch (concrete) Per Inch Thickness (Ref. 4)

$$R_{conc} = 0.10 \frac{ft^2 * h * °F}{Btu * in}$$ Thermal Resistance of Concrete Per Inch Thickness (Ref. 4)

$$R_{soil} = 0.189 \frac{ft^2 * h * °F}{Btu * in}$$ Thermal Resistance of Sand and Gravel Per Inch Thickness

$$R_{sty} = 5.0 \frac{ft^2 * h * °F}{Btu * in}$$ Thermal Resistance of Styrofoam Per Inch Thickness (Ref. 6)

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896A

Made By: DJG Date: 11/5/2013

FOR: EXELON Checked By: FL Date: 11/5/2013

SUBJECT: Calculation 1: Thickness of Thermal Insulation at Plaza Garage

Total Thermal Resistance at Location 1:

$$R_t = R_{haunch}*t_{haunch} + R_{sty}*t_{sty} = (0.10)*(8\text{ in}) + (5.0)*(1\text{ in}) = 5.80\ \frac{ft^2 * h * °F}{Btu}$$

Total Thermal Resistance at Location 2:

$$R_t = R_{conc}*t_{conc} + R_{soil}*t_{soil} + R_{sty}*t_{sty} = (0.10)*(5\text{ in}) + (0.189)*(3\text{ in}) + (5.0)*(1\text{ in}) = 6.07\ \frac{ft^2 * h * °F}{Btu}$$

Location 1 **5.80 > 5.67**

Location 2 **6.07 > 5.67**

Analysis at both Locations 1 and 2 shows the future Plaza Garage will provide sufficient resistance to thermal changes of expansion and contraction and protect the MMC's synthetic layers with 1" Styrofoam insulation.

MUESER RUTLEDGE CONSULTING ENGINEERS File: 11896A

Made By: DJG Date: 6/28/2013

FOR: Exelon Checked By: FL Date: 7/25/2013

SUBJECT: Calculation 2: Vehicular Load Spreading on Slab-on-Grade

Determine if Design Truck, Wheel Loader, and/or Tow Truck are allowed to drive on Plaza Garage Slab-on-Grade (See EE Memo 7 for calculation of Static and Dynamic Loads, wheel/axle layout and Contact Areas):

$\sigma_{MMC} := 2\text{ksf}$ — Maximum Allowable Bearing Pressure on MMC Synthetic Layers

Location 1 (See Figure 1b): 8" Concrete, 0" Cover Soil, 1" Styrofoam
= 9" depth to MMC synthetic layers.
Location 2 (See Figure 1b): 5" Concrete, 3" min Cover Soil, 1" Styrofoam
= 9" depth to MMC synthetic layers.

Design Truck:

$w_{DT} := 24\text{in}$ $\quad l_{DT} := 16\text{in}$ — Dimensions of Contact with Slab of a Dual Wheel (8" x 16" each, 8" apart)

$A_{DT} := w_{DT} \cdot l_{DT}$ $\quad A_{DT} = 2.67\,\text{ft}^2$ — Contact Area of a DualWheel

$P_{DT} := 1.33 \cdot 20\text{kip}$ $\quad P_{DT} = 26.6\,\text{kip}$ — Maximum Applied Static plus Dynamic Load per Wheel

Wheel Loader:

$w_{WL} := 1.60\text{ft}$ $\quad l_{WL} := 1.06\text{ft}$ — Dimensions of Contact with Slab of a Single Wheel (19.2" x 12.7")

$A_{WL} := w_{WL} \cdot l_{WL}$ $\quad A_{WL} = 1.7\,\text{ft}^2$ — Contact Area of a Single Wheel

$P_{WL} := 20.38\text{kip}$ — Maximum Applied Static plus Dynamic Load per Wheel

Assume a 45 degree, 60 degree, and 90 degree load spreading through concrete slab, Cover Soil, and 1" Styrofoam, respectively (Ref. 7).

Load Contact Areas - Design Truck:

Location 1:

$A_{c1DT} := A_{DT}$ $\quad A_{c1DT} = 2.67\,\text{ft}^2$ — Contact Area of a Dual Wheel on Slab

$A_{sty1DT} := (w_{DT} + 2 \cdot 8\text{in}) \cdot (l_{DT} + 2 \cdot 8\text{in})$ — Contact Area of a Dual Wheel on Styrofoam

$A_{sty1DT} = 8.89\,\text{ft}^2$ — Contact Area of a Dual Wheel on MMC Synthetic Layers

Load Contact Areas - Design Truck (cont'd):

Location 2:

$A_{c2DT} := A_{DT}$ $A_{c2DT} = 2.67\,ft^2$ Contact Area of a Dual Wheel on Slab

$A_{cs2DT} := (w_{DT} + 2 \cdot 5in) \cdot (l_{DT} + 2 \cdot 5in)$ $A_{cs2DT} = 6.14\,ft^2$ Contact Area of a Dual Wheel on Cover Soil

$A_{sty2DT} := (w_{DT} + 2 \cdot 5in + 2 \cdot 1.5in) \cdot (l_{DT} + 2 \cdot 5in + 2 \cdot 1.5in)$ Contact Area of a Dual Wheel on Styrofoam

$A_{sty2DT} = 7.45\,ft^2$ Contact Area of a Dual Wheel on MMC Synthetic Layers

Load Contact Areas - Wheel Loader:

Location 1:

$A_{c1WL} := A_{WL}$ $A_{c1WL} = 1.7\,ft^2$ Contact Area of a Single Wheel on Slab

$A_{sty1WL} := (w_{WL} + 2 \cdot 8in) \cdot (l_{WL} + 2 \cdot 8in)$ Contact Area of a Single Wheel on Styrofoam

$A_{sty1WL} = 7.02\,ft^2$ Contact Area of a Single Wheel on MMC Synthetic Layers

Location 2:

$A_{c2WL} := A_{WL}$ $A_{c1WL} = 1.7\,ft^2$ Contact Area of a Single Wheel on Slab

$A_{cs2WL} := (w_{WL} + 2 \cdot 5in) \cdot (l_{WL} + 2 \cdot 5in)$ $A_{cs2WL} = 4.61\,ft^2$ Contact Area of a Single Wheel on Cover Soil

$A_{sty2WL} := (w_{WL} + 2 \cdot 5in + 2 \cdot 1.5in) \cdot (l_{WL} + 2 \cdot 5in + 2 \cdot 1.5in)$ Contact Area of a Single Wheel on Styrofoam

$A_{sty2WL} = 5.75\,ft^2$ Contact Area of a Single Wheel on MMC Synthetic Layers

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896A

Made By: DJG Date: 6/28/2013

FOR: Exelon Checked By: FL Date: 7/25/2013

SUBJECT: Calculation 2: Vehicular Load Spreading on Slab-on-Grade

Bearing Pressures at MMC Synthetic Layers - Design Truck:

Location 1:

$P_{DT} = 26.6\,\text{kip}$

$\sigma_{1DT} := \dfrac{P_{DT}}{A_{sty1DT}}$ $\sigma_{1DT} = 2.99\,\text{ksf}$ $2.99\text{ksf} > 2\text{ksf}$

Therefore, Design Truck not allowed at Location 1 - Bearing pressure exceeds 2 ksf at MMC Synthetic Layers.

Location 2:

$P_{DT} = 26.6\,\text{kip}$

$\sigma_{2DT} := \dfrac{P_{DT}}{A_{sty2DT}}$ $\sigma_{2DT} = 3.57\,\text{ksf}$ $3.57\text{ksf} > 2\text{ksf}$

Therefore, Design Truck not allowed at Location 2 - Bearing pressure exceeds 2 ksf at MMC Synthetic Layers.

Bearing Pressures at MMC Synthetic Layers - Wheel Loader:

Location 1:

$P_{WL} = 20.38\,\text{kip}$

$\sigma_{1WL} := \dfrac{P_{WL}}{A_{sty1WL}}$ $\sigma_{1WL} = 2.9\,\text{ksf}$ $2.9\text{ksf} > 2\text{ksf}$

Therefore, Wheel Loader not allowed at Location 1 - Bearing pressure exceeds 2 ksf at MMC Synthetic Layers.

Location 2:

$P_{WL} = 20.38\,\text{kip}$

$\sigma_{2WL} := \dfrac{P_{WL}}{A_{sty2WL}}$ $\sigma_{2WL} = 3.54\,\text{ksf}$ $3.54\text{ksf} > 2\text{ksf}$

Therefore, Wheel Loader not allowed at Location 2 - Bearing pressure exceeds 2 ksf at MMC Synthetic Layers.

Tow Truck - See EE Memo 7 text for wheel/axle layout:

$W_o := 14500\text{lbf}$ Tow Truck Operating Weight

$W_f := 4500\text{lbf}$ Front Axle Weight

$W_r := 10000\text{lbf}$ Rear Axle Weight

$W_p := 4000\text{lbf}$ Maximum Lift Capacity - Extended

$W_{rear} := W_r + W_p$

$W_{rear} = 14\,\text{kip}$ Maximum Static Load on Rear Axle

Dynamic Applied Stress Calculation - Tow Truck (Ref. 8):

$D_E := 0$ Embedment Depth of Applied Load

$IM := 33\cdot(1 - 0.125\cdot D_E)$ Dynamic Load Allowance for Drainage Net
(Additional Percentage of Static Response Applied at Grade)

$IM = 33$

$W_{dTT} := \frac{IM}{100}\cdot W_{rear}$

$W_{dTT} = 4.62\,\text{kip}$ Additional Allowable Dynamic Load

$W_{TT} := W_{rear} + W_{dTT}$

Static plus Dynamic Applied Load at Grade
from the Tow Truck

$W_{TT} = 18.62\,\text{kip}$

$P_{TT} := \frac{W_{TT}}{4}$ $P_{TT} = 4.66\,\text{kip}$ Maximum Load per Wheel on Dual Wheel Rear Axle
(4 wheels total)

$w_{TT} := \frac{P_{TT}}{0.8\frac{\text{kip}}{\text{in}}}$ Width of Contact Area of Wheel (Ref. 8)

$w_{TT} = 0.485\,\text{ft}$

$\gamma := 1.50$ Load Factor (Ref. 8)

$l_{TT} := 6.4\gamma\cdot\left(1\text{in} + \frac{IM\cdot 1\text{in}}{100}\right)$

Length of Contact Area of Wheel (Ref. 8)

$l_{TT} = 1.06\,\text{ft}$

Dynamic Applied Stress Calculation - Tow Truck (cont'd):

$A_{TT} := (2w_{TT} + 4in) \cdot l_{TT}$ $A_{TT} = 1.39\ ft^2$ Contact Area of a Dual Wheel, Considering 4" of Separation Between Wheels

$P_{TT2} := 2 \cdot P_{TT}$ $P_{TT2} = 9.31\ kip$ Maximum Applied Load

Load Contact Areas - Tow Truck:

Location 1:

$A_{c1TT} := A_{TT}$ $A_{c1TT} = 1.39\ ft^2$ Contact Area of a Single Wheel on Slab

$A_{sty1TT} := (2w_{TT} + 4in + 2 \cdot 8in) \cdot (l_{TT} + 2 \cdot 8in)$ Contact Area of a Single Wheel on Styrofoam

$A_{sty1TT} = 6.32\ ft^2$ Contact Area of a Single Wheel on MMC Synthetic Layers

Location 2:

$A_{c2TT} := A_{TT}$ $A_{c2TT} = 1.39\ ft^2$ Contact Area of a Single Wheel on Slab

$A_{cs2TT} := (2w_{TT} + 4in + 2 \cdot 5in) \cdot (l_{TT} + 2 \cdot 5in)$ Contact Area of a Single Wheel on Cover Soil

$A_{cs2TT} = 4.05\ ft^2$

$A_{sty2TT} := (2w_{TT} + 4in + 2 \cdot 5in + 2 \cdot 1.5in) \cdot (l_{TT} + 2 \cdot 5in + 2 \cdot 1.5in)$ Contact Area of a Single Wheel on Styrofoam

$A_{sty2TT} = 5.12\ ft^2$ Contact Area of a Single Wheel on MMC Synthetic Layers

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896A

Made By: DJG Date: 6/28/2013

FOR: Exelon Checked By: FL Date: 7/25/2013

SUBJECT: Calculation 2: Vehicular Load Spreading on Slab-on-Grade

Bearing Pressures at MMC Synthetic Layers - Tow Truck:

Location 1:

$P_{TT2} = 9.31\ \text{kip}$

$\sigma_{1TT} := \dfrac{P_{TT2}}{A_{sty1TT}}$ $\sigma_{1TT} = 1.47\ \text{ksf}$ $1.47\text{ksf} < 2\text{ksf}$

Therefore, Tow Truck is allowed at Location 1 - Bearing pressure is less than 2 ksf at MMC Synthetic Layers.

Location 2:

$P_{TT2} = 9.31\ \text{kip}$

$\sigma_{2TT} := \dfrac{P_{TT2}}{A_{sty2TT}}$ $\sigma_{2TT} = 1.82\ \text{ksf}$ $1.82\text{ksf} < 2\text{ksf}$

Therefore, Tow Truck is allowed at Location 2 - Bearing pressure is less than 2 ksf at MMC Synthetic Layers.

The Maximum Allowable Load over the slab, if considering similar loading areas to the Tow Truck will be:

Location 1: $P_{max1} := 2\text{ksf} \cdot A_{sty1TT}$ $P_{max1} = 12.64\ \text{kip}$

Location 2: $P_{max2} := 2\text{ksf} \cdot A_{sty2TT}$ $P_{max2} = 10.25\ \text{kip}$

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MEMORANDUM

Date:	~~July 16~~November 12, 2013
To:	Office
From:	Daniel George and Adam M. Dyer
Re:	EE Memo 7 – Construction Vehicle Load Spreading Analysis and Road Layout Exelon Tower, Trading Floor Garage & Plaza Garage, Baltimore, MD
File:	11896A

MRCE has reviewed available information for the Harbor Point Development project and static and dynamic construction loads at the Multimedia Cap (MMC) synthetic layers. The purpose of this evaluation is to determine if these loads cause instability or excessive pressure at the synthetic layers, or if additional fill or other protection is needed to protect the MMC synthetic layers.

Exhibits

We have attached the following to illustrate our analyses:

Attachment 1 — Drawing No. I-1 - “Criteria for Interim Use Harbor Point Site Area 1 West of Wills St.” Dated: September 10, 2003.

Attachment 2 — WINSTRESS Runs – Existing Conditions:
- Static Load Spreading of Design Truck
- Static & Dynamic Load Spreading of Design Truck
- Static Load Spreading of Wheel Loader
- Static & Dynamic Load Spreading of Wheel Loader
- Static Load Spreading of 16,380 Gallon Double-Wall Tank
- Static Load Spreading of 25 Yard Roll-off Box with Aluminum Hard Top

Attachment 3 — JCB Wheel Loader 457 ZX

Attachment 4 — Adler 16,380 Gallon Double Wall Tank

Attachment 5 — Adler 25 Yard Roll-off Box with Aluminum Hard Top

Attachment 6 — Drawing No. ~~DDP~~ F1.15~~08~~ – “Construction Access Roads” Dated: November 6~~June 26~~, 2013

Attachment 7 — WINSTRESS Runs – Asphalt:
- Static Load Spreading of Design Truck
- Static & Dynamic Load Spreading of Design Truck
- Static Load Spreading of Wheel Loader
- Static & Dynamic Load Spreading of Wheel Loader

Attachment 8 — Assessment of Potential Laydown and Stockpile Areas

Attachment 9 — Link Belt LS 518 Cut Sheet

Calculation 1 — Static, Dynamic, and Soil Load Application Calculations

Calculation 2	Water and Soil Containers Applied Load Calculations
Calculation 3	MMC Bearing Capacity under Design Truck
Calculation 4	Load on Drainage Net from Modu-Tanks
Calculation 5	Crane Mat Bearing Pressure

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Multimedia Cap and Underlying Materials

The soil cover present at Area 1 is 30" above the MMC synthetic layers. This thickness of soil was assumed to exist across the site. The top 6" is a crushed stone (CR-6) and the underlying materials are sand and gravel aggregates (Cover Soil). The Geomembrane is protected by a Drainage Net and Cover Geotextile above, and by a GCL and Cushion Geotextile below. The synthetic layers are underlain with compacted crushed stone and controlled fill. The primary concern of the operation of construction access roads is the transmission of construction loads through the soil cover, crushing the MMC synthetic layers, thereby reducing water transmissivity of the Drainage Net. Additional concerns include the bearing capacity of soil cover, and road serviceability and rutting due to frequent construction vehicle use.

Previous Evaluation

In 2003, MRCE provided Interim Use Notes for Site Development of Harbor Point Area 1, which restricted the allowable applied bearing stress at the MMC synthetic layers to 2 ksf (Attachment 1). Laboratory compression test data for the Drainage Net indicates its ability to convey water is compromised above a bearing stress of 2 ksf (Ref. 1).

MRCE's Interim Use Notes limited vehicles to a fully loaded 15 cubic yard (cy) concrete truck (will be referred as the "Design Truck"); highway permitted HS-20 trucks weigh less than that maximum (Ref. 3). This allowance was based on the distribution of wheel loads to stresses below 2 ksf at the 30" depth of the synthetic layers.

Load Spreading Analysis

Calculations of bearing stress at the Drainage Net were performed using WINSTRESS Version 1.0, released in September 2001 by Prototype Engineering, Inc. WINSTRESS is an elastic stress analysis program which applies surface loads on a semi-infinite mass. Output from this program is similar to an application of the 2:1 method of load approximation with depth (Ref. 4).

Bearing Stress at MMC Synthetic Layers

Design Truck

The Design Truck has contact with the ground with one single wheel 20-kip axle, 14' from two dual wheel 40-kip axles spaced 4.5 feet apart, for a total fully loaded weight of 100 kips (Ref. 2). Each wheel has a contact area with the ground of 128 in^2, for a contact pressure under static load of 78 psi (11.25 ksf). Dynamic loading adds an additional 33% of static loading for a total of 103 psi (14.96 ksf) (Calculation 1). The bearing stress felt at the Drainage Net under static and static plus dynamic loading is 1.15 and 1.53 ksf, less than the limit of 2 ksf (using WINSTRESS – Attachment 2).

Wheel Loader

The Wheel Loader (JCB Wheel Loader 457 ZX- Attachment 3) will subject the MMC synthetic layers to heavy loads when unloading delivery vehicles and at soil stockpile areas. The Wheel Loader has contact with the MMC with a two – two single wheel rubber tire axles. When combined with a maximum payload of 12 kips, the front axle carries 30.6 kips. These wheels each have a static contact pressure of 62.7 psi (9.02 ksf). With an additional dynamic load of 33%, contact pressure increases to 83.3 psi (12.0 ksf). The bearing stress at the Drainage Net under these loads is 1.05 and 1.39 ksf, each less than 2 ksf (Attachment 2).

Clean Soil Stockpile Area

A typical earth fill weighs 125 pcf. Approximately 16 feet of earth fill will apply 2 kips per square foot (ksf). Given the 30" of soil cover now in place, earth fill should be limited to 13.5 ft. The maximum earth fill load is at Wills Street, south of the Dock Street. intersection. Fill in this area is less than 10 feet thick. Soil stockpiles placed on the MMC should be limited to no more than 12 feet.

Track Cranes

Large track cranes will be used for pile driving. The toe pressure of the crane tracks under load must be spread by timber mats to an area load which will introduce no more than 2 ksf stress at the synthetic layers. Toe pressure and mat sizes must be determined before track cranes operate on the site. The crane used for the pile load test program was a Link Belt LS 518 using a Delmag D46-32 hammer. Calculations of bearing pressure indicate a maximum pressure of approximately 436 psf, well below the 2 ksf maximum (see Calculation 5).

Stormwater Storage Modu-Tanks
As described in EE Memo #2, stormwater pumped from excavations will be stored in Modu-tanks roughly 4 feet deep and 75 feet square capable of storing up to 150,000 gallons of impacted water. The Modu-tanks will have an approximately uniform bearing pressure at the drainage net of approximately 0.113 tsf which is less than the 1 tsf allowable, as shown on Calculation 4.

Water and Soil Container Load Spreading
Water will be temporarily stored in a 16,380 Gallon Double-Wall Tanks, which have contact with the ground by four 4" wide skids in both transverse and longitudinal directions (Attachment 4), with a fully loaded capacity of 175,000 lbs (Calculation 2). The bearing pressure was assumed to be uniform along the skids. The skids have a contact area with the ground of 6464 in^2, for a contact pressure of 27.1 psi (3.90 ksf). The tanks will remain in place and are emptied and lifted to a single axle for moving.

Contaminated soil may be stored in 25 Yard Roll-off Box with Aluminum Hard Top, which has contact with the ground by four 8" x 10" wheels and two 2" wide, 22' long skids (Attachment 5). The approximate weight at capacity is 90,000 lbs (Calculation 2). The assumption was made that load will be distributed evenly by the skids and wheels. The skids and wheels have a contact area with the ground of 1200 in^2, for a contact pressure of 75 psi (10.80 ksf).

The stress felt at the Drainage Net from the bearing pressure of the water tank and soil box are 0.74 and 0.53 ksf, respectively. These loads are less than that of the Design Truck. Each of these stresses is less than the limiting value of 2 ksf. The container exerts a high bearing stress on the MMC surface when the container is hoisted onto the truck carriage. The CR-6 surface may rut under these high bearing pressures. Ruts should be regarded and the MMC surface should be compacted to repair ruts. Asphalt, concrete pavement, or mats should be used where loaded containers are stored and frequently transferred to/from the truck carriage. Both containers should be located where settlement of compressible strata is not a concern.

Bearing Capacity at MMC Synthetic Layers
A bearing capacity analysis was performed of the Design Truck's wheel load (static plus dynamic) (Calculation 3), considered more critical than the Wheel Loader. The cover soil has a safety factor of 8.3 against bearing capacity failure at the depth of the MMC synthetic layers. The MMC provides a stable environment for supporting the synthetic layers under the planned construction equipment loads.

Construction Road Layout
A layout of construction access roads, Drawing F1.15, has been generated to provide a materials delivery loop and stabilized access to all future pile locations (Attachment 6). Construction roads should have a minimum turn radius of 48 feet for truck turns (Ref. 3, 5). Potential locations for material laydown and soil stockpiles are assessed on Attachment 8. Settlement of the materials stockpile areas is not a concern as these areas are underlain by either a pile supported slab (abandoned foundation of former industrial building) or are inboard of the former shoreline and are not underlain by compressible soil. Therefore, material stockpile locations are limited to a maximum bearing of 2,000 psf to prevent compression of the MMC drainage net only.

Construction vehicles will access the site through an existing gate at the intersection of Dock Street and Caroline Street and travel along a two lane (30' total width), two way primary construction road to the west end of the site. Deliveries should be made to a materials laydown and soil stockpile area located west of the Exelon tower on Area 1. Concrete barriers should be used to prevent vehicle damage to existing site infrastructure.

Vehicle speeds should be limited to 15 miles per hour to limit dynamic load application to the MMC synthetic layers.

The concrete bridge slab over the perimeter barrier will be placed along the Dock Street alignment, and some of Wills Street after the sheet pile is inserted to augment the barrier. The bridge slab should be designed to carry the Design Truck where it lies below the construction road alignment.

Construction Road Pavement Design

Equivalent Single Axle Loads

Major concerns for a construction road are serviceability and protection against rutting and erosion, in addition to wheel loads (Ref. 6). If an 18-kip single axle is used as a basis for construction road design, the estimated number of equivalent single axle loads (ESAL's) that will pass along this route is 10 per hour, considering all types of construction and personal vehicles. Assuming a site work schedule of 10 hour work days, 6 days per week, and 52 weeks per year, 31,200 ESAL's can be expected to pass along a section of construction road each year. The construction road can be considered a low-volume industrial road (Ref. 7).

Asphalt Construction Access Roads

In order to mitigate dust and reduce maintenance from the frequent passage of construction vehicles, asphalt should be used as a wearing surface for construction roads. Due to the presence of CR-6 as a good existing subgrade (CBR> 20), a compacted 5" minimum of asphalt should be used. The asphalt should be comprised of single lifts of compacted 2" minimum of 12.5 MM (0.5 in) Superpave as surface course and compacted 3" minimum of 19 MM (0.75 in) Superpave as base course, separated by tack coat. MM refers to the maximum size aggregate that can be used. The road should be crowned with a minimum slope of 1.5% per foot and toward the perimeter of the site, limiting sheet flow run-on from flowing into the site. Hot mix asphalt shall be designed, mixed, and constructed in accordance with Maryland State Highway Administration Standard Specifications for Construction and Materials. No stipulations for drainage are recommended, but may be required should ponding become an issue (See EE Memo 2 – Storm Water Storage Demand).

With the addition of 5" asphalt, bearing stress at the MMC synthetic layers due to static and static plus dynamic loading drops, as shown in Tables 1 and 2 and in Attachment 7.

Bearing Stress at Drainage Net (ksf)	Limit	Static	Static + Dynamic
Existing Conditions (30" Soil Cover)	**2.0**	1.15	1.53

30" Soil Cover plus 5" Asphalt	**2.0**	0.99	1.30

Table 1 – Bearing Stress at Drainage Net under Design Truck with and without Asphalt

Bearing Stress at Drainage Net (ksf)	Limit	Static	Static + Dynamic
Existing Conditions (30" Soil Cover)	**2.0**	1.05	1.39
30" Soil Cover plus 5" Asphalt	**2.0**	0.86	1.12

Table 2 – Bearing Stress at Drainage Net under Wheel Loader with and without Asphalt

Conclusions:

- The Drainage Net's flow capacity is compromised above a bearing stress of 2 ksf.
- All construction access roads should be composed of 5 inch~~"~~ asphalt to support concentrated loads from construction vehicles.
- Clean soil stockpiles should be limited to no higher than 13.5 feet above existing grade.
- Bearing stress applied by construction activities is limited to 2,000 psf ~~track cranes~~ at the MMC synthetic layers ~~should be limited to 2 ksf~~.
- Water and soil containers should be located on asphalt, concrete pad, or mats where they may be lifted up or removed.

By: ______________________________
Daniel J. George

By: ______________________________
Adam M. Dyer

MUESER RUTLEDGE CONSULTING ENGINEERS File: 11896A

Made By: DJG Date: 6/24/2013

FOR: Exelon Checked By: AMD Date: 6/28/2013

SUBJECT: Calculation 1: Static, Dynamic, and Asphalt Load Application Calculations

Static Applied Stress Calculation - Design Truck (See Ref. 2 for axle/wheel layout):

$w := 0.667\,ft$ $\quad l := 1.333\,ft$ — Dimensions of Contact with Ground of a Single Wheel (8" x 16")

$A := w \cdot l$ $\quad A = 0.89\,ft^2$ — Contact Area of a Single Wheel

$P := 10\,kip$ — Applied Load per Wheel

$\sigma_s := \frac{P}{A}$ $\quad \sigma_s = 11.25\,ksf$ — Bearing Stress at Grade per Wheel

Dynamic Applied Stress Calculation - Design Truck (Ref. 3):

$D_E := 0$ — Embedment Depth of Applied Load

$IM := 33 \cdot (1 - 0.125 \cdot D_E)$ — Dynamic Load Allowance for Drainage Net (Additional Percentage of Static Response Applied at Grade)

$IM = 33$

$\sigma_d := \frac{IM}{100} \cdot \sigma_s$ — Additional Allowable Dynamic Load

$\sigma_d = 3.71\,ksf$

$\sigma_T := \sigma_s + \sigma_d$ — Static plus Dynamic Applied Load at Grade from the Design Truck

$\sigma_T = 14.96\,ksf$

Asphalt Applied Stress Calculation:

$\gamma_{asp} := 145\,pcf$ — Assumed Unit Weight of Asphalt

$D_{asp} := 5\,in$ — Recommended Height for Asphalt for Construction Roads (as per Ref. 7)

$\sigma_{asp} := \gamma_{asp} \cdot D_{asp}$

$\sigma_{asp} = 0.06\,ksf$ — Additional CR-6 Applied Stress due to Construction Roads

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896A

Made By: DJG Date: 6/24/2013

FOR: Exelon Checked By: AMD Date: 6/28/2013

SUBJECT: Calculation 1: Static, Dynamic, and Asphalt Load Application Calculations

Static Applied Stress Calculation - Wheel Loader (See Attachment 3):

$W_o := 43195lb$		Wheel Loader Operating Weight
$W_f := 18576lb$		Front Axle Weight
$W_r := 24619lb$		Rear Axle Weight
$W_p := 12082lb$		Payload
$W_{front} := W_f + W_p$		
$W_{front} = 30658\ lb$		Maximum Load on Front Axle
$P := \frac{W_{front}}{2}$	$P = 15329\ lb$	Maximum Load per Wheel on Front Axle
$w := \frac{P}{0.8}$	$w = 1.597\ ft$	Width of Contact Area of Wheel (Ref. 3)
$\gamma := 1.50$		Load Factor (Ref. 3)
$l := 6.4\gamma\cdot\left(1in + \frac{IM}{100}\right)$		
$l = 1.06\ ft$		Length of Contact Area of Wheel (Ref. 3)
$A := w\cdot l$	$A = 1.699\ ft^2$	Contact Area of a Single Wheel
$P = 15329\ lb$		Applied Load per Wheel
$\sigma_s := \frac{P}{A}$	$\sigma_s := 9.02ksf$	Bearing Stress at Grade per Wheel

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896A

Made By: DJG Date: 6/24/2013

FOR: Exelon Checked By: AMD Date: 6/28/2013

SUBJECT: Calculation 1: Static, Dynamic, and Asphalt Load Application Calculations

Dynamic Applied Stress Calculation - Wheel Loader (Ref. 3):

$D_E := 0$ — Embedment Depth of Applied Load

$IM := 33 \cdot (1 - 0.125 \cdot D_E)$

$IM = 33$ — Dynamic Load Allowance for Drainage Net (Additional Percentage of Static Response Applied at Grade)

$\sigma_d := \frac{IM}{100} \cdot \sigma_s$

$\sigma_d = 2.98\,ksf$ — Additional Allowable Dynamic Load

$\sigma_T := \sigma_s + \sigma_d$

$\sigma_T = 12\,ksf$ — Static plus Dynamic Applied Load at Grade from the Wheel Loader

FORM 3 FOR EXELON

MADE BY DJG DATE 6/24/13
CHECKED BY AMD DATE 6/27/13

SUBJECT CALCULATION 2: WATER AND SOIL CONTAINERS APPLIED LOAD CALCULATIONS

1. 16380 GALLON DOUBLE-WALL TANK (SEE ATTACHMENT 4)

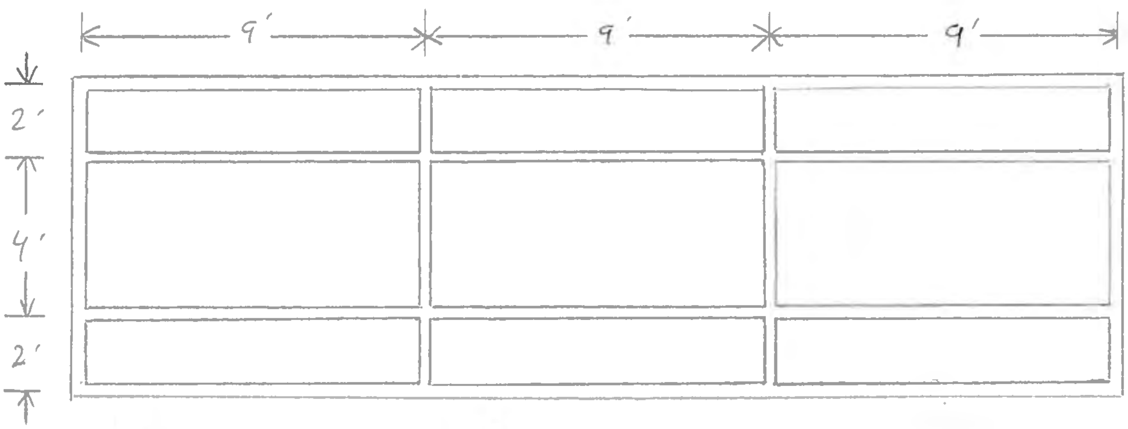
LOADS

- TANK BEARS ON FRAMEWORK OF 4" WIDE STEEL SKIDS (SHOWN BELOW) AND IS ASSUMED FILLED TO CAPACITY WITH WATER.
- TARE WEIGHT: 38000 lbs
- PAYLOAD

$$16380 \text{ gal}\left(\frac{8.35 \text{ lb}}{1 \text{ gal}}\right) = 136773 \text{ lbs}$$

- TOTAL MAXIMUM WEIGHT = 38000 + 136773 = 174773 lbs ≈ 175000 lbs

LAYOUT



GROUND CONTACT AREA OF DOUBLE-WALL TANK

PLAN VIEW

AREA

LONGITUDINAL: $(9'+9'+9')(4'')(4 \text{ SKIDS})(12\text{in}/1\text{ft}) = 5184 \text{ in}^2$

TRANSVERSE: $[(2'+4'+2')(4'')(12\text{in}/1\text{ft}) - 4 \text{ SKIDS}(4''\times4'')]\,4 \text{ SKIDS}$
$= 1280 \text{ in}^2$

TOTAL $= 5184 + 1280 = 6464 \text{ in}^2$

BEARING STRESS $= \dfrac{175000 \text{ lb}}{6464 \text{ in}^2} = 27.1 \text{ psi} = 3.90 \text{ ksf}$ (ASSUMED UNIFORM)

→ ACCORDING TO WINSTRESS, MAXIMUM BEARING STRESS AT DRAINAGE NET IS 0.74 KSF < 2.0 KSF ∴ NO REINFORCEMENT REQUIRED.

SUBJECT CALCULATION 2: WATER AND SOIL CONTAINERS APPLIED LOAD CALCULATIONS

2. 25 YARD ROLL-OFF BOX WITH ALUMINUM HARD-TOP (SEE ATTACHMENT 5)

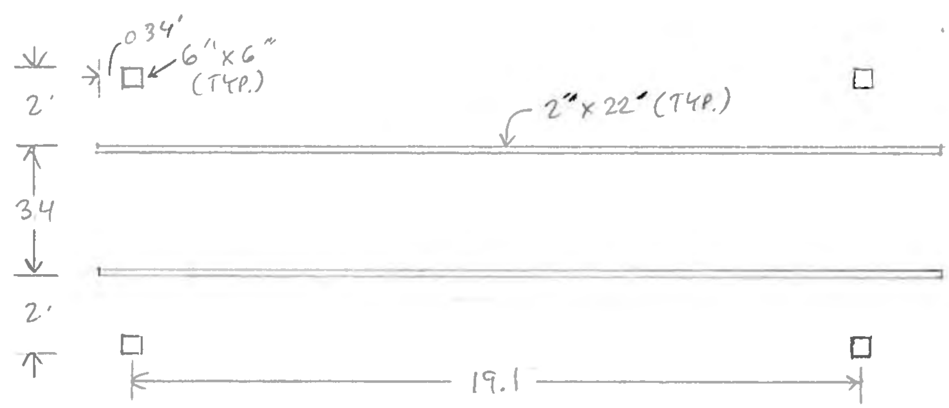
LOADS

- BOX BEARS ON FOUR 8"x10" WHEELS (ASSUMED 6"x10" CONTACT AREA) AND ASSUMED TO ALSO BEAR ON TWO 2" WIDE, 22' LONG SKIDS,
- BOX IS ASSUMED TO BE FILLED TO CAPACITY WITH SOIL, DEBRIS, WATER, CONCRETE FRAGMENTS, VOID SPACE, ETC ~ 125 PCF.
- TARE WEIGHT = 5000 lbs
- PAYLOAD:

$$(\text{CAPACITY})(\text{UNIT WEIGHT OF CONTENTS}) = (25\,yd^3)(125\,pcf)(27\,ft^3/yd^3) = 84375\ lbs$$

- TOTAL MAXIMUM WEIGHT = 5000 + 84375 = 89375 ≈ 90000 lbs

LAYOUT



GROUND CONTACT AREA OF ROLL-OFF BOX

PLAN VIEW

AREA

WHEELS: (6"x6")(4 WHEELS) = 144 in²

SKIDS: (22')(12in/1Ft)(2")(2 SKIDS) = 1056 in²

TOTAL: 144 + 1056 = 1200 in²

$$\text{BEARING STRESS: } \frac{90000\ lbs}{1200\ in^2} = 75\ psi = 10.80\ ksf$$

→ ACCORDING TO WINSTRESS, MAXIMUM BEARING STRESS AT DRAINAGE NET IS 0.53 KSF < 2.0KSF ∴ NO REINFORCEMENT REQUIRED.

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896A

Made By: DJG Date: 6/25/2013

FOR: Exelon Checked By: AMD Date: 6/27/2013

SUBJECT: Calculation 3: MMC Bearing Capacity under Design Truck

Determine the Bearing Capacity of the MMC Soil Cover under wheel contact area of the Design Truck using Terzaghi's Bearing Capacity Formula (p. 177, Ref. 8):

$c := 0\text{psf}$ Cohesion of Soil Cover

$N_c := 52.6$ $N_q := 36.5$ $N_\gamma := 39.6$ Terzaghi Bearing Capacity Factors for ϕ = 34 degrees

$z := 2.5\text{ft}$ Depth to top of Drainage Net

$\gamma := 125\text{pcf}$ Assumed Unit Weight for Soil Cover (No standing water within Soil Cover)

$\sigma_{zD} := \gamma \cdot z$

$\sigma_{zD} = 312.5\ \text{psf}$ Vertical Effective Stress at top of Drainage Net

$B := 8\text{in}$ Width of Design Truck Tire Contact Area with Ground

$q_{ult} := 1.3c \cdot N_c + \sigma_{zD} \cdot N_q + 0.4 \cdot \gamma \cdot B \cdot N_\gamma$

$q_{ult} = 12726.25\ \text{psf}$ $q_{ult} = 12.73\ \text{ksf}$ MMC Ultimate Bearing Capacity - Bearing Stress Necessary to Cause Bearing Capacity Failure at Drainage Net

$q_{DT} := 1.53\text{ksf}$ Applied Bearing Stress to Drainage Net of Design Truck under Static and Dynamic Loading

$FS := \dfrac{q_{ult}}{q_{DT}}$ $FS = 8.32$ Factor of Safety Against Bearing Capacity Failure of MMC Soil Cover

PROJECT: EXELON TOWER & TF GARAGE

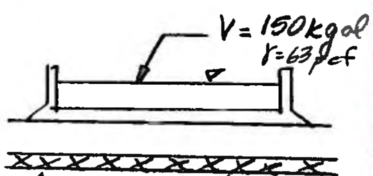
SUBJECT: LOAD ON DRAINAGE NET FROM MODU-TANKS

Modutank @ Site will be similar in construction to image @ center.

SIZE: 75 x 75 ft

CAPACITY: 150K gal

LIQUID STORAGE FOR CONTAMINATED WATER: $\gamma = 8.42\ \text{lbs/gal}$



$q_{ALL} = 1\ tsf$

$q_{APP} = \frac{150\ kgal \cdot 8.42\ lb/gal}{75^2\ sf}$

$= \frac{2000 \cdot 8.42\ lb}{75\ sf}$

$= 225\ psf = 0.113\ tsf$

$0.113\ tsf < 1.0\ tsf \therefore$ q_{APP} IS OK.

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896

Made By: SY Date: 11/11/13

FOR: EXELON

Checked By: AMD Date: 11/11/13

SUBJECT: BEARING PRESSURE CALCULATION

Equipment : Link Belt LS518; DELMAG D46-32 Hammer

Weight of Machine with **20.5 kip counterweight** $W := 189\text{kip}$ see page 3 of attached crane literature

Weight on Each Crawler $P := \frac{W}{2}$ $P = 94.5\,\text{kip}$

Crawler Contact Length $L_c := 21\text{ft}$ Crawler Contact Width $W_c := 4\text{ft}$

Crawler rests on 12 inch Timber mats, conservatively assuming 1H:1V Distributon through the timber thickness, Area of contact,

Length of Contact Area $L_{soil} := L_c + 12\text{in}\cdot 1\cdot 2$ $L_{soil} = 23\,\text{ft}$

Width of Contact Area $W_{soil} := W_c + 12\text{in}\cdot 1\cdot 2$ $W_{soil} = 6\,\text{ft}$

Membrane rests under 30 inches of soil cover, $D_{soil} := 30\text{in}$

Assuming 1H:2V distribution through the cover soil, Area of membrane influenced by crane loading,

$L_m := L_{soil} + 30\text{in}\cdot 1$ $L_m = 25.5\,\text{ft}$ $W_m := W_{soil} + 30\text{in}\cdot 1$ $W_m = 8.5\,\text{ft}$

Area $A_m := L_m \cdot W_m$ $A_m = 216.75\,\text{ft}^2$

Estimated bearing pressure on membrane $\sigma_b := \frac{P}{A_m}$ $\sigma_b = 436\,\text{psf}$ << 2000 psf allowable

MUESER RUTLEDGE CONSULTING ENGINEERS

File: 11896
Made By: SY Date: 11/11/13
FOR: EXELON Checked By: AMD Date: 11/11/13

SUBJECT: BEARING PRESSURE CALCULATION

Equipment : Link Belt LS518; DELMAG D46-32 Hammer

Weight of Machine with **90 kip counterweight** $W := 259kip$ see page 3 of attached crane literature

Weight on Each Crawler $P := \frac{W}{2}$ $P = 129.5\,kip$

Crawler Contact Length $L_c := 21ft$ Crawler Contact Width $W_c := 4ft$ See Page 4 of Attached Crane Literature

Crawler rests on 12 inch Timber mats, conservatively assuming 1H:1V Distributon through the timber thickness, Area of contact,

Length of Contact Area $L_{soil} := L_c + 12in\cdot 1\cdot 2$ $L_{soil} = 23\,ft$

Width of Contact Area $W_{soil} := W_c + 12in\cdot 1\cdot 2$ $W_{soil} = 6\,ft$

Membrane rests under 30 inches of soil cover, $D_{soil} := 30in$

Assuming 1H:2V distribution through the cover soil, Area of membrane influenced by crane loading,

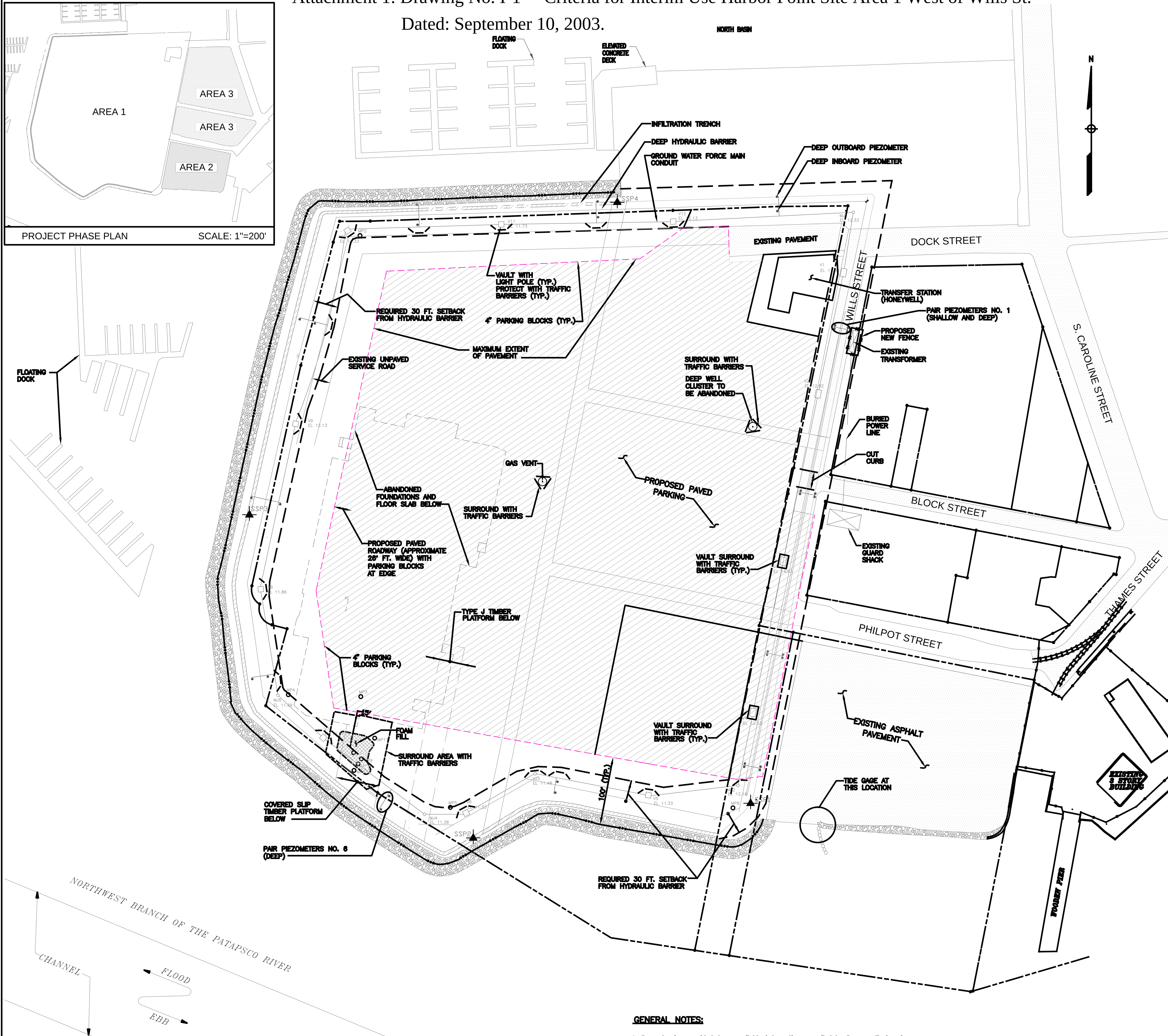
$L_m := L_{soil} + 30in\cdot 1$ $L_m = 25.5\,ft$ $W_m := W_{soil} + 30in\cdot 1$ $W_m = 8.5\,ft$

Area $A_m := L_m\cdot W_m$ $A_m = 216.75\,ft^2$

Estimated bearing pressure on membrane $\sigma_b := \frac{P}{A_m}$ $\sigma_b = 597\,psf$ << 2000 psf allowable

Attachment 1: Drawing No. I-1 - “Criteria for Interim Use Harbor Point Site Area 1 West of Wills St.”

Dated: September 10, 2003.



INTERIM USE NOTES FOR PROTECTION OF EXISTING SITE INFRASTRUCTURE

1. **Physical Protection:**

   Areas and items below are to be physically protected against damage. Protection will be by traffic barriers, concrete block, self-contained free-standing planters, or similar items:

   - HMS vaults which extend above ground surface
   - Gas Vent
   - Lightweight geofoam fill area over Covered Slip outboard of former Building 23.

   Protection by means other than physical barriers are required for the following:

   - Covers to wells and equipment at all locations, shall be locked or tightly bolted closed to protect against tampering.
   - Place 4" parking blocks along edge of pavement to keep vehicular traffic on paved surface. Emergency vehicle access shall not be impeded.

2. **Allowable Applied Load Intensity**

   The maximum allowable applied load intensity (static or dynamic) on the multimedia cap is 2,000 psf. For traffic limitation, see Note 8.

3. **Preservation Of Site Sampling And Monitoring Points**

   Maintain availability of site monitoring locations, sampling locations and survey points. Interim use construction and paving over survey points is prohibited, unless replaced in kind or extended through the paving, as approved by Honeywell. Survey monitoring point elevations immediately before and after replacement.

INTERIM SITE IMPROVEMENTS

4. **Shallow Trenching and Excavations**

   Shallow trenches or local excavations within the cover soil are permitted for installing drainage chases, water lines, utilities, or constructing slabs flush with the pavement surface, etc. All trenching and excavation shall be approved by Honeywell. Excavations over the Multimedia Cap shall be limited in depth to twelve inches below the bottom of the crushed stone cover, or shallower if the visual barrier is encountered. The visual barrier shall not be penetrated. All excavations shall be inspected, and documented in depth and extent and transmitted to Honeywell.

   - Excavations are to be performed by smooth bucket equipment (no plate welded across teeth), under the direct observation of a person approved by Honeywell or designated representative.
   - Remove the stone cover down to the geotextile. Cut and fold back the geotextile. Replace geotextile upon completion.
   - Excavation spoils shall be stockpiled on heavy duty plastic tarps, and removed from the site, or returned to the excavation and compacted to 95% Standard Proctor maximum density.

5. **Paving Site Areas**

   Parking areas and access roads shall be paved. Concrete and asphalt pavement may be placed directly on the crushed stone surface. The paved areas shall be designed to provide storm drainage by sheet flow off cap without causing erosion of cover materials. Crushed stone or concrete water flow diffusers shall be located in area of erosion as needed. Manholes, other flush mounted access openings, settlement plates and equipment shall be raised with the asphalt pavement as approved by Honeywell. Surveys shall be performed before and after raising settlement plates and resets shall be indicated in the O & M records. All well covers in paved areas shall be designed to accommodate the design traffic load and exclude surface water.

6. **Lights**

   Light poles may be installed on the cap provided the limitations on excavation and bearing intensity are met, and the light poles are stable. Light poles may be fixed to concrete blocks, or flush mounted slabs as desired. Foundation designs for poles shall be approved by Honeywell.

7. **Waterfront Improvements**

   Not applicable for interim use.

USE LIMITATIONS

8. Vehicles shall typically operate on paved areas. Occasional use on unpaved areas is permitted. Vehicles are limited to a fully loaded 15 cubic yard capacity concrete truck. Highway permitted HS 20 trucks weigh less than that maximum, and are therefore permitted. Concrete trucks shall not clean out or wash down equipment on Area 1, 2, or 3 Cap. Crane pads shall be supported on mats to limit loads in accordance with Note 2.

9. Plants, bushes, trees, etc. shall be set in planters with sides and bottoms impenetrable to roots.

10. Permanent and semi-permanent generators or other motorized equipment requiring refueling shall be placed on pre-cast or cast-in-place concrete pads with a perimeter lip to retain spilled fuel. During refueling, temporary equipment on asphalt shall be surrounded by a sorbent coil appropriate for the type of fuel used. Temporary equipment requiring refueling on unpaved areas shall be placed on a temporary petroleum resistant plastic or concrete containment with perimeter lip, during refueling. Should a spill of any measurable quantity occur, the spill shall be fully cleaned using sorbent towels and other measures as necessary. Honeywell shall be notified of spills. Used sorbent materials shall be disposed of properly. Fuel containers shall be stored on paved areas with containment berms. LPG bottles have no storage or use limitations.

11. Stakes or spikes which will be driven into the ground shall be no longer than 12 inches. Fence posts shall not be driven into the ground, but must be supported by concrete block bases or other

12. Periodic inspections shall be made by Honeywell or designated representative to verify compliance with these criteria.

LEGEND

- MULTIMEDIA CAP
- DOUBLE - LAYER SYNTHETIC DRAINAGE COMPOSITE
- INFILTRATION TRENCH
- METHANE GAS VENT
- MP3 SETTLEMENT PLATE
- TOE DRAIN COLLECTION PIPING
- RIP-RAP
- SOIL-BENTONITE BARRIER
- SETBACK FROM SOIL/BENTONITE AND HMS COMPONENTS
- PIEZOMETER SYSTEM
- MJ2 EL 12.16 MANHOLE JUNCTION
- VJ3 EL. 11.48 VAULT JUNCTION WITH PUMPING WELL
- APPROX. LIMIT OF BUILDINGS
- CAP COVER SOIL SAMPLING LOCATION
- DRAINAGE LAYER SAMPLING LOCATION
- 4" PARKING BLOCKS
- EXISTING UNPAVED SERVICE ROAD
- PROPOSED PAVED PARKING/ROAD WAY
- APPROX. LIMIT OF AREAS OF KNOWN OR POTENTIAL SETTLEMENT CONCERN
- APPROX. LIMIT OF AREAS OF DREDGED CHANNEL
- PROPERTY BOUNDARY
- FENCE LINE

GENERAL NOTES:

1. Base drawing provided from available information compiled by Parsons Engineering Science, Inc., acting for Honeywell International Inc.
2. Site use areas shown provide clearance for minor discrepancies in actual locations of buried utilities. Locations of visible utilities shall be confirmed for protection before site work commences.

GRAPHIC SCALE

80' 40' 0 80' 160'

HARBOR POINT
(FORMER HONEYWELL BALTIMORE WORKS)
BALTIMORE MARYLAND

STRUEVER BROTHERS
ECCLES & ROUSE, INC.
BALTIMORE MARYLAND

MUESER RUTLEDGE CONSULTING ENGINEERS
14 PENN PLAZA – 225 W. 34TH STREET, NY, NY 10122

SCALE	MADE BY I.Y.	DATE 9-10-03	FILE NO. 9487
GRAPHIC	CH'KD BY P.W.D.	DATE 9-10-03	

CRITERIA FOR INTERIM USE
HARBOR POINT SITE AREA 1
WEST OF WILLS ST.

DRAWING NO. I–1

Attachment 2

Static Load Spreading of Design Truck
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : 15 yd3 Concrete Truck
Date : 6/24/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1		Corner Point P2		Load
	X1(ft)	Y1(ft)	X2(ft)	Y2(ft)	(Ksf)
1	0.00	0.00	0.66	1.33	11.250
2	1.33	0.00	2.00	1.33	11.250
3	6.00	0.00	6.66	1.33	11.250
4	7.33	0.00	8.00	1.33	11.250
5	0.00	4.50	0.66	5.83	11.250
6	1.33	4.50	2.00	5.83	11.250
7	6.00	4.50	6.66	5.83	11.250
8	7.33	4.50	8.00	5.83	11.250

INCREMENT OF STRESS FOR
X = 0.33(ft) Y = 0.66(ft) Z = 2.50(ft)

Vert. Dsz (Ksf)
1.15

Static and Dynamic Load Spreading of Design Truck
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : 15 yd3 Concrete Truck
Date : 6/24/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1		Corner Point P2		Load
	X1(ft)	Y1(ft)	X2(ft)	Y2(ft)	(Ksf)
1	0.00	0.00	0.66	1.33	14.960
2	1.33	0.00	2.00	1.33	14.960
3	6.00	0.00	6.66	1.33	14.960
4	7.33	0.00	8.00	1.33	14.960
5	0.00	4.50	0.66	5.83	14.960
6	1.33	4.50	2.00	5.83	14.960
7	6.00	4.50	6.66	5.83	14.960
8	7.33	4.50	8.00	5.83	14.960

INCREMENT OF STRESS FOR
X = 0.33(ft) Y = 0.66(ft) Z = 2.50(ft)

Vert. Dsz
(Ksf)

1.53

Static Load Spreading of Wheel Loader
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : Wheel Loader
Date : 6/27/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1		Corner Point P2		Load
	X1(ft)	Y1(ft)	X2(ft)	Y2(ft)	(Ksf)
1	0.00	0.00	1.60	1.06	9.020
2	0.00	10.83	1.60	11.89	9.020
3	6.83	10.83	8.43	11.89	9.020
4	6.83	0.00	8.43	1.06	9.020

INCREMENT OF STRESS FOR
X = 0.80(ft) Y = 0.53(ft) Z = 2.50(ft)

Vert. Dsz
(Ksf)

1.05

Static and Dynamic Load Spreading of Wheel Loader
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : Wheel Loader
Date : 6/27/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1		Corner Point P2		Load
	X1(ft)	Y1(ft)	X2(ft)	Y2(ft)	(Ksf)
1	0.00	0.00	1.60	1.06	12.000
2	0.00	10.83	1.60	11.89	12.000
3	6.83	10.83	8.43	11.89	12.000
4	6.83	0.00	8.43	1.06	12.000

INCREMENT OF STRESS FOR
X = 0.80(ft) Y = 0.53(ft) Z = 2.50(ft)

Vert. Dsz
(Ksf)

1.39

16,380 Gallon Double-Wall Tank
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : 16380 Gallon Tank
Date : 6/24/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1 X1(ft)	Corner Point P1 Y1(ft)	Corner Point P2 X2(ft)	Corner Point P2 Y2(ft)	Load (Ksf)
1	0.00	0.00	0.33	27.33	3.900
2	2.00	0.00	2.33	27.33	3.900
3	6.00	0.00	6.33	27.33	3.900
4	8.00	0.00	8.33	27.33	3.900
5	0.33	0.00	2.00	0.33	3.900
6	0.33	9.00	2.00	9.33	3.900
7	0.33	18.00	2.00	18.33	3.900
8	0.33	27.00	2.00	27.33	3.900
9	2.33	0.00	6.00	0.33	3.900
10	2.33	9.00	6.00	9.33	3.900
11	2.33	18.00	6.00	18.33	3.900
12	2.33	27.00	6.00	27.33	3.900
13	6.33	0.00	8.00	0.33	3.900
14	6.33	9.00	8.00	9.33	3.900
15	6.33	18.00	8.00	18.33	3.900
16	6.33	27.00	8.00	27.33	3.900

INCREMENT OF STRESS FOR
X = 2.17(ft) Y = 9.17(ft) Z = 2.50(ft)

Vert. Dsz
(Ksf)

0.74

25 Yard Roll-off Box with Aluminum Hard Top
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : 25 yd Roll-off Box
Date : 6/24/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1 X1(ft)	Corner Point P1 Y1(ft)	Corner Point P2 X2(ft)	Corner Point P2 Y2(ft)	Load (Ksf)
1	0.00	0.34	0.50	0.84	10.800
2	0.00	19.42	0.50	19.92	10.800
3	7.05	0.34	7.55	0.84	10.800
4	7.05	19.42	7.55	19.92	10.800
5	2.00	0.00	2.17	22.00	10.800
6	5.38	0.00	5.55	22.00	10.800

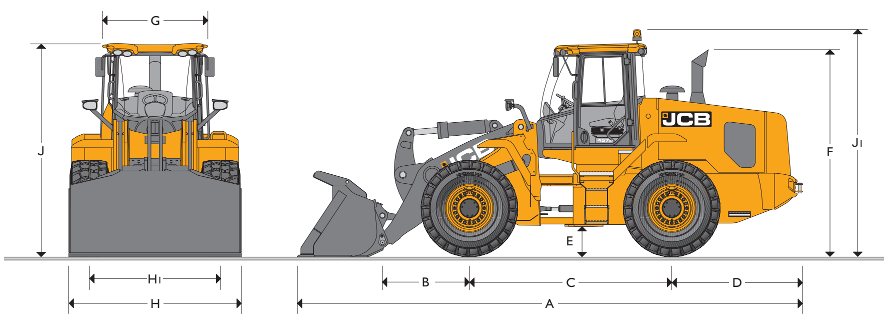
INCREMENT OF STRESS FOR
X = 2.08(ft) Y = 11.00(ft) Z = 2.50(ft)

Vert. Dsz
(Ksf)

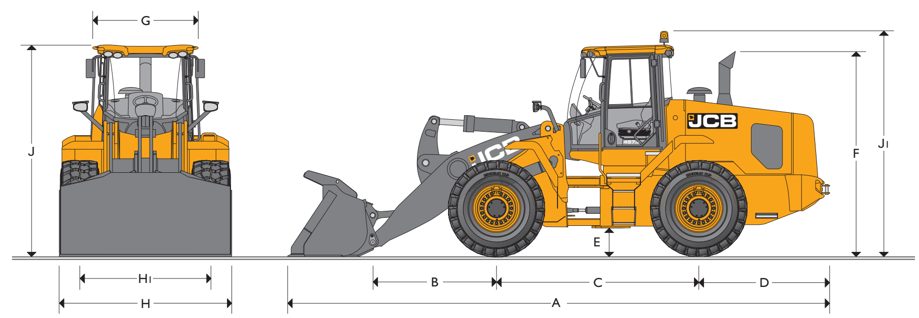
0.53

Attachment 3

STATIC DIMENSIONS – Standard height arm



STATIC DIMENSIONS – High lift arm



STATIC DIMENSIONS – Standard height arm

		ft-in (mm)
A Overall length with standard bucket		26-2 (7964)
B Axle to pivot pin		5-4 (1622)
C Wheel base		10-10 (3300)
D Axle to counterweight face		6-6 (1974)
E Minimum ground clearance		1-7 (470)
F Height over exhaust		10-11 (3318)
G Width over cab		4-7 (1400)
H Width over tires		8-10 (2702)
H1 Wheel track		6-10 (2100)
J Height over cab		11-1 (3370)
J1 Overall height (to top of fixed beacon)		12-2 (3714)
Pin height (maximum)		13-5 (4107)
Overall operating height		18-3 (5571)
Front axle weight	lb (kg)	17,921 (8129)
Rear axle weight	lb (kg)	24,368 (11,053)
Total weight	lb (kg)	42,289 (19,182)
Inside radius		10-5 (3182)
Maximum radius		21-6 (6554)
Articulation angle	degrees	±40°

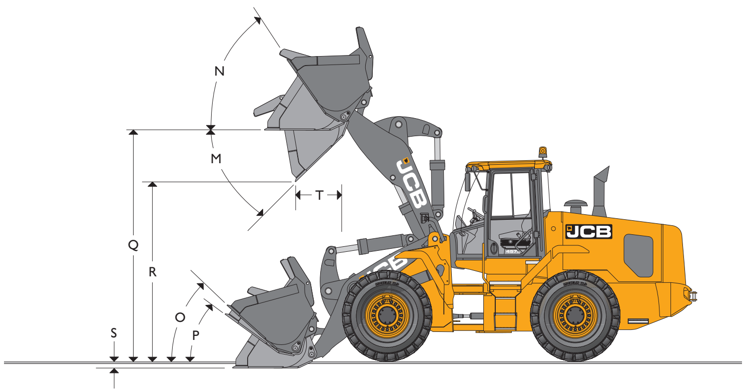
Data based on machine equipped with a 4.3yd³ bucket with bolt-on toeplates and 23.5 R25 Michelin XHA (L3) radial tires.

STATIC DIMENSIONS – High lift arm

		ft-in (mm)
A Overall length with standard bucket		28-0 (8524)
B Axle to pivot pin		7-2 (2182)
C Wheel Base		10-10 (3300)
D Axle to counterweight face		6-6 (1974)
E Minimum ground clearance		1-7 (470)
F Height over exhaust		10-11 (3318)
G Width over cab		4-7 (1400)
H Width over tires		8-10 (2702)
H1 Wheel track		6-10 (2100)
J Height over cab		11-1 (3370)
J1 Overall height (to top of fixed beacon)		12-2 (3714)
Pin height (maximum)		15-4 (4677)
Overall operating height		20-2 (6140)
Front axle weight	lb (kg)	18,576 (8,426)
Rear axle weight	lb (kg)	24,619 (11,167)
Total weight	lb (kg)	43,195 (19,593)
Inside radius		10-5 (3182)
Maximum radius over shovel		22-2 (6770)
Articulation angle	degrees	±40°

Data based on machine equipped with a 4.3yd³ bucket with bolt-on toeplates and 23.5 R25 Michelin XHA (L3) radial tires.

LOADER DIMENSIONS – Standard height arm



CHANGES TO OPERATING PERFORMANCE AND DIMENSIONS

Tire size	Manufacturer	Type	Rating	Op. weight lb (kg)	Tipping loads Straight lb (kg)	Tipping loads Full turn lb (kg)	Dimensions Vertical in (mm)	Dimensions Width in (mm)
23.5R25 (radial)	Michelin	XTLA	L2	-220 (-100)	-156 (-71)	-134 (-61)	-0.08 (-2)	0
23.5R25 (radial)	Goodyear	TL-3A+	L3	714 (324)	506 (230)	433 (196)	0.75 (19)	0
23.5R25 (radial)	Goodyear	RT-3B	L3	388 (176)	275 (125)	235 (107)	0.39 (10)	0
23.5–25 (crossply)	Goodyear	HRL-3A	L3	-220 (-100)	-156 (-71)	-134 (-61)	0.59 (15)	0
23.5–25 (crossply)	Earthmover	20ply	L3	-335 (-152)	-237 (-108)	-203 (-92)	0.24 (6)	0
23.5R25 (radial)	Earthmover		L3	0	0	0	0.16 (4)	0
23.5R25 (radial)	Goodyear	GP-48	L4	838 (380)	593 (269)	508 (230)	1.38 (35)	0
23.5R25 (radial)	Michelin	XLDD2A	L5	1261 (572)	893 (405)	764 (347)	1.42 (36)	0
23.5R25 (radial)	Michelin	XMINED2	L5	1781 (808)	1262 (572)	1079 (490)	1.42 (36)	0
23.5R25 (radial)	Goodyear	RL-5K	L5	1552 (704)	1099 (499)	941 (427)	1.42 (36)	0
23.5-25 (solid cushion)*	SG Revolution	SE	-	6887 (3124)	1030 (467)	882 (400)	1.18 (30)	0
23.5-25 (solid cushion)*	SG Revolution	DWL	-	6887 (3124)	1030 (467)	882 (400)	1.18 (30)	0
Deduct optional extra counterweight	–	–		-1764 (-800)	-3407 (-1546)	-2812 (-1275)	0	0

*Optional extra counterweights is not available when solid tires are fitted.

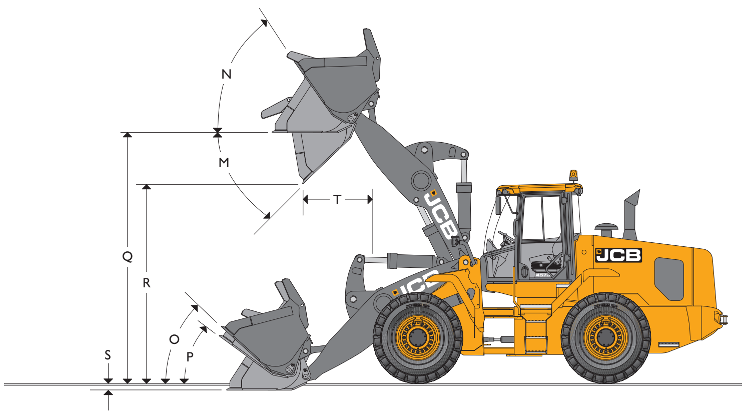
Assumes the fitment of Michelin 23.5R25 XHA (L3) tires.






	Bucket mounting		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Quickhitch	Quickhitch	Quickhitch	Quickhitch	Quickhitch	Quickhitch
	Bucket type		General Purpose	General Purpose	Penetration	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose
	Bucket equipment		Tipped teeth	Tipped teeth	Tipped teeth	Reversible toeplate	Reversible toeplate	Tipped teeth & toeplate segments	Tipped teeth & toeplate segments	Tipped teeth	Tipped teeth	Reversible toeplate	Reversible toeplate	Tipped teeth & toeplate segments	Tipped teeth & toeplate segments
	Bucket capacity (SAE heaped)	yd^3 (m^3)	4.1 (3.1)	4.3 (3.3)	4.1 (3.1)	4.3 (3.3)	4.6 (3.5)	4.3 (3.3)	4.6 (3.5)	4.1 (3.1)	4.3 (3.3)	4.3 (3.3)	4.6 (3.5)	4.3 (3.3)	4.6 (3.5)
	Bucket capacity (struck)	yd^3 (m^3)	3.651 (2.791)	3.912 (2.991)	3.651 (2.791)	3.836 (2.933)	4.103 (3.137)	3.836 (2.933)	4.103 (3.137)	3.266 (2.497)	3.515 (2.687)	3.464 (2.648)	3.720 (2.844)	3.464 (2.648)	3.720 (2.844)
	Bucket width	ft-in (mm)	9-4 (2837)	9-4 (2837)	9-3 (2811)	9-2 (2800)	9-2 (2800)	9-2 (2800)	9-2 (2800)	9-4 (2837)	9-4 (2837)	9-4 (2837)	9-4 (2837)	9-4 (2837)	9-4 (2837)
	Bucket weight with wearparts	lb (kg)	3532 (1602)	3627 (1645)	3554 (1612)	3797 (1722)	3892 (1765)	3797 (1722)	3892 (1765)	3043 (1380)	3122 (1416)	3296 (1495)	3376 (1531)	3296 (1495)	3376 (1531)
	Maximum material density	lb/yd^3 (kg/m^3)	3594 (2132)	3352 (1989)	3589 (2129)	3343 (1983)	3129 (1856)	3343 (1983)	3129 (1856)	3263 (1936)	3044 (1806)	3035 (1801)	2840 (1685)	3035 (1801)	2840 (1685)
	Tipping load straight	lb (kg)	38,342 (17,392)	38,103 (17,284)	38,292 (17,369)	38,048 (17,259)	37,809 (17,150)	38,048 (17,259)	37,809 (17,150)	35,233 (15,982)	35,017 (15,884)	34,965 (15,860)	34,748 (15,762)	34,965 (15,860)	34,748 (15,762)
	Tipping load full turn	lb (kg)	31,956 (14,494)	31,741 (14,397)	31,908 (14,473)	31,671 (14,365)	31,455 (14,267)	31,671 (14,365)	31,455 (14,267)	29,275 (13,278)	29,079 (13,190)	29,015 (13,161)	28,817 (13,071)	29,015 (13,161)	28,817 (13,071)
	Payload at 50% FTTL	lb (kg)	15,978 (7247)	15,871 (7199)	15,954 (7237)	15,836 (7183)	15,728 (7134)	15,836 (7183)	15,728 (7134)	14,638 (6639)	14,540 (6595)	13,102 (5943)	13,003 (5898)	13,102 (5943)	13,003 (5898)
	Maximum break out force	lbf (kN)	38,666 (172)	37,092 (165)	38,666 (172)	36,193 (161)	34,619 (154)	36,193 (161)	34,619 (154)	34,394 (153)	33,046 (147)	32,146 (143)	30,798 (137)	32,146 (143)	30,798 (137)
M	Dump angle maximum	degrees	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°
N	Roll back angle at full height	degrees	67°	67°	67°	67°	67°	67°	67°	67°	67°	67°	67°	67°	67°
O	Roll back at carry	degrees	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°
P	Roll back at ground level	degrees	39°	39°	39°	39°	39°	39°	39°	39°	39°	39°	39°	39°	39°
Q	Load over height	ft-in (mm)	12-6 (3822)	12-6 (3822)	12-3 (3856)	12-6 (3831)	12-6 (3831)	12-6 (3822)	12-6 (3822)	12-6 (3822)	12-2 (3702)	12-6 (3822)	12-2 (3702)	12-6 (3822)	12-2 (3702)
R	Dump height (45° dump)	ft-in (mm)	9-0 (2741)	8-10 (2699)	9-1 (2765)	9-6 (2887)	9-4 (2845)	9-0 (2741)	8-10 (2699)	8-7 (2621)	8-5 (2559)	9-1 (2767)	8-11 (2725)	8-7 (2621)	8-5 (2559)
S	Dig depth	ft-in (mm)	0-3 (74)	0-3 (74)	0-3 (74)	0-4 (91)	0-4 (91)	0-4 (109)	0-4 (109)	0-3 (74)	0-3 (74)	0-4 (91)	0-4 (91)	0-4 (91)	0-4 (91)
T	Reach at dump height	ft-in (mm)	3-11 (1183)	3-9 (1135)	4-0 (1207)	3-7 (1085)	3-5 (1039)	3-11 (1183)	3-9 (1135)	4-3 (1301)	4-1 (1255)	3-11 (1205)	3-10 (1159)	4-3 (1301)	4-1 (1255)
	Reach maximum (45° dump)	ft-in (mm)	7-0 (2140)	7-2 (2182)	7-1 (2164)	6-8 (2032)	6-10 (2074)	7-0 (2140)	7-2 (2182)	7-5 (2260)	7-7 (2302)	7-1 (2152)	7-2 (2194)	7-5 (2260)	7-7 (2302)
	Operating weight (includes 176lb operator and full fuel tank)	lb (kg)	43,945 (19,933)	44,053 (19,982)	43,967 (19,943)	44,210 (20,053)	44,318 (20,102)	44,210 (20,053)	44,318 (20,102)	44,659 (20,257)	44,767 (20,306)	44,924 (20,377)	45,032 (20,426)	44,924 (20,377)	45,032 (20,426)

LOADER DIMENSIONS – High lift arm



CHANGES TO OPERATING PERFORMANCE AND DIMENSIONS

Tire size	Manufacturer	Type	Rating	Op. weight lb (kg)	Tipping loads Straight lb (kg)	Tipping loads Full turn lb (kg)	Dimensions Vertical in (mm)	Dimensions Width in (mm)
23.5R25 (radial)	Michelin	XLTA	L2	-220 (-100)	-129 (-58)	-110 (-50)	-0.08 (-2)	0
23.5R25 (radial)	Goodyear	TL-3A+	L3	714 (324)	417 (189)	357 (162)	0.75 (19)	0
23.5R25 (radial)	Goodyear	RT-3B	L3	388 (176)	227 (103)	194 (88)	0.39 (10)	0
23.5–25 (crossply)	Goodyear	HRL-3A	L3	-220 (-100)	-129 (-58)	-110 (-50)	0.59 (15)	0
23.5–25 (crossply)	Earthmover	20ply	L3	-335 (-152)	-196 (-89)	-167 (-76)	0.24 (6)	0
23.5R25 (radial)	Earthmover		L3	0	0	0	0.16 (4)	0
23.5R25 (radial)	Goodyear	GP-48	L4	838 (380)	489 (222)	418 (190)	1.38 (35)	0
23.5R25 (radial)	Michelin	XLDD2A	L5	1261 (572)	736 (334)	630 (286)	1.42 (36)	0
23.5R25 (radial)	Michelin	XMINED2	L5	1781 (808)	1040 (472)	890 (404)	1.42 (36)	0
23.5R25 (radial)	Goodyear	RL-5K	L5	1552 (704)	906 (411)	775 (352)	1.42 (36)	0
23.5-25 (solid cushion)*	SG Revolution	SE	-	6887 (3124)	4021 (1824)	3440 (1560)	1.18 (30)	0
23.5-25 (solid cushion)*	SG Revolution	DWL	-	6887 (3124)	4021 (1824)	3440 (1560)	1.18 (30)	0
Deduct optional extra counterweight	–	–		-1764 (-800)	-2808 (-1274)	-2317 (-1051)	0	0

*Optional extra counterweights is not available when solid tires are fitted.

	Assumes the fitment of Michelin 23.5R25 XHA (L3) tires.														
	Bucket mounting		Direct	Direct	Direct	Direct	Direct	Direct	Direct	Quickhitch	Quickhitch	Quickhitch	Quickhitch	Quickhitch	Quickhitch
	Bucket type		General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose	General Purpose
	Bucket equipment		Tipped teeth	Tipped teeth	Tipped teeth	Reversible t/plate	Reversible t/plate & t/plate segments	Reversible t/plate & t/plate segments	Reversible t/plate	Tipped teeth	Tipped teeth	Reversible t/plate	Reversible t/plate & t/plate segments	Reversible t/plate & t/plate segments	Reversible t/plate & t/plate segments
	Bucket capacity (SAE heaped)	yd^3 (m^3)	3.7 (2.8)	4.1 (3.1)	4.3 (3.3)	4.3 (3.3)	4.6 (3.5)	4.3 (3.3)	4.6 (3.5)	4.1 (3.1)	4.3 (3.3)	4.3 (3.3)	4.6 (3.5)	4.3 (3.3)	4.6 (3.5)
	Bucket capacity (struck)	yd^3 (m^3)	3.266 (2.497)	3.651 (2.791)	3.912 (2.991)	3.836 (2.933)	4.103 (3.137)	3.836 (2.933)	4.103 (3.137)	3.266 (2.497)	3.515 (2.687)	3.464 (2.648)	3.720 (2.844)	3.464 (2.648)	3.720 (2.844)
	Bucket width	ft-in (mm)	9-4 (2837)	9-4 (2837)	9-4 (2837)	9-2 (2800)	9-2 (2800)	9-2 (2800)	9-2 (2800)	9-4 (2837)	9-4 (2837)	9-4 (2837)	9-4 (2837)	9-4 (2837)	9-4 (2837)
	Bucket weight with wearparts	lb (kg)	3371 (1529)	3532 (1602)	3627 (1645)	3797 (1722)	3892 (1765)	3797 (1722)	3892 (1765)	3043 (1380)	3122 (1416)	3296 (1495)	3376 (1531)	3296 (1495)	3376 (1531)
	Maximum material density	lb/yd^3 (kg/m^3)	2983 (1770)	2681 (1591)	2500 (1483)	2493 (1479)	2333 (1384)	2493 (1479)	2333 (1384)	2455 (1457)	2290 (1358)	2284 (1355)	2138 (1269)	2284 (1355)	2138 (1269)
	Tipping load straight	lb (kg)	29,210 (13,250)	29,080 (13,191)	28,898 (13,108)	28,857 (13,089)	28,679 (13,009)	28,857 (13,089)	28,679 (13,009)	26,978 (12,237)	26,812 (12,162)	26,775 (12,145)	26,611 (12,071)	26,775 (12,145)	26,611 (12,071)
	Tipping load full turn	lb (kg)	24,164 (10,961)	24,057 (10,912)	23,897 (10,840)	23,845 (10,816)	23,683 (10,743)	23,845 (10,816)	23,683 (10,743)	22,230 (10,084)	22,085 (10,017)	22,037 (9996)	21,889 (9929)	22,037 (9996)	21,889 (9929)
	Payload at 50% FTTL	lb (kg)	12,082 (5481)	12,029 (5456)	11,949 (5420)	11,923 (5408)	11,842 (5372)	11,923 (5408)	11,842 (5372)	11,115 (5042)	11,043 (5009)	11,019 (4998)	10,945 (4965)	11,019 (4998)	10,945 (4965)
	Maximum break out force	lbf (kN)	36,867 (164)	33,945 (151)	32,596 (145)	31,922 (142)	30,573 (136)	31,922 (142)	30,573 (136)	30,123 (134)	28,999 (129)	28,325 (126)	27,201 (121)	28,325 (126)	27,201 (121)
M	Dump angle maximum	degrees	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°	45°
N	Roll back angle at full height	degrees	53°	53°	53°	53°	53°	53°	53°	53°	53°	53°	53°	53°	53°
O	Roll back at carry	degrees	52°	52°	52°	52°	52°	52°	52°	52°	52°	52°	52°	52°	52°
P	Roll back at ground level	degrees	44°	44°	44°	44°	44°	44°	44°	44°	44°	44°	44°	44°	44°
Q	Load over height	ft-in (mm)	14-5 (4393)	14-5 (4393)	14-5 (4393)	14-5 (4402)	14-5 (4402)	14-5 (4393)	14-5 (4393)	14-5 (4393)	14-0 (4273)	14-5 (4393)	14-1 (4282)	14-5 (4393)	14-0 (4273)
R	Dump height (45° dump)	ft-in (mm)	11-1 (3376)	10-10 (3312)	10-9 (3270)	11-4 (3458)	11-2 (3416)	10-10 (3312)	10-9 (3270)	10-6 (3192)	10-3 (3130)	10-11 (3338)	10-10 (3296)	10-6 (3192)	10-3 (3130)
S	Dig depth	ft-in (mm)	0-3 (75)	0-3 (75)	0-3 (75)	0-4 (101)	0-4 (101)	0-4 (101)	0-4 (101)	0-3 (75)	0-3 (75)	0-4 (101)	0-4 (101)	0-4 (101)	0-4 (101)
T	Reach at dump height	ft-in (mm)	3-7 (1099)	4-2 (1259)	4-0 (1213)	3-10 (1162)	3-8 (1117)	4-2 (1259)	4-0 (1213)	4-6 (1379)	4-5 (1333)	4-3 (1283)	4-1 (1237)	4-6 (1379)	4-5 (1333)
	Reach maximum (45° dump)	ft-in (mm)	8-5 (2553)	8-7 (2617)	8-9 (2659)	8-3 (2509)	8-4 (2551)	8-7 (2617)	8-9 (2659)	9-0 (2737)	9-1 (2779)	8-8 (2629)	8-9 (2617)	9-0 (2737)	9-1 (2779)
	Operating weight (includes 176lb operator and full fuel tank)	lb (kg)	44,690 (20,271)	44,851 (20,344)	44,959 (20,393)	45,116 (20,464)	45,224 (20,513)	45,116 (20,464)	45,224 (20,513)	45,563 (20,667)	45,673 (20,717)	45,830 (20,788)	45,938 (20,837)	45,830 (20,788)	45,938 (20,837)

LOADER

Heavy duty three cylinder geometry provides high breakout forces with excellent loading characteristics. The pin, bush and sealing design on all pivot points provide extended maintenance intervals.

ENGINE

6-cylinder variable geometry turbo-charged and charge air cooled 8.9l diesel engine. High pressure common rail fuel injection, cooled exhaust gas recirculation and a diesel particulate filter combine to reduce emissions and optimise fuel efficiency. Selectable Power or Economy modes.

Manufacturer		Cummins
Model		QSL9
Displacement	in^3 (ltr)	543 (8.9)
Bore	in (mm)	4.49 (114)
Stroke	in (mm)	5.69 (145)
Aspiration		Variable Geometry Turbocharger
No. of Cylinders		6
Max. Gross Power to SAE J1995/ISO 14396	hp (kW) @ 1800rpm	250 (186)
Rated Gross Power to SAE J1995/ISO 14396	hp (kW) @ 2200rpm	250 (186)
Net Power to SAE J1349	hp (kW) @ 2100rpm	247 (184)
Gross Torque at 1400rpm	lbf-ft (Nm) @1500rpm	800 (1085)
Economy Working Range	rpm	800 - 1800
Torque Rise	%	34.1
Valves per Cylinder		4
Wet Weight	lbs (kg)	1560 (708)
Air Cleaner		Cyclonic pre filter with scavenge system
Fan Drive Type		Hydraulic
Emissions		US EPA Tier 4i, EU Stage IIIB

TRANSMISSION

4 wheel drive, automatic 4 speed transmission. "Power-Inch" intelligent clutch cut off technology as standard . Optional 5 speed transmission with auto-locking torque converter available for even more speed and efficiency.

Type		4 speed non-lock up converter	5 speed with lock up torque converter
Make		ZF	ZF
Model		4WG210 (standard)	5WG210 with lock-up (option)
Forward speed 1	mph (kph)	4.3 (7.0)	4.4 (7.1)
Forward speed 2	mph (kph)	8.5 (13.7)	7.8 (12.6)
Forward speed 3	mph (kph)	16.2 (26.1)	11.9 (19.1)
Forward speed 4	mph (kph)	25.8 (41.5)	18.1 (29.1)
Forward speed 5	mph (kph)		26.6 (42.7)
Reverse 1	mph (kph)	4.6 (7.3)	4.7 (7.5)
Reverse 2	mph (kph)	9.0 (14.4)	8.3 (13.3)
Reverse 3	mph (kph)	17.0 (27.4)	19.0 (30.6)

AXLES

3 axles options available; Torque proportioning differentials, Limited slip differentials or Open differentials with automatic differential locking. All axle options feature wheel speed braking for lower heat build up and longer service life.

Type	Open Differential	Limited Slip Differential	Open Differential with auto-locking front
Make and Model	ZF MT-L 3095 MK 2 (front and rear)	ZF MT-L 3095 MK 2 (front and rear)	ZF MT-L 3095 MK 2 (front and rear)
Overall Axle ratio	23.334:1	23.334:1	23.334:1
Rear Axle Oscillation	±12.5°	±12.5°	±12.5°

ELECTRICAL SYSTEM

24 volt negative ground system, 70 Amp alternator with 2 x 110 Amp hour low maintenance batteries. Isolator located in rear of machine. Ignition key start/stop and pre-heat cold start. Primary fuse box. Other electrical equipment includes quartz halogen, twin filament working lights, front/rear wash/wipe, heated rear screen, full roading lights, clock, gauge and warning light monitoring. Connectors to IP67 standard.

System voltage	Volt	24
Alternator output	Amp hour	70
Battery capacity	Amp hour	2 x 110

STEERING

Priority steer hydraulic system with emergency steering. Piston pump meters flow through steer valve to provide smooth low effort response. Steering angle ± 40°. Steering cylinders fitted with end rod damping to provide cushioned steering at full articulation. Adjustable steering column.

BRAKES

Hydraulic power braking on all wheels, operating pressure 1160psi (80 bar). Dual circuit with accumulator back-up provide maximum safety under all conditions. Hub mounted, oil immersed, multi-plate disc brakes with sintered linings reduce heat build up. Wheel speed braking improves performance and reduce wear. Parking brake, electro-hydraulic disc type operating on transmission output shaft.

SERVICE FILL CAPACITIES

	gal (liters)
Hydraulic system	35.7 (135)
Fuel system	81.6 (309)
Engine oil (includes filter)	5.0 (19)
Engine coolant	10.6 (40)
Axles	9.0 (34)
Transmission	10.8 (41)

CAB

Resiliently mounted ROPS/FOPS structure (tested in accordance with EN3471:2008/EN3449: 2008 (Level 2). Entry/exit is via a large rear hinged door, grab handles giving 3 points of contact and and anti-slip inclined steps. Forward visibility through a curved, laminated windscreen with lower glazed quarter panels, two interior mirror and heated exterior mirrors. Instrumentation analogue/digital display gauges along with full color LCD screen including selectable machine and operator menus along with service and diagnostic screens. Heating/ventilation provides balanced and filtered air distribution throughout the cab via a powerful 27,300 BTU capacity heater, with air conditioning and climate control system as options. Provision of speakers and antenna for radio fitment (radio/CD not included). The cab environment is positively pressurised preventing the ingress of dust including in-cab recirculation filter. Fabric mechanical suspension seat as standard with various options including vinyl material, air suspension, heating and deluxe Grammer Actimo XXL air suspension seat with headrest, twin armrests, lumbar support, backrest extension, heating and full adjustment. Coat hook, cup holder and additional storage space. Fuse box positioned at rear for access to fuses, relays and diagnostic connectors.

TIRES

A variety of tire options are available including:
23.5R25 XTLA (L2), 23.5R25 XHA (L3), 23.5R25 TL-3A+ (L3), 23.5R25 RT-3B (L3), 23.5x25x20 ply HRL (L3), 23.5x25x20 ply (L3), 23.5R25 JCB (L3), 23.5R25 XMINE (L5), 23.5R25 XLDD2 (L5), 23.5R25 RL-5K (L5), 23.5R25 DWL (Solid Cushion), 23.5R25 SE (Solid Cushion)

ATTACHMENTS

An extensive range of attachments are available to fit directly or via the JCB quickhitch mounting.

LOADER HYDRAULICS

Twin variable displacement piston pumps feed a "load sensing" system providing a fuel efficient and responsive distribution of power as required. Main services are servo actuated from a single lever (joystick) loader control. Auxiliary circuits controlled via additional lever or joystick mounted electrical buttons. Accumulator back-up is available to control loader in the event of loss of pump pressure.

Pump type		Twin variable displacement piston pumps
Pump 1 max. flow	gal/min (l/min)	43 (163)
Pump 1 max. pressure	PSI (bar)	3625 (250)
Pump 2 max. flow	gal/min (l/min)	43 (163)
Pump 2 max. pressure	PSI (bar)	2320 (160)
Hydraulic cycle times at full engine revs		**seconds**
Arms raise (full bucket)		5.8
Bucket dump (full bucket)		1.2
Arms lower (empty bucket)		4.1
Total cycle		11.1

Ram dimensions		Bore	Rod	Closed centers	Stroke
Bucket ram x2	in (mm)	7.1 (180)	3.0 (90)	42.5 (1080)	22.4 (570)
Lift ram x2	in (mm)	6.3 (160)	3.1 (80)	50.8 (1290)	29.3 (744)
Steer ram x2	in (mm)	3.5 (90)	2.0 (50)	24.4 (621)	12.3 (312)

STANDARD EQUIPMENT

Loader: Bucket reset mechanism (selectable), loader arm kickout mechanism (selectable), loader control isolator, single lever or multi lever servo control, high breakout forces with excellent loading characteristics, safety strut.

Engine: Air cleaner – cyclonic pre filter with scavenge system. Variable geometry turbocharger, cooled exhaust gas recirculation, diesel particulate filter, isolated cooling package with hydraulically driven cooling fan. Selectable ECO mode (217hp)

Transmission: Single lever shift control, neutral start, 'Power-Inch' Intelligent clutch cut off on footbrake (selectable), direction changes and kickdown on gear selector and loader control lever.

Axles: Epicyclic wheel hub reduction, fixed front, oscillating rear.

Brakes: Mulit-plate wet disc brakes, sintered brake pads, dual circuit hydraulic power, wheel speed braking. Parking disc brake on transmission output shaft.

Hydraulics: Twin piston pumps with priority steer, emergency steer back-up, 2 spool loader circuit with accumulator support, 3rd spool auxiliary hydraulic circuit, 4th spool optional.

Steering: Adjustable steering column, "soft feel" steering wheel, 5 turns lock to lock, resilient stops on max lock.

Cab: ROPS/FOPS safety structure, interior light, center mounted master warning light. Electronic monitoring panel with full color LCD display. Two speed intermittent front windscreen wipe/wash and self park, single speed rear windscreen wipe/wash and self park. 3 speed heater/demisting with replaceable air filter, RH opening windows, sun visor, internal rear view mirror, heated external mirrors, adjustable suspension seat with belt and headrest, operator storage, laminated windscreen, heated rear screen, loader control isolator, horn, adjustable armrest.

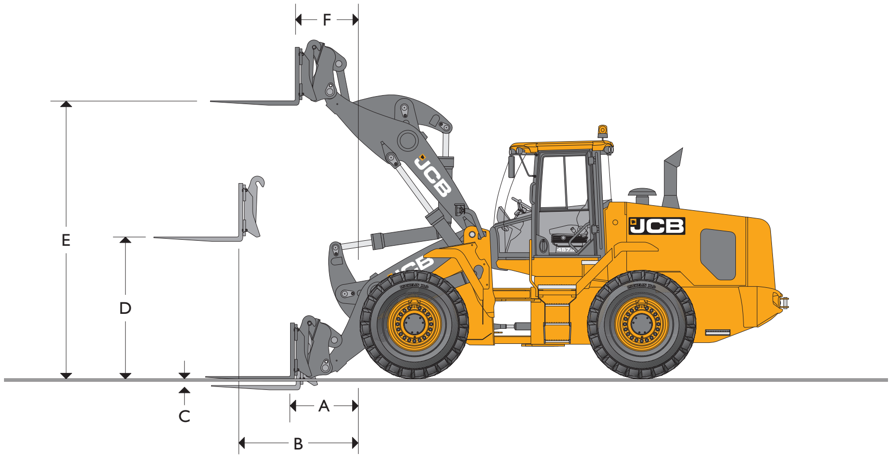
Electrical: Road lights front and rear, parking lights, front and rear working lights, reverse alarm and light, rear fog light, battery isolator, radio wiring and speakers, 70 amp alternator, rotating beacon.

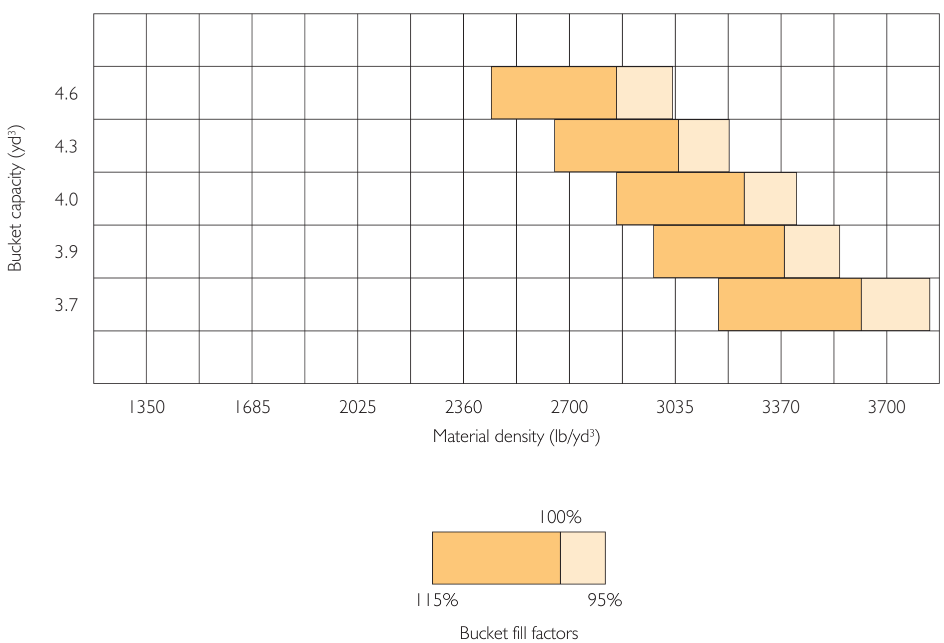
Bodywork: Front and rear fenders, side and rear access panels, mesh air intake screens, flexible bottom step, full width rear counterweight, recovery hitch, lifting lugs, belly guards.

OPTIONAL EQUIPMENT

Loader: High lift loader end, Smoothride system (SRS), hydraulic quickhitch with in-cab pin isolation, replaceable bucket wear parts.
Engine: Widecore radiator, epoxy coated radiator / coolers, automatically reversing cooling fan, engine block heater
Transmission: 5 speed transmission with Lock-up torque converter, transmission cooler bypass
Axles: Limited slip differentials front and rear, Open differential with automatic differential locking -100% (front axle only)
Hydraulics: ARV kit, 4th hydraulic spool
Cab: Canopy cab, wastemaster cab, air conditioning, Climate control, joystick or multi-lever hydraulic controls, auxiliary hydraulic control on separate lever or joystick mounted (proportional), 24V to 12V in cab converter, cab screen guards, heated air suspension seat, Grammer Actimo XXL seat, front and rear blinds, P3 cab air filter, Carbon cab air filter
Electrical: Reversing camera (color), additional front and rear work lights, sealed electrics, non-heated mirrors
Bodywork: Full rear fenders, light guards, number plate light kit, white noise reverse alarm, smart reverse alarm.
Miscellaneous options: Automatic greasing system, Biodegradable hydraulic oil, fire extinguisher, grease gun and cartridge
Wastemaster package: Includes front and rear light guards, widecore radiator, carbon cab air filter, front screen guard, full belly guarding, Wastemaster decal.

457 HT – LOADER DIMENSIONS – FORK FRAME WITH FORKS





LOADER DIMENSIONS – FORK FRAME WITH FORKS

	Assumes the fitment of Michelin 23.5R25 XHA (L3) tires		Standard arm	High lift arm
	Fork carriage width	ft-in (mm)	4-11 (1500)	4-11 (1500)
	Length of tines	ft-in (mm)	4-0 (1220)	4-0 (1220)
A	Reach at ground level	ft-in (mm)	3-7 (1084)	5-5 (1644)
B	Reach at arms horizontal	ft-in (mm)	5-7 (1695)	7-2 (2172)
C	Below ground level	ft-in (mm)	0-1 (16)	0-1 (16)
D	Arms, horizontal height	ft-in (mm)	6-6 (1975)	6-6 (1975)
E	Arms, maximum height	ft-in (mm)	13-1 (3997)	15-0 (4567)
F	Reach at maximum height	ft-in (mm)	2-5 (735)	2-8 (813)
	Payload*	lb (kg)	17,951 (8142)	13,391 (6074)
	Tipping load straight	lb (kg)	26,900 (12,202)	20,228 (9175)
	Tipping load full turn (40°)	lb (kg)	22,439 (10,178)	16,741 (7594)
	Attachment weight	lb (kg)	1301 (590)	1301 (590)

*At the center-of-gravity distance 24in (600mm). Based on 80% of full turn tipping load as defined by ISO 8313.
Manual fork spacings at 2in (50mm) increments. Class 4A Fork section 6in x 2.4in (150mm x 60mm).

BUCKET SELECTOR

	Loose density		Fill factor
Material	lb/yd³	kg/m³	%
Snow (fresh)	337	200	110
Peat (dry)	674	400	100
Sugar beet	894	530	100
Coke (loose)	961	570	85
Barley	1012	600	85
Petroleum coke	1146	680	85
Wheat	1231	730	85
Coal bitumous	1290	765	100
Fertilizer (mixed)	1737	1030	85
Coal anthracite	1764	1046	100
Earth (dry) (loose)	1939	1150	100
Nitrate fertilizer	2180	1250	85
Sodium chloride (dry) (salt)	2192	1300	85
Cement Portland	2428	1440	100
Limestone (crushed)	2580	1530	100
Sand (dry)	2613	1550	100
Asphalt	2698	1600	100
Gravel (dry)	2782	1650	85
Clay (wet)	2832	1680	110
Sand (wet)	3187	1890	110
Fire clay	3507	2080	100
Copper (concentrate)	3878	2300	85
Slate	4721	2800	100
Magnetite	5402	3204	100

A GLOBAL COMMITMENT TO QUALITY

JCB's total commitment to its products and customers has helped it grow from a one-man business into one of the world's largest manufacturers of backhoe loaders, crawler excavators, wheeled excavators, telescopic handlers, wheeled loaders, dump trucks, rough terrain fork lifts, industrial fork lifts, mini/midi excavators, skid steer loaders and tractors.

By making constant and massive investments in the latest production technology, the JCB factories have become some of the most advanced in the world.

By leading the field in innovative research and design, extensive testing and stringent quality control, JCB machines have become renowned all over the world for performance, value and reliability.

And with an extensive dealer sales and service network in over 150 countries, we aim to deliver the best customer support in the industry.

Through setting the standards by which others are judged, JCB has become one of the world's most impressive success stories.

JCB Headquarters Savannah, 2000 Bamford Blvd., Savannah, GA 31322. Tel: 912.447.2000. Fax: 912.447.2299. www.jcb.com

DWUSA 3243 05/13

Attachment 4

Easy-to-clean, smooth-wall interior

16,380 Gallon
Double-Wall Tank

Capacity: 16,380 gal (390 bbl)
Height: 9' 8"
Width: 8' 6"
Length: 46'
Tare Weight: 38,000 lbs

All sizes are approximate

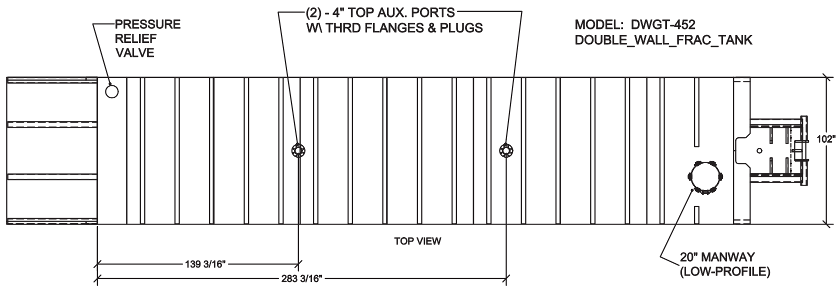
At Adler Tank Rentals, we are committed to providing safe and reliable containment solutions for all types of applications where performance matters.

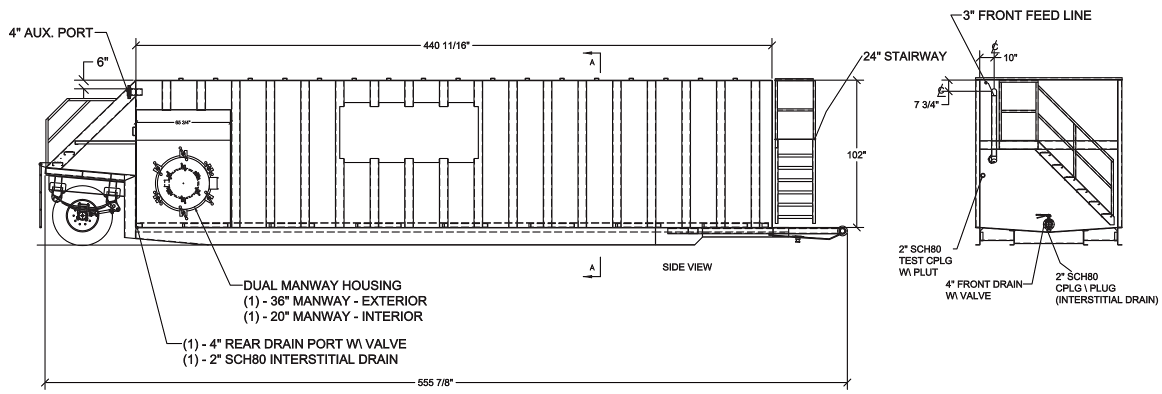
Providing maximum protection against potentially hazardous spill risk and environmental contamination, the 16,380 Gallon Double-Wall Tank ensures full secondary containment of both hazardous vapors and the tank's liquid contents.

Mechanical Features

- Epoxy-coated interior
- 3" fill line
- Two (2) standard 20" side-hinged manways
- Two (2) 4" valved floor-level fill/drain ports valves for low point drain out
- 36" manway access to interstitial space
- 4" vent with 1 lb pressure/ 4 oz vacuum pressure relief valve
- Sloped and V bottom for quicker drain out and easier cleaning
- Easy-to-clean design with smooth-wall interior, no corrugations and no internal rods
- Two (2) 4" threaded and plugged auxiliary ports on roof
- Front-mounted ladderwell for top access
- Fixed rear axle for increased maneuverability
- Nose rail cut-out for easy access when installing hose and fittings on the front/bottom of tank
- 100% secondary containment; literally a tank built within a tank for storage of risk-potential materials in environmentally sensitive areas
- One (1) 2" interstitial space drain below 4" total drain

16,380 Gallon Double-Wall Tank





Tank configurations may vary in selected markets

Safety Features

- Non-slip step materials on ladderwells and catwalks
- “Safety yellow” rails and catwalks for high visibility
- Safe operation reminder decals

Options

- Bare steel interior
- Steam coils
- Audible alarms, strobes and level gauges (digital and mechanical)

Comprehensive Service

Adler Tank Rentals provides containment solutions for hazardous and non-hazardous liquids and solids. We offer 24-hour emergency service, expert planning assistance, transportation, repair and cleaning services. All of our rental equipment is serviced by experienced Adler technicians and tested to exceed even the most stringent industry standards.

ADLER TANK RENTALS

800-421-7471 www.adlertankrentals.com

Attachment 5

25 YARD ROLL-OFF BOX WITH ALUMINUM HARD TOP

In Select Markets

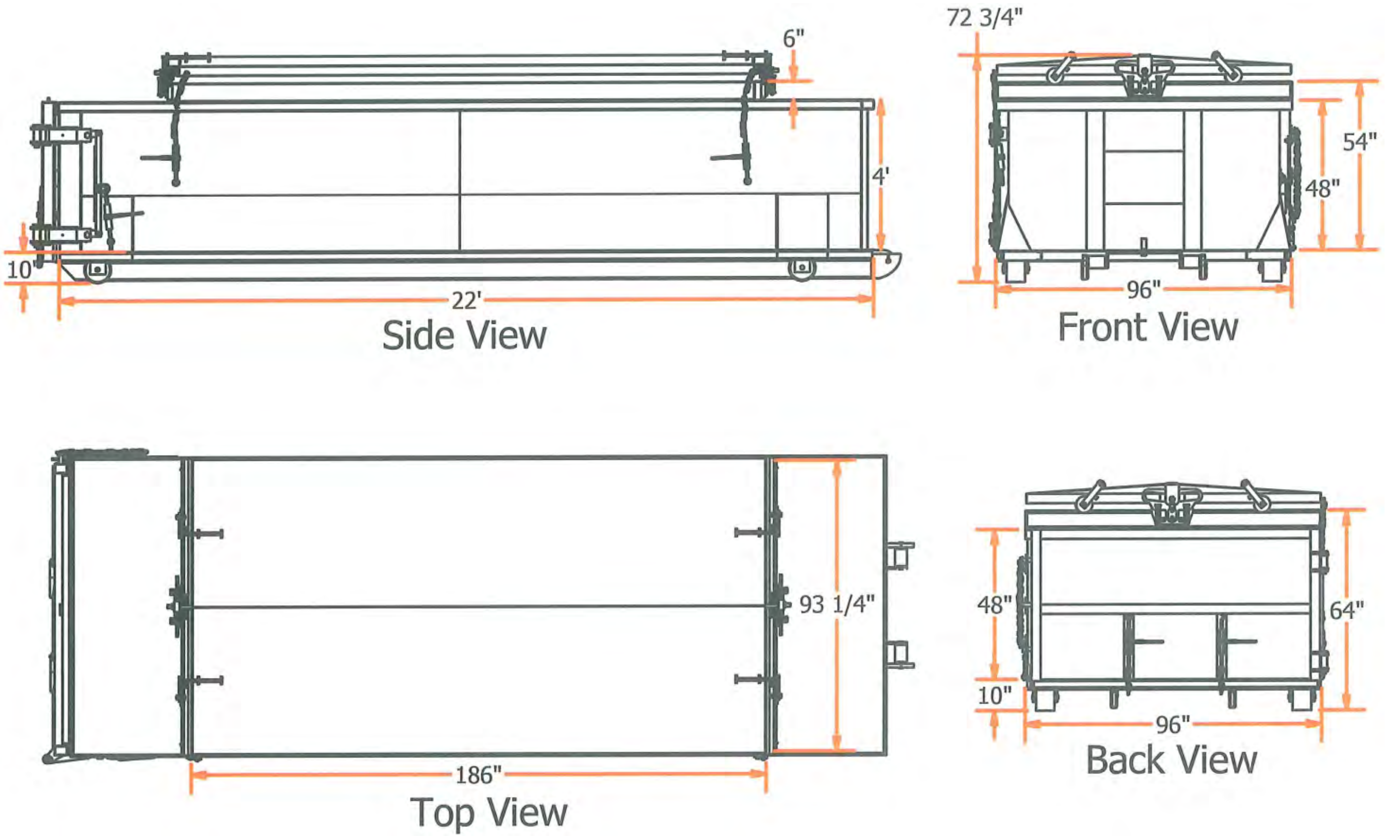
Capacity: 25 yd
Height: 6′
Width: 8′
Length: 23′

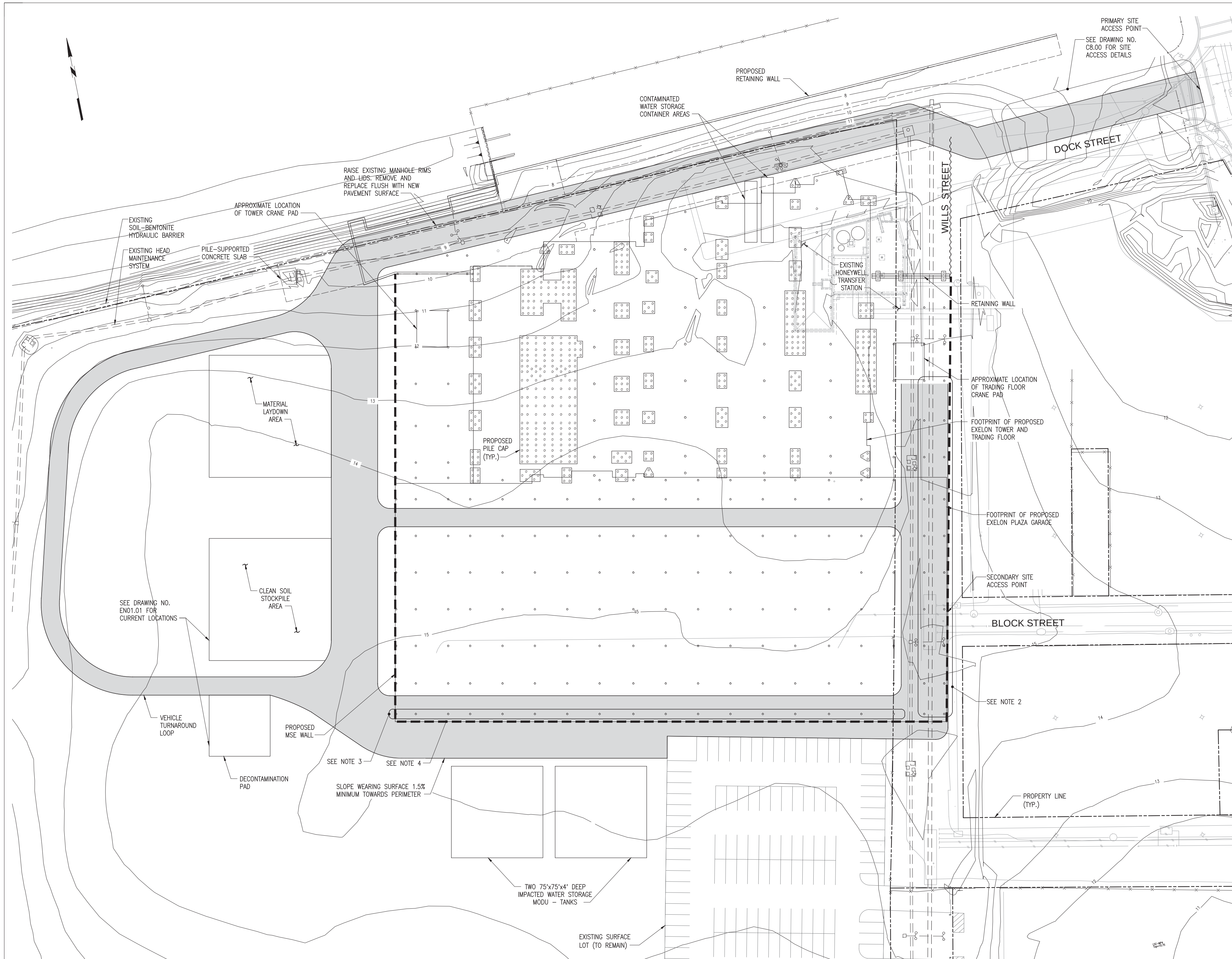
All sizes are approximate

Mechanical features:

- Rolling aluminum lid equipped with ratcheting binders to lock in place
- Plastic liners available upon request
- Compatible with standard roll-off frame truck

25 Yard Roll-Off Box With Aluminum Hard Top





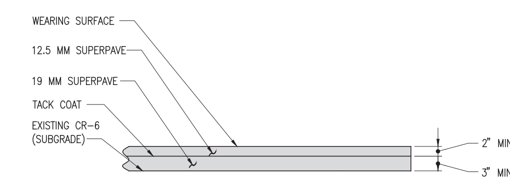
NOTES:

1. For General and Technical notes, see Drawings DDP–F1.01 and DDP–F1.02.
2. Piles within limits of proposed construction roads shall be driven, cut below asphalt sub–base, and protected by an interim cap of Cover Soil before road is paved. Piles should be filled with concrete after road use is no longer needed.
3. Construction access road in this area should be demolished prior to pile installation.
4. Construction access road in this area should be demolished up to 6' minimum from MSE wall.

LEGEND:

13 – As–Built elevation contour at grade

– Proposed Asphalt Construction Access Road



DETAIL 1: TYPICAL ASPHALT SECTION
SCALE: 1:1

GRAPHIC SCALE
30' 20' 10' 0 30' 60'

PROGRESS SET NOT FOR CONSTRUCTION

BHC ARCHITECTS
650 S. Exeter Street, Suite 200, Baltimore, MD 21202
Phone 410 752 2759

owner/developer

developer:
Beatty Development Group
1300 Thames Street, Suite 10
Baltimore, MD 21231
P 410-332-1100

consultants

design consultant:
Elkus Manfredi Architects
300 A Street
Boston, MA 02210
F 617.426.7502 P 617.368.3311

structural engineer:
Tadjer Cohen Edelson & Associates
1109 Spring Street
Silver Spring, MD 20910
P 301-587-1820

mep & fp engineer:
Vanderweil
625 N. Washington Street
Alexandria, VA 22314-1913
P 703-683-9700

foundation engineers:
Mueser Rutledge Consulting Engineers
14 Penn Plaza, 225 West 34th Street
New York, NY 10122
P 917-339-9300

civil engineers:
Rummel, Klepper & Kahl
81 Mosher Street
Baltimore, MD 21217-4250
P 410-728-2900

landscape architect:
Mahan Rykiel Associates
800 Wyman Park Drive, Suite 310
Baltimore, Maryland 21211
P 410-235-6001

environmental engineer:
Environmental Resources Management
200 Harry S Truman Parkway, Suite 400
Annapolis, Maryland 21401
P 410 266 0006

project
EXELON BLDG & PLAZA GARAGE

HARBOR POINT
AREA 1 PHASE 1
DDP SUBMISSION
7/1/13

key plan

seal

issued	date	description

revision	date	description

title
CONSTRUCTION ACCESS ROADS PLAN

date:	07/01/13
drawn by:	E.C.
checked by:	D.J.G.
scale:	1:30
project number:	MRCS-11896A

sheet number
DDP-F1.08

Biagio Boscaino G:\DWG\118\11896\11896a\DDP-F1.08.dwg

Attachment 7

Static Load Spreading of Design Truck with Asphalt
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : 15 yd3 Concrete Truck
Date : 6/24/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1 X1(ft)	Corner Point P1 Y1(ft)	Corner Point P2 X2(ft)	Corner Point P2 Y2(ft)	Load (Ksf)
1	0.00	0.00	0.66	1.33	11.250
2	1.33	0.00	2.00	1.33	11.250
3	6.00	0.00	6.66	1.33	11.250
4	7.33	0.00	8.00	1.33	11.250
5	0.00	4.50	0.66	5.83	11.250
6	1.33	4.50	2.00	5.83	11.250
7	6.00	4.50	6.66	5.83	11.250
8	7.33	4.50	8.00	5.83	11.250

INCREMENT OF STRESS FOR
X = 0.33(ft) Y = 0.66(ft) Z = 2.92(ft)

Vert. Dsz (Ksf)
0.93

Vert. Dsz + Asphalt Weight = 0.93 + (145pcf)*(0.42ft) = 0.99 ksf

Static and Dynamic Load Spreading of Design Truck with Asphalt
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : 15 yd3 Concrete Truck
Date : 6/24/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1 X1(ft)	Corner Point P1 Y1(ft)	Corner Point P2 X2(ft)	Corner Point P2 Y2(ft)	Load (Ksf)
1	0.00	0.00	0.66	1.33	14.960
2	1.33	0.00	2.00	1.33	14.960
3	6.00	0.00	6.66	1.33	14.960
4	7.33	0.00	8.00	1.33	14.960
5	0.00	4.50	0.66	5.83	14.960
6	1.33	4.50	2.00	5.83	14.960
7	6.00	4.50	6.66	5.83	14.960
8	7.33	4.50	8.00	5.83	14.960

INCREMENT OF STRESS FOR
X = 0.33(ft) Y = 0.66(ft) Z = 2.92(ft)

Vert. Dsz
(Ksf)

1.24

Vert. Dsz + Asphalt Weight = 1.24 + (145pcf)*(0.42ft) = 1.30 ksf

Static Load Spreading of Wheel Loader with Asphalt
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : Wheel Loader
Date : 6/27/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

Footing #	Corner Point P1 X1(ft)	Corner Point P1 Y1(ft)	Corner Point P2 X2(ft)	Corner Point P2 Y2(ft)	Load (Ksf)
1	0.00	0.00	1.60	1.06	9.020
2	0.00	10.83	1.60	11.89	9.020
3	6.83	10.83	8.43	11.89	9.020
4	6.83	0.00	8.43	1.06	9.020

INCREMENT OF STRESS FOR
X = 0.80(ft) Y = 0.53(ft) Z = 2.92(ft)

Vert. Dsz
(Ksf)

0.80

Vert. Dsz + Asphalt Weight = 0.80 + (145pcf)*(0.42ft) = 0.86 ksf

Static and Dynamic Load Spreading of Wheel Loader with Asphalt
RECTANGULAR LOADS
UNIFORM VERTICAL

Project Name: Exelon
Client : Wheel Loader
Date : 6/27/2013

Project Number : 11896A
Project Manager: GS
Computed by : DJG

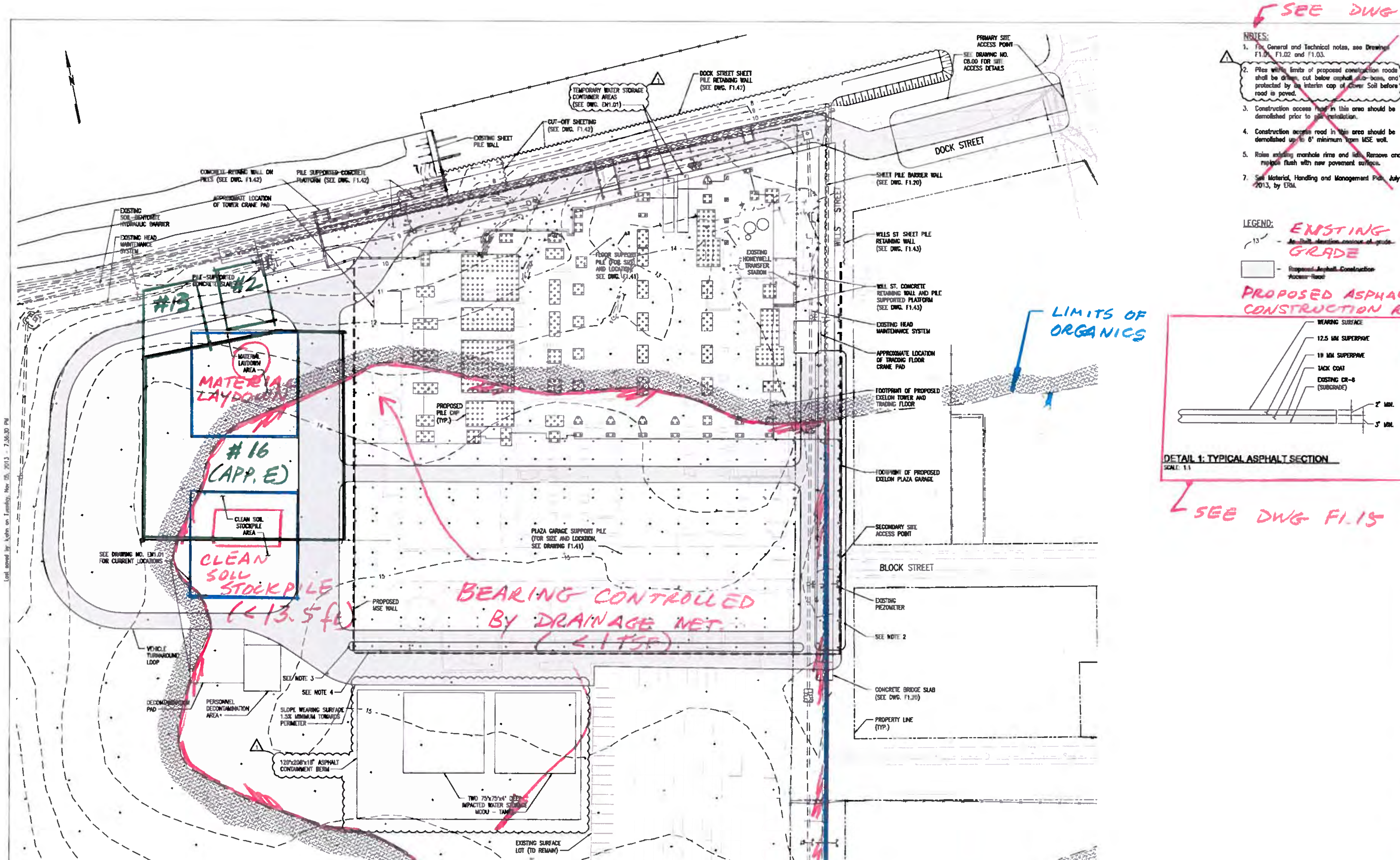
Footing #	Corner Point P1 X1(ft)	Corner Point P1 Y1(ft)	Corner Point P2 X2(ft)	Corner Point P2 Y2(ft)	Load (Ksf)
1	0.00	0.00	1.60	1.06	12.000
2	0.00	10.83	1.60	11.89	12.000
3	6.83	10.83	8.43	11.89	12.000
4	6.83	0.00	8.43	1.06	12.000

INCREMENT OF STRESS FOR
X = 0.80(ft) Y = 0.53(ft) Z = 2.92(ft)

Vert. Dsz
(Ksf)

1.06

Vert. Dsz + Asphalt Weight = 1.06 + (145pcf)*(0.42ft) = 1.12 ksf



BHC ARCHITECTS

EXELON BLDG & PLAZA GARAGE

ATTACHMENT 8 - ASSESSMENT OF [illegible] LAYDOWN AREAS AND POTENTIAL STOCKPILE LOCATIONS

NOTES:

1. REMNANT FOUNDATIONS LOCATIONS AS SHOWN IN MRCE REPORT "EXISTING SUBSURFACE STRUCTURES REVIEW AND DOCUMENTATION" DATED JUNE 29, 1992, SEE "APPENDIX E" FROM REPORT, ATTACHED.
2. BASE DRAWING FROM F1.15 FOR LEGIBILITY, SEE BASE DRAWING

FROM APPENDIX E

#16 : PILE SUPPORTED OR SHALLOW BEARING SOIL BEARING TO 1 TSF ∴ (≈ SAME AS DRAINAGE NET)

#2 : TIMBER PILES > 1 TSF, ∴ DRAINAGE NET CONTROLS

#13 : PARTIALLY PILE SUPPORTED, SOIL BEARING >1 TSF ∴ DRAINAGE NET CONTROLS

MATERIAL LAYDOWN ENTIRELY WITHIN THESE AREAS ∴ 1 TSF CONTROLS.

PROGRESS SET NOT FOR CONSTRUCTION

CONSTRUCTION ACCESS ROADS PLAN

F1.15

Appendix E

Table 1
Foundation Support Summary

BUILDING				
NO.	NAME	FOUNDATION TYPE	ESTIMATED CAPACITY* (TONS)	AREA** (SQ.FT.)
1	Chromic Acid Tank Farm	Seven Tanks Timber Pile Support (44 piles) 12" R/C Cap/Slab TOS Elev. + 12.6		1,430
2	Acid Storage Tanks	Two Tanks Timber Pile Support (91-15 ton Raymond Step Taper Concrete Piles) 21" R/C Cap/Slab TOS Elev. + 7.6	1365T	1,070
3	Chromic Acid Solution Storage Tanks	Four Tanks (Two Large/Two Small) Shallow Support 15" Slab		1,650
5	House Fire Pump Solution Tank (1949)	30' I.D. - 160,000 gal. capacity Shallow Support 18" Perimeter Footing 12" R/C Slab		650
6	Solution Storage Tank Farm	One Tank Pile Support (24 Piles) 9" - 12" Slab Above 2'x 2' Concrete Framing Beams TOS Elev. + 6.1		990
8	Shipping Station Wash Pad	Part Pile Support Part Shallow Support		2,600
9	750,000 gal Waste Water Tank	One Tank Timber Pile Support (222 Piles) 12" R/C Cap/Slab TOS Elev. + 9.6		3,200
10	Fuel Oil Pump House and Storage Tank	Pump House Shallow Support (2 ft perimeter footing, 12" R/C Slab) TOS Elev. + 7.35' Storage Tank Pile Supported (67-30 ton Raymond Step Taper Concrete Piles) TOS Elev. +6.5	2010T	2,700
11	Acid Storage Tank	One Tank Timber Pile Support (8 Piles) 2' x 2' - 4" Framing Beams		

Note: * Estimated Capacity based on design capacity of piles without any degradation multiplied by number of piles.

** Area of footprint for building.

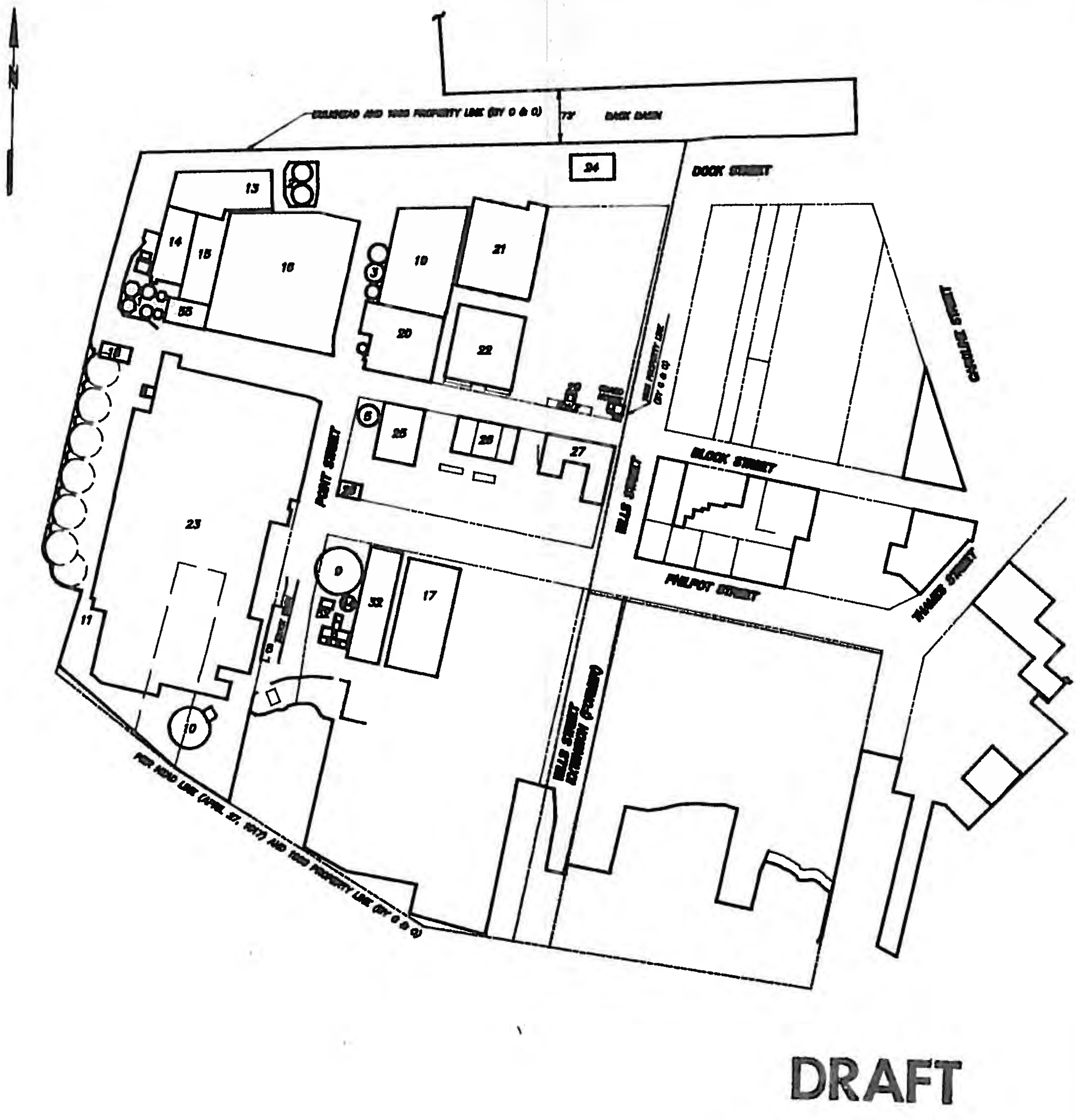
Table 1
Foundation Support Summary (Continued)

BUILDING				
NO.	NAME	FOUNDATION TYPE/SUPPORT	ESTIMATED CAPACITY	AREA (SQ.FT.)
13	Potash and Korean Plant (1948 - Steel Frame Corrugated Metal Siding)	Processing Building Part Pile Supported Part Shallow Support (Clusters of 2 to 5 Piles/Cap; 6" slab 82-15 ton Unknown Type Composite Piles) Above Framing Beams TOS Elev +. 6.6	1230T	7,300
14	Sodium Chromate Plant (1936 - Steel Frame Corrugated Metal Siding)	N/A		4,400
15	Repack Warehouse (1930 - Hollow Tile Corrugated Metal Siding)	Shallow Support 6" R/C Slab TOS Elev. + 9.6		5,200
16	Soda Building (1921)	Pile Supported (123-16" sq. Giant Patented R/C Piles, unknown capacity)		31,100
16	Secondary Products (1959 - Hollow Tile)	Modifications to original Soda Building Added Shallow Support (Soil Bearing 1 TSF)	328T	31,100
17	Storage Waste Water (1977 - pre engr. Metal Building)	One Tank Timber Pile Supported (45 Vertical/44 Battered) 8" R/C Slab		4,200
18	Boat House	Shallow Support 6" R/C Slab on Grade		840
19	Container Warehouse (1916 - concrete block) (1955 - alterations)	Shallow Support East Wall Alterations 1955: Continuous R/C grade beam on 2' wide ftg; 8 column footings - 4'-0" x 3'-6"		12,000
20	Boiler House (1936 - brick)	N/A 20" Brick Exterior Walls	N/A	9,500
21	Stores Building (1955 - Brick Veneer)	Shallow Support (12" Wide Continuous Perimeter Footing with 2'x 2' Spread Footings 4'x 4' Interior Column Footings 6" R/C Slab TOS Elev. + 10.72	N/A	12,300
22	Engineering Cafeteria (1955 - Brick Veneer)	Shallow Support 13" Wide Continuous Perimeter Footing with 3'- 3" Square Spread Footings N/S, and 5'- 6" Square Spread Footings E/W (3.5 KSF) 6" R/C Slab TOS Elev. + 11.35'	N/A	9,500

Table 1
Foundation Support Summary (Continued)

	BUILDING			
NO.	NAME	FOUNDATION TYPE/SUPPORT	ESTIMATED CAPACITY	AREA
23	Sodium Bichromate (1949 - Steel Frame, Corrugated Asbestos Siding)	Processing Plant Part Pile Support Part Shallow Support (1700 30 ton Raymond Step-Taper Concrete Piles with Framing Beams) 6" to 12" Slab TOS 1.2' to 7.6'	51,000T	96,800
24	Car Wash (1971 - Steel Frame Metal Siding)	Likely, Concrete Slab on Grade		500
25	Locker Building (1937 - Brick Veneer)	Shallow Support (25" Perimeter Footing and Square Footings at Interior Columns		4,300
26	Locker Medical (1900 - Brick Veneer)			4,200
27	Main Office and Laboratory (1900 two-story Brick Veneer)	Shallow Support (13" Wide Perimeter Footing on top of 2'- 6" Square Spread Footings. 4' Square Interior Column Footings.		5,200
28	Maintenance Shop (1945 - Wood Frame)	Shallow Support Perimeter Wall Footing 6" R/C Slab		640
29	Truck Scale	Shallow Support 8" R/C Walls for 4.5 Ft Deep Vault		610
32	Bowie Smith Building (Purchased 1955 -Brick)	N/A		6,800
44	Wastewater Discharge	Storage Tank Timber Pile Support (17 Piles) 9-12" R/C Cap/Slab TOS Elev. + 7.85		310
52	Solution Shipping (1956 - Brick Veneer)	Shallow Support 30" Perimeter Wall Footing 4" Slab TOS Elev. + 103.0		190
55	Chromic Acid Plant (1959 - Steel Frame Corrugated Asbestos Siding)	Pile Support 23 Open Ended Pipe Piles 22" x 2' - 6" Framing Beams 6" R/C Slab TOS Elev. +10.1		1,900

END OF TABLE



ALLIED–SIGNAL INC.

MORRISTOWN NEW JERSEY

BALTIMORE WORKS REMEDIATION

MUESER RUTLEDGE CONSULTING ENGINEERS

708 THIRD AVENUE, NEW YORK, N.Y. 10017

SCALE	MADE BY	DATE	FILE NO.
NONE	H.B.	6/23/92	6909
	CHKD BY G.L.B.	DATE 6/23/92	

KEY PLAN
FOR TABLE 1

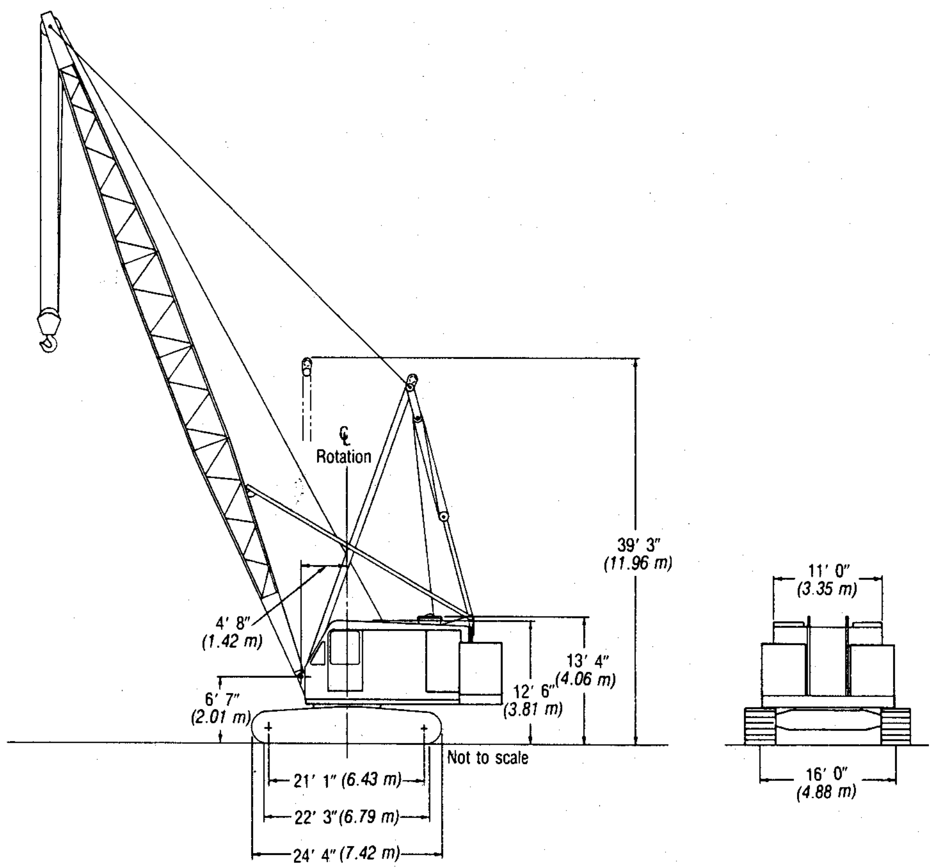
DRAWING NO. E–1

General Specifications

Link-Belt® 150-ton *(136.05 metric ton)*

Wire rope crawler excavator/crane

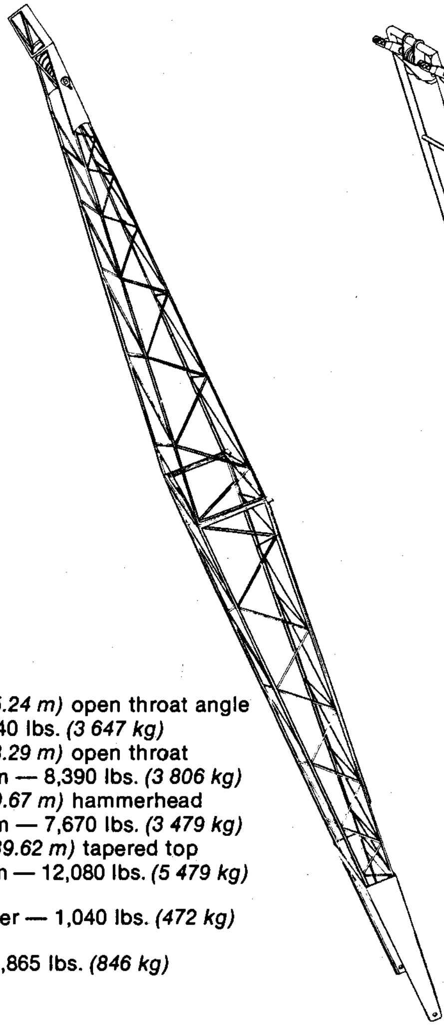
LS-518

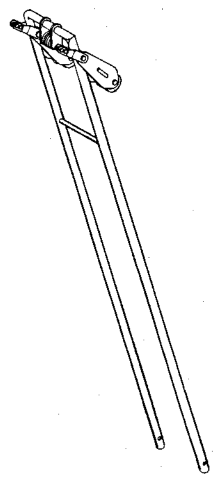


General dimensions	Feet	*meters*
Overall width for transport less side frames	—	—
and catwalks; axles in line with upper	11' 0"	3.35
Overall width of counterweight	17' 0"	5.25
Width of cab less catwalks	11' 0"	3.35
Width of cab with catwalks both sides	16' 10"	5.13
Tailswing of counterweight "A" or "AB"	17' 3"	5.26
Overall height for transport — basic machine	—	—
less crawler side frames	11' 11"	3.63
Overall height, live boom mast with 60'	—	—
(18.29) boom horizontal	25' 6"	7.77

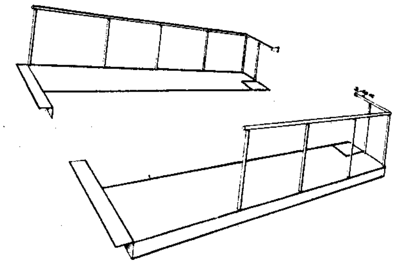
General dimensions	Feet	*meters*
Basic angle boom length	50' 0"	15.24
Basic tubular boom lengths:	—	—
— Open throat	60' 0"	18.29
— Hammerhead	35' 0"	10.67
— Tapered top	130' 0"	39.62
Overall width with 44" *(1.12 m)* track shoes	19' 8"	5.99
Minimum ground clearance	1' 5"	0.43
Clearance under counterweight "A" or "AB"	4' 3"	1.30
Clearance width less crawler side frames,	—	—
counterweight, and catwalks	17' 7"	5.36

Weight deductions for transporting — approximate





Boom live mast —
5,620 lbs. *(2 549 kg)*

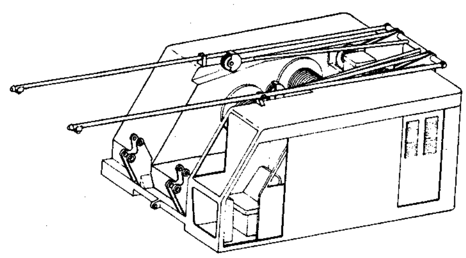


Catwalks — 1,600 lbs. *(726 kg)*

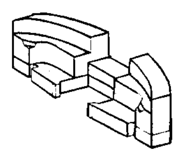
Basic 50′ *(15.24 m)* open throat angle boom — 8,040 lbs. *(3 647 kg)*
Basic 60′ *(18.29 m)* open throat tubular boom — 8,390 lbs. *(3 806 kg)*
Basic 35′ *(10.67 m)* hammerhead tubular boom — 7,670 lbs. *(3 479 kg)*
Basic 130′ *(39.62 m)* tapered top tubular boom — 12,080 lbs. *(5 479 kg)*

Tagline winder — 1,040 lbs. *(472 kg)*

Fairlead — 1,865 lbs. *(846 kg)*

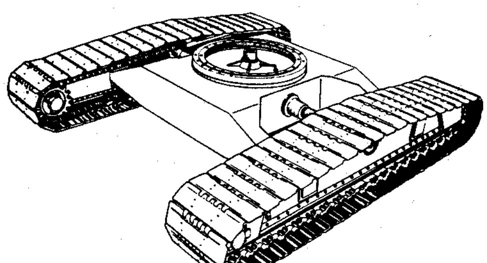


Basic revolving upperstructure less counterweight — 65,700 lbs. *(29 802 kg)*

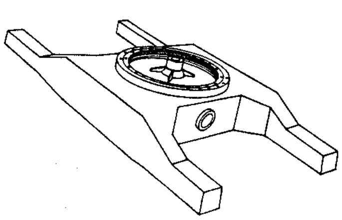


Counterweight "A" — 20,500 lbs. *(9 299 kg)*

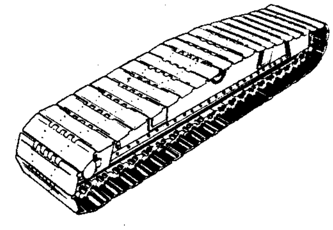
Counterweight "B" — 69,500 lbs. *(31,525 kg)*



Complete crawler mounting with turntable bearing — 88,775 lbs. *(40 268 kg)*

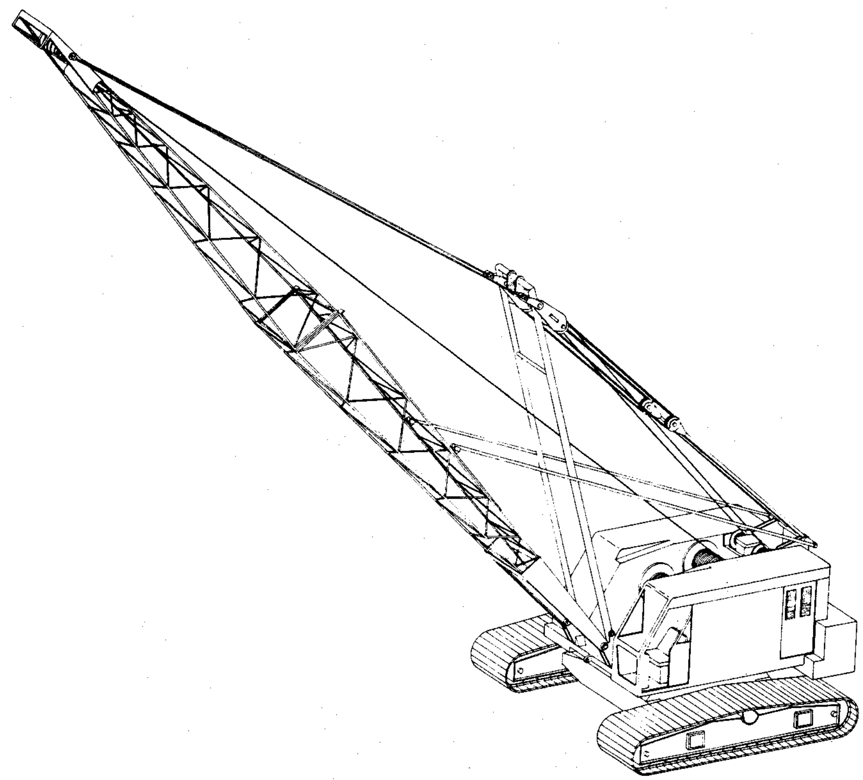


Lower frame with turntable bearing — 29,395 lbs. *(13 336 kg)*



One side frame with 44″ *(1.12 m)* track shoes — 29,690 lbs. *(13 647 kg)*

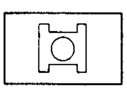
Machine working weights — approximate



Complete basic machine with GM 8V-71N diesel engine and single stage Allison torque converter, turntable bearing, independent boomhoist, swing brake, independent swing and travel, extended front and rear drum shafts, front and rear drum laggings, catwalks and railings along both sides, counterweight lowering mechanism, 44″ *(1.12 m)* wide track shoes, and 60′ *(18.29 m)* tubular boom.	Pounds	*kilograms*
— with 20,500 lb. *(9 299 kg)* counterweight "A"	189,025	*85 472*
— with 90,000 *(40 824 kg)* counterweight "AB"	258,525	*117 267*

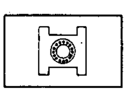
General specifications

Mounting — crawler



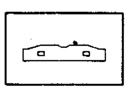
Lower frame

All-welded, stress relieved, precision machined; lined bored for traction shaft. Machined surface provided for mounting turntable bearing.



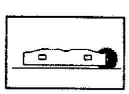
Turntable bearing

Inner race with internal swing gear bolted to lower frame.



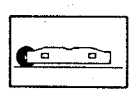
Crawler side frames

All-welded, stress relieved, precision machined. Removable; positioned on cross axles by patented dowel and key arrangement and held in place with two patented, adjustable wedgepacks per side frame.



Track drive sprockets

Cast steel, heat treated, involute splined to shafts which are mounted on bronze bushings. One-piece track/chain drive sprocket assembly mounted on bronze bushings, chain driven from sprocket on outer traction shaft; one per side frame. Track drive sprocket lugs mesh with shoe lugs; axle adjusted for chain take-up.



Track idler wheels

Cast steel heat treated; mounted on bronze bushings. One track idler wheel per side frame. Axle adjusted for track take-up.

GENERAL INFORMATION ONLY

Track carrier rollers

Heat treated, mounted on bronze bushings; two rollers per side frame.

Track rollers

Heat treated, mounted on bronze bushings; fourteen per side frame.

Tracks

Heat treated, self-cleaning, multiple hinged track shoes joined by one-piece full floating pins. 52 shoes per side frame, 44″ *(1.12 m)* wide.

Track/chain adjustment — Track drive chains adjusted by shimming axles of chain drive sprockets. Track adjusted with threaded adjusting bolts attached to track idler (wheel) axles.

Independent travel

Standard. Three-piece traction shaft joined with involute splined couplings; inner traction shaft mounted on bronze bushings in precision bored lower frame. Outer traction shaft engages splines in chain drive sprockets which are mounted on bronze bushings in side frames. Powered by bevel gear drive enclosed in oil within lower frame.

Travel speed — Standard: 1.0 m.p.h. *(1.61 km/h)*. Optional high speed planetary: 1.65 m.p.h. *(2.65 km/h)*.

Gradeability — 30% based on machine equipped with "AB" counterweight, basic 60′ *(18.29 m)* long, 62″ *(1.57 m)* deep tubular boom, and boom live mast.

Steering — Power hydraulic. Travel/steer jaw clutches hydraulically engaged, spring released. Spring applied, hydraulically released travel/steer/digging/parking external contracting band brakes simultaneously released by interconnecting mechanical linkage. Brakes automatically set when steer levers are in neutral. Two 24″ *(0.61 m)* diameter by 5″ *(0.13 m)* wide brake bands; effective lining area 281 square inches *(1 813 cm²)* per brake.

Ground contact area and ground bearing pressure — based on machine equipped with boom live mast and basic 60′ *(18.29 m)* long, 62″ *(1.57 m)* deep tubular boom.

	Track shoes		Ground contact area		Ground bearing pressure	
Counterweight	**Inches**	***meters***	**Square inches**	***cm^2***	**P.s.i.**	***kPa***
"A" 20,500 lbs. *(9 299 kg)*	44	*1.12*	22,940	*148 036*	8.2	*56.54*
"AB" 90,000 lbs. *(40 824 kg)*	44	*1.12*	22,940	*148 036*	11.3	*77.91*

Revolving upperstructure

Frame

All-welded, stress relieved, precision machined; machinery side housings welded integral with frame.

Turntable bearing

Outer race of bearing bolted to machined surface on under side of frame.

Engines

Full pressure lubrication, oil filter, oil cooler, air cleaner, fuel filter, hour meter and hand throttle. Optional hand throttle (lever type on swing control lever) and foot throttle available. Manual control shutdown for GM engines; electrical shutdown for Cummins engine.

Auxiliary governor control — Optional; for use with GM8V-71N and Cummins NT 855 engines only. Provides approximately 50% greater pinion r.p.m. Recommended for lifting crane service only.

Fuel tank

85 gallon *(322 L)* capacity; equipped with fuel sight level gauge, flame arrester, and filler pipe cap with locking eye for padlock.

Power train

Transmission

FMC quadruple roller chain enclosed in chain case and running in oil. Pump driven oil stream lubrication with independent sump.

Machinery gear train

"Full Function" design, two-directional power available to all operating shafts; shafts mounted on anti-friction bearings in precision bored machinery side housings. All load hoist, swing, and boomhoist functions independent of one another. Components such as gears, pinions, chain wheels, brake drums and clutch spiders involute splined to shafts. Drum gear/clutch drum assemblies bolted together and mounted on shafts on anti-friction bearings. Machine-cut teeth on drum gears, pinions, spur gears, and chain wheel.

Engine specifications	GM 8V-71N with single-stage torque converter ①	GM 8V-71N with three-stage torque converter ②	Cummins NT 855-P310 with three-stage torque converter ②
Number of cylinders Bore and stroke — inches — *(mm)* Piston displacement — cu. in. — *(cm³)*	8 4¼ x 5 *(108 x 127)* 568 *(9 310)*	8 4¼ x 5 *(108 x 127)* 568 *(9 310)*	6 5½ x 6 *(140 x 152)* 855 *(14 013)*
High idle speed — r.p.m. Engine r.p.m. at full load speed Net engine h.p. at full load speed Peak torque — ft. lbs. — *(joules)* — r.p.m.	2,250 2,100 245 *(183 kW)* 710 *(963)* 1,200	2,250 2,100 260 *(194 kW)* 749 *(1 016)* 1,200	2,350 2,100 279 *(208 kW)* 890 *(1 207)* 1,500
Electrical system Batteries Clutch or power takeoff	12-volt Two 12-volt Disconnect between engine and converter	12-volt Two 12-volt Disconnect between engine and converter	12-volt Two 12-volt Disconnect between engine and converter
Transmission — Number chain wheel teeth Number engine pinion teeth	 164 30	 164 36	 164 33

① 2.54:1 ratio Allison TCDOA-565 single-stage converter with output shaft governor.
② Twin Disc Co-10066-TC1 three-stage converter with output shaft governor.

Principal operating functions

Control System

Speed-o-Matic® power hydraulic control system requiring no bleeding. Variable operating pressure transmitted to all two-shoe clutch cylinders as required. System includes constant displacement, engine driven, vane type hydraulic pump to provide flow of oil; accumulator to maintain system operating pressure, unloader valve to control pressure in accumulator, relief valve to limit maximum pressure buildup in system, full-flow filter with 40 micron disposable filter element, and variable pressure control valves to control drum clutches and other operating cylinders.

Load hoisting and lowering

Wire rope drum gear train (front and rear main, and optional third, operating drums) spur gear driven, powered by chain transmission from engine.

Load hoist drums

Front and rear main operating drums — Two-piece, removable, smooth or grooved laggings bolted to adapter which is splined to drum shaft. Extended length shafts permit installation of optional power load lowering clutches; special length shaft required for, and furnished with, optional planetary drive unit for rear drum.

— Lifting crane applications: 19⅛" *(0.49 m)* front and 27" *(0.69 m)* rear smooth drum laggings.
— Clamshell or magnet applications: 27" *(0.69 m)* front and rear grooved drum laggings.
— Dragline application: 24⅜" *(0.62 m)* front and 27" *(0.69 m)* rear grooved drum laggings.

Third operating drum – Optional; mounts forward of front main operating drum. Two-piece removable 13¼" *(0.34 m)* root diameter smooth drum lagging bolted to brake drum. Brake drum splined to shaft.

Note — Third drum limits:
— Lifting crane application: to prevent front drum hoist rope interference with third drum, front drum operation limited to certain boom radii and requires special investigation.
— Use of fairlead: third drum is over-winding requiring use of auxiliary third drum lagging flange and deflector roller to deflect wire rope downward and horizontally toward fairleader.

Drum clutches

Speed-o-Matic power hydraulic two-shoe clutches; internal expanding, lined shoes. Clutch spiders splined to shafts; clutch drums bolted to drum spur gears and mounted on shafts on anti-friction bearings.

Load hoist clutches — Speed-o-Matic power hydraulic two-shoe clutches. Front and rear main operating drum clutches: 37" *(0.94 m)* diameter, 5½" *(0.14 m)* face width; effective lining area 501 square inches *(3 233 cm²)*. Optional third drum clutch: 20" *(0.51 m)* diameter, 5" *(0.13 m)* face width; effective lining area 215 square inches *(1 387 cm²)*.

Two-speed rear drum — *Optional.* An added spur gear, mounted between left swing clutch and standard spur gear, powers idler pinion mounted on outer end of extended reduction shaft. Idler pinion powers large spur gear and clutch drum that is normally the rear drum lowering clutch. Through this gear arrangement, the rear drum shaft is powered in the same direction as the standard hoist clutch, but at 80% higher than standard speed. Control is by pulling the hoist drum lever for standard speed, pushing for high speed. All gears machine cut. **Note:** Two-speed rear drum not available on machines equipped with optional power load lowering clutch or auxiliary brake on rear drum.

Drum planetary drive unit — *Optional*; available for load hoist on rear main operating drum to allow increase of standard load hoist line speed. Planetary unit mounts on extended drum shaft between drum spur gear and two-shoe clutch drum. Two-shoe clutch controls standard line speeds. Planetary drive unit controlled by external contracting band brake through push button located on clutch control lever.

Load lowering clutches — Optional; Speed-o-Matic power hydraulic two-shoe clutches. Front and/or rear main operating drum clutches: 30″ *(0.76 m)* diameter, 6½″ *(0.17 m)* face width. **Note:** Load lowering clutch not available on rear drum equipped with optional two-speed hoist or auxiliary rear drum brake.

Drum brakes

Three piece, external contracting band; brake drum involute splined to shaft. Mechanically foot pedal operated; foot pedal equipped with latch to permit locking brake in applied position.

Front and rear main drums — Brakes 44″ *(1.12 m)* diameter, 5½″ *(0.14 m)* face width; effective lining area 651 square inches *(4 201 cm²)*.

Optional third drum — Brake 27″ *(0.69 m)* diameter, 4″ *(0.10 m)* face width; effective lining area 268 square inches *(1 729 cm²)*.

Auxiliary rear drum brake — *Optional.* Increases brake lining contact area by 651 square inches *(4 201 cm²)*; 44″ *(1.12 m)* diameter, 5½″ *(0.14 m)* face width. Pressure on mechanical brake pedal applies the standard rear drum brake band and the auxiliary rear drum brake band simultaneously; linkage divides braking effort equally between standard and auxiliary brakes. Mounts in load lowering clutch location. **Note:** Auxiliary rear drum brake not available on rear drum equipped with optional load lowering clutch or two-speed hoist.

Drum rotation indicators

Standard for front and rear main operating drums. Two rotating dials mounted on control stand; dials actuated by flexible shaft drive from front or rear main operating drum.

Swing system

Spur gear driven; single bevel gears (enclosed and running in oil) on horizontal swing shaft and vertical shaft. Swing pinion, involute splined to vertical swing shaft, meshes with internal teeth of swing gear integral with outer race of turntable.

Swing clutches

Speed-o-Matic power hydraulic internal expanding two-shoe clutches. 30″ *(0.76 m)* diameter, 6½″ *(0.15 m)* face width; lined shoes.

Swing brake — External contracting band; spring applied, hydraulically released by operator controlled lever. Brake drum involute splined to vertical swing shaft. Brake 18″ *(0.46 m)* diameter, 5″ *(0.13 m)* face width; effective lining area 212 square inches *(1 368 cm²)*.

Swing lock — Mechanically controlled pawl engages with internal teeth of turntable bearing swing (ring) gear.

Maximum swing speed — 3.0 r.p.m.

Boom hoist/ lowering system

Independent, worm gear driven. Boom hoist/lowering assembly mounted on platform at cab roof level. Precision control boom hoisting and lowering through power hydraulic two-shoe clutches.

Boomhoist drum

Dual laggings involute splined to shaft; 10½″ *(0.27 m)* root diameter grooved.

Boomhoist drum locking pawl

Operator controlled; mechanically applied and released.

Boom hoist/ lowering clutches

Speed-o-Matic power hydraulic two-shoe clutches; one each for boom hoisting and boom lowering. Clutches 17½″ *(0.44 m)* diameter, 4″ *(0.10 m)* face width; effective lining area 121 square inches *(781 cm²)*.

Boom hoist brake

One external contracting band brake; spring applied, hydraulically released. Brake drum involute splined to worm shaft. Brake 12″ *(0.80 m)* diameter, 4″ *(0.10 m)* face width; effective lining area 120 square inches *(774 cm²)*.

Boomhoist limiting device — Provided to restrict hoisting boom beyond recommended minimum radius; located on exterior right hand side of operator's cab.

Electrical system

Battery, 12 volt, 225 ampere hour; two batteries. *Optional:* battery lighting system, including two sealed beam automotive type adjustable headlights located on cab front roof, one interior cab light and automotive type wiring. *Optional:* additional 50 watt sealed beam automotive type headlight mounted on boom (three maximum quantity recommended). *Optional:* Onan independent light plant with single cylinder, four cycle, air cooled diesel engine with remote electrical starting, 3,000 watt, 120-volt, three-wire, single phase, 60 cycles A.C. including wiring in conduit, three interior cab lights, trouble lamp with cord, two 300 watt adjustable flood lights on cab front roof and necessary cab extensions. *Optional:* additional 300 watt flood lights available for mounting on cab and boom.

Operator's cab

Full vision, equipped with safety glass panels. Operator's door is hinged; front window slides on ball bearing rollers. Standard equipment includes dry chemical fire extinguisher, machinery guards. *Optional:* electrical windshield wiper, cab heater, defroster fan, and sound reduction material.

Elevated operator's cab

Optional. 18′ *(5.49 m)* higher than standard operator's cab (25′ — *7.62 m* — eye level). Catwalk is included along operator's side. Sound reduction material is not available, and cab heater and defroster fan are not recommended for elevated cab.

Machinery cab

Equipped with warning horn, right rear side door hinged, sliding doors (two at rear, one at left rear side, and one at right front side) for machinery access, roof-top access ladder, and skid-resistant finish on roof.

Catwalks

Standard for both sides of machinery cab. Channel and floor plate construction with hand railings.

Gantry

Fixed low, mounted to revolving upperstructure frame to support boom suspension system.

Gantry bail

Mounted to gantry headshaft. Contains eight 12" *(0.30 m)* root diameter sheaves mounted on bronze bushings for 18-part boomhoist wire rope reeving.

Counterweight

Removable; held in place by "T" bolts.
— Counterweight "A" 20,500 lbs. *(9 299 kg)*.
— Counterweight "AB" (standard): 90,000 lbs. *(40 824 kg)* available for lifting crane service only; three-piece allowing for reduction to weight "A". (Refer to counterweight requirement instructions with lifting capacity charts).

Counterweight removal device — Standard. Counterweight can be raised or lowered with rope mechanism. Rope is anchored to and wound on special drum cast integrally with rear brake drum and lowered against rear drum brake.

Booms and jibs

Angle boom

Two-piece basic boom 50' *(15.24 m)* long with open throat top section; 60" *(1.52 m)* wide, 54" *(13.7 m)* deep at connections. Alloy steel chord angles 4" x 4" x ½" *(102 x 102 x 13 mm)*.

Base section — 25' *(7.62 m)* long; boomfeet 2¾" *(78 mm)* wide on 54½" *(0.86 m)* centers.

Boom extensions — Available in 10', 20' and 30' *(3.05, 6.10 and 9.14 m)* lengths with appropriate length pendants.

Boom connections — Pin connected.

Boom top section — Open throat; 25' *(7.62 m)* long.

Boompoint machinery. Five 21" *(0.53 m)* root diameter sheaves mounted on anti-friction bearings for lifting crane application; two 21" *(0.53 m)* root diameter sheaves for dragline application.

Boom midpoint suspension pendants — Required on boom lengths exceeding 180' *(54.86 m)*. **Note:** Boom must have a joint 85' *(25.91 m)* from boom foot pins to allow attachment of midpoints.

Angle jib

Two-piece basic jib 20' *(6.10 m)* long; 24" *(0.61 m)* wide, 20" *(0.51 m)* deep at connections. Alloy steel main chord angles 2½" x 2½" x 5/16" *(64 x 64 x 8 mm)*.

Base section — 10' *(3.05 m)* long; mounted to bracket welded on end boom top section.

Jib extensions — Available in 10' and 15' *(3.05 and 4.57 m)* lengths; maximum jib length permitted — 40' *(12.19 m)*.

Jib connections — Bolted

Jib tip section — 10' *(3.05 m)* long; single peak sheave 15⅞" *(4.57 m)* root diameter mounted on anti-friction bearings.

Jib mast

10' *(3.05 m)* high, mounted on jib base section. One deflector sheave mounted on anti-friction bearings, mounted within mast to guide jib load hoist line. Three equalizer sheaves mounted on top of mast — one for jib frontstay line, two for jib backstay line.

Tubular boom

Two-piece basic boom 60' *(18.29 m)* long with open throat top section; 35' *(10.67 m)* long with hammerhead top section. Boom 70" *(1.77 m)* wide, 62" *(1.57 m)* deep at connections. Alloy steel round tubular chords 4" *(0.10 m)* outside diameter.

Base section — 30' *(9.14 m)* long; boomfeet 2¾" *(70 mm)* wide on 54½ *(1.37 m)* centers.

Boom extensions — Available in 10', 20', 30', and 40' *(3.05, 6.10, 9.14 and 12.19 m)* lengths (chord wall thickness "F") with appropriate length pendants. Available in 10' and 20' *(3.05 and 6.10 m)* lengths (chord wall thickness "J") with appropriate length pendants for boom with hammerhead top section only. **Note:** The 40' *(12.19 m)* of hammerhead boom extensions immediately above boom base section **must** consist of 10' or 20' *(3.05 or 6.10 m)* extensions with chord wall thickness "J".

Boom connections — In-line pin connections.

Boom top section — Open throat; 30' *(9.14 m)* long.

— *Boompoint machinery.* Five 21" *(0.53 m)* root diameter sheaves mounted on anti-friction bearings for lifting crane applications; two 26¼" *(0.67 m)* root diameter sheaves for dragline applications.

Boom top section — Hammerhead; 5' *(1.52 m)* long.

— *Boompoint machinery.* Five 21" *(0.53 m)* root diameter head sheaves mounted on anti-friction bearings for lifting crane applications.
Boom midpoint suspension pendants — Required on boom lengths exceeding 180' *(54.86 m)*.
Note: Boom must have a joint 110' *(33.53 m)* from boom foot pins to allow attachment of midpoints.

Tubular jib

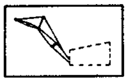
Two-piece basic jib 30' *(9.14 m)* long; 36" *(0.91 m)* wide, 30" *(0.76 m)* deep at connections. Alloy steel tubular chords 2¼" *(57 mm)* outside diameter.

Base section — 15' *(4.57 m)* long; mounted to boom headshaft hubs.

Jib extensions — Available in 10', 15', 20', 30', and 40' *(3.05, 4.57, 6.10, 9.14, and 12.19 m)* lengths; maximum jib length permitted — 70' *(21.34 m)*.

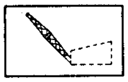
Jib connections — In-line pin connections.

Jib tip section — 15' *(4.57 m)* long; single peak sheave 21" *(0.53 m)* root diameter mounted on anti-friction bearings.



Jib mast

12′ 7⅝″ *(6.85 m)* high, mounted on jib base section. One deflector sheave, mounted on anti-friction bearings, mounted within mast to guide jib load hoist line. Jib frontstay line and jib backstay line pin at top of jib mast.



Tubular boom

Three-piece basic boom 130′ *(39.62 m)* long with tapered top section; 80″ *(2.03 m)* wide, 68″ *(1.73 m)* deep at connections. Alloy steel round tubular chords 4¼″ *(0.10 m)* outside diameter.

Base section — 35′ *(10.67 m)* long; boomfeet 2¾″ *(10 mm)* wide on 54½″ *(1.37 m)* centers.

Transition section — Tapered, 50′ *(15.24 m)* tapered from 80″ *(2.03 m)* wide, 68″ *(1.73 m)* deep at lower end to 55″ *(1.40 m)* wide, 41″ *(1.04 m)* deep at top end.

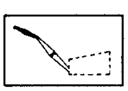
Boom extensions — Available in 10′, 20′, 30′, 40′ and 50′ *(3.05, 6.10, 9.14, 12.19, and 15.24 m)* lengths with appropriate length pendants.

Boom connections — In-line pin connections.

Boom top section — Tapered, 45′ *(13.72 m)* long; tapered from 55″ *(1.40 m)* wide, 41″ *(1.04 m)* deep at lower end to 32″ *(0.81 m)* wide, 17″ *(0.43 m)* deep at top end.

Boompoint machinery — Two 28⅜″ *(0.72 m)* root diameter head sheaves, mounted on anti-friction bearings.

Boom midpoint suspension pendants — Required on boom lengths greater than 200′ *(60.96 m)*. **Note:** Boom must have a joint 115′ *(35.05 m)* from boom foot pins to allow attachment of midpoints.



Tubular jib

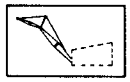
Two-piece basic jib 30′ *(9.14 m)* long; 36″ *(0.91 m)* wide, 30″ *(0.76 m)* deep at connections. Alloy steel tubular chords 2¼″ *(57 mm)* outside diameter.

Base section — 15′ *(4.57 m)* long; mounted to boom headshaft hubs.

Jib extensions — Available in 20′ *(6.10 m)* lengths; maximum jib length permitted — 70′ *(21.34 m)*.

Jib connections — In-line pin connected.

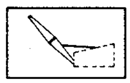
Jib tip section — 15′ *(4.57 m)* long; single peak sheave 15⅞″ *(0.40 m)* root diameter mounted on anti-friction bearings.



Jib mast

12′7⅝″ *(6.85 m)* high, mounted on jib base section. Two deflector sheaves, mounted on anti-friction bearings, mounted within mast to guide jib load hoist line. Jib frontstay line and jib backstay line pin at top of jib mast.

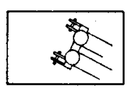
Items applicable to both tubular or angle booms and jibs



Boom stops

Dual rail, retractable tubular type; spring-loaded bumper ends, Also serve as mast stops when live mast is used as short boom.

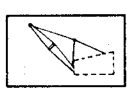
Boom stop warning indicator — Mounts on boom base section; visually warns operator that boom is near minimum radius and boom stops are approaching seating condition. When boom stop disengages, indicator is spring released to original position.



Boomhoist bridle

Serves as connection between boom pendants and boomhoist reeving. Bridle contains eight 12″ *(0.30 m)* root diameter head sheaves, mounted on bronze bushings, for eighteen-part boomhoist reeving with boom live mast.

Spreader bar — Installed at end of first 30′ *(9.14 m)* pendant which is connected directly to boom head shaft. Required on boom lengths 150′ *(45.72 m)* and over, with or without jib.



Boom live mast

Required for all boom lengths; reduces boom compression loadings. 30′ *(9.14 m)* long from center of head shaft to mounting pin; mounts on front of upper frame near boomfeet. Supports boomhoist bridle and boom midpoint suspension pendants. Mast may be used for machine assembly/disassembly, but is not intended for general crane service. **Note:** Refer to Performance Specifications for boom live mast lifting capacities.

Auxiliary load hoist sheaves — Two 13″ *(0.33 m)* root diameter sheaves mounted on bronze bushings, grooved for ¾″ *(19 mm)* diameter wire rope. For use of boom live mast as short boom.

Live mast stops — When using mast as short boom, main boom stops must be attached to cab for live mast backstops to function properly. Live mast backstops must be manually positioned.

Boompoint sheave guards — Standard for open throat crane/clamshell/magnet/dragline service. Upper sheave guard: single tubular guard bolted to top side of boom head. Lower sheave guards: tubular roller guards mounted on anti-friction bearings; five for crane service, three for clamshell/magnet/dragline service. Rigid guards for hammerhead and tapered top booms.

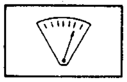
Deflector rollers — Deflect main or third drum hoist line off boom to avoid chafing; rollers mounted an anti-friction bearings. Angle boom: none on base section, two mounted on top section, and one on each boom extension. Tubular boom: open throat — none on base section, two mounted on top section, and one on each boom extension; hammerhead — none on base section, one mounted on each boom section; tapered top — none on base section, three mounted on top section, two on 40′ and 50′ *(12.19 and 15.24 m)* extensions, and one on remaining extensions.

Jib mast stops — Telescoping type; pinned from jib mast to boom top section and from mast to jib base section.

Jib staylines — Back staylines attached between top of jib mast and base of boom top section. Front staylines attached between top of jib mast and peak of jib.

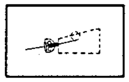
Boom carrying equipment — For carrying boom in horizontal position with live mast at approximate 15′ *(4.57 m)* overall clearance height from ground. May be used with angle or tubular booms 50′ through 120′ *(15.24 through 36.28 m)*. **Note:** Tapered top boom cannot be carried with live mast in lowered position. Boom suspension system uses two links, one at each end of the 10′ *(3.05 m)* pendant portion of basic pendants. The free ends of the links are pinned together shortening overall pendant length, lowering live mast relative to the boom. Booms cannot be used to handle loads with reduced mast height.

Auxiliary equipment



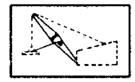
Boom angle indicator

Standard with all crane booms. Pendulum type, mounted on boom base section.



Fairlead

Optional. Full revolving type with barrel, sheaves, and guide rollers mounted on anti-friction bearings.



Tagline

Optional. Spring wound drum type mounted on crane boom. Rud-O-Matic® model 1848, triple barrel with 30" *(0.76 m)* reel for booms not exceeding 100' *(30.48 m)*; for use with 4 to 5 cubic yard *(3.06 to 3.82 m³)* clamshell buckets.

GENERAL INFORMATION ONLY

Link-Belt® LS-518 Performance Specifications

Boom live mast — lifting capacities when used as short boom ①

Boom live mast radius ②③		Capacities	
Feet	*meters*	Pounds	*kilograms*
13 to 20*	*3.96 to 6.10**	47,000	*21 319*
25*	*7.62**	30,000	*13 608*
28*	*8.53**	23,000	*10 433*

* Based on factors other than that which would cause a tipping condition.
① Requires 4 parts of ¾" *(19 mm)* Type "N" wire rope.
② Boom live mast stops must be in proper working condition and operative. Use of live mast as short boom is intended for machine assembly or disassembly only. It should not be used for general crane service.
③ Live mast must not be operated at radius less than 13' *(3.96 m)*.

Wire rope and drum data

Main load hoist wire rope length — for open throat ① hammerhead ② and tapered top ③ booms using 1⅛" *(28 mm)* diameter wire rope

Parts of line	Boom lengths															
	50' *(15.24 m)*		60' *(18.29 m)*		70' *(21.34 m)*		80' *(24.38 m)*		90' *(27.43 m)*		100' *(30.48 m)*		110' *(33.53 m)*		120' *(36.58 m)*	
	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*
1	120	*36.58*	140	*42.67*	160	*48.77*	180	*54.86*	200	*60.96*	220	*67.06*	240	*73.15*	260	*79.25*
2	180	*54.86*	210	*64.01*	240	*73.15*	270	*82.30*	300	*91.44*	330	*100.58*	360	*109.73*	390	*118.87*
3	240	*73.15*	280	*85.34*	320	*97.54*	360	*109.73*	400	*121.92*	440	*134.11*	480	*146.30*	520	*158.50*
4	300	*91.44*	350	*106.68*	400	*121.92*	450	*137.16*	500	*152.40*	550	*167.64*	600	*182.88*	650	*198.12*
5	360	*109.73*	420	*128.02*	480	*146.30*	540	*164.59*	600	*182.88*	660	*201.17*	720	*219.46*	780	*237.74*
6	420	*128.02*	490	*149.35*	560	*170.69*	630	*192.02*	700	*213.36*	770	*234.70*	840	*256.03*	910	*277.37*
7	480	*146.30*	560	*170.69*	640	*195.07*	720	*219.46*	800	*243.84*	880	*268.22*	960	*292.61*	1,040	*316.99*
8	540	*164.59*	630	*192.02*	720	*219.46*	810	*246.89*	900	*274.32*	990	*301.75*	1,080	*329.18*	1,170	*356.62*
9	600	*182.88*	700	*213.36*	800	*243.84*	900	*274.32*	1,000	*304.80*	1,100	*335.28*	1,200	*365.76*	1,300	*396.24*
10	660	*201.17*	770	*234.70*	880	*268.22*	990	*301.75*	1,100	*335.28*	1,210	*368.81*	1,320	*402.34*	1,430	*435.86*

Parts of line	Boom lengths															
	130' *(39.62 m)*		140' *(42.67 m)*		150' *(45.72 m)*		160' *(48.77 m)*		170' *(51.82 m)*		180' *(54.86 m)*		190' *(57.91 m)*		200' *(60.96 m)*	
	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*
1	280	*85.34*	300	*91.44*	320	*97.54*	340	*103.63*	360	*109.73*	380	*115.82*	400	*121.92*	420	*128.02*
2	420	*128.02*	450	*137.16*	480	*146.30*	510	*155.45*	540	*164.59*	570	*173.74*	600	*182.88*	630	*192.02*
3	560	*170.69*	600	*182.88*	640	*195.07*	680	*207.26*	720	*219.46*	760	*231.65*	800	*243.84*	840	*256.03*
4	700	*213.36*	750	*228.60*	800	*243.84*	850	*259.08*	900	*274.32*	950	*289.56*	1,000	*304.80*	1,050	*320.04*
5	840	*256.03*	900	*274.32*	960	*292.61*	1,020	*310.90*	1,080	*329.18*	1,140	*347.47*	1,200	*365.76*	1,260	*384.05*
6	980	*298.70*	1,050	*320.04*	1,120	*341.38*	1,190	*362.71*	1,260	*384.05*	1,330	*405.38*	1,400	*426.72*	1,470	*448.06*
7	1,120	*341.38*	1,200	*365.76*	1,280	*390.14*	1,360	*414.53*	1,440	*438.91*	1,520	*463.30*	1,600	*487.68*	1,680	*512.06*
8	1,260	*384.05*	1,350	*411.48*	1,440	*438.91*	1,530	*466.34*	1,620	*493.78*	1,710	*521.21*	1,800	*548.64*	1,890	*576.07*
9	1,400	*426.72*	1,500	*457.20*	1,600	*487.68*	1,700	*518.16*	1,800	*548.64*	1,900	*579.12*	2,000	*609.60*	2,100	*640.08*
10	1,540	*469.39*	1,650	*502.92*	1,760	*536.45*	1,870	*569.98*	1,980	*603.50*	2,090	*637.03*	2,200	*670.56*	2,310	*704.09*

Parts of line	Boom lengths															
	210' *(64.01 m)*		220' *(67.06 m)*		230' *(70.10 m)*		240' *(73.15 m)*		250' *(75.20 m)*		260' *(79.25 m)*		270' *(82.30 m)*		280' *(85.34 m)*	
	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*	Feet	*meters*
1	440	*134.11*	460	*140.21*	480	*146.30*	500	*152.40*	520	*158.50*	540	*164.59*	560	*170.69*	580	*176.78*
2	660	*201.17*	690	*210.31*	720	*219.46*	750	*288.60*	780	*237.74*	810	*246.89*	840	*256.03*	870	*265.18*
3	880	*268.22*	920	*280.42*	960	*292.61*	1,000	*304.80*	1,040	*316.99*	1,080	*329.18*	1,120	*341.38*	1,160	*353.57*
4	1,100	*335.28*	1,150	*350.52*	1,200	*365.76*	1,250	*381.00*	1,300	*396.24*	1,350	*411.48*	1,400	*426.72*	1,450	*441.96*
5	1,320	*402.34*	1,380	*420.62*	1,440	*438.91*	1,500	*457.20*	1,560	*475.49*						
6	1,540	*469.39*	1,610	*490.73*	1,680	*512.06*	1,750	*533.40*	1,820	*554.74*						
7	1,760	*536.45*	1,840	*560.83*	1,920	*585.22*	2,000	*609.60*	2,080	*633.98*						
8	1,980	*603.50*	2,070	*630.94*	2,160	*658.37*	2,250	*685.80*	2,340	*713.23*						
9	2,200	*670.56*	2,300	*701.04*												

Parts of line	Boom lengths	
	290' *(88.39 m)*	
	Feet	*meters*
1	600	*182.88*
2	900	*274.32*
3	1,200	*365.76*
4	1,500	*457.20*

① Open throat 54" x 60" *(1.37 x 1.52 m)* angle boom lengths: 50' *(15.24 m)* through 210' *(64.01 m)*.
Open throat 62" x 70" *(1.57 x 1.77 m)* tubular boom lengths: 60' *(18.29 m)* through 250' *(76.20 m)*.
② Hammerhead 62" x 70" *(1.57 x 1.77 m)* tubular boom lengths: 35' *(10.67 m)* through 245' *(74.68 m)*.
③ Tapered top 80" x 68" *(2.03 x 1.73 m)* tubular boom lengths: 130' *(39.62 m)* through 290' *(88.39 m)*.

LS-518 performance specifications

Wire rope and drum data — (continued)

Jib load hoist rope lengths (whipline) — using 7/8″ *(22 mm)* diameter wire rope

Jib length	Parts of line	Boom lengths 50′ *(15.24 m)* Feet	meters	60′ *(18.29 m)* Feet	meters	70′ *(21.34 m)* Feet	meters	80′ *(24.38 m)* Feet	meters	90′ *(27.43 m)* Feet	meters	100′ *(30.48 m)* Feet	meters	110′ *(33.53 m)* Feet	meters	120′ *(36.58 m)* Feet	meters
20′ ① *(6.10 m)*	1	160	*48.77*	180	*54.86*	200	*60.96*	220	*67.06*	240	*73.15*	260	*79.25*	280	*85.34*	300	*91.44*
	2	235	*71.63*	265	*80.77*	295	*89.92*	325	*99.06*	355	*108.20*	385	*117.35*	415	*126.49*	445	*135.64*
30′ *(9.14 m)*	1	180	*54.86*	200	*60.96*	220	*67.06*	240	*73.15*	260	*79.25*	280	*85.34*	300	*91.44*	320	*97.54*
	2	265	*80.77*	295	*89.92*	325	*99.06*	355	*108.20*	385	*117.35*	415	*126.49*	445	*135.64*	475	*144.78*
50′ ② *(15.24 m)*	1	Not applicable		240	*73.15*	260	*79.25*	280	*85.34*	300	*91.44*	320	*97.54*	340	*103.63*	360	*109.73*
	2			355	*108.20*	385	*117.35*	415	*126.49*	445	*135.64*	475	*144.78*	505	*153.92*	535	*163.07*
70′ ② *(21.34 m)*	1			280	*85.34*	300	*91.44*	320	*97.54*	340	*103.63*	360	*109.73*	380	*115.82*	400	*121.92*
	2			415	*126.49*	445	*135.64*	475	*144.78*	505	*153.92*	535	*163.07*	565	*172.21*	595	*181.36*

Jib length	Parts of line	Boom lengths 130′ *(39.62 m)* Feet	meters	140′ *(42.67 m)* Feet	meters	150′ *(45.72 m)* Feet	meters	160′ *(48.72 m)* Feet	meters	170′ *(51.82 m)* Feet	meters	180′ *(54.86 m)* Feet	meters	190′ *(57.91 m)*③ Feet	meters	200′ *(60.96 m)* Feet	meters
20′ ① *(6.10 m)*	1	320	*97.54*	340	*103.63*	360	*109.73*	380	*115.82*	400	*121.92*	420	*128.02*	440	*134.11*	Not applicable	
	2	475	*144.78*	505	*153.92*	535	*163.07*	565	*172.21*	595	*181.36*	625	*190.50*	635	*193.55*		
30′ *(9.14 m)*	1	340	*103.63*	360	*109.73*	380	*115.82*	400	*121.92*	420	*128.02*	440	*134.11*	460	*140.21*	480	*146.30*
	2	505	*153.92*	535	*163.07*	565	*172.21*	595	*181.36*	625	*190.50*	655	*199.64*	685	*208.79*	715	*217.93*
50′ ② *(15.24 m)*	1	380	*115.82*	400	*121.92*	420	*128.02*	440	*134.11*	460	*140.21*	480	*146.30*	500	*152.40*	520	*158.50*
	2	565	*172.21*	595	*181.36*	625	*190.50*	655	*199.64*	685	*208.79*	715	*217.93*	745	*227.08*	775	*236.22*
70′ ② *(21.34 m)*	1	420	*128.02*	440	*134.11*	460	*140.21*	480	*146.30*	500	*152.40*	520	*158.50*	540	*164.59*	560	*170.69*
	2	625	*190.50*	655	*199.64*	685	*208.79*	715	*217.93*	745	*227.08*	775	*236.22*	805	*245.36*	835	*254.51*

Jib length	Parts of line	Boom lengths 210′ *(64.01 m)* Feet	meters	220′ *(67.06 m)* Feet	meters	230′ *(70.10 m)*④ Feet	meters	240′ *(73.15 m)*④ Feet	meters	250′ *(75.20 m)*④ Feet	meters
20′ ① (6.10m)	1	← Not applicable →									
	2										
30′ *(9.14 m)*	1	500	*152.40*	520	*158.50*	540	*164.59*	560	*170.69*	580	*176.78*
	2	745	*227.08*	775	*236.22*	805	*245.36*	835	*254.51*	865	*263.65*
50′ ② *(15.24 m)*	1	540	*164.59*	560	*170.69*	580	*176.78*	600	*182.88*	620	*188.98*
	2	805	*245.36*	835	*254.51*	865	*263.65*	895	*272.80*	925	*281.94*
70′ ② *(21.34 m)*	1	580	*176.78*	600	*182.88*	620	*188.98*	640	*195.07*	660	*201.17*
	2	865	*263.65*	895	*272.80*	925	*281.94*	955	*291.08*	985	*300.23*

① Angle jibs only.
② Tubular jibs only.
③ Maximum angle boom length on which jib can be mounted is 190′ *(57.91 m)*.
④ Maximum tubular boom lengths on which jibs can be mounted: open throat — 230′ *(70.10 m)*; hammerhead — 225′ *(68.58 m)*; tapered top — 250′ *(75.20 m)*.

Clamshell or dragline wire rope lengths using one part wire rope

Attachment	Function	Boom lengths 50′ *(15.24 m)* Feet	meters	60′ *(18.29 m)* Feet	meters	70′ *(21.34 m)* Feet	meters	80′ *(24.38 m)* Feet	meters	90′ *(27.43 m)* Feet	meters
Clamshell	Holding	130	*39.62*	150	*45.72*	170	*51.82*	190	*57.91*	210	*64.01*
	Closing	180	*54.86*	200	*60.96*	220	*67.06*	240	*73.15*	260	*79.25*
Dragline	Hoist	130	*39.62*	150	*45.72*	170	*51.82*	190	*57.91*	210	*64.01*
	Inhaul	75	*22.86*	85	*25.91*	95	*28.96*	105	*32.00*	115	*35.05*

Boom hoist wire rope length — 640′ *(195.07 m)*

LS-518 performance specifications

Drum wire rope capacities

Wire rope layer	Front or rear drum — 19⅛" (0.48 m) root diameter smooth lagging, 1⅛" (28 mm) wire rope: Rope per layer, Feet	Rope per layer, meters	Total wire rope, Feet	Total wire rope, meters	Front or rear drum — 27" (0.69 m) root diameter smooth lagging, 1⅛" (28 mm) wire rope: Rope per layer, Feet	Rope per layer, meters	Total wire rope, Feet	Total wire rope, meters	Boomhoist drum — 10½" (0.27 m) root diameter grooved lagging, ¾" (19 mm) wire rope: Rope per layer, Feet	Rope per layer, meters	Total wire rope, Feet	Total wire rope, meters
1	75	*22.86*	75	*22.86*	103	*31.39*	103	*31.39*	29	*8.84*	29	*8.84*
2	90	*27.43*	165	*50.29*	118	*35.97*	221	*67.36*	40	*12.19*	69	*21.03*
3	99	*30.18*	264	*80.47*	126	*38.40*	347	*105.77*	45	*13.72*	114	*34.75*
4	109	*33.22*	373	*113.69*	132	*40.23*	479	*146.00*	49	*14.94*	163	*49.68*
5	117	*35.66*	490	*149.35*					54	*16.46*	217	*66.14*
6	126	*38.40*	616	*187.76*					59	*17.98*	276	*84.12*
7	135	*41.15*	751	*228.90*								
8	144	*43.89*	895	*272.80*								

Wire rope layer	Front drum (inhaul) — 24⅜" (0.62 m) root diameter grooved lagging, 1⅛" (28 mm) wire rope: Rope per layer, Feet	Rope per layer, meters	Total wire rope, Feet	Total wire rope, meters	Front or rear drum — 27" (0.69 m) root diameter grooved lagging, ⅞" (22 mm) wire rope: Rope per layer, Feet	Rope per layer, meters	Total wire rope, Feet	Total wire rope, meters	Third drum — 13¼" (0.34 m) root diameter smooth lagging, ⅞" (22 mm) wire rope: Rope per layer, Feet	Rope per layer, meters	Total wire rope, Feet	Total wire rope, meters
1	89	*27.13*	89	*27.13*	110	*33.53*	110	*33.53*	69	*21.03*	69	*21.03*
2	111	*33.83*	200	*60.86*	154	*46.94*	264	*80.47*	151	*46.02*	220	*67.06*
3	120	*36.58*	320	*97.54*	162	*49.38*	426	*129.84*	242	*73.76*	462	*140.82*
4	129	*39.32*	449	*136.86*	171	*52.12*	597	*181.97*	342	*104.24*	804	*245.06*
5	138	*42.06*	587	*178.92*	180	*54.86*	777	*236.83*	451	*137.46*	1,255	*382.52*
6	147	*44.81*	734	*223.72*	189	*57.61*	966	*294.44*				

Available line speed and line pull① — based on Cummins N855-P310 ② diesel engine with three stage Twin Disc torque converter developing maximum net horsepower as developed by P.C.S.A. Standard No. 1

Attachment	Front or rear drum: Root diameter	Wire rope diameter: Inches	*mm*	Line speed first layer: F.p.m.	*m/min*	Line pull first layer: Pounds	*kilograms*	Third drum: Root diameter	Wire rope diameter: Inches	*mm*	Line speed first layer: F.p.m.	*m/min*	Line pull first layer: Pounds	*kilograms*
Crane	19⅛" *(0.49 m)*	⅞	*22*	101	*30.78*	61,400	*27 851*	13¼" *(0.34 m)*	⅞	22	117	*35.66*	29,800	*13 517*
		1	*26*	102	*31.09*	61,000	*27 670*							
		1⅛	*28*	103	*31.39*	60,700	*27 534*							
Crane	27" *(0.69 m)*	⅞	*22*	142	*43.28*	44,100	*20 004*							
		1	*26*	142	*43.28*	43,800	*19 868*							
		1⅛	*28*	143	*43.59*	43,500	*19 732*							
Clamshell hoist and closing or dragline hoist	27" *(0.69 m)*	⅞	*22*	142	*43.28*	44,100	*20 004*							
		1	*26*	142	*43.28*	43,800	*19 868*							
Dragline inhaul	24⅜" *(0.62 m)*	1	*26*	129	*39.32*	47,000	*21 319*							
		1⅛	*28*	130	*39.62*	46,700	*21 183*							

Permissible line speed and pull① — based on Type "N" wire rope strength, single part line

Attachment	Front or rear drum: Root diameter	Wire rope diameter: Inches	*mm*	Line speed first layer: F.p.m.	*m/min*	Line pull first layer: Pounds	*kilograms*	Third drum: Root diameter	Wire rope diameter: Inches	*mm*	Line speed first layer: F.p.m.	*m/min*	Line pull first layer: Pounds	*kilograms*
Crane	19⅛" *(0.49 m)*	⅞	*22*	101	*30.78*	22,700	*10 297*	13¼" *(0.34 m)*	⅞	22	117	*35.66*	22,700	*10 297*
		1	*26*	102	*31.09*	29,500	*13 381*							
		1⅛	*28*	103	*31.39*	37,100	*16 829*							
Crane	27" *(0.69 m)*	⅞	*22*	142	*43.28*	22,700	*10 297*							
		1	*26*	142	*43.28*	29,500	*13 381*							
		1⅛	*28*	143	*43.59*	37,100	*16 829*							
Clamshell hoist and closing, or dragline hoist	27" *(0.69 m)*	⅞	*22*	142	*43.28*	22,700	*10 297*							
		1	*26*	142	*43.28*	29,500	*13 381*							
Dragline inhaul	24⅜" *(0.62 m)*	1	*26*	129	*39.32*	29,500	*13 381*							
		1⅛	*28*	130	*39.62*	37,100	*16 829*							

① Maximum permissible load on single part of line for Type "N" wire rope: ¾"*(19 mm)* — 16,800 lbs. *(7 620 kg)*; ⅞" *(22 mm)* — 22,700 lbs. *(10 297 kg)*; 1" *(26 mm)* — 29,600 lbs. *(13 427 kg)*; 1⅛" *(28 mm)* — 37,100 lbs. *(16 829 kg)*. Maximum permissible load for ⅞" *(22 mm)* Type "P" wire rope — 14,800 lbs. *(6 713 kg)*.
② Data applicable only to Cummins NT855-P310 engine package. If required, similar data for other engine packages available from Sales Office.

LS-518 performance specifications

Load hoisting performance ① — line speeds are maximum for full throttle operation (2,100 r.p.m. full load speed) with Cummins NT855-P310 diesel engine equipped with three stage Twin Disc torque converter and auxiliary governor control

Single line load ②		Front or rear drum — 19⅛" *(0.48 m)* root diameter using 1⅛" *(28 mm)* diameter wire rope											
		Line speed											
		First layer rope				Fifth layer rope				Eighth layer rope			
		Standard		High speed ③		Standard		High speed ③		Standard		High speed ③	
Pounds	*kilograms*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*
5,000	*2 268*	199	*60.66*	337	*102.72*	279	*85.04*	471	*143.56*	339	*103.33*	561	*170.99*
10,000	*4 536*	191	*58.22*	310	*94.49*	260	*79.25*	406	*123.75*	306	*93.27*	452	*137.77*
15,000	*6 804*	180	*54.86*	276	*84.12*	241	*73.46*	335	*102.11*	278	*84.73*	368	*112.17*
20,000	*9 072*	170	*51.82*	244	*74.37*	222	*67.67*	283	*86.26*	250	*76.20*	297	*90.53*
25,000	*11 340*	159	*48.46*	215	*65.53*	199	*60.66*	237	*72.24*	221	*67.36*	236	*71.93*
30,000	*13 608*	151	*46.02*	191	*58.22*	180	*54.86*	198	*60.35*	198	*60.35*		
35,000	*15 876*	143	*43.59*	170	*51.82*	165	*50.29*	168	*51.21*	179	*54.56*		
40,000*	*18 144**	132*	*40.23**	148*	*45.11**	152*	*46.33**			160*	*48.77**		
45,000*	*20 412**	122*	*37.19**	132*	*40.23**	140*	*42.67**			141*	*42.98**		
50,000*	*22 680**	117*	*35.66**			126*	*38.40**			127*	*38.71**		
55,000*	*24 948**	109*	*33.22**			115*	*35.05**						
60,000*	*27 216**	103*	*31.39**			107*	*32.61**						

Single line load ②		Front or rear drum — 27" *(0.69 m)* root diameter using ⅞" *(22 mm)* wire rope											
		Line speed											
		First layer rope				Fourth layer rope				Sixth layer rope			
		Standard		High speed ③		Standard		High speed ③		Standard		High speed ③	
Pounds	*kilograms*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*	F.p.m.	*m/min*
5,000	*2 268*	267	*81.38*	447	*136.25*	314	*95.71*	520	*158.50*	345	*105.16*	566	*172.52*
10,000	*4 536*	251	*76.50*	389	*118.57*	292	*89.00*	434	*132.28*	317	*96.62*	460	*140.21*
15,000	*6 804*	235	*71.63*	329	*100.28*	266	*81.08*	355	*108.20*	285	*86.87*	366	*111.56*
20,000	*9 072*	215	*65.53*	276	*84.12*	240	*73.15*	292	*89.00*	253	*77.11*	297	*90.53*
25,000*	*11 340**	197*	*60.05**	236*	*71.93**	215*	*65.53**	241*	*73.46**	224*	*68.28**	240*	*73.15**
30,000*	*13 608**	180*	*54.87**	201*	*61.26**	192*	*58.52**	200*	*60.96**	199*	*60.66**		
35,000*	*15 876**	164*	*49.99**	171*	*52.12**	174*	*53.04**			178*	*54.25**		
40,000*	*18 144**	150*	*45.72**			157*	*47.85**			159*	*48.46**		
45,000*	*20 412**	138*	*42.06**			142*	*43.28**			142*	*43.28**		
50,000*	*22 680**	127*	*38.71**			127*	*38.71**						
55,000*	*24 948**	116*	*35.36**										
60,000*	*27 216**	106*	*32.31**										

*Based on factors other than allowable strength of single line of wire rope.
① Data applicable only to Cummins NT855-P310 engine package as described above. If required, similar data for other engine packages available from Sales Office.
② Maximum permissible load on single part of line for Type "N" wire rope: ⅞" *(22 mm)* — 22,700 lbs. *(10 297 kg)*; 1⅛" *(28 mm)* — 37,100 lbs. *(16 829 kg)*. Maximum permissible load for ⅞" *(22 mm)* Type "P" wire rope; 14,800 lbs. *(6 713 kg)*.
③ Machine equipped with optional high speed planetary drum drive unit.

Rope size and type

Wire rope application	Size and type used
Boomhoist	¾" *(19 mm)* diameter, Type "W"
Main load hoist	1⅛" *(28 mm)* diameter, Type "N"
Jib load hoist (1-part)	⅞" *(22 mm)* diameter, Type "P"
Jib load hoist (2-part)	⅞" *(22 mm)* diameter, Type "N"
Third drum	⅞" *(22 mm)* diameter, Type "N"
Clamshell holding (hoist) or closing	⅞" *(22 mm)* diameter, Type "M"
Dragline hoist	⅞" *(22 mm)* diameter, Type "M"
Dragline inhaul	1⅛" *(28 mm)* diameter, Type "G"
Boom pendants	1⅜" *(35 mm)* diameter, Type "N"
Boom midpoint suspension pendants ④	⅞" *(22 mm)* diameter, Type "N"
Jib frontstay line	¾" *(19 mm)* diameter, Type "N"
Jib backstay line	¾" *(19 mm)* diameter, Type "N"

④ Required on boom lengths exceeding 180′ *(54.86 m)*.

Wire rope types
Type "M" — 6 x 25 (6 x 19 class), filler wire, extra improved plow steel, preformed, independent wire rope center, right lay, lang lay.
Type "N" — 6 x 25 (6 x 19 class), filler wire, extra improved plow steel, preformed, independent wire rope center, right lay, regular lay.
Type "P" — 19 x 7 non-rotating, extra improved plow steel, preformed, wire strand core.
Type "G" — 6 x 30 flattened strand, extra improved plow steel, preformed, independent wire rope center, right lay, lang lay.
Type "W" — 6 x 26 (6 x 19 class), extra improved plow steel, preformed, independent wire rope center, right lay, alternate lay.

We are constantly improving our products and therefore reserve the right to change designs and specifications.

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Memorandum

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ERM

To: Adam Dyer
Geotechnical Engineer

Company: Mueser Rutledge Consu lting Engineers

From: Spencer Pierini

File number: 0199768

Date: November 8, 2013

Subject: Engineering Evaluation Memorandum No. 8

REPLACE GAS FIRED UNIT HEATER WITH ELECTIC HEATERS:

Gas fired unit heaters UHG-201,201&203 will be replaced by equivalent electric powered units to maintain the thermal conditions within the tank room. The three existing gas fired heaters consist of two units that are rated at 45,600 BTUH and one at 33,200 BTUH. Replacement electric powered unit heaters shall be sized as follows: two (2) at 15kW and one (1) at 7.5kW. Each unit heater shall have an integral adjustable thermostat and disconnect switch. Contractor shall source electrical power from the adjacent electric room and install the power feed in accordance with NEC. The cut sheets for the proposed heaters are attached.

INSTALL FAN TEMPORARILY TO MAINTAIN POSITIVE PRESSURE:

A filtered air supply fan shall be installed in the electric room to filter the air delivered to the room to eliminate the potential for dust intrusion from construction activities and positively pressurize the room. The fan filter unit is sized at 1750 CFM and intended to operate continuously. The fan filter shall be ceiling hung on vibration isolators and positioned such that the filter section is accessible for filter changes. Contractor shall source electrical power from the adjacent electric room and install the power feed in accordance with NEC and provide a disconnect switch at the unit. The cut sheets for the proposed fan are attached.

INSTALL PERMANENT EXHAUST FAN AND LOUVERS:

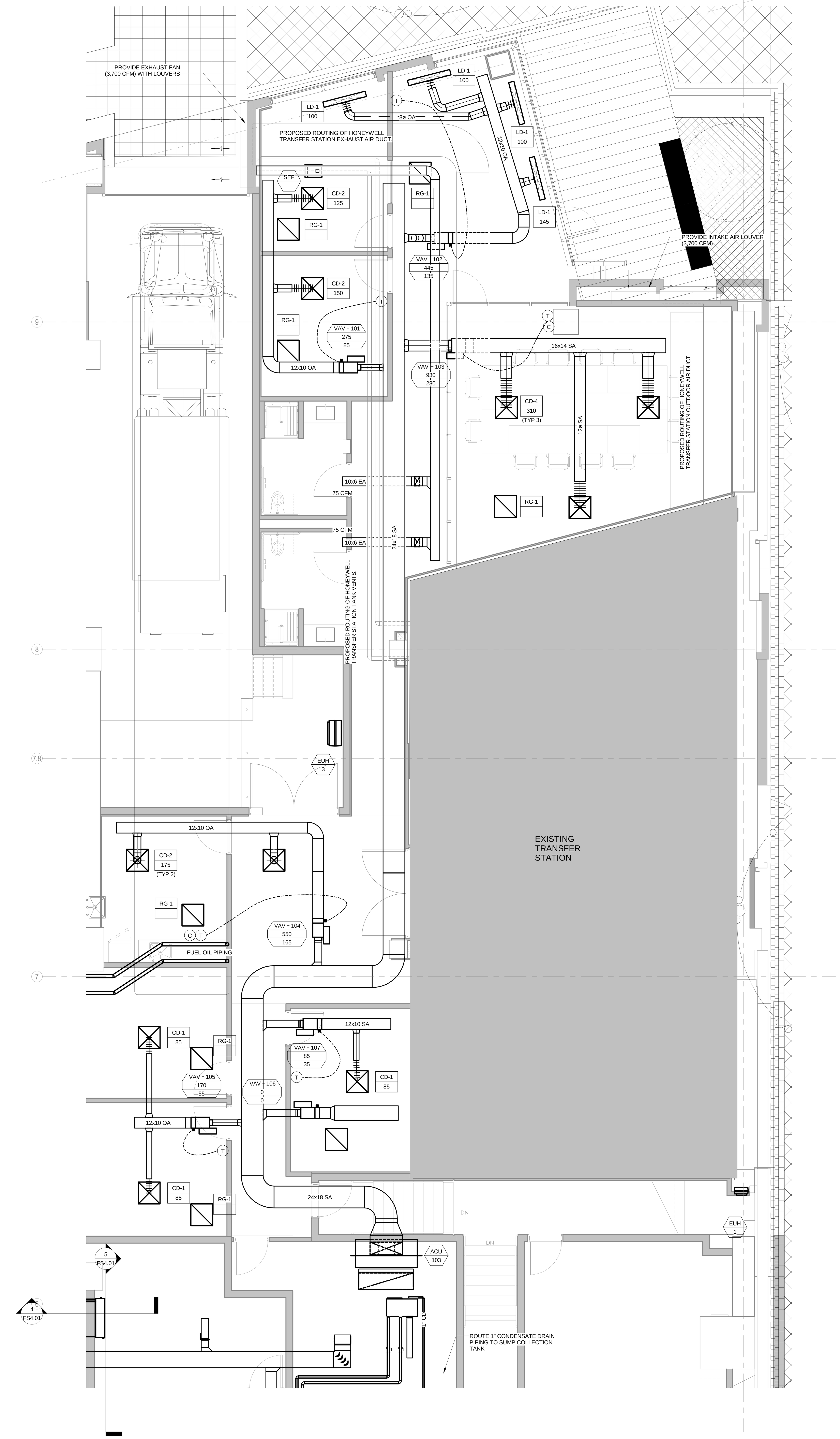
The existing Exhaust Fans EF-201, and EF-202 that are rated for 1,850 cfm each (3,700 cfm total), will be replaced with a single exhaust fan with acoustical louver capable of 3,700 cfm as detailed on sheet M4.07, attached to this memo. The exhaust fan motor will have a nominal rating of 208 volts, 3 phase, 60 HZ.

A new intake louver will also be installed to replace the existing intake louver L-201. The new intake louver will be sized to accommodate the proposed 3,700 cfm exhaust fan. The electrical/mechanical, and storage room along with the new office space will be supplied with conditioned air system with air return. The cut sheets for the proposed exhaust fan and acoustical louver will be provided by the MEP Contractor. All existing exhaust fans and intake louvers will be demolished and restored in accordance with architectural plans.

PUMP SIZE FOR SUMP PUMP:

The existing pump shall be relocated to the new sump at the new loading dock area. The existing submersible centrifugal pump has 2-inch discharge and is driven by 0.5 HP, submersible motor with a nominal rating 208 volts, 3-phase, 60 HZ, 3,500 RPM. The existing pump has the capacity to deliver 40 GPM flow at 30 feet of total dynamic head.

The pump at the new sump will be installed at the same elevation as it is in the existing sump (existing sump floor elevation 11 feet and new sump floor elevation approximately 10.5 feet). The discharge at the tank will be at the same elevation. Therefore, the elevation head will not change. The frictional head loss in piping will be less than existing because of reduced pipe length. The piping between the new sump and the tanks will be approximately 40 feet shorter than the existing piping between the existing sump and the tanks. The pipe size and material will be similar to existing (2-inch rigid PVC). The total dynamic head would be slightly less than existing because of less frictional head loss. Thus, the existing pump is sufficiently sized to transfer sump water into the tank inside tank room.



1 ENLARGED TRANSFER STATION PLAN
1/4" = 1'-0"

<M4.07> ENLARGED TRANSFER STATION MECHANICAL PLAN

BHC ARCHITECTS

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project
EXELON BLDG & PLAZA GARAGE

10/24/13

key plan

seal

issued	date	description

revision	date	description
1	8/21/13	ADDENDUM #1

title
ENLARGED TRANSFER STATION MECHANICAL PLAN

date: 10/24/13
drawn by: Author
checked by: Approver
scale: 1/4" = 1'-0"
project number: N1162.00

scaled inch

sheet number
M4.07

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MEMORANDUM

Date: November 6, 2013
To: Office
From: Matthew Goff
Re: EE Memo 9 – Pile Supported MMC & HMS above Dock Street Bulkhead
Exelon Building & Plaza Garage, Baltimore, MD
File: 11896A-40

This memorandum summarizes the design and analysis of the pile supported platform, which supports the HMS and MMC along Dock Street.

Exhibits
Sketch 1 Connection of Concrete Slab to Existing Vault
Sketch 2 Retaining Wall Cross Section

Available Information

1. Drawing DDP F1.40 – Foundation Plan
2. Drawing DDP F1.42 – Foundation Partial Plan
3. Drawing DDP F1.52 – Foundation Details and Sections
4. Drawing 1000C – General Plan
5. Drawing 1001C – Bulkhead Type A Plans and Sections
6. Drawing 1002C – Bulkhead Types B and C Plans and Sections

Pile-Supported MMC & HMS
The multimedia cap (MMC) and head maintenance system (HMS) components are supported by a structural system consisting of a two-way concrete slab supported on steel pipe piles. The purpose of the structure is to support the MMC and HMS, and to prevent settlement of the street and utilities caused by potential deterioration of the bulkhead and the proposed raised grades along Dock St. The limits of the pile-supported Dock St. platform extend from the sheet pile barrier wall along Wills St. at MJ1, to the west side of Vault V-11, shown on Drawings DDP-F1.40 and DDP-F1.42.

The pile supported platform is proposed both due to the presence of an existing timber bulkhead located below existing grade along Dock St. and the presence of compressible clay west of Vault V-12. The estimated settlement under development fill is addressed in EE Memo 1. The timber frame of the existing bulkhead consists of a timber headwall, which is supported by timber tiebacks anchored to timber deadmen and timber piles. The headwall, granite block headwall, and deadmen are oriented in the east-west direction and the tiebacks are oriented in the north-south direction. The existing timber tiebacks and deadmen are located at approx. Elev. +1 to Elev. 0. The existing timber bulkhead is presumed to be in poor condition and further deterioration could lead to settlement of overlying structures. The location of the existing timber bulkhead is based on a 1989 survey performed by

Greenhorne and O'Mara and is shown on Drawing Nos. 1000C, 1001C, and 1002C. The existing timber deadmen below the pile-supported slab are also shown on Drawing DDP-F1.42.

In addition to the structural system, the pile-supported MMC also consists of a protective 6" concrete slab over synthetic layers that extend across the top of the structural slab. At the existing soil-bentonite barrier wall, the new "sheet pile barrier" is extended into the concrete slab to support the platform and to create a seal between the platform and the barrier. To the south of the pile-supported concrete slab, the synthetic layers at the top of the structural slab (Elev. +8.5) are sealed to synthetic layers of the existing MMC (Elev. +8) (Valley Drain). The process of connecting the two sets of synthetic layers is shown on Drawings DDP-F1.21 through DDP-F1.24.

Design of Structural System

The structural system is designed to support traffic loading, the HMS vaults, the protective slab, the concrete retaining walls, and the soil above the structural slab. The vehicle live load is assumed to be a uniform distributed load of 250 psf. This design live load is taken from Table 4-1 "Minimum Uniformly Distributed Live Loads" of ASCE 7-05 for sidewalks and vehicle driveways subject to trucking. The proposed roadway elevation above the pile-supported slab ranges from approx. Elev. +14 at Wills St. and Dock St. to approx. Elev. +19 at Dock St. and Point St.

The pile-supported platform is also designed to support seismic loads resulting from the dead load on the platform. The design of the piles for lateral seismic loading was performed in accordance with the International Building Code.

Two design sections were chosen for the pile-supported concrete slab design. Design Section 1 (DS-1) has a proposed street elevation of Elev. +19 and Design Section 2 (DS-2) has a proposed elevation of Elev. +15. DS-1 is used for design of the pile-supported slab to the west of column line C and DS-2 is used to the east of column line C. The structural elements of the pile-supported slab were designed for the retained and supported soil from these two design sections. These structural elements consist of the two-way concrete slab, concrete retaining wall, and steel pipe piles.

The structural concrete slab is 18" thick with a top elevation of Elev. +8.5. It is designed as a two-way slab that spans between steel pipe piles in both the north-south and east-west directions. Sections are shown on Drawing DDP-F1.53.

In addition to supporting the roadway loading and soil weight, the structural slab supports the HMS components. The caisson HMS pipes are supported on hanger rods embedded into the slab. Refer to DDP-EN1.01 for additional information on the HMS hanger supports.

The two-way slab (without girders) should largely be constructed above the MMC synthetic layers. During construction, it is likely that obstructions (primarily elements of the existing timber bulkhead) may be encountered while installing the steel pipe piles. With the two-way slab, the pipe piles can be relocated two feet in any direction to avoid obstructions if the location of adjacent pipe piles is not altered.

In addition to supporting the soil and vehicle loading, the two-way slab is also designed to support vaults V-11 and V-12 and the manhole at the intersection of Dock St. and Wills St. The vaults and manhole are connected with dowels to the two-way slab along all four sides of the structure. The typical connection between the vaults and two-way concrete slab is shown on Sketch 1.

In the area of DS-1 near the intersection of Dock St. and Point St., the piles and structural slab also support the concrete retaining wall. The retaining wall runs along the northern edge of the pile-supported slab, and then turns south at Point St. and extends over the top of the structural slab. The retaining wall then turns east along the southern edge of the pile-supported slab and follows the face of the Exelon buildings. The location of the retaining walls is shown on Drawings DDP-F1.40 and DDP-F1.42. A section through the western retaining wall looking north is shown on Sketch 2.

The retaining wall along the face of the building to the south extends upward from the pile-supported structural slab to the base slab of the building. This wall retains soil from above the pile-supported slab to below the building slab to the south. The wall extends along the face of the building up to the point where proposed grade and existing grade at the face of the building are the same.

The cantilever retaining walls are designed to laterally support the soil fill under the proposed roadway and vehicle surcharge. The top of the wall extends to the elevation of proposed grade. At its tallest section, the wall extends from the top of structural slab at Elev. +8.5 to proposed grade at Elev. +19. The wall dimensions taper from 2'-0" at the bottom to 1'-6" at the top. The base moment and shear from the lateral pressure on the wall are transferred into the two-way slab below the wall. The two-way slab distributes the lateral and vertical load to the piles.

Steel pipe piles support the two-way concrete slab. The pipe piles are 16" in diameter and provide adequate capacity for the loading of both design sections. In order to reduce the number of pipe piles and the size of the concrete slab, the sheet pile wall in the S-B barrier wall was designed as an additional support for the slab. Utilizing the sheet pile wall as a support location eliminates a row of pipe piles.

The north-south spacing and location of the steel pipe piles have been specifically selected to avoid conflict with the existing timber bulkhead and damage to the existing HMS. Pile locations may need to be shifted east-west to avoid timber tiebacks which are at approximately 8-ft spacing. To prevent excessive pile driving damage to the existing HMS conduits, a clearance of 3' is maintained from the outside edge of the HMS conduits to the rows of pipe piles.

The locations of the existing timber bulkhead were ascertained from the 1989 Greenhorne and O'Mara survey. The timber headwall and deadmen locations of Bulkhead Type A and Bulkhead Types B and C have been taken from this survey and are shown on Drawing DDP-F1.42. However, the exact locations of the timber tiebacks are not known from the 1989 survey information. The tiebacks are shown to be spaced at 8' +/-. To avoid conflict with the existing timber tiebacks and deadmen, the pipe piles have been placed in the open bays between the rows of timber deadmen and spaced at intervals of 8' and 16' on center. Once the location of an existing timber tieback is determined by probing, this spacing and arrangement should allow for the pipe piles to be installed in these open bays with minimal obstructions encountered.

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MSG\PWD\11896A-40\Pile Supported MMC & HMS above Dock Street Bulkhead